comar 7P.i ECO LT

February 2020 0

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

COMAR 7Pi ECO LT DOORS

INTRODUCTION

INTRODUCTION

COMAR 7Pi ECO LT DOOR SYSTEM

The Comar 7Pi ECO LT door has been designed to provide high performance solutions for today's specification demands.

Utilising Comar's trademark P.i. (Polyamide Insulation) themal break technology, it delivers superior thermal performance with an aesthetic edge.

Aesthetics comes from its slim 75 mm profiles, seamlessly integrating with the Comar 5Pi ECO LT casement window system.

Offering single or double doors that can open out, the door is ideally suited to light commercial, residential or social housing projects.

Comar 7Pi ECO LT has been tested to PAS 23 which ensures the door performs well against the rigours of the British weather, reducing draughts and providing excellent weather proofing.

Security concerns are alleviated with the Comar 7Pi. ECO LT door exceeding the requirements of PAS 24 with its secured by design multi-point locking system and key cylinder that is both bump resistant and snap resistant, ensuring the highest levels of reassurance against intruder attack.

Comar 7Pi ECO LT comes with various threshold options, such as rebated for weather performance or low-rise for compliance with the Disability Discrimination Act. (D.D.A).

The glazed area has the capacity to accept glazed units from 24mm up to 33mm thick.

Comar 7Pi ECO LT doors provide a realm of design opportunities with dual colour options: the internal and external faces of the profiles can be polyester powder coated or anodised in a multitude of colours and finishes.

Rebated doors are internally beaded for domestic applications that allow for multi-light construction.

Tooling is available, ensuring that preparations are accurate and wastage reduced. The door uses spring loaded cleats to enable fast-track manufacture.

All technical aspects of the product range are covered in this Product Manual and further information is available from Comar's Technical Department for specific contract requirements.

SYSTEM SPECIFICATION

COMAR 7Pi ECO LT DOOR SYSTEM

The product was successfully tested to PAS 23 & PAS 24.

For Open In arrangement:-	Water Tightness:	450Pa
Class 3	Air Permiability:	600Pa
	Wind Resistance:	1200Pa

For Open Out arrangement:-	Water Tightness:	900Pa
Class 4	Air Permiability:	600Pa
	Wind Resistance:	1200Pa

Test reports are available on request.

In addition the door system conforms to recognised industry standards as adopted by Centre for Windows and Cladding Technology and trade associations.
i.e. The Council for Aluminium in Building.

Profiles are extruded from Aluminium Alloy 6063TF or TB, to BS EN 12020 & BS EN 755.

Profiles may be finished to the following specifications:-

Anodising to BS EN 12373 & BS 3987.

Liquid organic coatings to BS 4842.

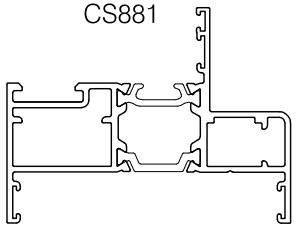
Powder organic coating to BS 6496.

Weather strip and glazing to BS 6375 & BS 4255-1.

Glass and glazing to BS 6262.

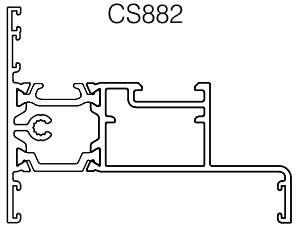
The doors are mitre jointed using stainless steel chevrons, alignment cleats and spring loaded cleats. All mitre joints incorporate aluminium adhesive for added strength.

CS881



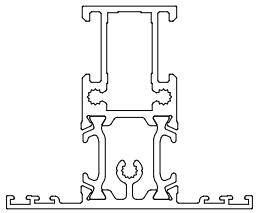
Door Frame- Open Out

CS882



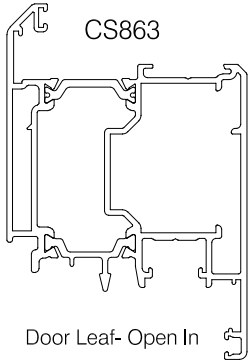
Door Frame- Open In

CS867



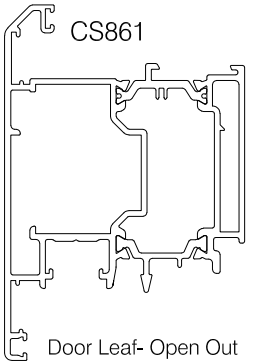
Meeting Style-
Eco Door Mullion

CS863



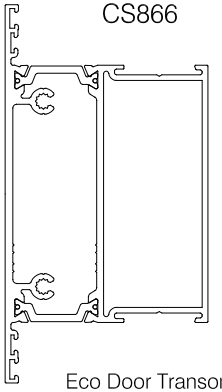
Door Leaf- Open In

CS861



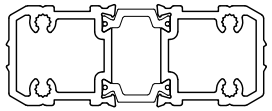
Door Leaf- Open Out

CS866



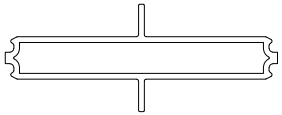
Eco Door Transom
Midrail (Open In)

CS844



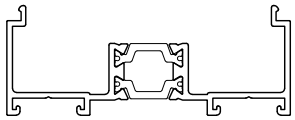
Reinforcement Coupler

CS866



PVC Coupling Locator

CS852

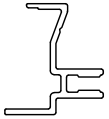


Outer Frame Extension

CS745

Door Low Threshold

CS859



Adapter
Open In / Out Door

CS842

Euro Groove Infill

CS885

Sloped Bead

CS827

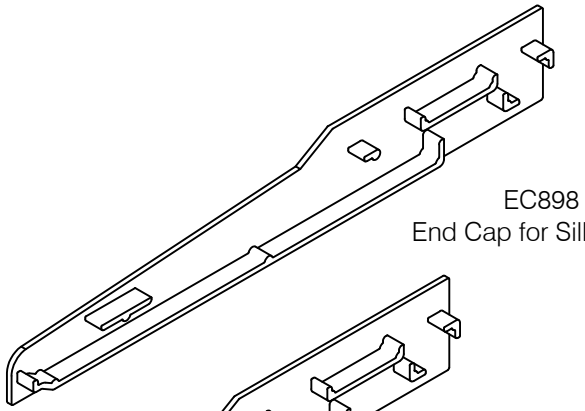
Sloped Bead

CS227

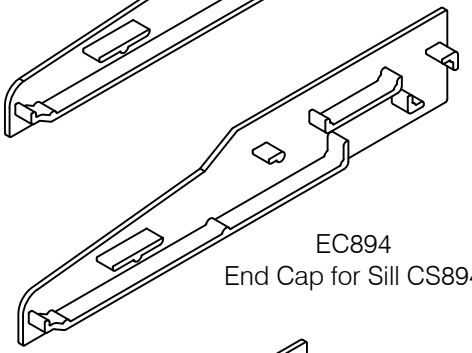
Square Bead

CS884

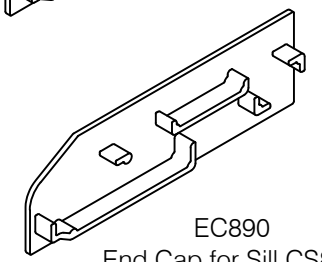
Square Bead



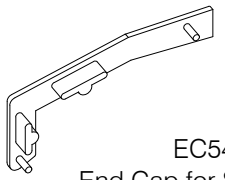
EC898
End Cap for Sill CS898



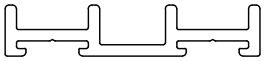
EC894
End Cap for Sill CS894



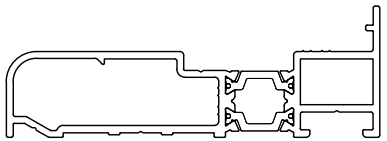
EC890
End Cap for Sill CS890



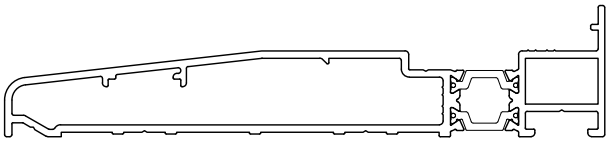
EC541
End Cap for Sill Sosing



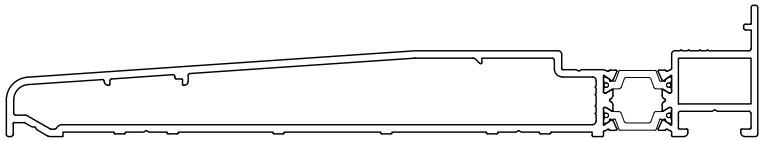
GK865XSLF
Cavity Closer
(CS815,CS817,CS818,CS819)



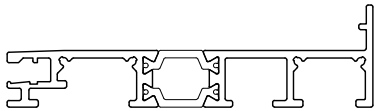
CS890
95mm Sill



CS894
155mm Sill



CS898
195mm Sill

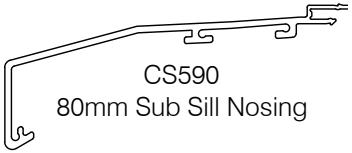


CS485
Framework Sub Sill (T.B.)

CS 215
Window Drip

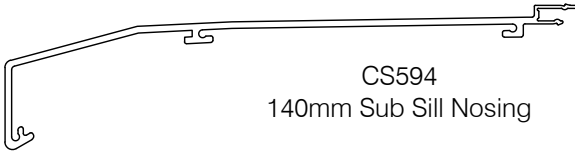
CS 583
Door & Window Drip

CS588
52mm Sub
Sill Nosing

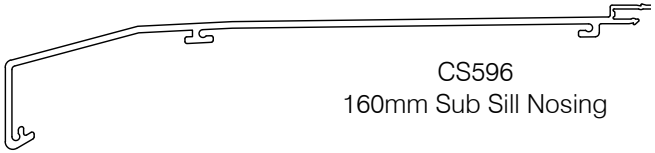


CS590
80mm Sub Sill Nosing

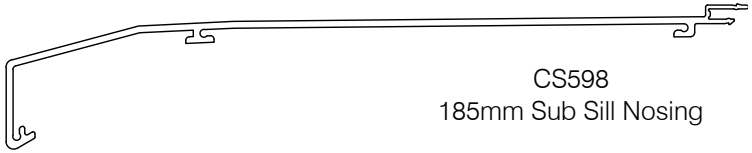
CS592
110mm Sub Sill Nosing



CS594
140mm Sub Sill Nosing



CS596
160mm Sub Sill Nosing



CS598
185mm Sub Sill Nosing

comar 7P.i ECO LT

INTRODUCTION 1

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

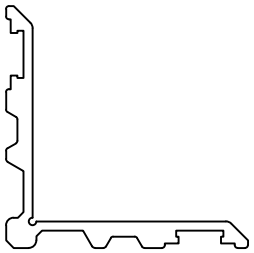
Broadsheet
Profiles

Scale1:1

R0 - 10-02-2020

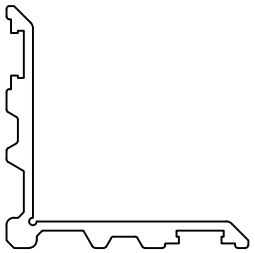
1.04

WS890XSLF



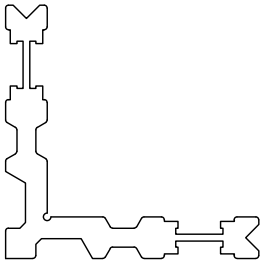
Window Corner Cleat
16.5mm cut from CS546

WS891XSLF



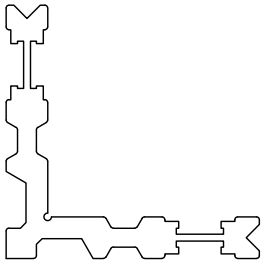
Window Corner Cleat
21.5mm cut from CS546

WS892XSLF



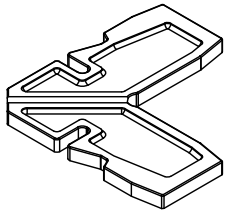
Door Corner Cleat
25.5mm cut from CS246

WS893XSLF



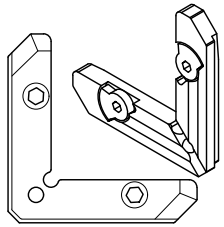
Door Corner Cleat
14mm cut from CS246

WS172XSLF



Cleat for
CS861/CS863

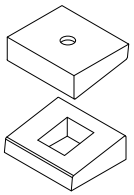
WS416XSLF



Alignment Square
CS861/CS863

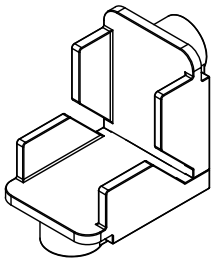
WS092XSLF

WS561XSLF



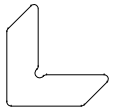
Adjustable Lifting
Wedges

WS395XSLF



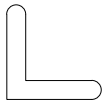
Mechanical Cleat for
CS861/CS863

WS815XSLF



8mm Chevron

WS515XSLF



5mm Chevron

GK401

2.2mm Wedge
Gasket

GK403

3mm Wedge
Gasket

GK405

4mm Wedge
Gasket

GK407

5.2mm Wedge
Gasket

GK408

6mm Wedge
Gasket

GK422

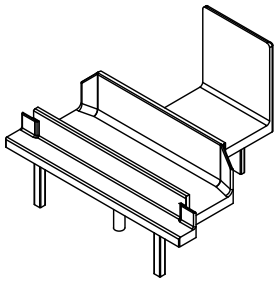
2mm Arrow
Head Gasket

GK425

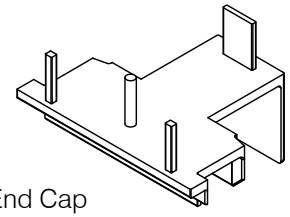
5mm Arrow
Head Gasket

GK441

Compression
Weather Strip

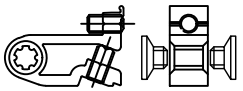


EC867DBLK



Mullion End Cap

WS808 XKIT



Cruciform Cleat Kit

GK840

Weather Seal
Gasket

GK841

Weather Seal
Gasket

GK054

Euro Groove Filler

comar 7P.i ECO LT

INTRODUCTION 1

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ARCHITECTURAL ALUMINIUM SYSTEMS

Broadsheet
Profiles

A4 Scale: NTS R0 - 10-02-2020

1.05

LK858XSLF. For Door 2044-2494mm
LK832XSLF. For Door 1744-2194mm
Slave Leaf Top Shoot

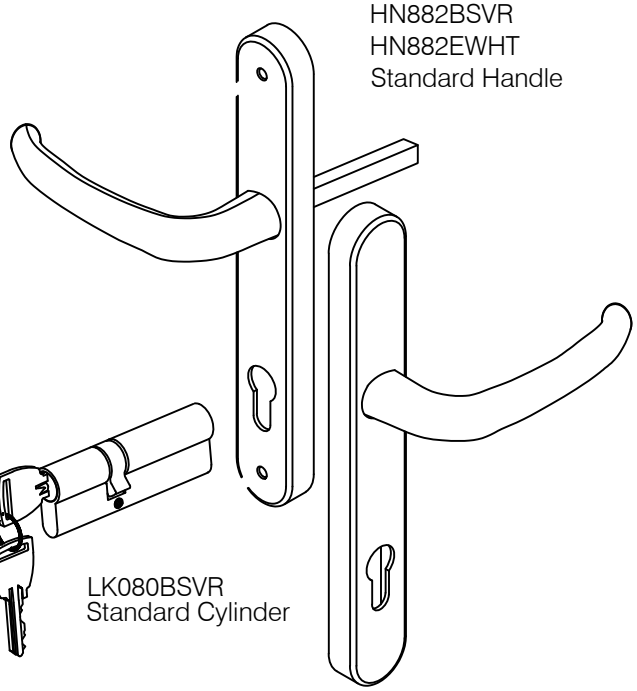
LK830XSLF
Triple Lock

LK841XSLF- Left
LK842XSLF- Right
Centre Lock Keep

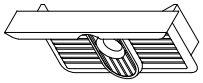
LK840XSLF
Lock Keep

LK857XSLF
Slave Leaf Bottom Shoot

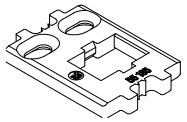
HN882BSVR
HN882EWHT
Standard Handle



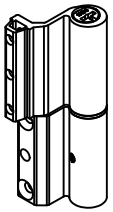
LK080BSVR
Standard Cylinder



LK834XSLF
Roller Keep

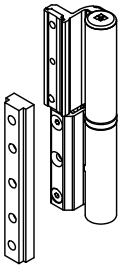


LK833XSLF
Shoot Keep

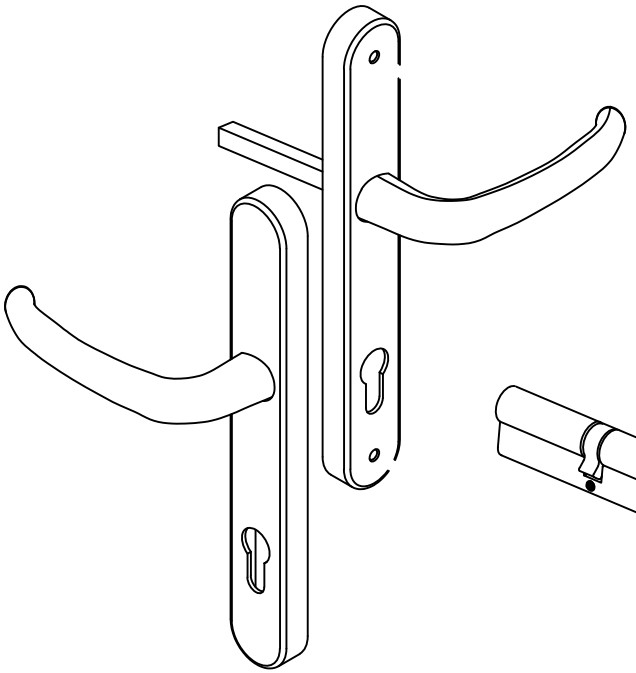


HN850BSVR
HN850EWHT
Standard Hinge

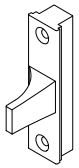
HN851BSVR
HN851EWHT
Security Hinge



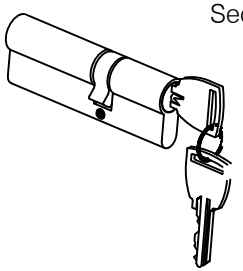
HN881BSVR
HN881EWHT
Security Handle
(Open Out only)



LK810XSLF
Hinge Security Bolt



LK079BSVR
Security Cylinder



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INTRODUCTION 1

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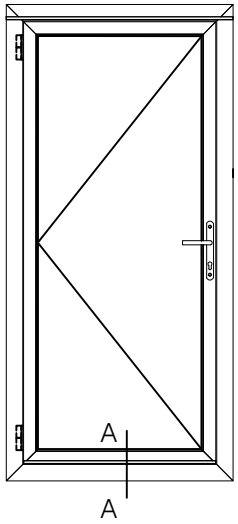
ARCHITECTURAL ALUMINIUM SYSTEMS

Broadsheet
Hardware

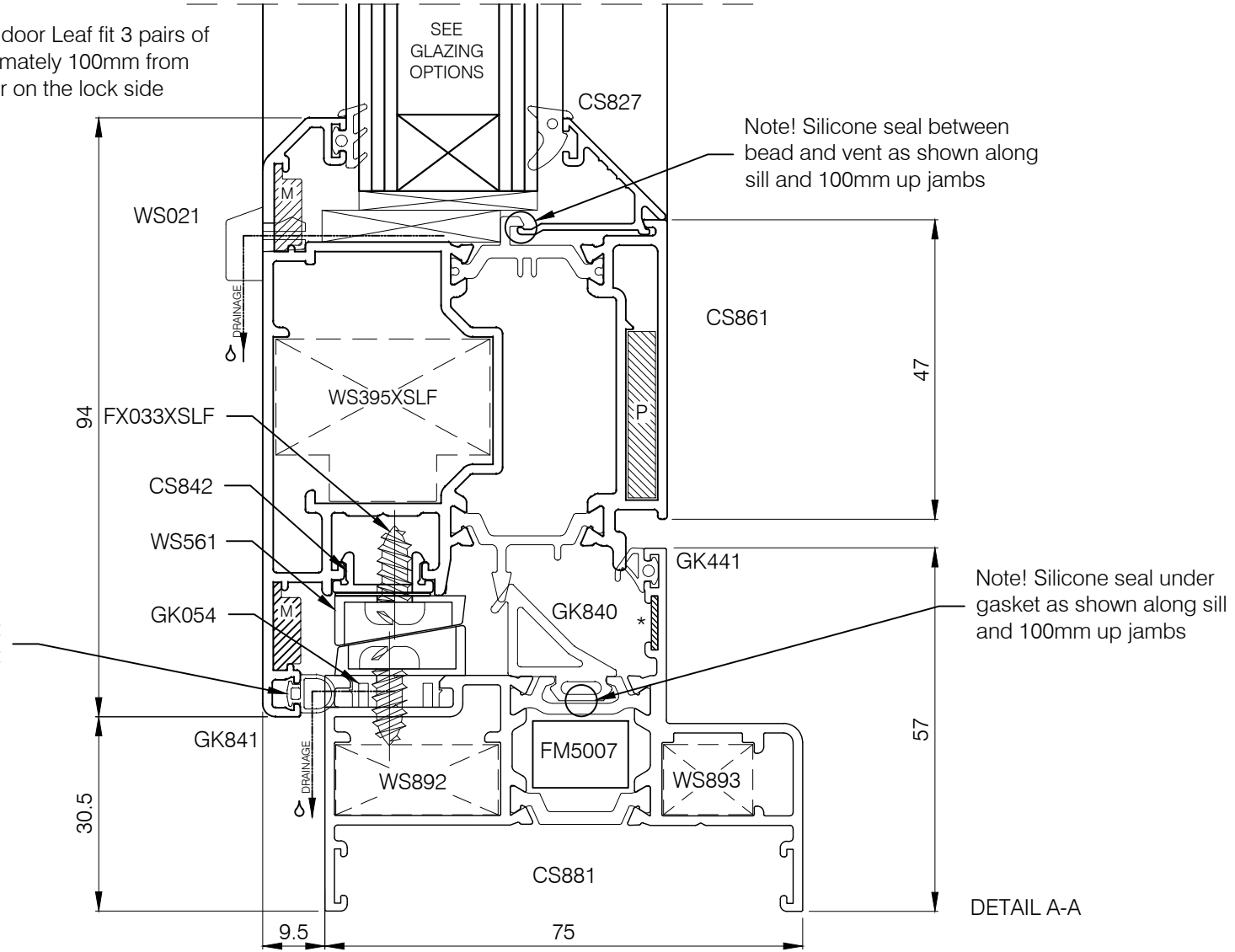
A4 Scale: NTS R0 - 10-02-2020

1.06

VIEWS & SECTIONS



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron
For drainage detail see Section 4

comar 7P.i ECO LT

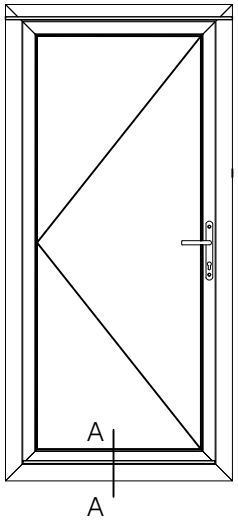
VIEWS & SECTIONS 2

comar ARCHITECTURAL ALUMINIUM SYSTEMS

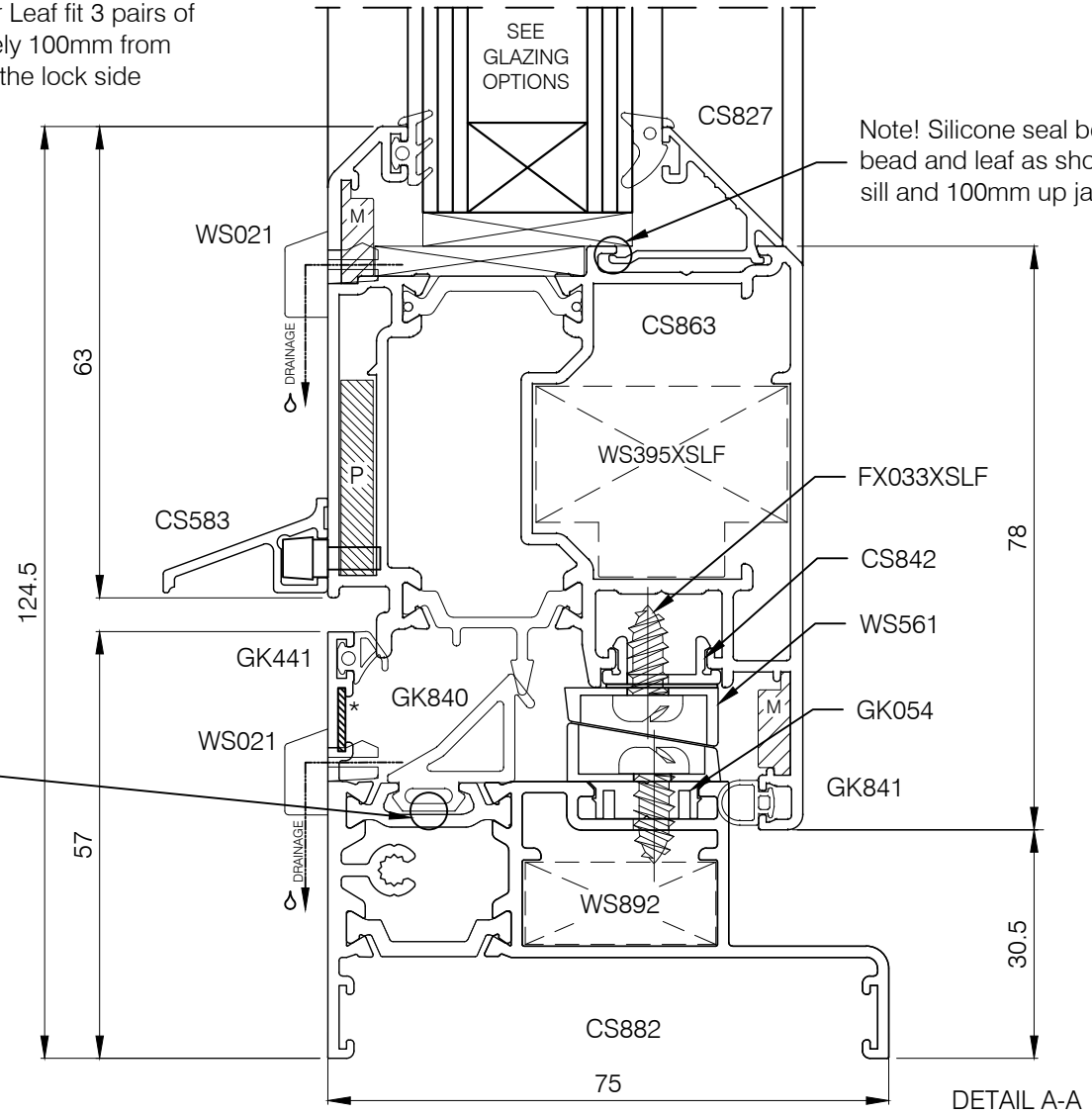
Threshold detail
Rebated Door- Open Out
CS881/CS861

A4 Scale: 1:1 R0 - 10-02-2020

2.01



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



DETAIL A-A

M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron
For drainage detail see Section 4

comar 7P.i ECO LT

VIEWS & SECTIONS 2

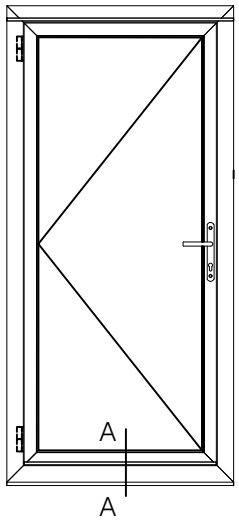
comar ARCHITECTURAL ALUMINIUM SYSTEMS

Threshold detail
Rebated Door- Open In
CS882/CS863

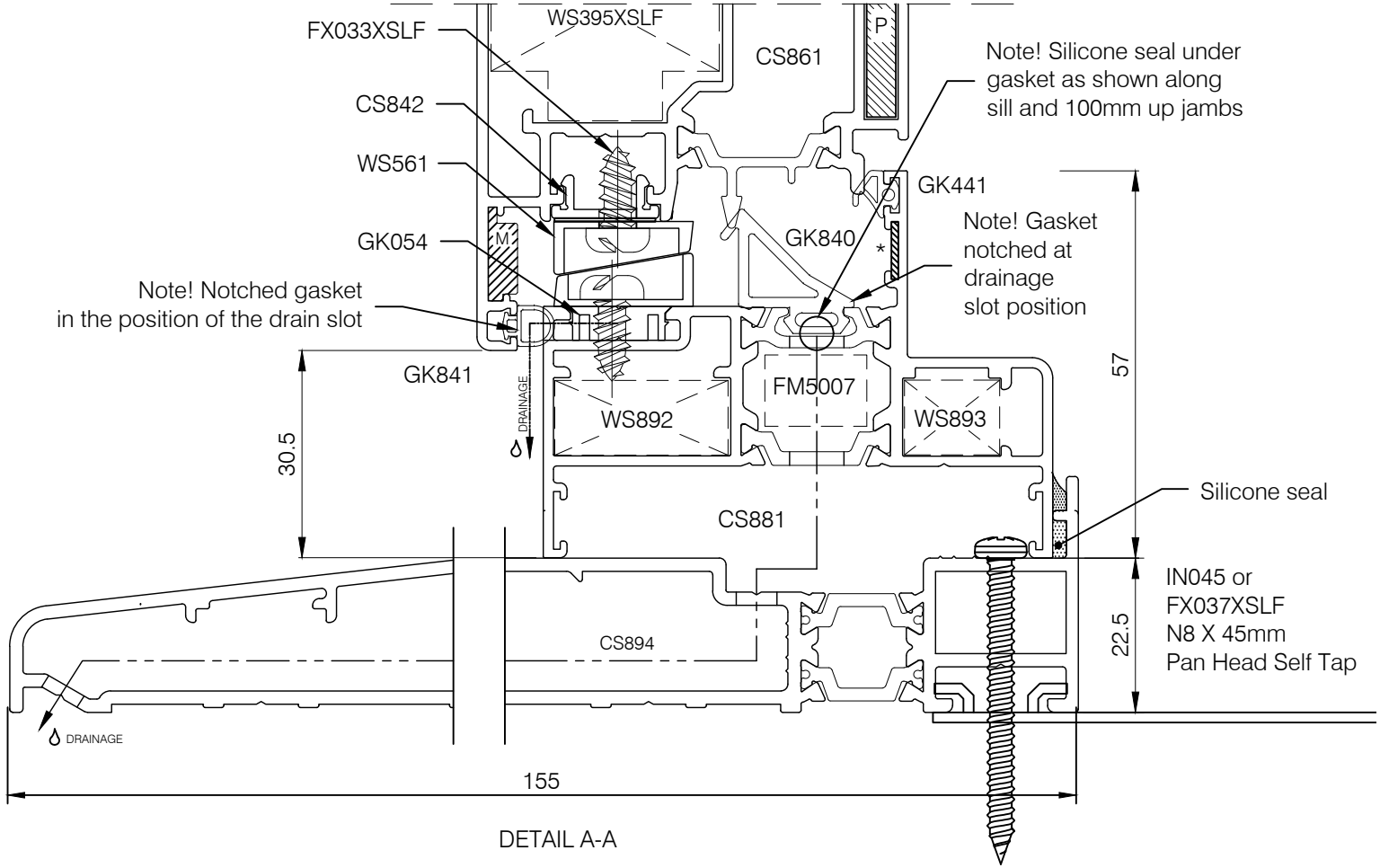
A4 Scale: 1:1

R0 - 10-02-2020

2.02



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



DETAIL A-A

M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron
For drainage detail see Section 4

comar 7P.i ECO LT

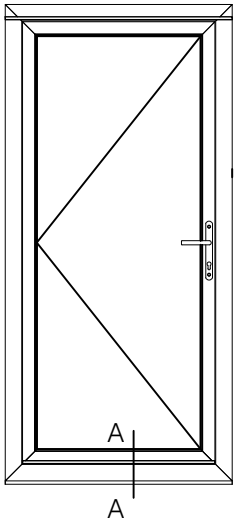
VIEWS & SECTIONS 2

comar ARCHITECTURAL ALUMINIUM SYSTEMS

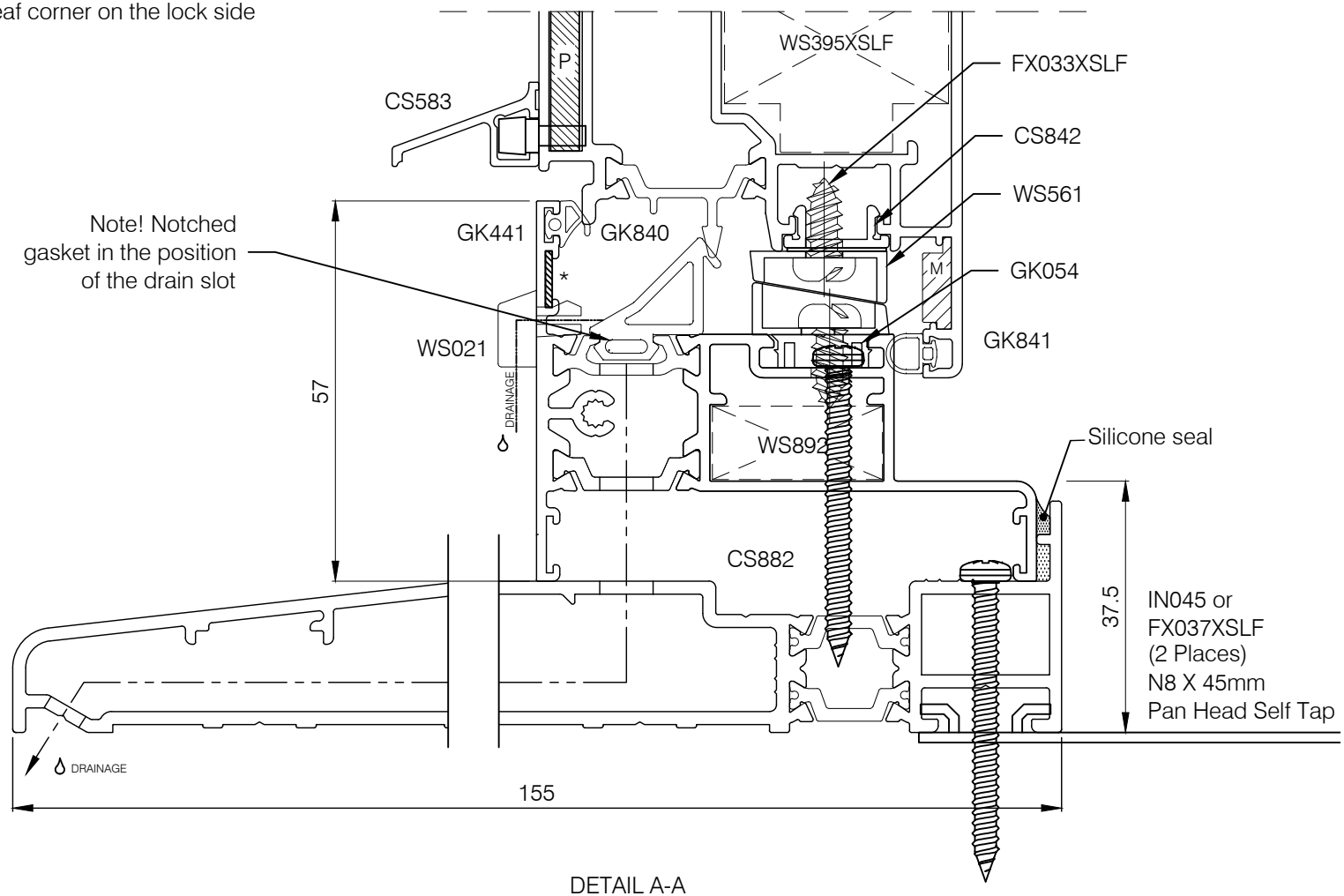
Threshold Sub Sill Detail
Rebated Door- Open Out
CS881

A4 Scale: 1:1 R0 - 10-02-2020

2.03



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron
For drainage detail see Section 4

DETAIL A-A

comar 7P.i ECO LT

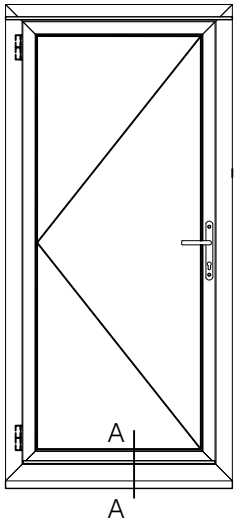
VIEWS & SECTIONS 2

comar ARCHITECTURAL ALUMINIUM SYSTEMS

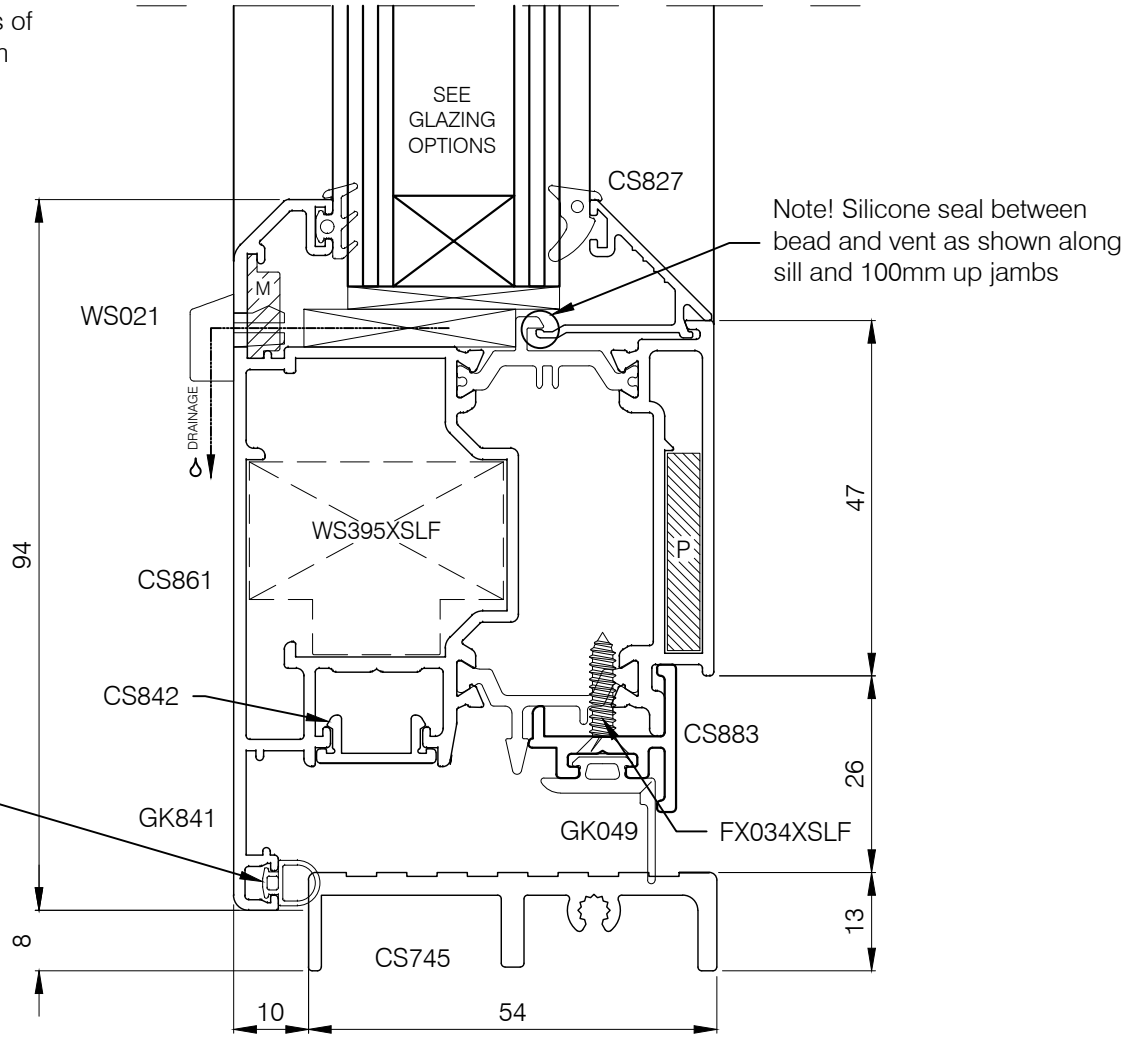
Threshold Sub Sill Detail
Rebated Door- Open In
CS882

A4 Scale: 1:1 R0 - 10-02-2020

2.04



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



Note! Notched gasket in the position of the drain slot

M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
For drainage detail see Section 4

DETAIL A-A

comar 7P.i ECO LT

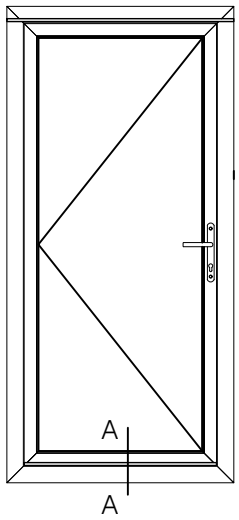
VIEWS & SECTIONS 2

comar ARCHITECTURAL ALUMINIUM SYSTEMS

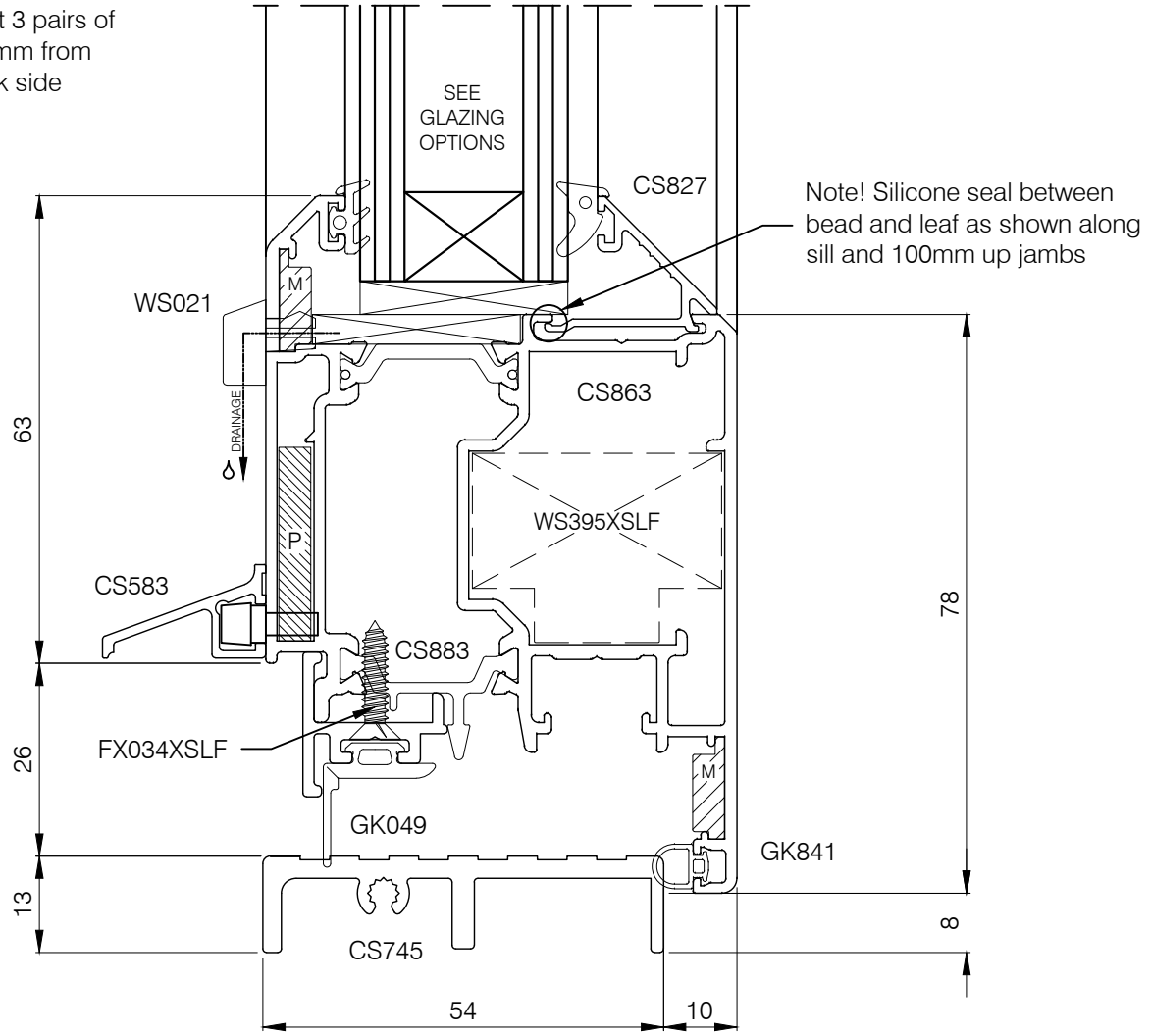
Low Threshold Detail
Rebated Door- Open Out
CS861/CS745

A4 Scale: 1:1 R0 - 10-02-2020

2.05



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



DETAIL A-A

M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner cleat
For drainage detail see Section 4

comar 7P.i ECO LT

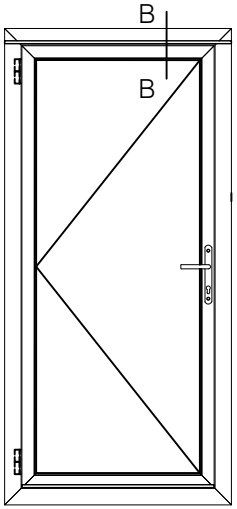
VIEWS & SECTIONS 2

comar ARCHITECTURAL ALUMINIUM SYSTEMS

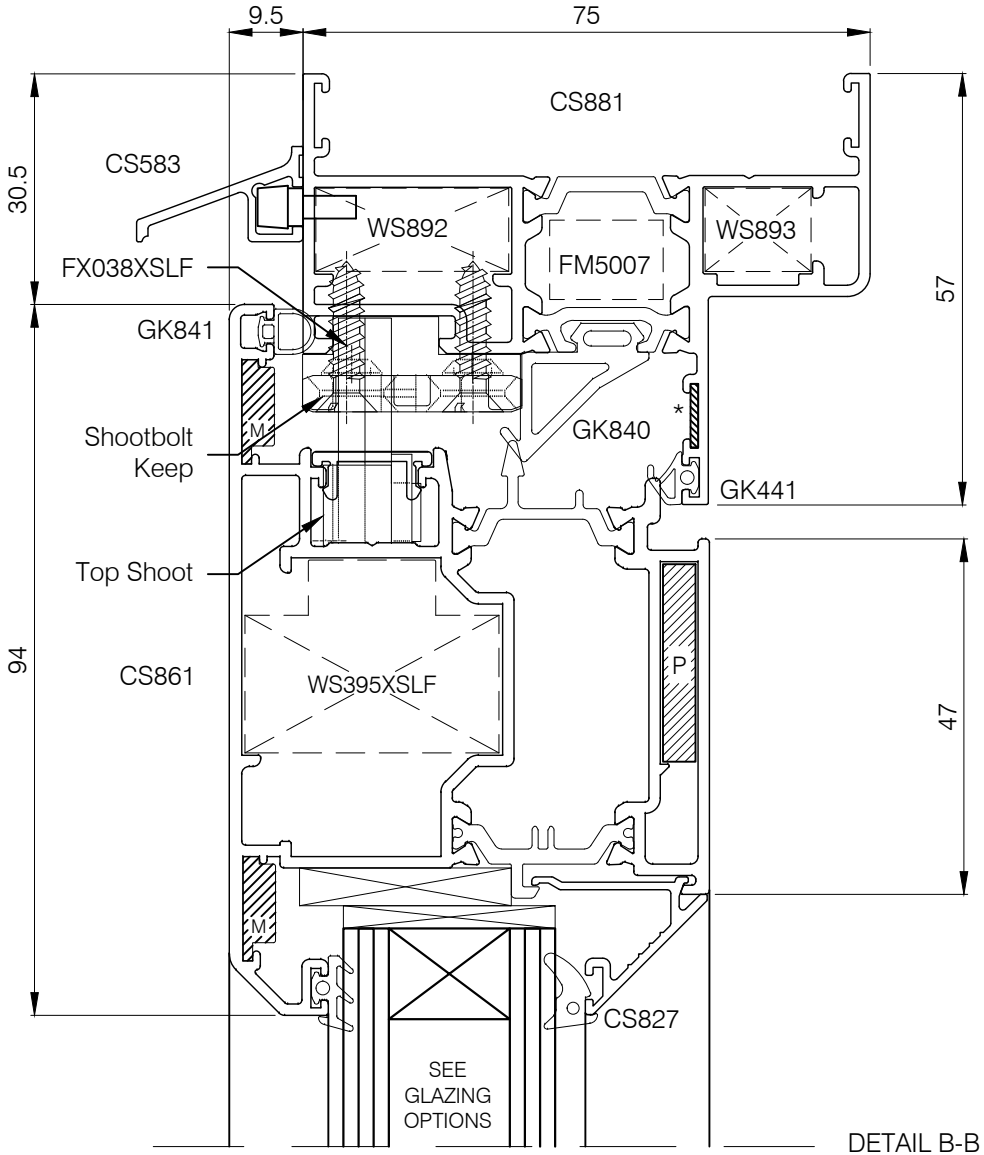
Low Threshold Detail
Rebated Door- Open In
CS863/CS745

A4 Scale: 1:1 R0 - 10-02-2020

2.06



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



DETAIL B-B

M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron
For drainage detail see Section 4

comar 7P.i ECO LT

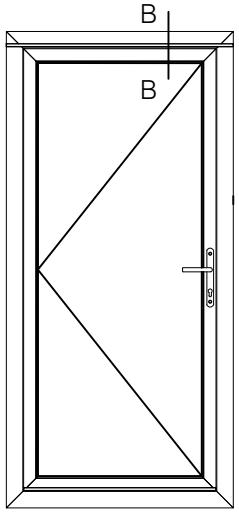
VIEWS & SECTIONS 2

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

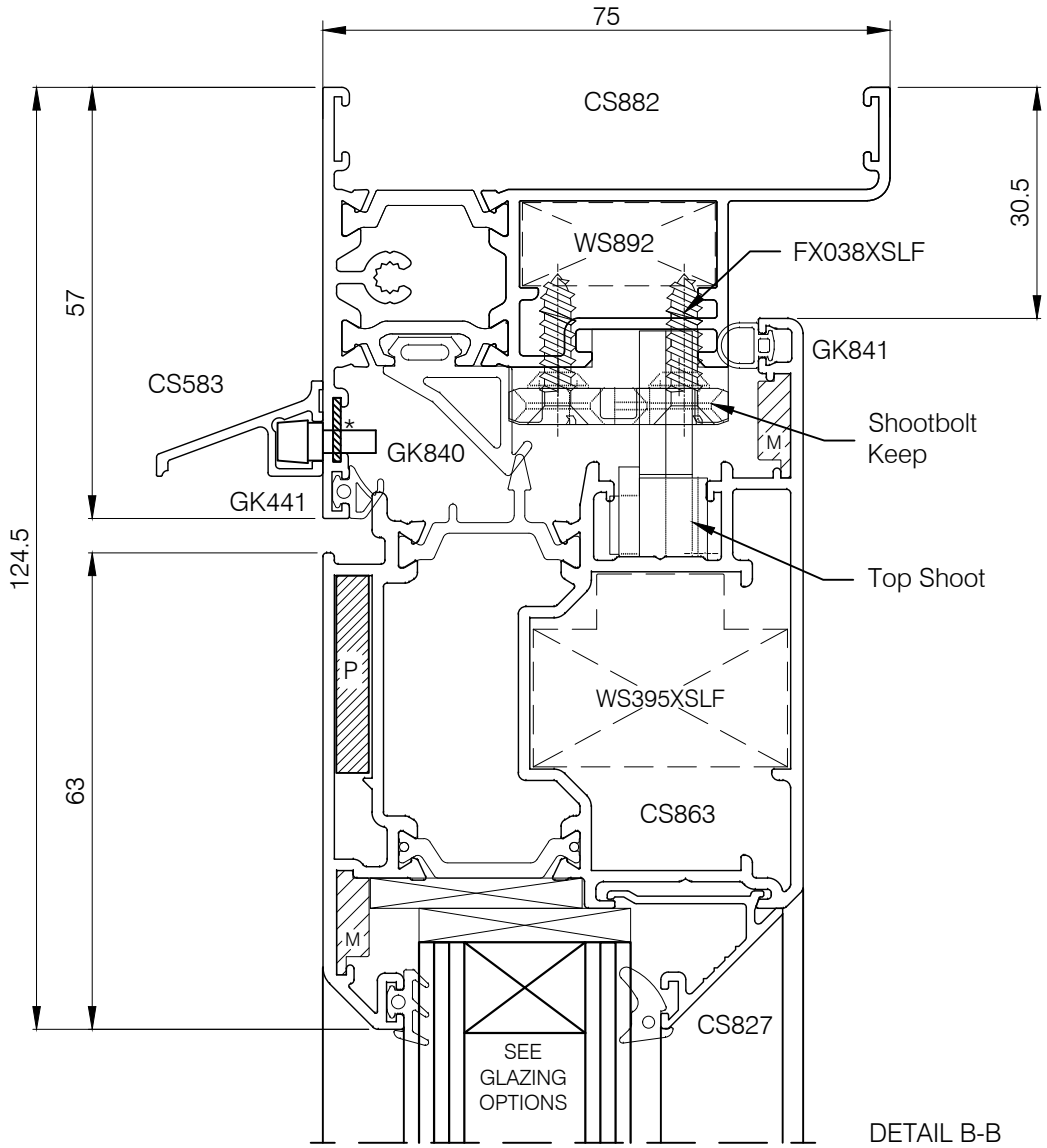
Head Detail
Rebated Door- Open Out
CS881/CS861

A4 Scale: 1:1 R0 - 10-02-2020

2.07



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



DETAIL B-B

M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron
ô For drainage detail see Section 4

comar 7P.i ECO LT

VIEWS & SECTIONS 2

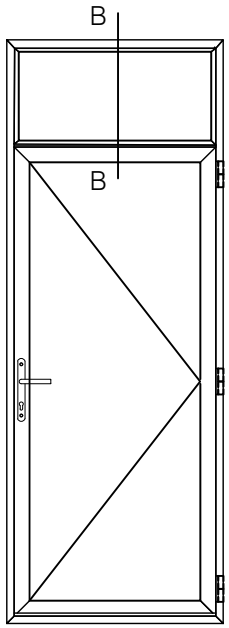
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Head Detail
Rebated Door- Open In
CS882/CS863

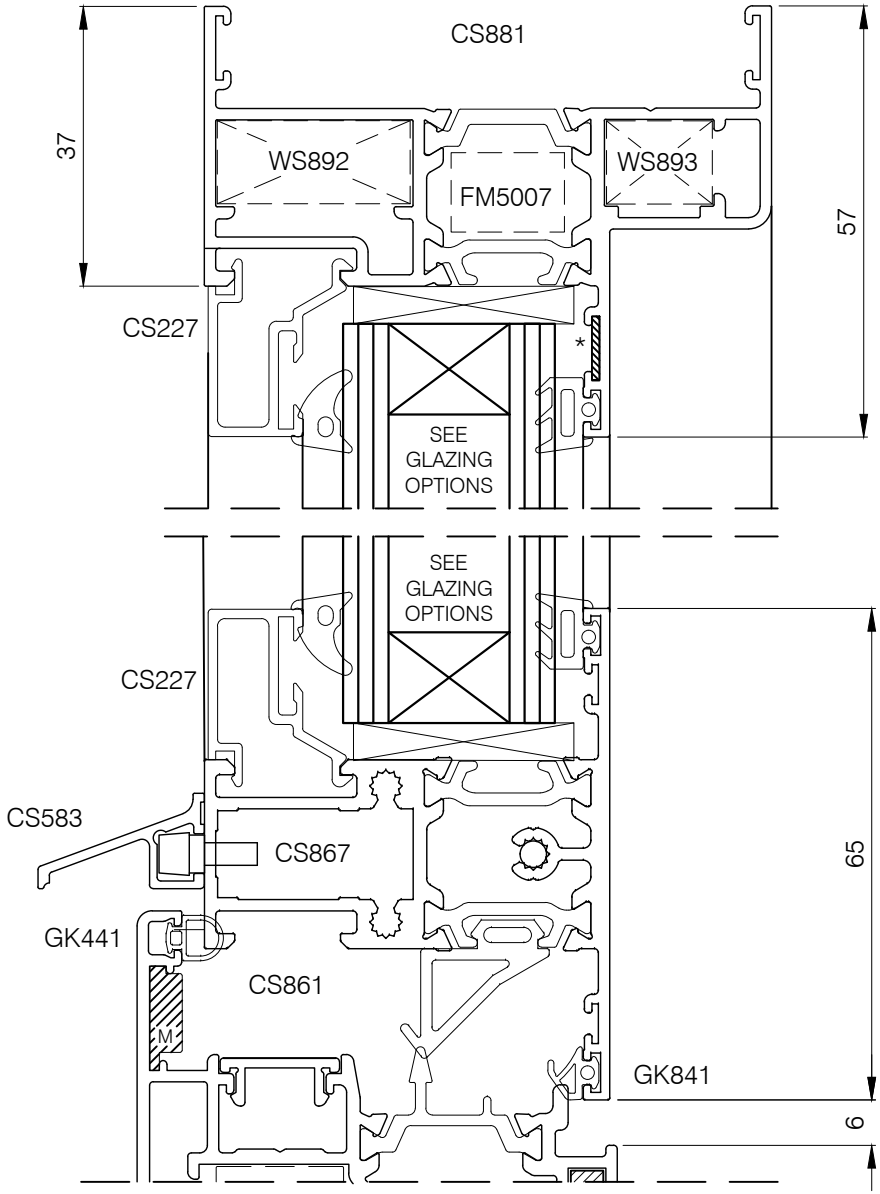
A4 Scale: 1:1

R0 - 10-02-2020

2.08



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron
ô For drainage detail see Section 4

comar 7P.i ECO LT

VIEWS & SECTIONS 2

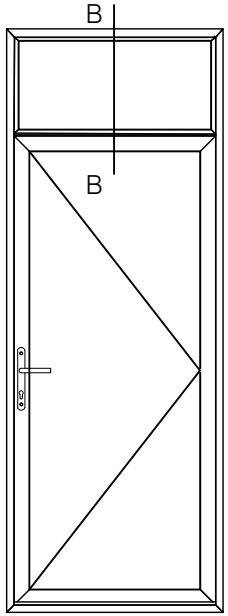
comar ARCHITECTURAL ALUMINIUM SYSTEMS

Head Detail- Fixed Light with Rebated Door- Open Out CS881/CS861/ CS867

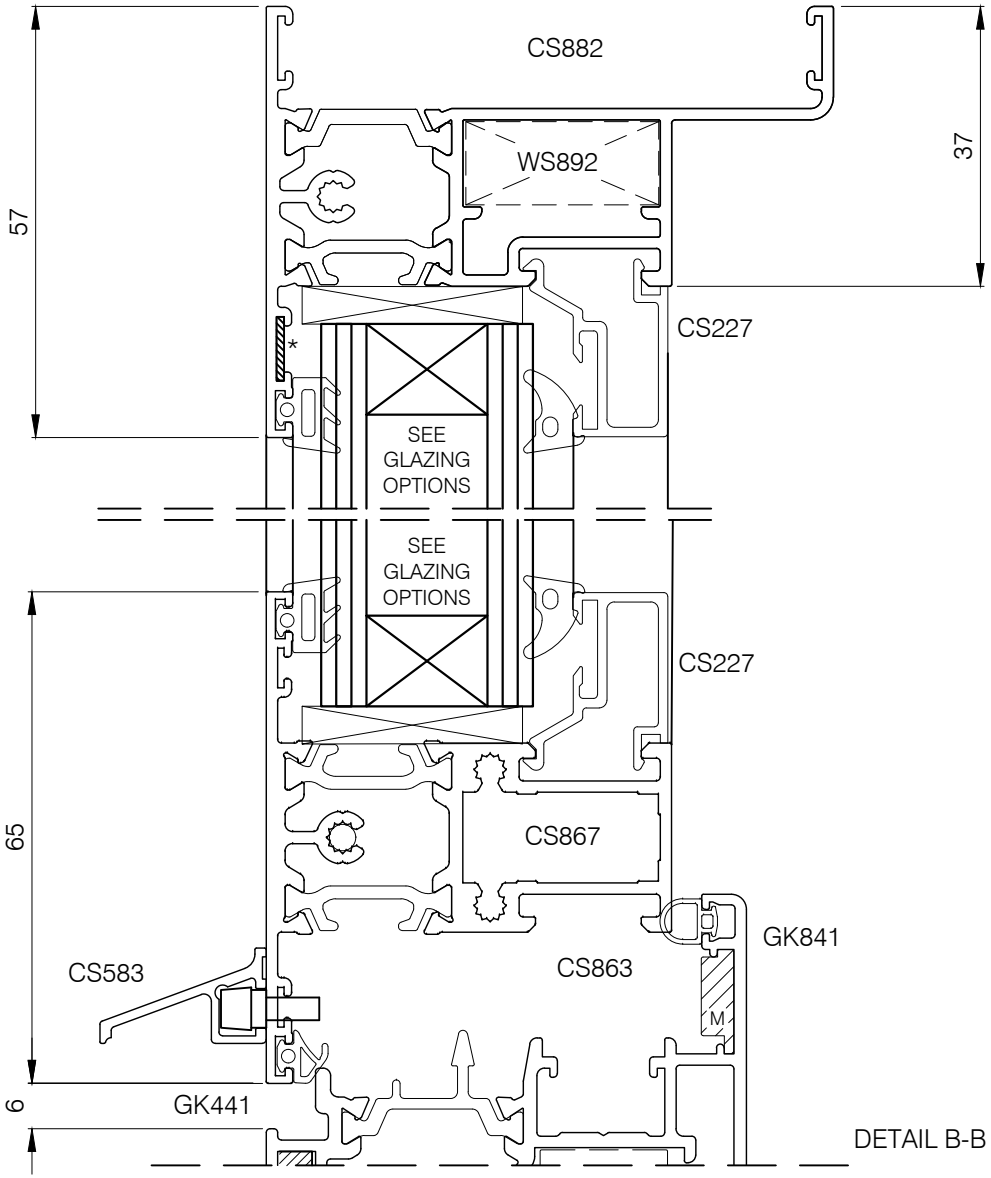
A4 Scale: 1:1

R0 - 10-02-2020

2.09



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron
ô For drainage detail see Section 4

comar 7P.i ECO LT

VIEWS & SECTIONS 2

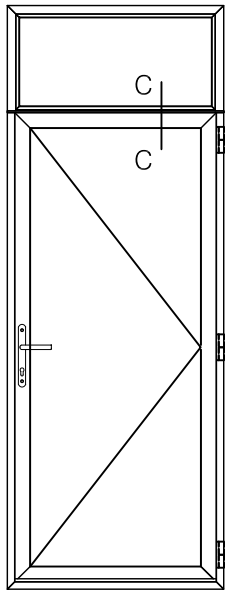
comar ARCHITECTURAL ALUMINIUM SYSTEMS

Head Detail Fixed Light with Rebated Door- Open In CS882/CS863/CS867

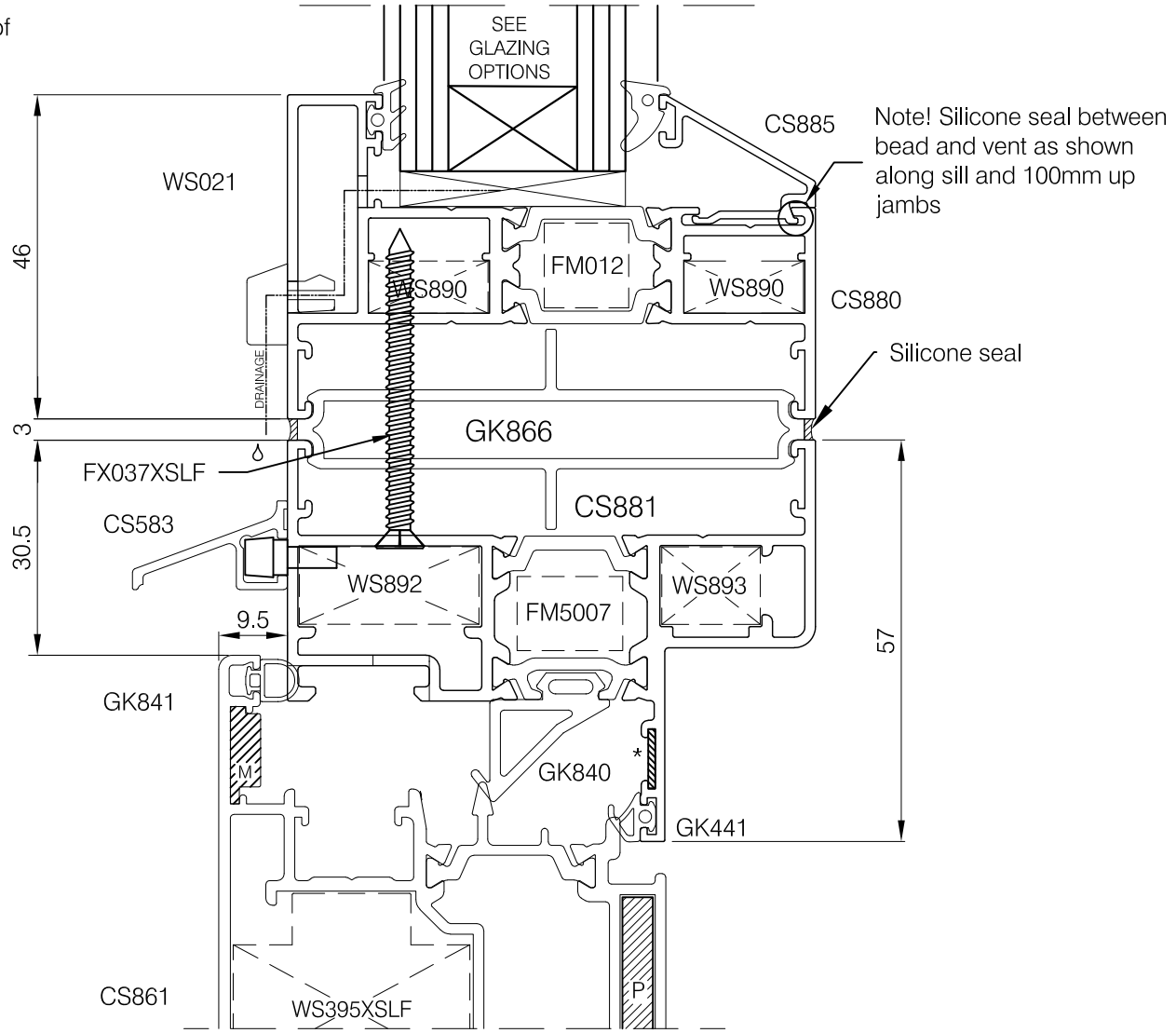
A4 Scale: 1:1

R0 - 10-02-2020

2.10



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



DETAIL C-C

M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron
ô For drainage detail see Section 4

comar 7P.i ECO LT

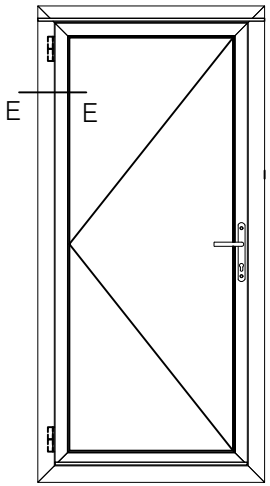
VIEWS & SECTIONS 2

comar ARCHITECTURAL ALUMINIUM SYSTEMS

Coupling Rebated Door- Open Out with Fixed Eco Lt Light Above CS881/CS861/CS880

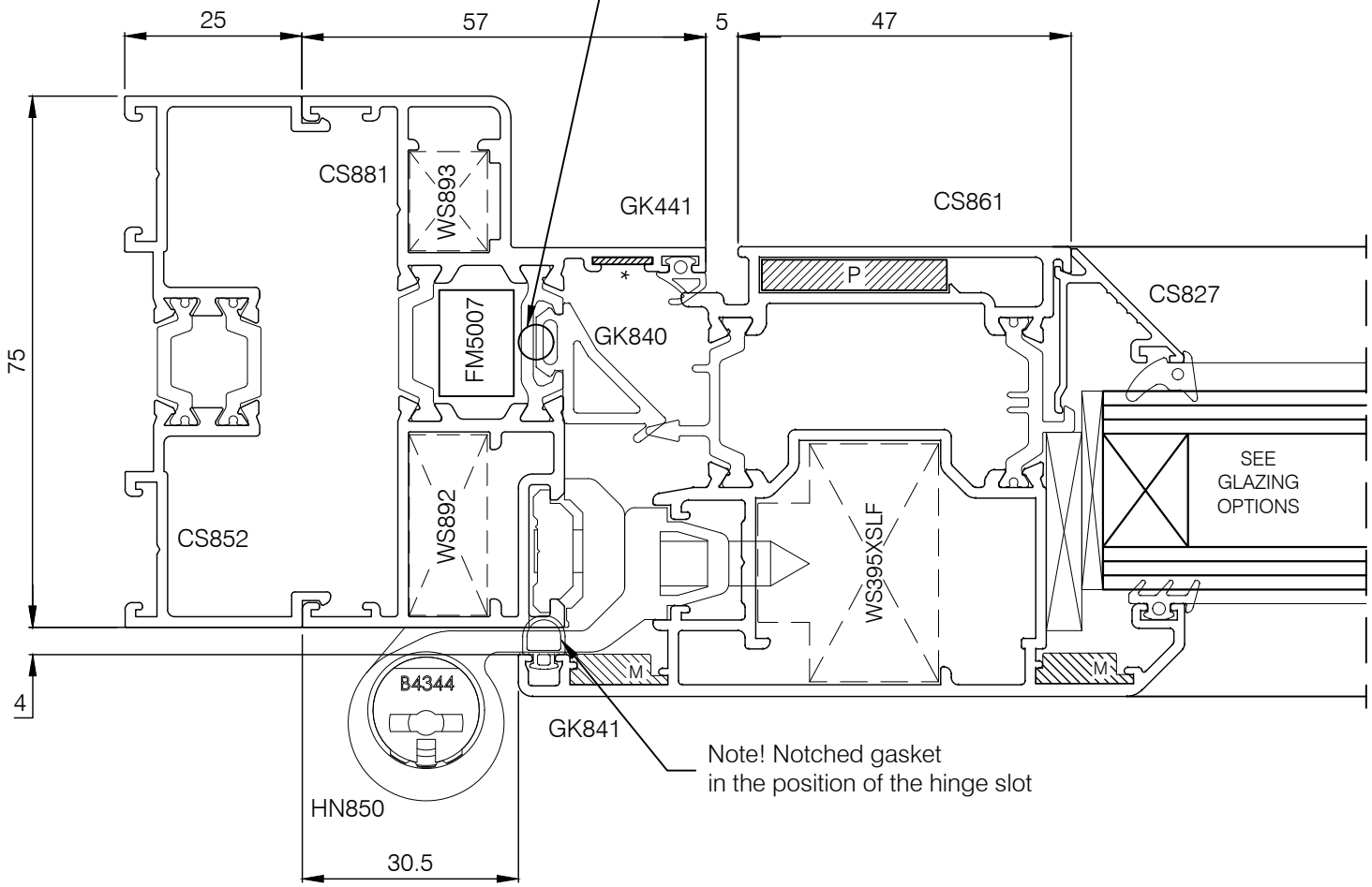
A4 Scale: 1:1 R0 - 10-02-2020

2.11



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side

Note! Silicone seal under gasket as shown along sill and 100mm up jambs



CS852- For ease of sealing or extra space for plastering a frame extension can be used as shown.

M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron

DETAIL E-E

comar 7P.i ECO LT

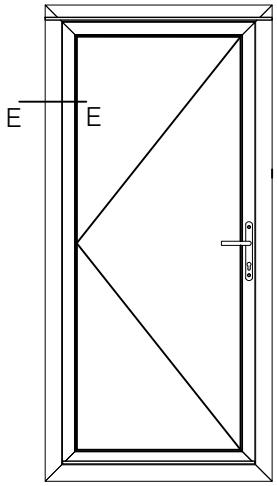
VIEWS & SECTIONS 2

comar ARCHITECTURAL ALUMINIUM SYSTEMS

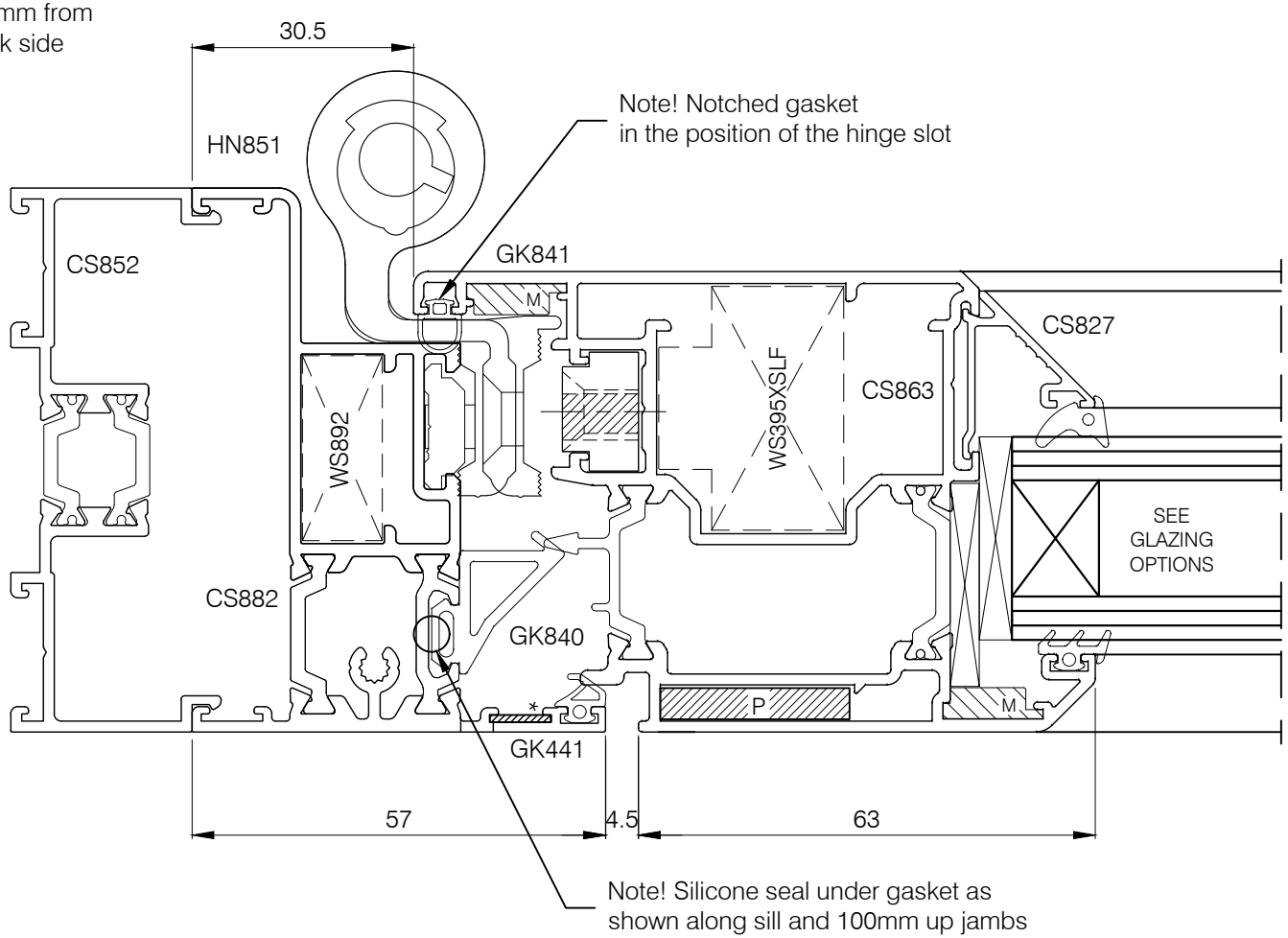
Jamb Detail
Rebated Door- Open Out
CS881/CS861

A4 Scale: 1:1 R0 - 10-02-2020

2.12



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



CS852- For ease of sealing or extra space for plastering a frame extension can be used as shown.

Security Hinge HN851 has to be used only for Open in Door

M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner cleat
* Denotes WS815 Chevron

DETAIL E-E

comar 7P.i ECO LT

VIEWS & SECTIONS 2

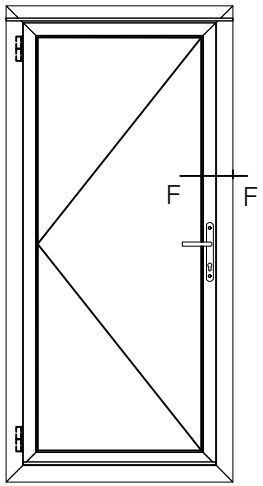
comar ARCHITECTURAL ALUMINIUM SYSTEMS

Jamb Detail
Rebated Door- Open In
CS882/CS863

A4 Scale: 1:1

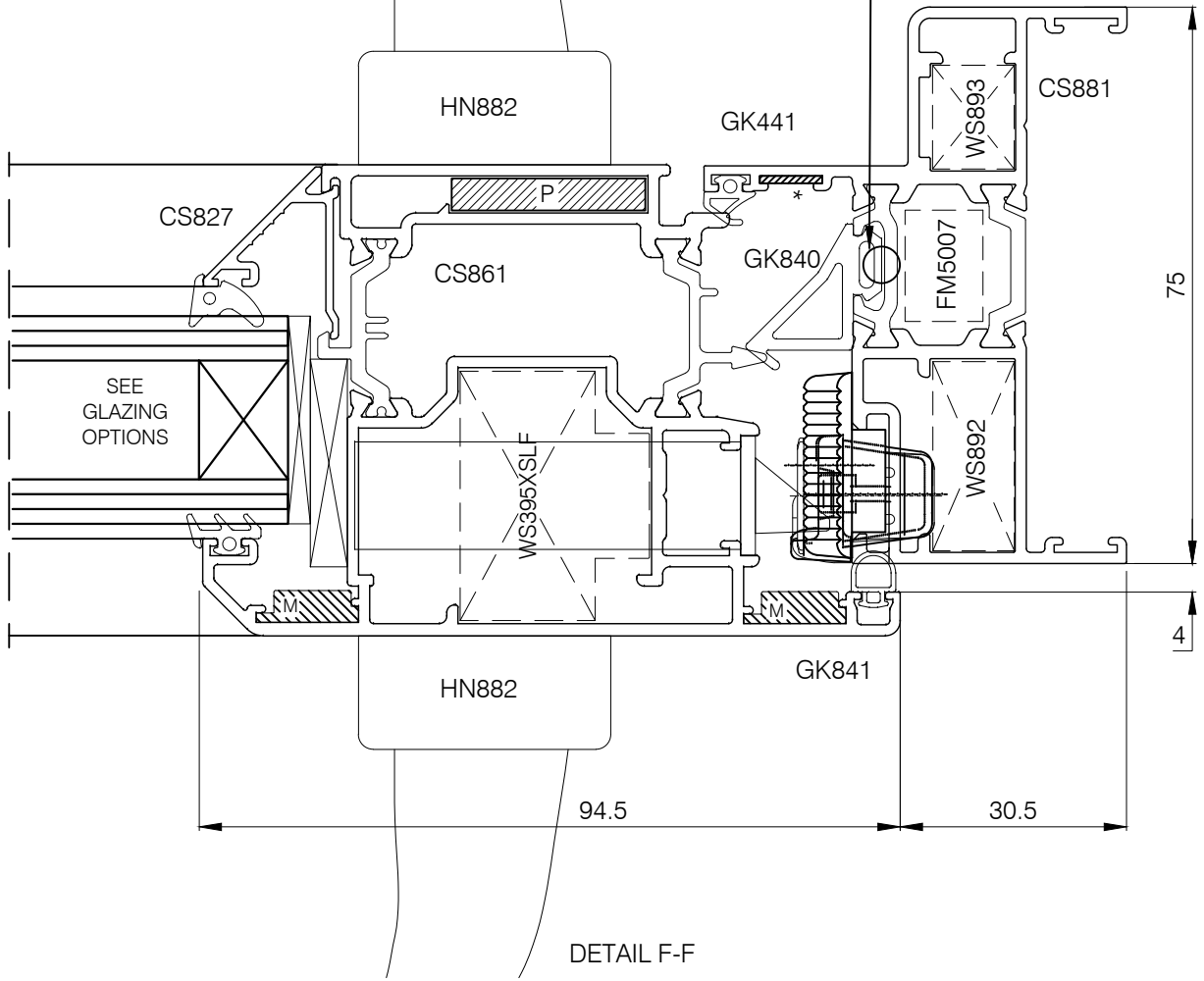
R0 - 10-02-2020

2.13



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side

Note! Silicone seal under gasket as shown along sill and 100mm up jambs



M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron

DETAIL F-F

comar 7P.i ECO LT

VIEWS & SECTIONS 2

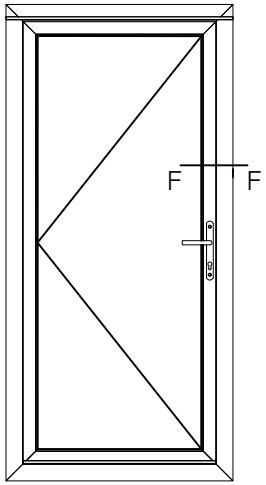
comar ARCHITECTURAL ALUMINIUM SYSTEMS

Jamb Detail
Rebated Door- Open Out
CS881/CS861

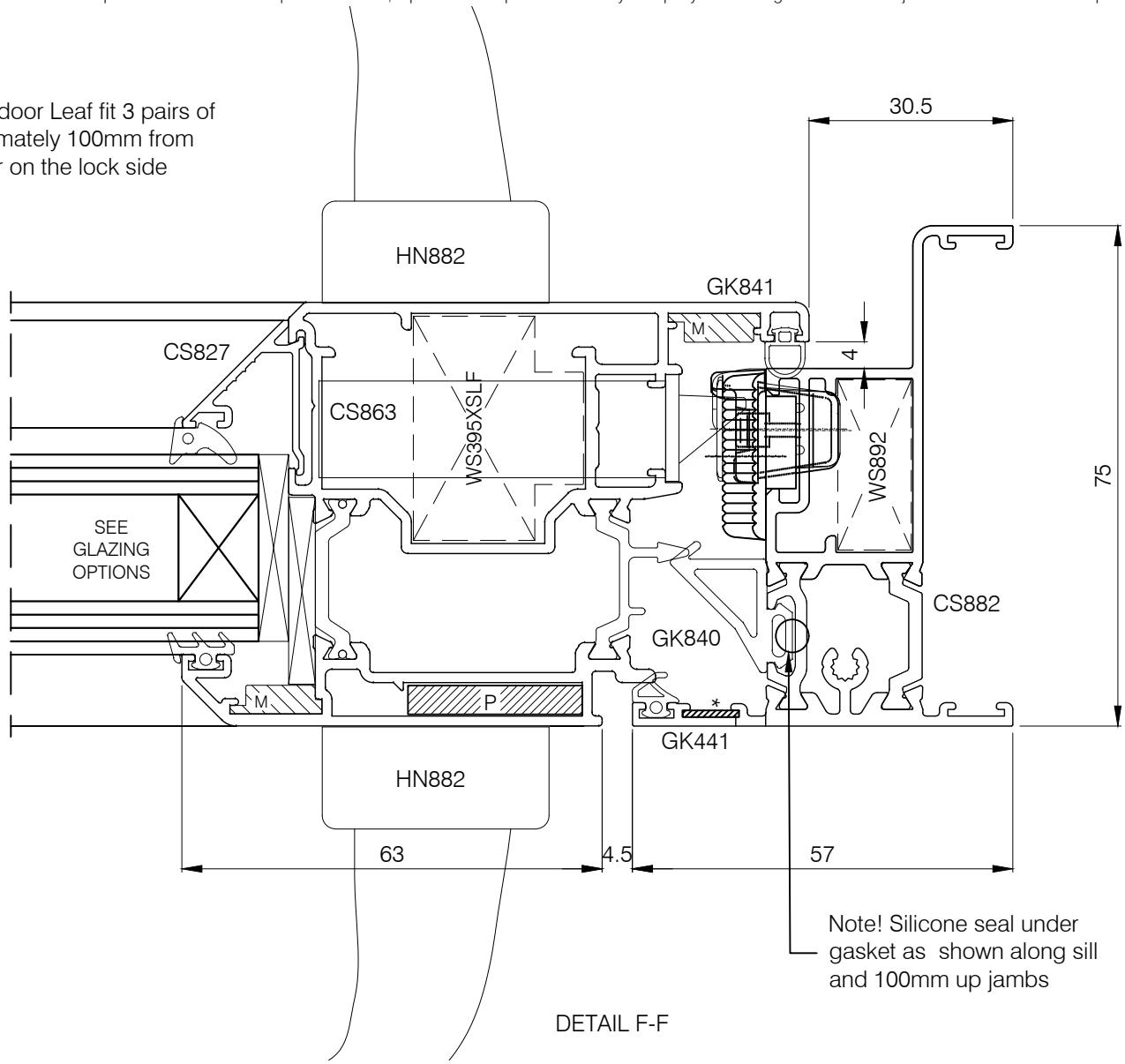
A4 Scale: 1:1

R0 - 10-02-2020

2.14



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron

Note! Silicone seal under gasket as shown along sill and 100mm up jambs

DETAIL F-F

comar 7P.i ECO LT

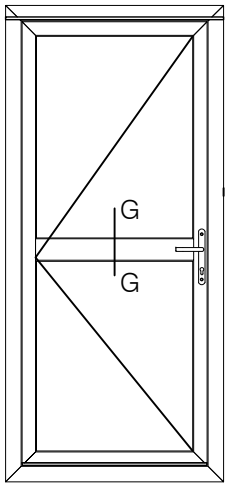
VIEWS & SECTIONS 2

comar ARCHITECTURAL ALUMINIUM SYSTEMS

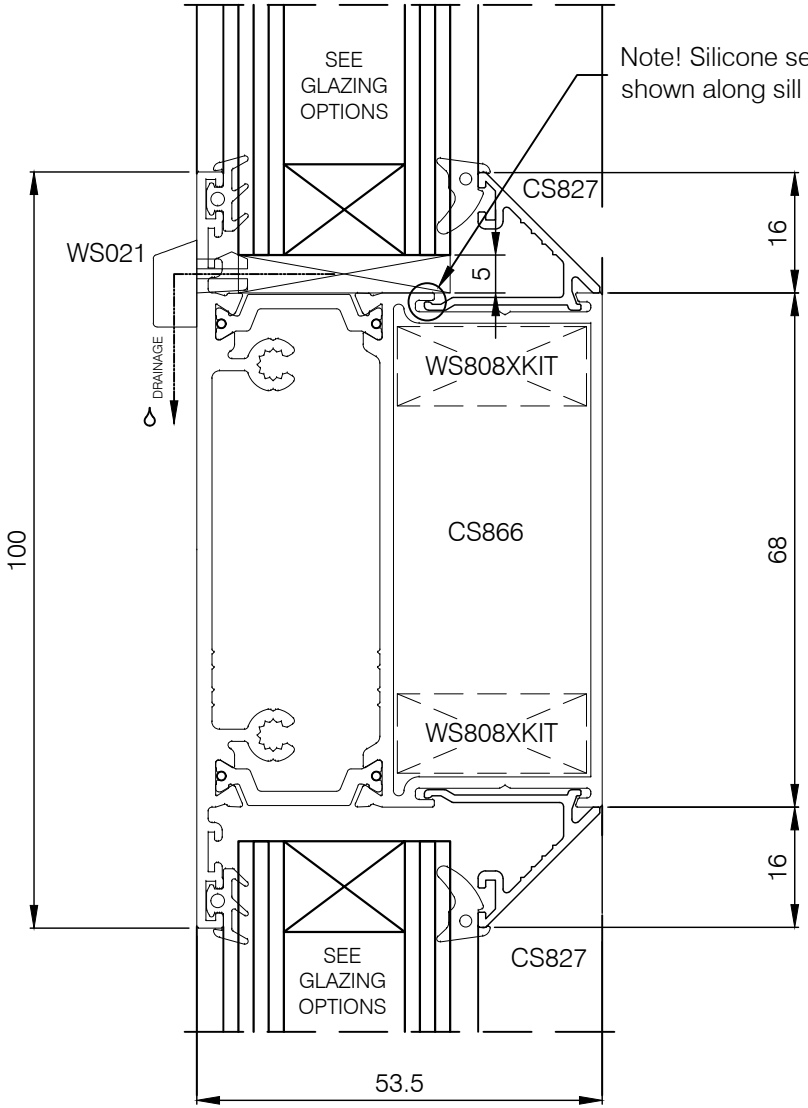
Jamb Detail
Rebated Door- Open In
CS882/CS863

A4 Scale: 1:1 R0 - 10-02-2020

2.15



Note! For each door Leaf fit 3 pairs of WS561 approximately 100mm from each leaf corner on the lock side



Note! Silicone seal between bead and leaf as shown along sill and 100mm up jambs

Drainage shown is optional.
drain to transom ends is standard

For drainage detail see Section 4

DETAIL G-G

comar 7P.i ECO LT

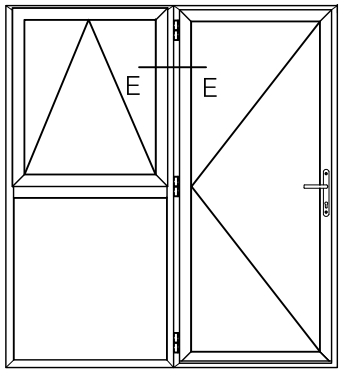
VIEWS & SECTIONS 2

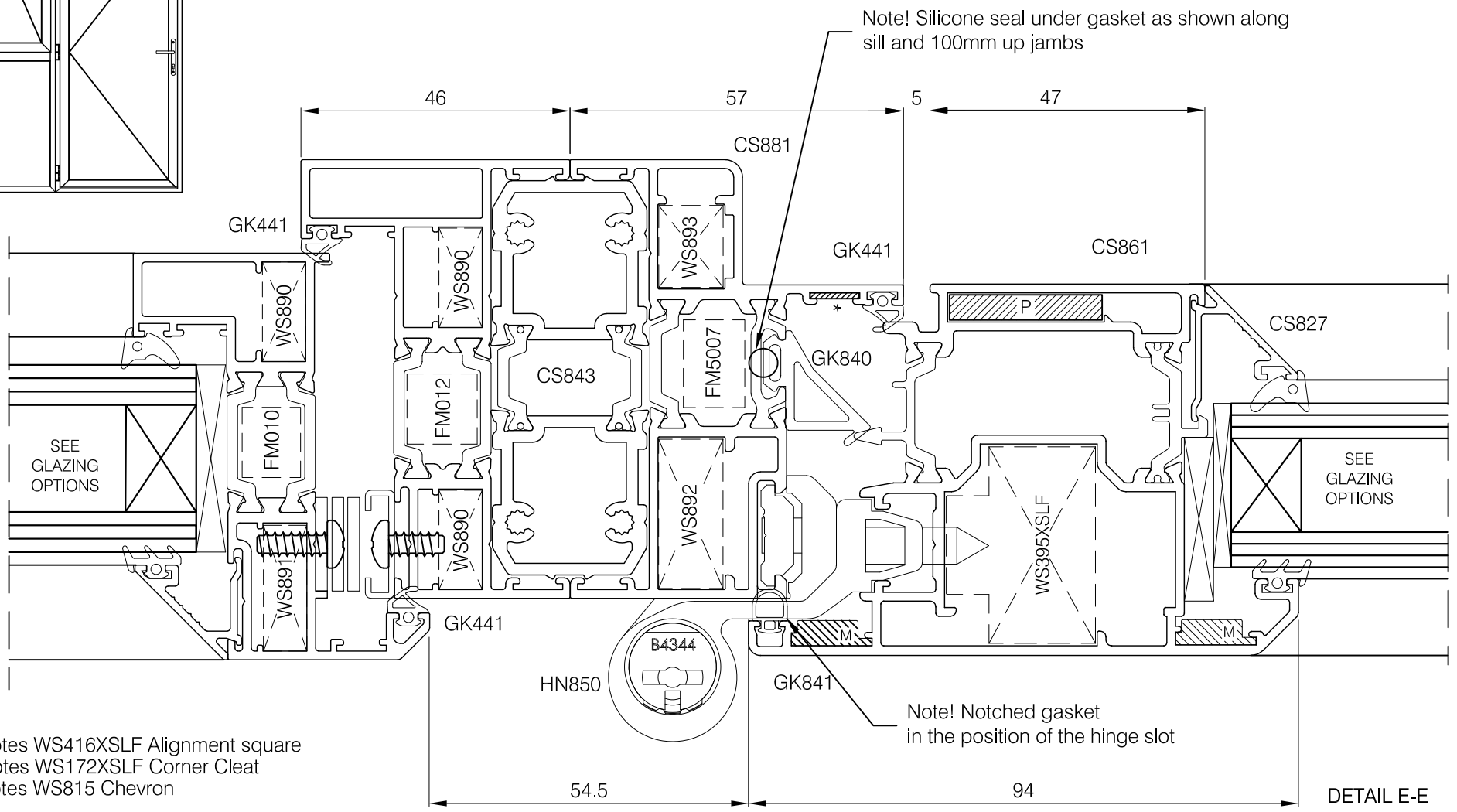
comar ARCHITECTURAL ALUMINIUM SYSTEMS

Mid Rail Detail
Rebated Door- Open In
CS882/CS863/ CS866

A4 Scale: 1:1 R0 - 10-02-2020

2.16





M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron

DETAIL E-E

comar 7P.i ECO LT

VIEWS & SECTIONS 2

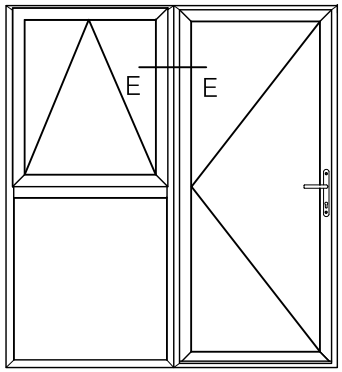
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

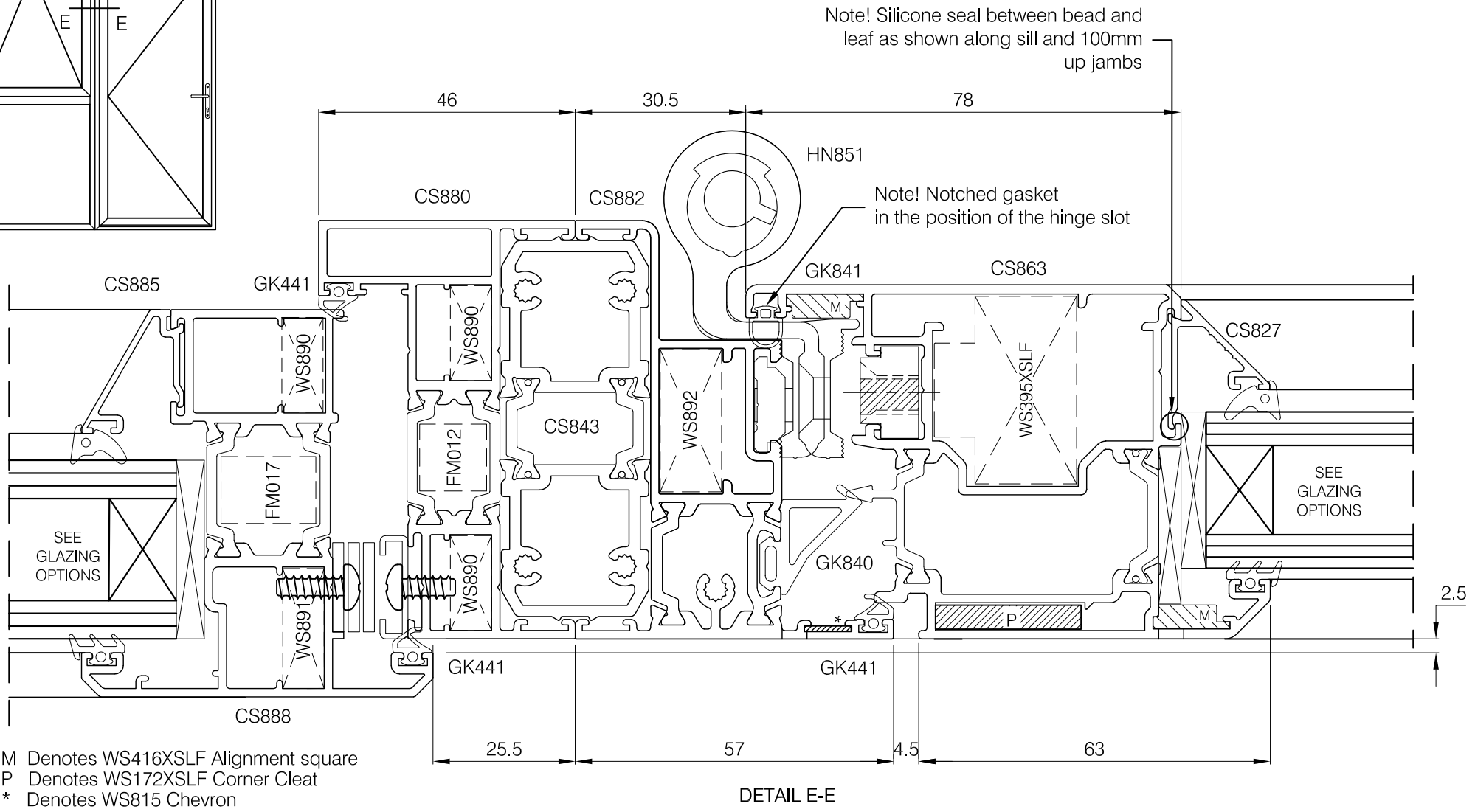
Coupling Ext Beaded Top Hung Vent with Rebated Door- Open Out
CS881/CS861/ CS843

A4 Scale: 1:1

R0 - 10-02-2020

2.17





M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner Cleat
* Denotes WS815 Chevron

DETAIL E-E

comar 7P.i ECO LT

VIEWS & SECTIONS 2

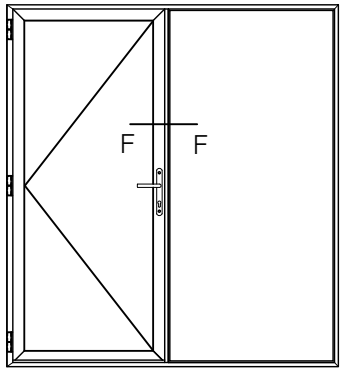
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

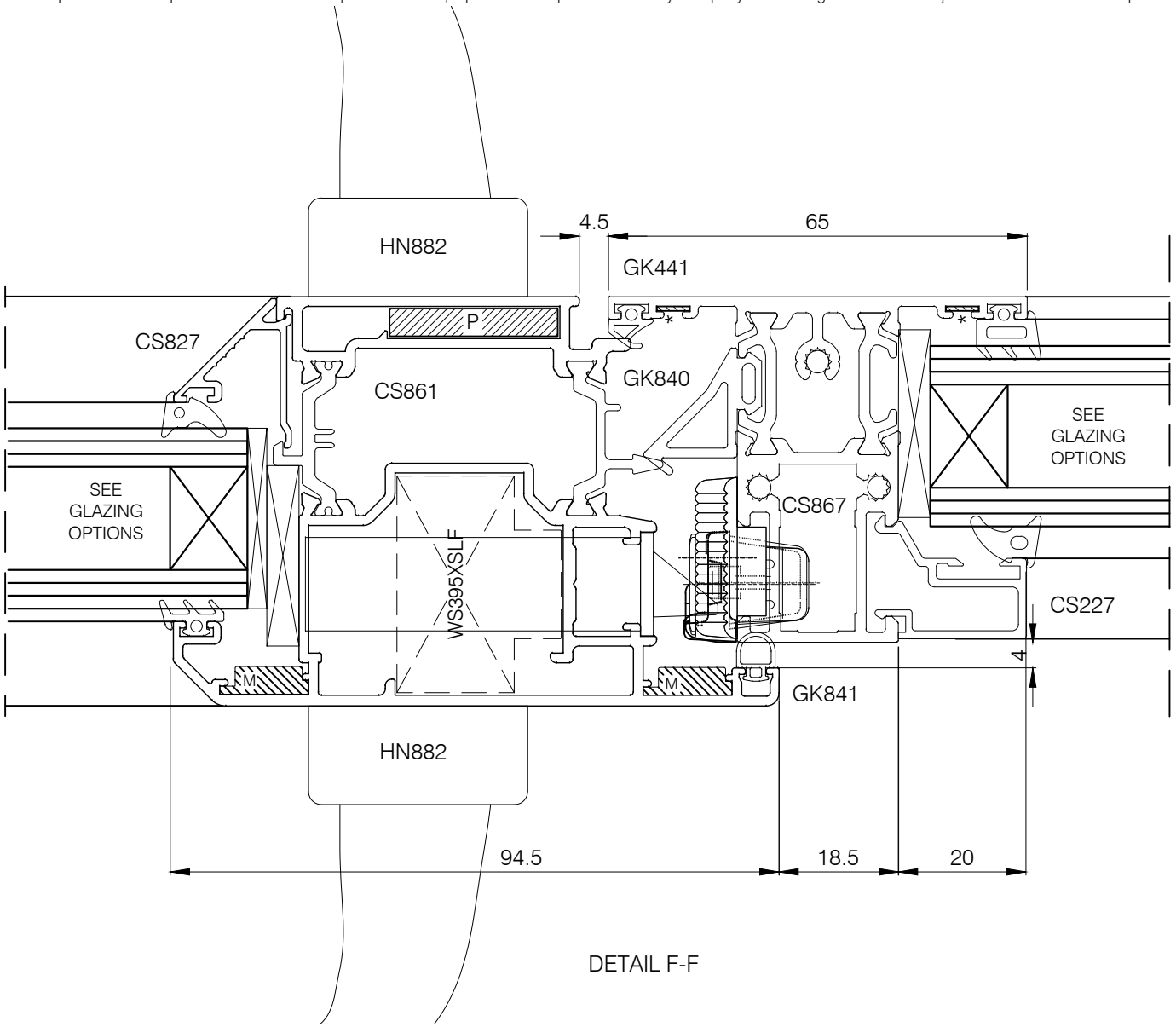
Coupling Int Beaded Top Hung Vent with Rebated Door- Open In
CS881/CS861/ CS843

A4 Scale: 1:1

R0 - 10-02-2020

2.18





M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner cleat
* Denotes WS515 Chevron

DETAIL F-F

comar 7P.i ECO LT

VIEWS & SECTIONS 2

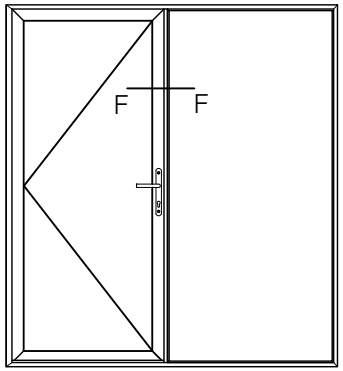
comar ARCHITECTURAL ALUMINIUM SYSTEMS

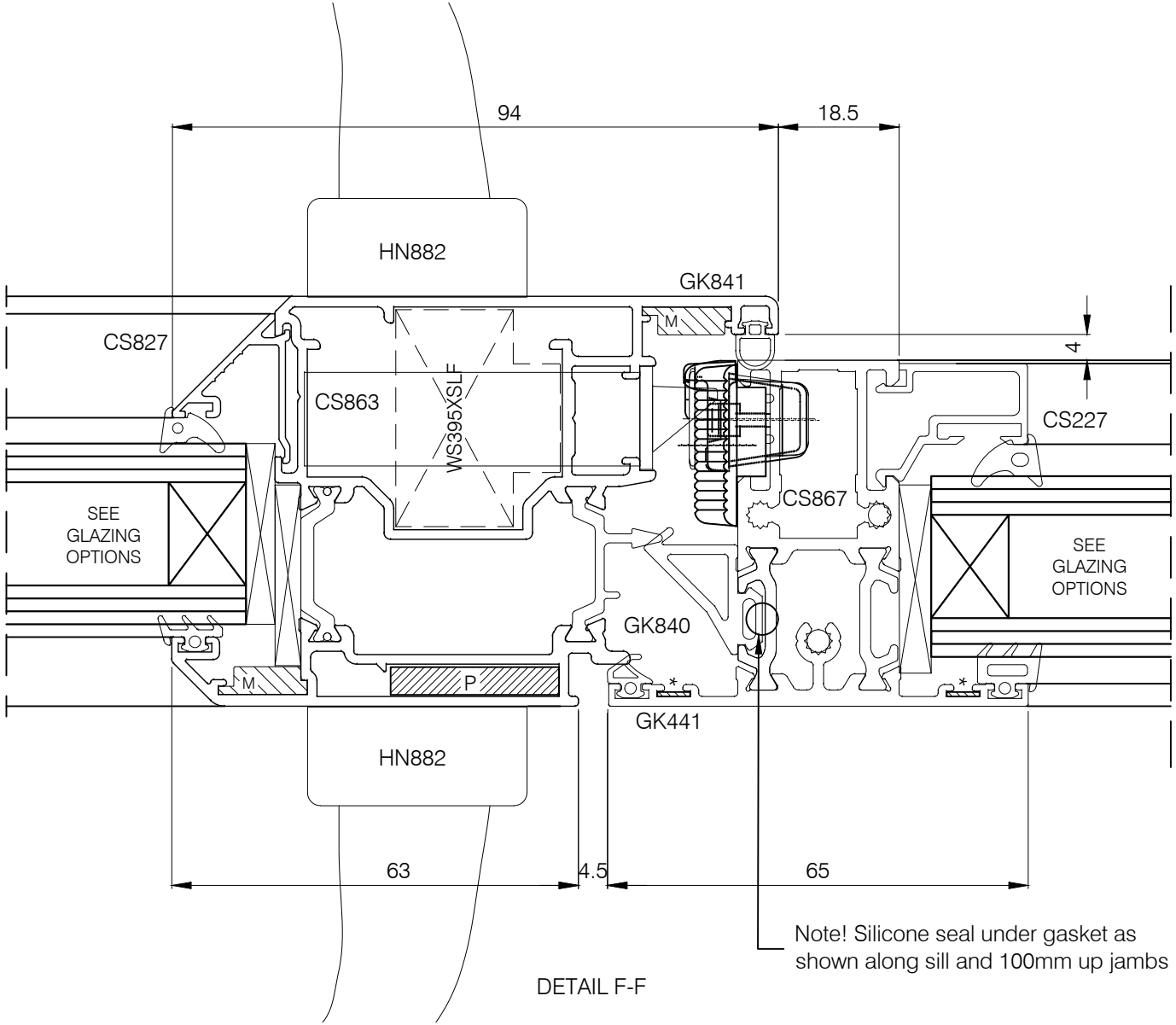
Rebated Door- Open Out
with Fixed Light- Mullion Detail
CS881/CS861/CS867

A4 Scale: 1:1

R0 - 10-02-2020

2.19





M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner cleat
* Denotes WS515 Chevron

DETAIL F-F

comar 7P.i ECO LT

VIEWS & SECTIONS 2

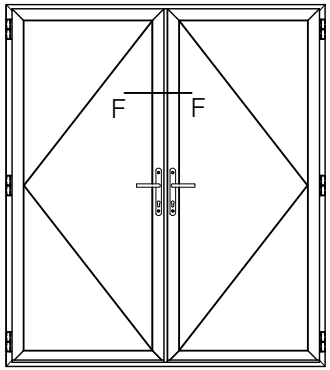
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Rebated Door- Open In with
Fixed Light- Mullion Detail
CS882/CS863/CS867

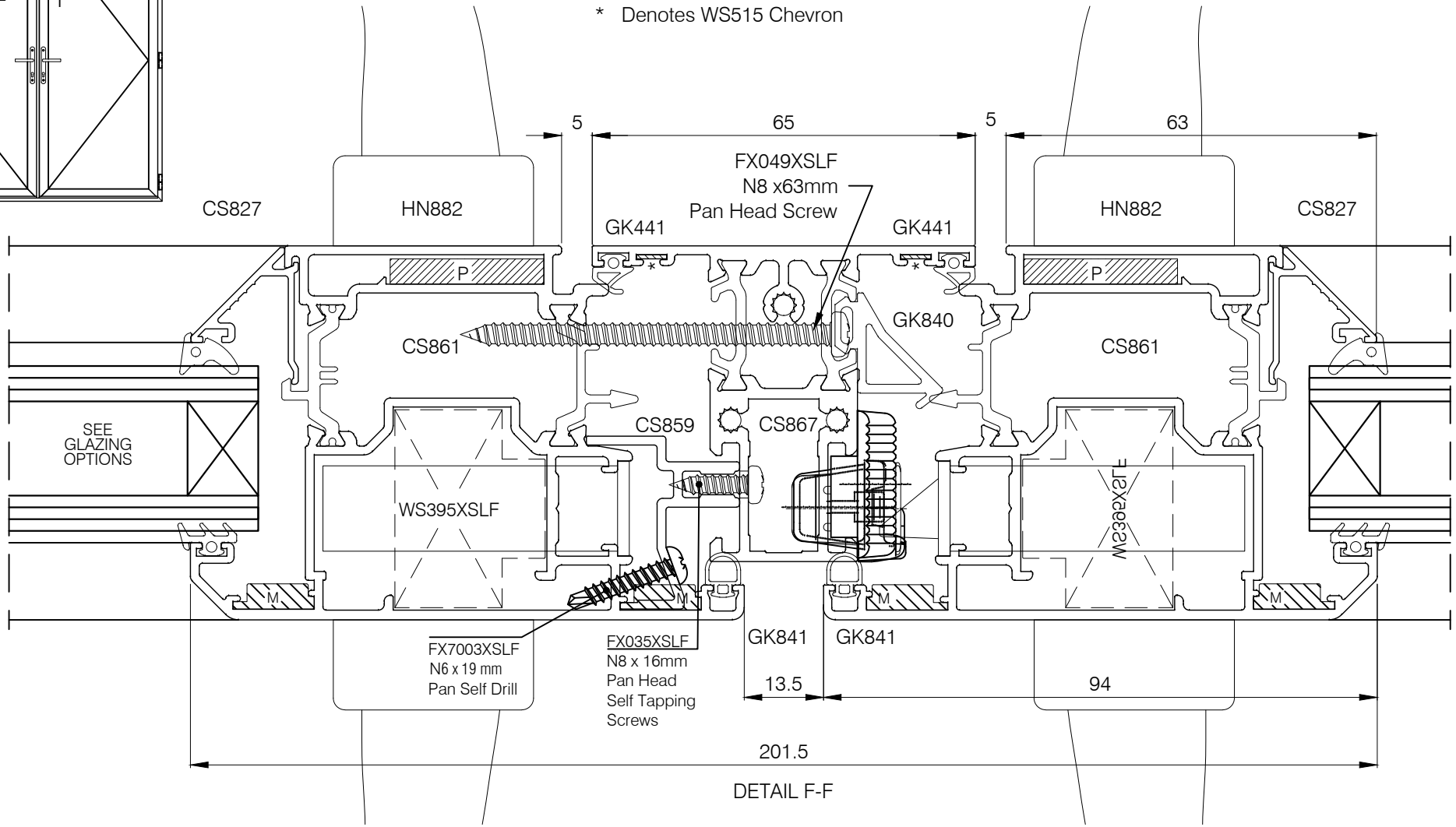
A4 Scale: 1:1

R0 - 10-02-2020

2.20



M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner cleat
* Denotes WS515 Chevron



DETAIL F-F

comar 7P.i ECO LT

VIEWS & SECTIONS 2

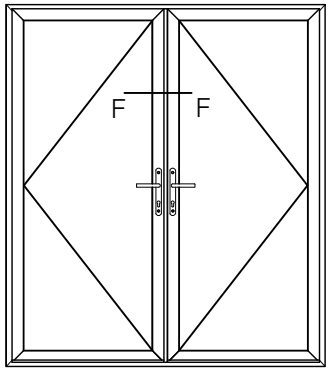
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Double Rebated Door- Open Out
Meeting Stile Detail
CS861/CS867

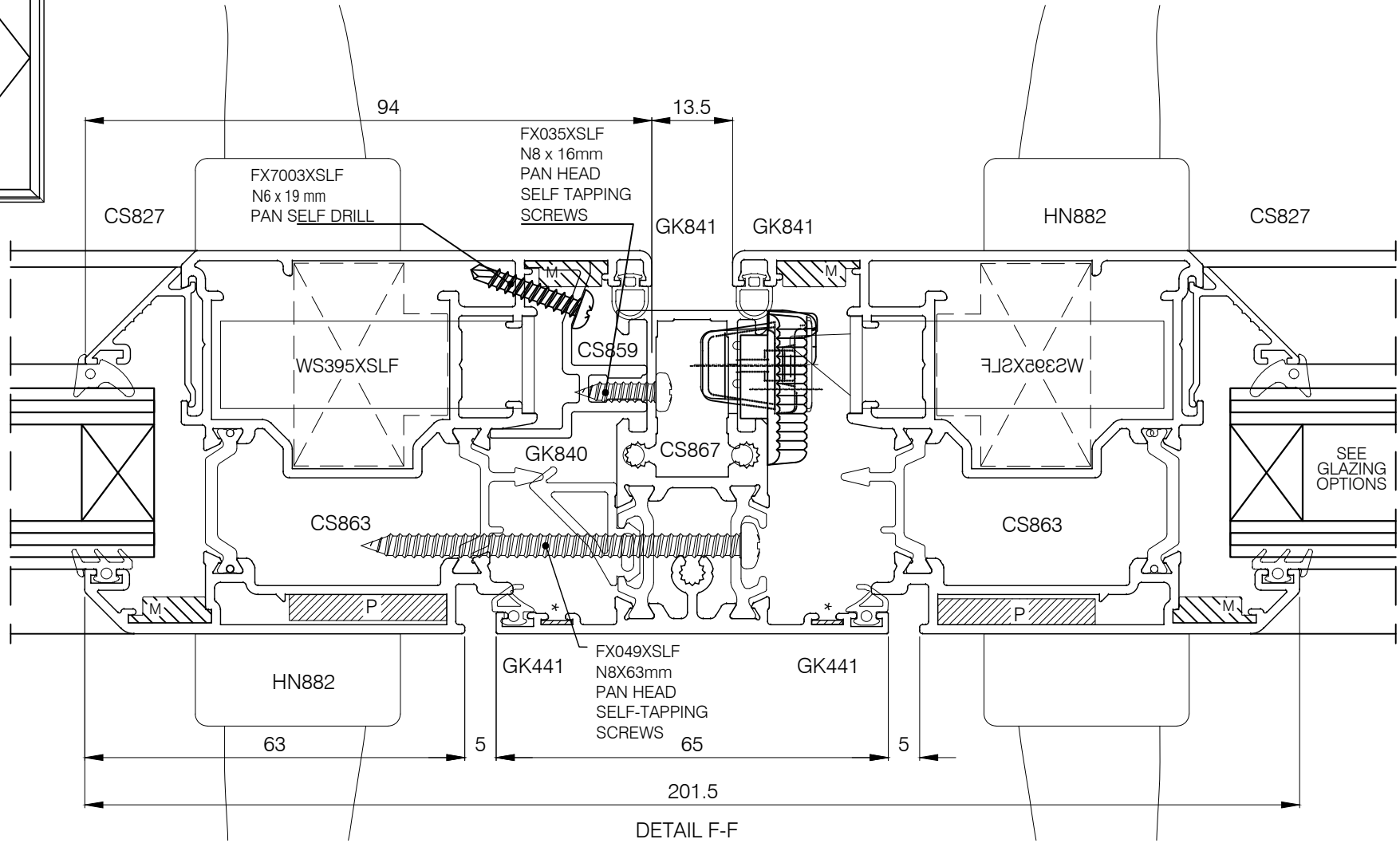
A4 Scale: 1:1

R0 - 10-02-2020

2.21



M Denotes WS416XSLF Alignment square
P Denotes WS172XSLF Corner cleat
* Denotes WS515 Chevron



DETAIL F-F

comar 7P.i ECO LT

VIEWS & SECTIONS 2

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Double Rebated Door- Open In
Meeting Stile Detail
CS863/CS867

A4 Scale: 1:1

R0 - 10-02-2020

2.22

CUTTING LIST

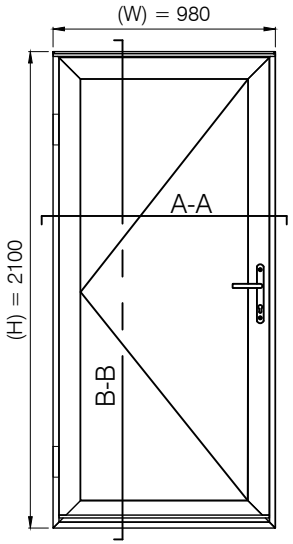
comar 7P.i ECO LT

CUTTING LIST 3

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

A4 Scale: NTS R0 - 10-02-2020

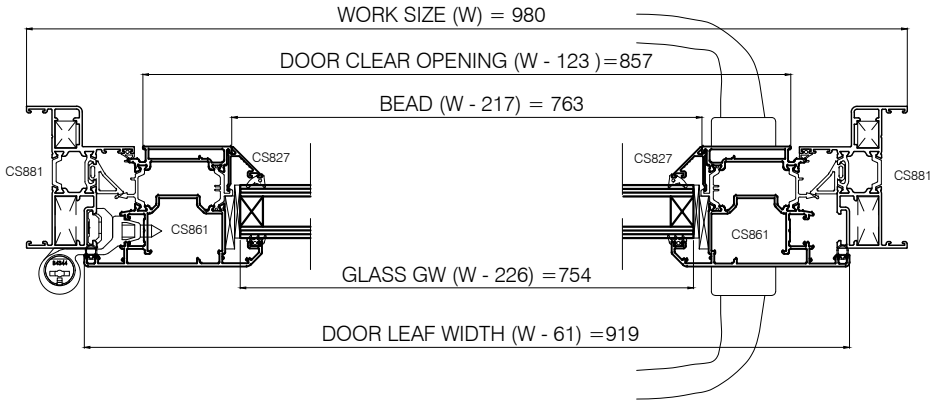
3.00



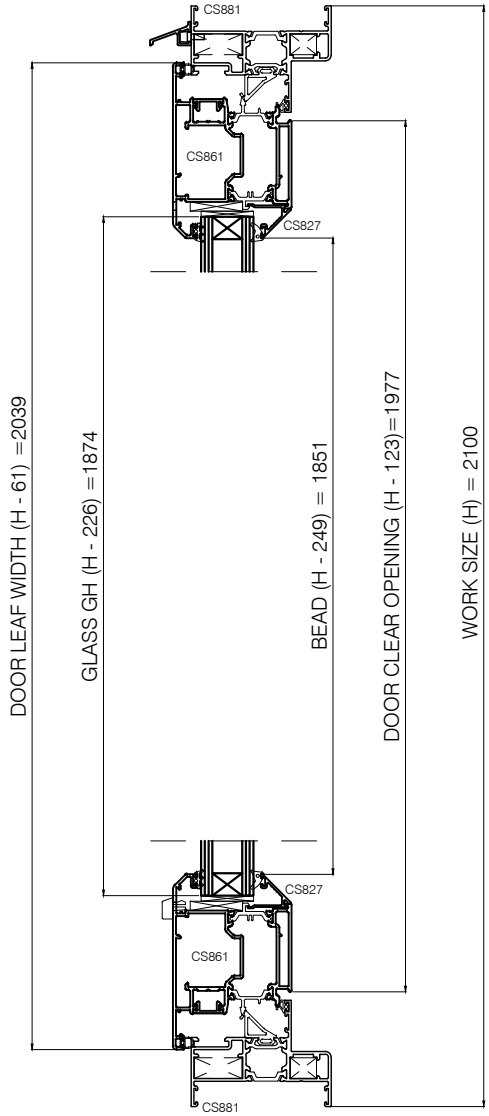
Cutting List Example for Single Rebated Door Open Out (2100mm x 980mm)				
FRAME - VERTICAL	CS860 — 2 @	H	2100mm	45°
FRAME - HORIZONTAL	CS860 — 2 @	W	980mm	45°
LEAF - VERTICAL	CS861 — 2 @	H - 61	2039mm	45°
LEAF - HORIZONTAL	CS861 — 2 @	W - 61	919mm	45°
BEAD - VERTICAL	CS827 — 2 @	H - 249	1851mm	45°
BEAD - HORIZONTAL	CS827 — 2 @	W - 217	763mm	45°

GLASS 28mm - 1 @ SIZE	
GH=H - 226	GW=W - 226
1874	754

Note: Gaskets & Glass dimensions will differ depending on the profiles selected. Please check your dimensions and cutting calculations carefully before ordering.



SECTION A-A



SECTION B-B

comar 7P.i ECO LT

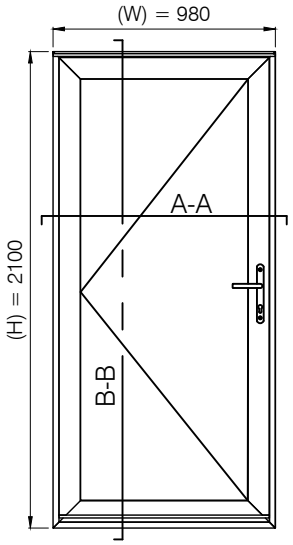
CUTTING LIST 3

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Example Cutting List
Single Door Leaf- Open Out
CS881/CS861

A4 Scale: 1:4 R0 - 10-02-2020

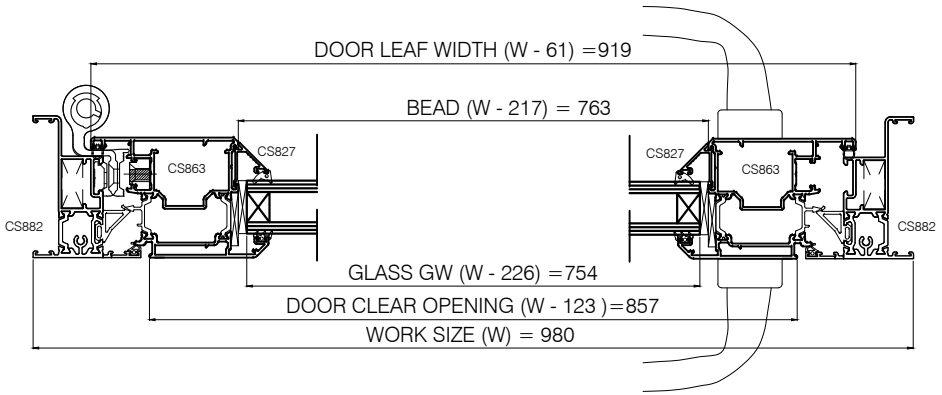
3.01



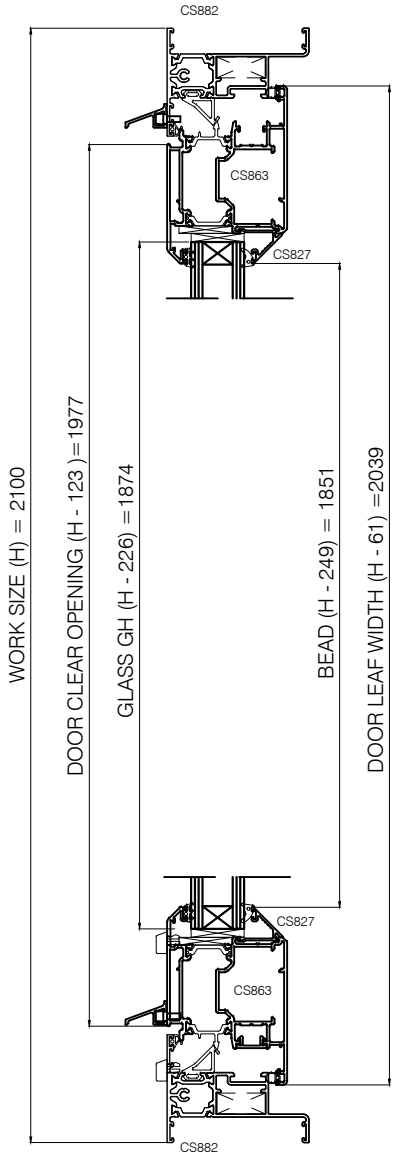
Cutting List Example for Single Rebated Door Open In (2100mm x 980mm)				
FRAME - VERTICAL	CS882 — 2 @	H	2100mm	45°
FRAME - HORIZONTAL	CS882 — 2 @	W	980mm	45°
LEAF - VERTICAL	CS863 — 2 @	H - 61	2039mm	45°
LEAF - HORIZONTAL	CS863 — 2 @	W - 61	919mm	45°
BEAD - VERTICAL	CS827 — 2 @	H - 249	1851mm	45°
BEAD - HORIZONTAL	CS827 — 2 @	W - 217	763mm	45°

GLASS 28mm - 1 @ SIZE	
GH=H-226	GW=W-226
1874	754

Note: Gaskets & Glass dimensions will differ depending on the profiles selected. Please check your dimensions and cutting calculations carefully before ordering.



SECTION A-A



SECTION B-B

comar 7P.i ECO LT

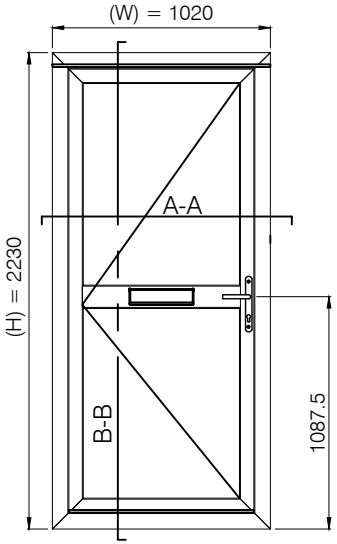
CUTTING LIST 3

comar ARCHITECTURAL ALUMINIUM SYSTEMS

Example Cutting List
Single DoorLeaf - Open In
CS882/CS863

A4 Scale: 1:4 R0 - 10-02-2020

3.02

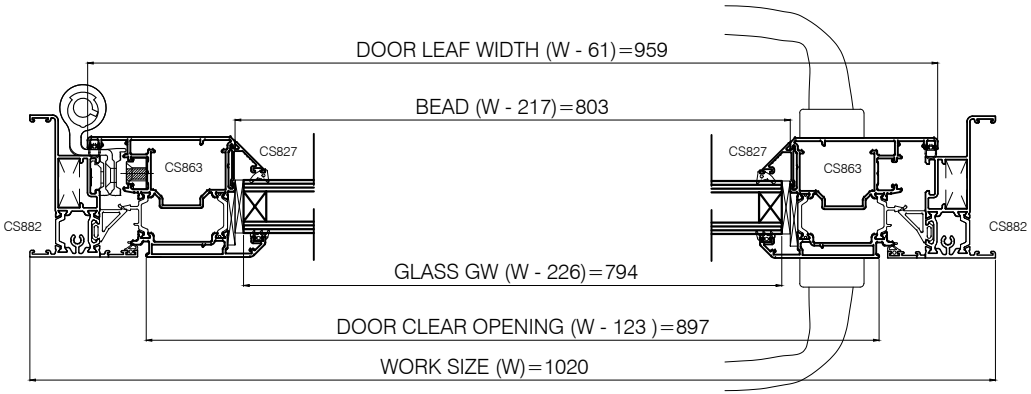


Cutting List Example for Single Rebated Door Open In (2230mm x 1020mm)				
FRAME - VERTICAL	CS882 — 2 @	H	2230mm	45°
FRAME - HORIZONTAL	CS882 — 2 @	W	1020mm	45°
LEAF - VERTICAL	CS863 — 2 @	H - 61	2169mm	45°
LEAF - HORIZONTAL	CS863 — 2 @	W - 61	959mm	45°
BEAD 1 - VERTICAL	CS827 — 2 @		913mm	45°
BEAD 2 - VERTICAL	CS827 — 2 @	H - 1262	968mm	45°
BEAD - HORIZONTAL	CS827 — 2 @	W - 217	803mm	45°
MIDRAIL	CS866 — 1 @	W - 217	803mm	90°

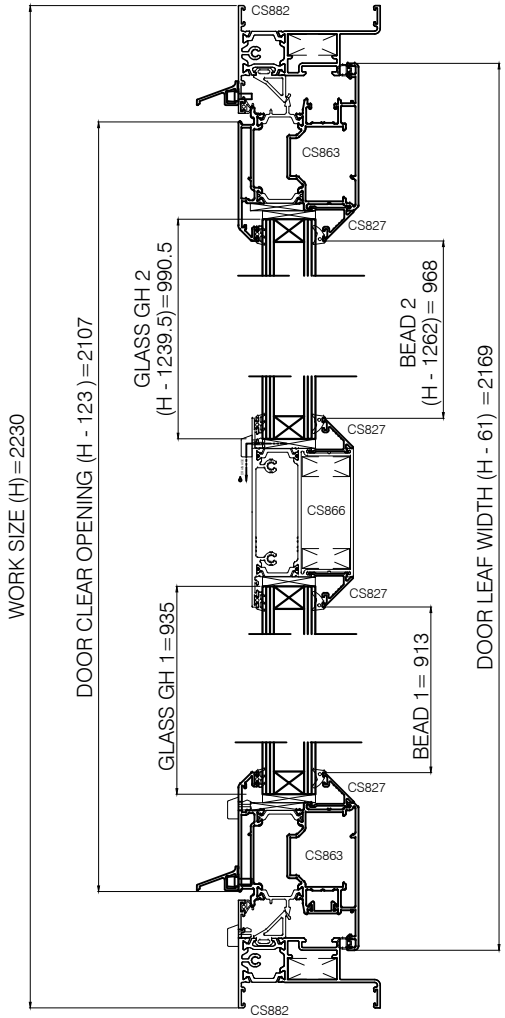
GLASS 28mm - 1 @ SIZE	
GH=(1087.5 -153)	GW=W - 226
935.5	794

GLASS 28mm - 2 @ SIZE	
GH=H - 1239.5	GW=W - 226
990.5	794

Note: Gaskets & Glass dimensions will differ depending on the profiles selected. Please check your dimensions and cutting calculations carefully before ordering.



SECTION A-A



SECTION B-B

comar 7P.i ECO LT

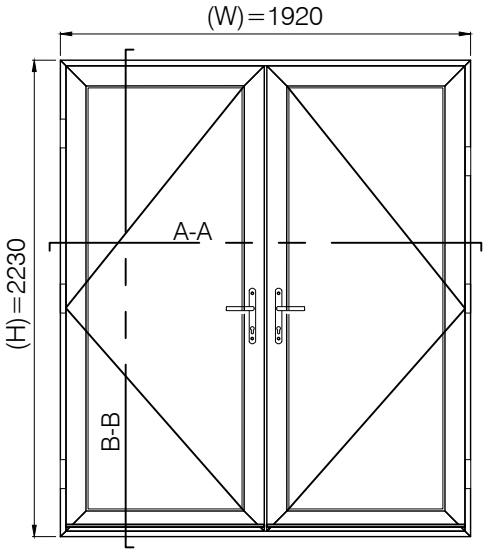
CUTTING LIST 3

comar ARCHITECTURAL ALUMINIUM SYSTEMS

Single Door Leaf - Open In
with Midrail
CS882/CS863/CS886

A4 Scale: 1:1 R0 - 10-02-2020

3.03

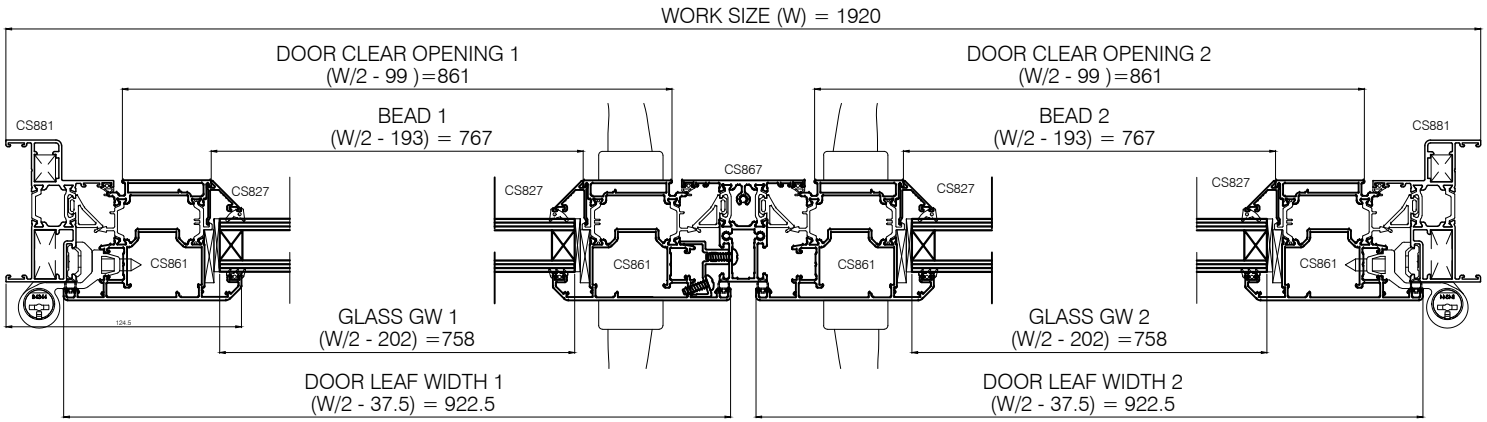


Cutting List Example for Double Rebated Door Open Out (2230 x 1920mm)					
FRAME - VERTICAL	CS860	2 @	H	2230mm	45°
FRAME - HORIZONTAL	CS860	2 @	W	1920mm	45°
LEAF - VERTICAL	CS861	2 @	H - 61	2039mm	45°
LEAF 1 - HORIZONTAL	CS861	2 @	W/2 - 37.5	922.5mm	45°
LEAF 2 - HORIZONTAL	CS861	2 @	W/2 - 37.5	922.5mm	45°
BEAD - VERTICAL	CS827	2 @	H - 249	1981mm	45°
BEAD 1- HORIZONTAL	CS827	2 @	W/2 - 193	767mm	45°
BEAD 2- HORIZONTAL	CS827	2 @	W/2 - 193	767mm	45°
FLOATING MULLION	CS867	1 @	H - 128	2102mm	90°

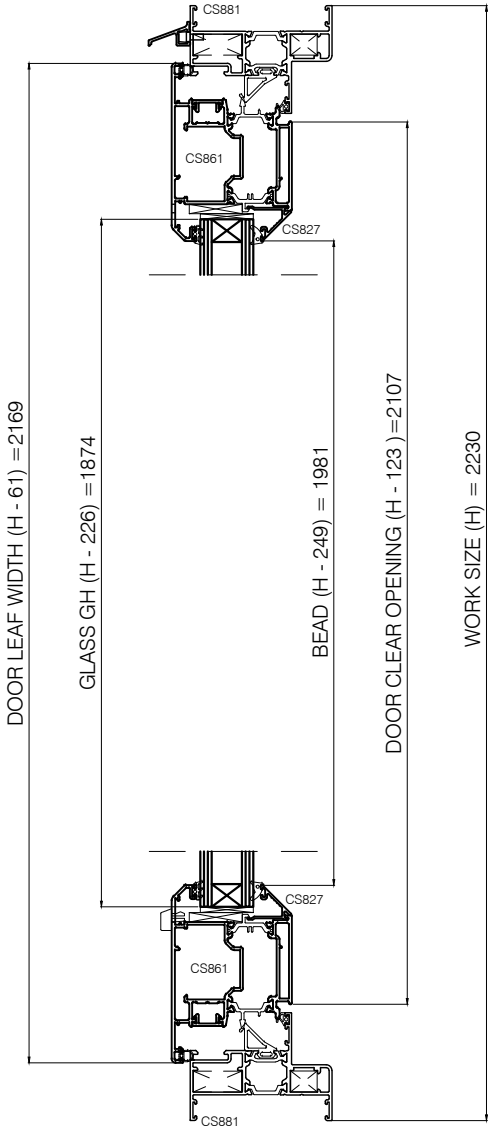
GLASS 28mm - 1 @ SIZE	
GH=H - 226	GW=W/2 - 202
2004	758

GLASS 28mm - 2 @ SIZE	
GH=H - 226	GW=W/2 - 202
2004	758

Note: Gaskets & Glass dimensions will differ depending on the profiles selected. Please check your dimensions and cutting calculations carefully before ordering.



SECTION A-A



SECTION B-B

comar 7P.i ECO LT

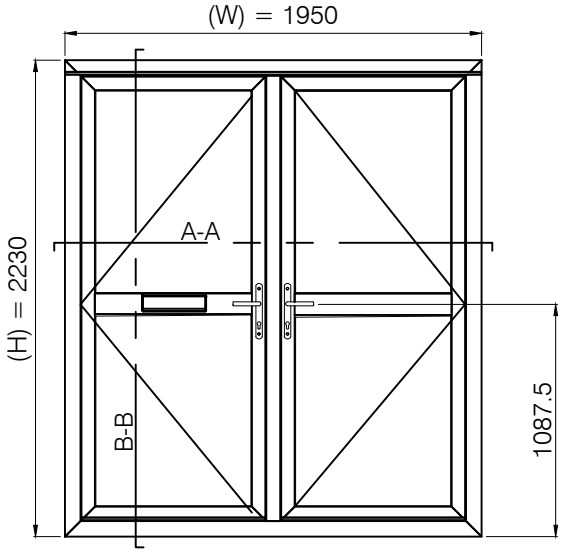
CUTTING LIST 3

comar ARCHITECTURAL ALUMINIUM SYSTEMS

Example Cutting List
Double Door Leaf - Open Out
CS881/CS861

A4 Scale: 1:4 R0 - 10-02-2020

3.04

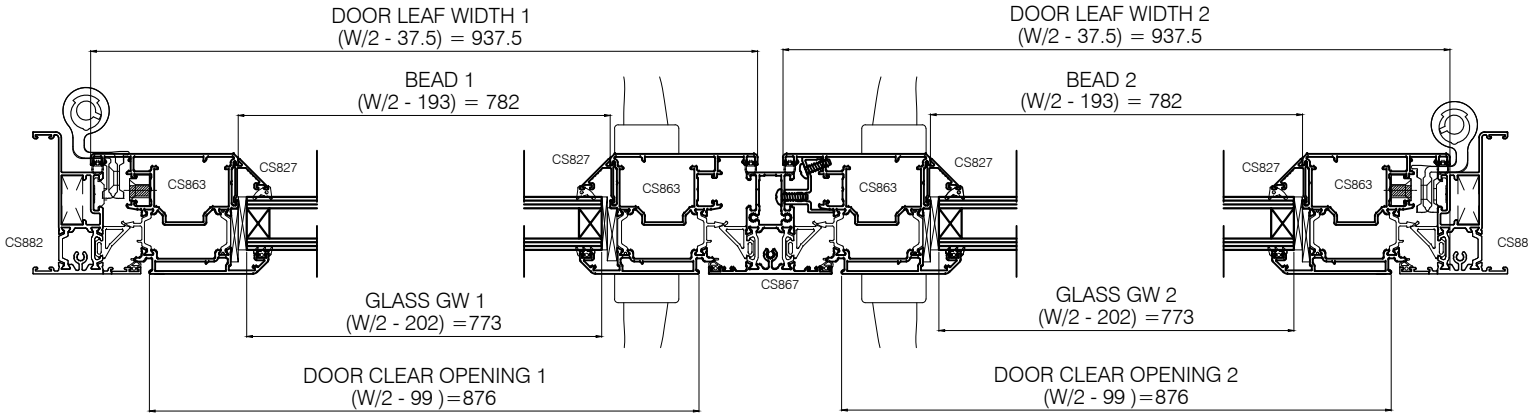


Cutting List Example for Double Rebated Door Open In (2230 x 1950mm)				
FRAME - VERTICAL	CS860 — 2 @	H	2230mm	45°
FRAME - HORIZONTAL	CS860 — 2 @	W	1950mm	45°
LEAF - VERTICAL	CS861 — 2 @	H - 61	2039mm	45°
LEAF 1 - HORIZONTAL	CS861 — 2 @	W/2 - 37.5	937.5mm	45°
LEAF 2 - HORIZONTAL	CS861 — 2 @	W/2 - 37.5	937.5mm	45°
BEAD 1 - VERTICAL	CS827 — 2 @		945mm	45°
BEAD 2 - VERTICAL	CS827 — 2 @	H - 1231	999mm	45°
BEAD 1- HORIZONTAL	CS827 — 2 @	W/2 - 193	782mm	45°
BEAD 2- HORIZONTAL	CS827 — 2 @	W/2 - 193	782mm	45°
FLOATING MULLION	CS867 — 1 @	H - 128	2102mm	90°
MIDRAIL	CS866 — 1 @	W/2 - 193	782mm	90°

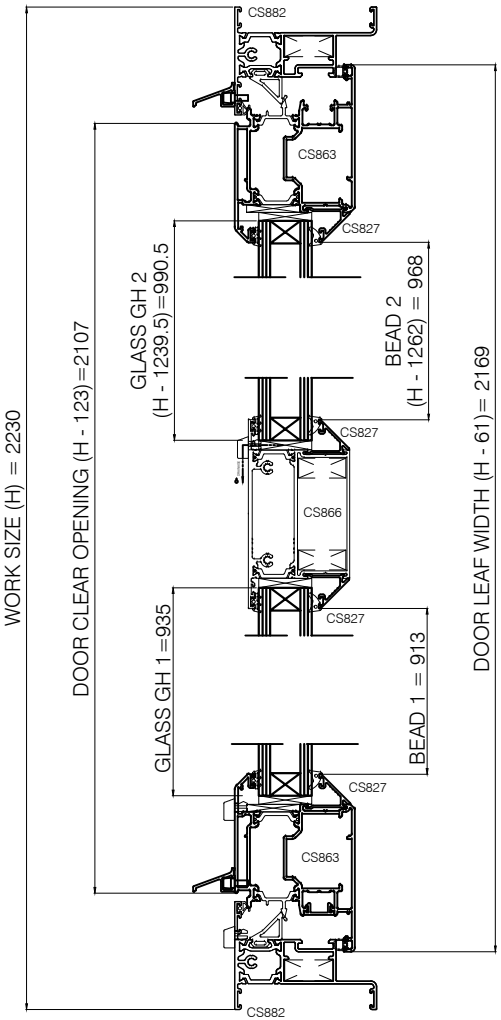
GLASS 28mm - 1 @ SIZE	
GH=1087.5-153	GW=W/2 - 202
934.5	773

GLASS 28mm - 2 @ SIZE	
GH=H-1239.5	GW=W/2 - 202
990.5	773

Note: Gaskets & Glass dimensions will differ depending on the profiles selected.
Please check your dimensions and cutting calculations carefully before ordering.



SECTION A-A



SECTION B-B

comar 7P.i ECO LT

CUTTING LIST 3

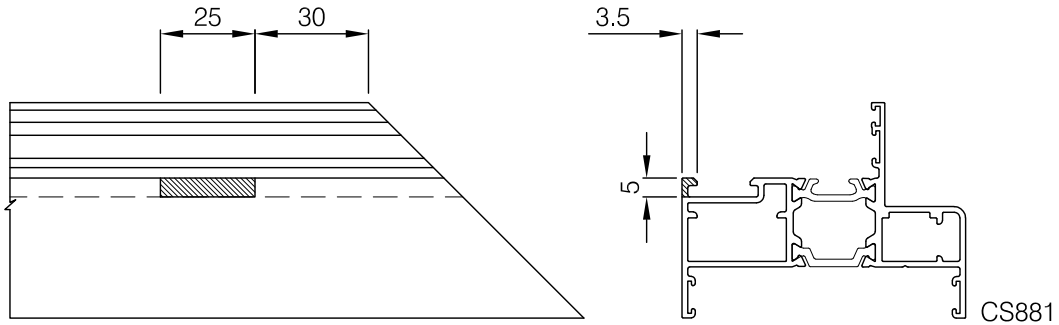
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

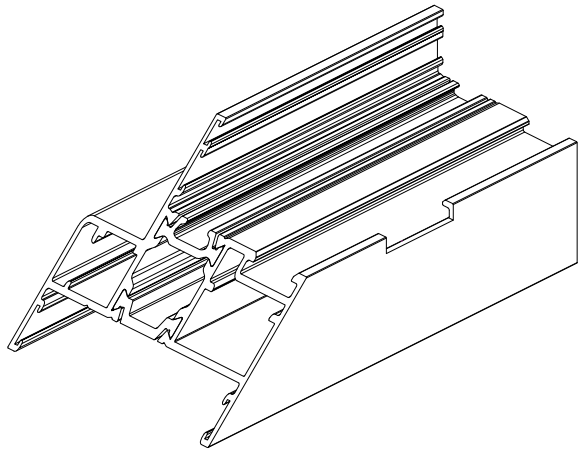
Example Cutting List
Double Door Leaf - Open In With Midrail
CS882/CS863/CS866

A4 Scale: 1:4 R0 - 10-02-2020

3.05

FABRICATION DETAILS





Tooling Ref:

COM 5 ECO T28 STATION 8

Open Out Outer Frame- CS881

comar 7P.i ECO LT

FABRICATION DETAILS 4

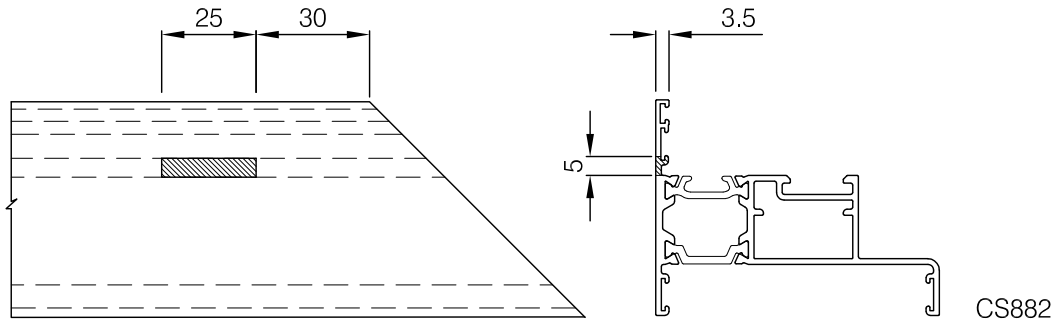
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

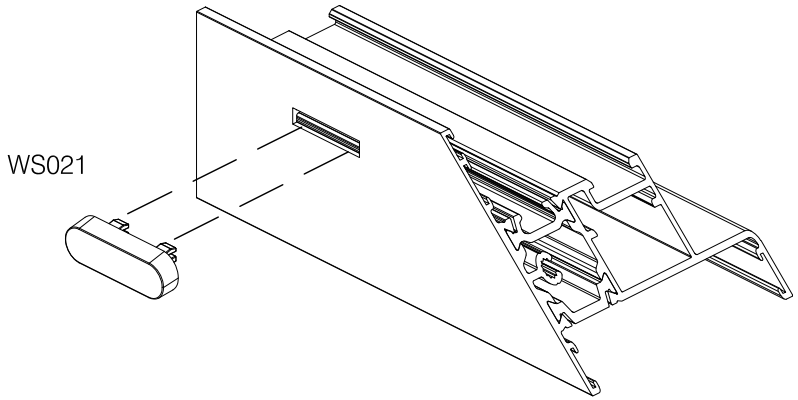
Typical Drainage Detail
Outer Frame Open Out
CS881

A4 Scale: 1:2

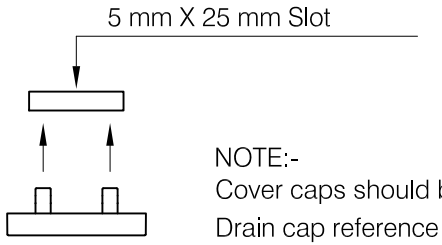
R0 - 10-02-2020

4.01





Open In Outer Frame- CS882



NOTE:-
Cover caps should be secured with glue Ref SE009
Drain cap reference: WS021

comar 7P.i ECO LT

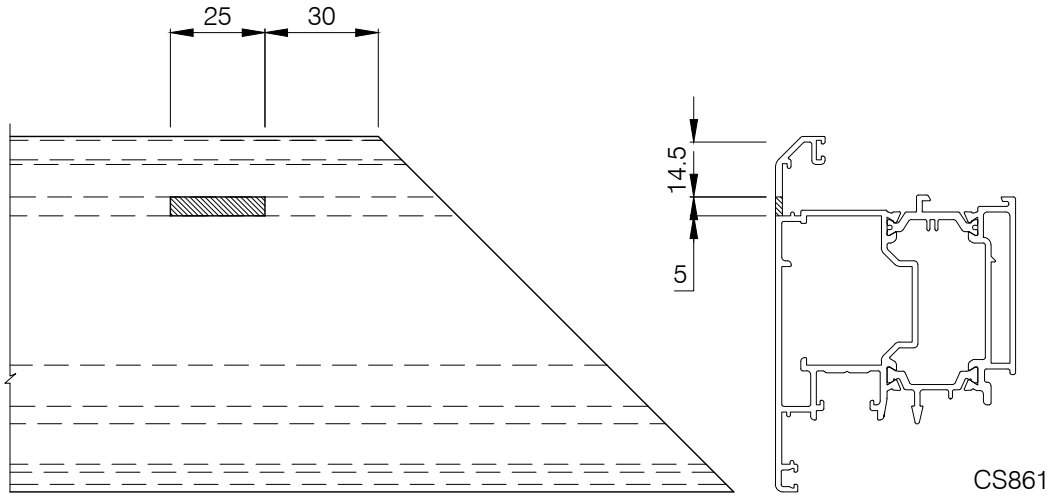
FABRICATION DETAILS 4

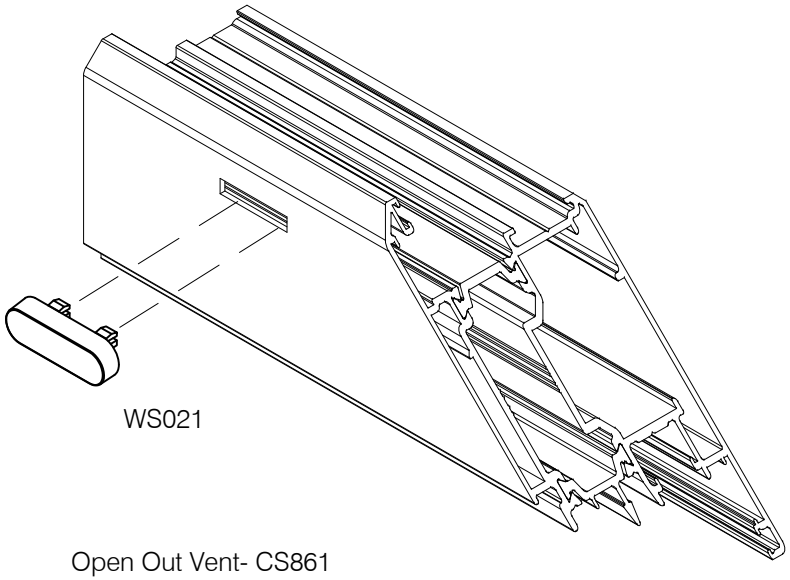
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Typical Drainage Detail
Outer Frame- Open In
CS882

A4 Scale: 1:2 R0 - 10-02-2020

4.02

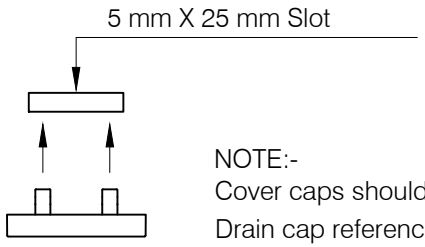




Open Out Vent- CS861

Tooling Ref:

COM 7 ECO T15 STATION 6



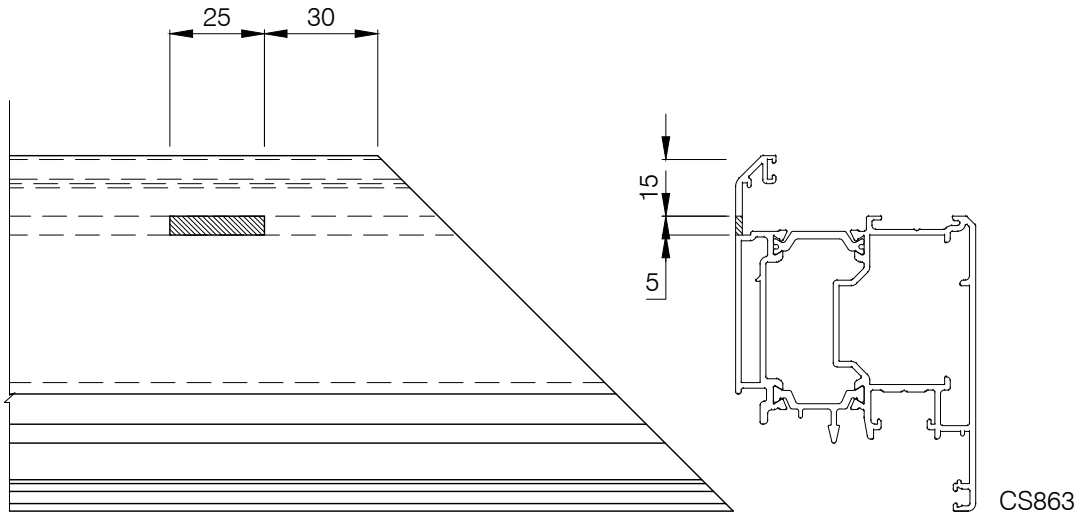
NOTE:-
Cover caps should be secured with glue Ref SE009
Drain cap reference: WS021

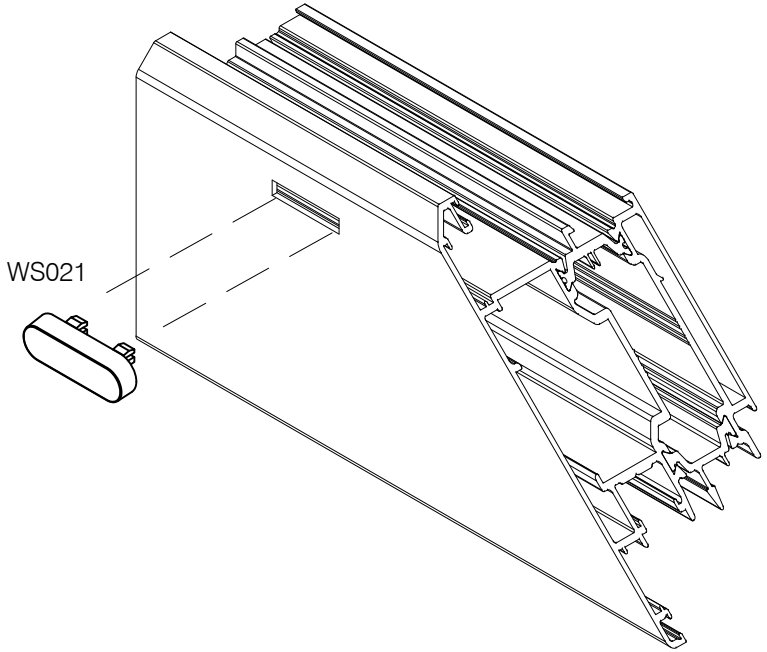
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Typical Drainage Detail
Open Out Door Leaf
CS861

A4 Scale: 1:2 R0 - 10-02-2020

4.03

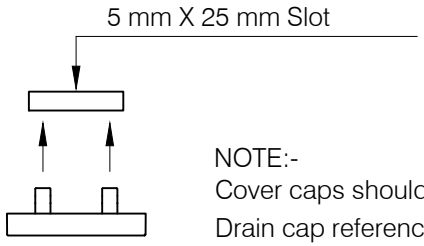




Open In Vent- CS863

Tooling Ref:

COM 7 ECO T15 STATION 6



NOTE:-
Cover caps should be secured with glue Ref SE009
Drain cap reference: WS021

comar 7P.i ECO LT

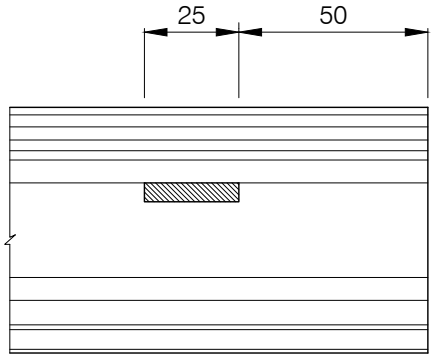
FABRICATION DETAILS 4

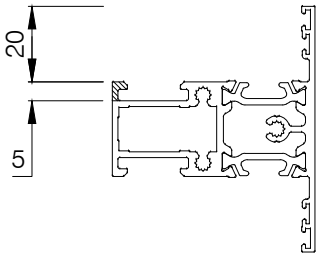
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Typical Drainage Detail
Open In Door Leaf
CS863

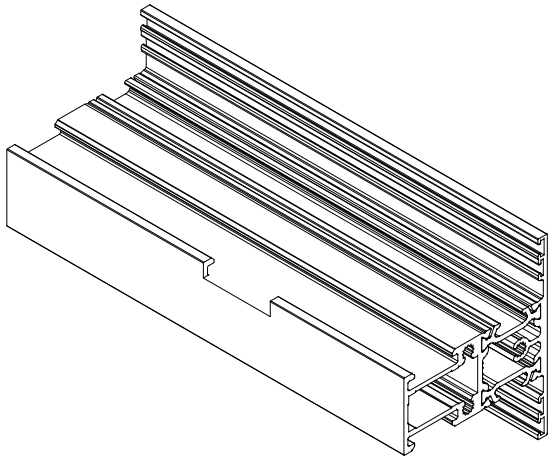
A4 Scale: 1:2 R0 - 10-02-2020

4.04



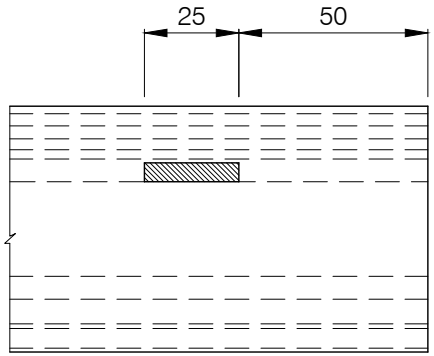


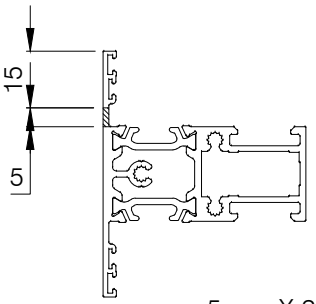
CS867

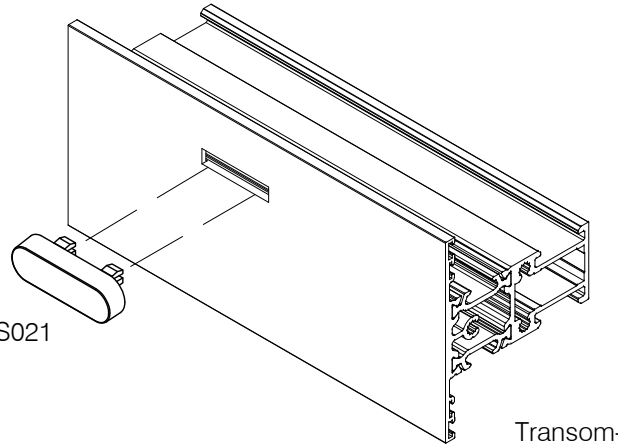


Transom- CS867

For Open Out configuration
Tooling Ref:
COM 7 ECO T15 STATION 7

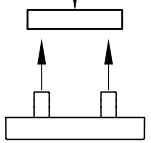






Transom- CS867

5 mm X 25 mm Slot



For Open Out configuration
Tooling Ref:
COM 7 ECO T15 STATION 6

NOTE:-
Cover caps should be secured with glue Ref SE009
Drain cap reference: WS021

comar 7P.i ECO LT

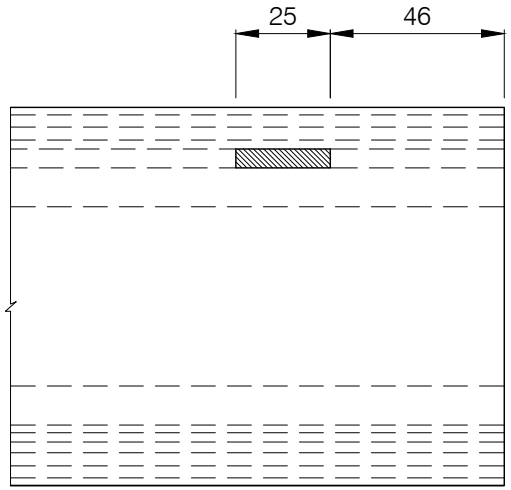
FABRICATION DETAILS 4

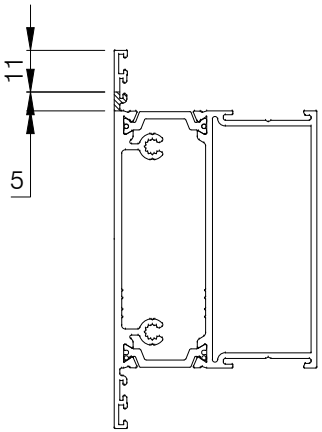
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Typical Drainage Detail
Transom- Open Out Leaf Door
CS867

A4 Scale: 1:2 R0 - 10-02-2020

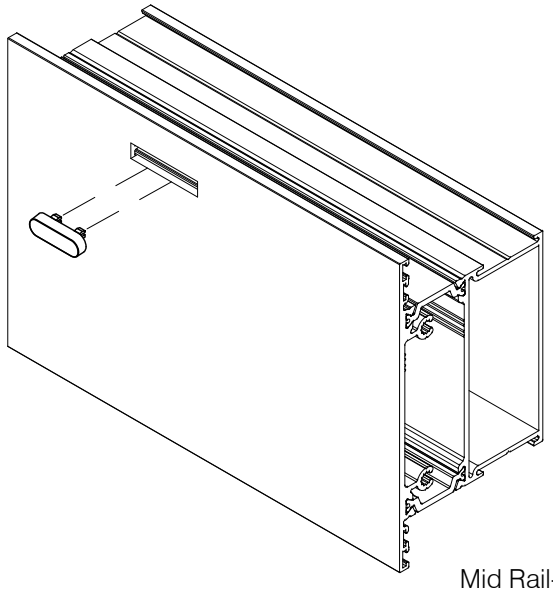
4.05





CS866

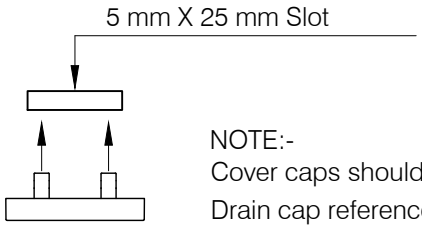
WS021



Mid Rail- CS866

Tooling Ref:

COM 7 ECO T15 STATION 1



NOTE:-
Cover caps should be secured with glue Ref SE009
Drain cap reference: WS021

comar 7P.i ECO LT

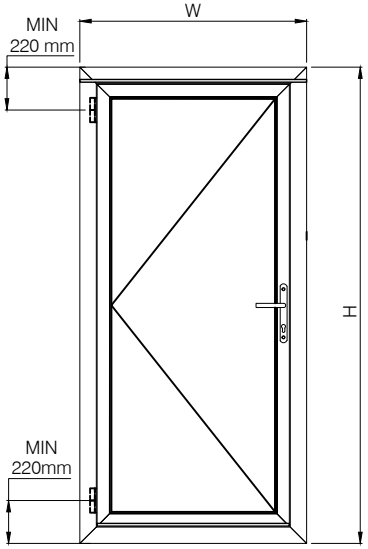
FABRICATION DETAILS 4

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Typical Drainage Detail
Mid- Rail
CS866

A4 Scale: 1:2 R0 - 10-02-2020

4.06



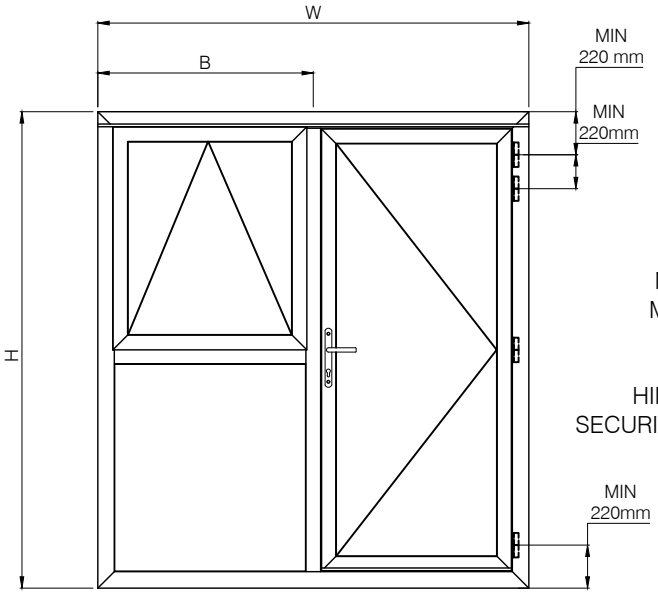
LIGHT DUTY
WITH TWO HINGES FITTED
MAX DOOR SIZE WIDTH 1100
MAX DOOR SIZE HEIGHT 2400
WEIGHT 90Kgs

HINGE: HN850EWHT/HN850BSVR
SECURITY HINGE: HN851EWHT/HN851BSVR

FOR EXTERNAL OPEN OUT DOORS PROVISION
MUST BE MADE TO PROTECT THE DOOR FROM ADJACENT
WALLS AND OBSTRUCTION.

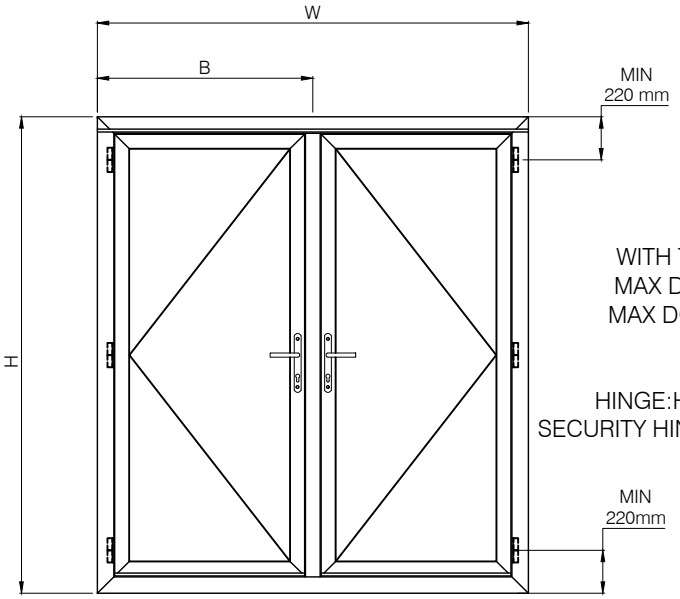
DOORS SHOULD NOT EXCEED AN AREA OF 2.2M .
FOR SAFETY COMAR DO NOT RECOMMEND SIZES
EXCEEDING LIMITS (2.4M HIGH OR 1.1M WIDTH)

NOTE:EWHT AND BSVR REFERS TO THE PAINT
FINISH WHITE OR SILVER RESPECTIVELY.



HEAVY DUTY
WITH FOUR HINGES FITTED
MAX DOOR SIZE WIDTH 1100
MAX DOOR SIZE HEIGHT 2400
WEIGHT 90Kgs

HINGE: HN850EWHT/HN850BSVR
SECURITY HINGE: HN851EWHT/HN851BSVR



NORMAL DUTY
WITH THREE HINGES FITTED
MAX DOOR SIZE WIDTH 1100
MAX DOOR SIZE HEIGHT 2400
WEIGHT 90Kgs

HINGE:HN850EWHT/HN850BSVR
SECURITY HINGE:HN851EWHT/HN851BSVR

comar 7P.i ECO LT

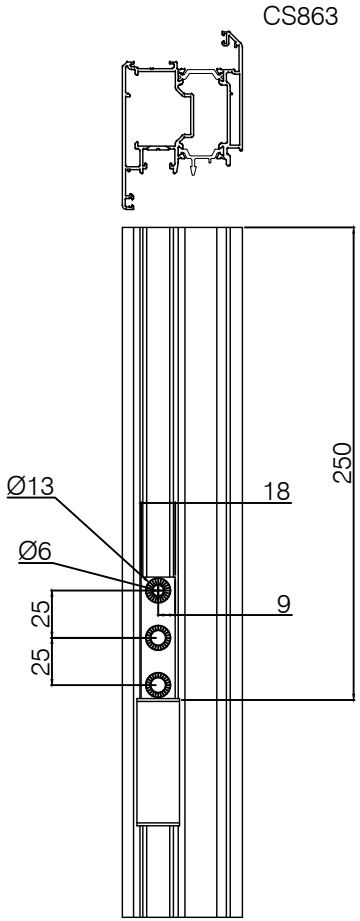
FABRICATION DETAILS 4

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Hinge Detail
Limitation
CS866

A4 Scale: NTS R0 - 10-02-2020

4.07

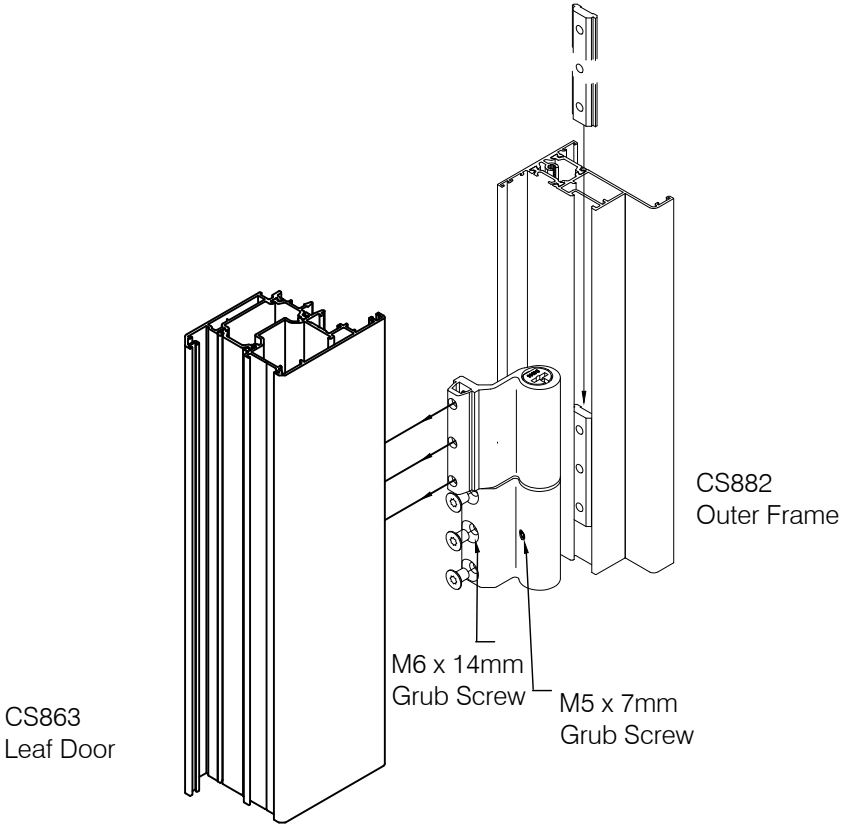


1.Prior to assembly slide the hinge plate into the outer frame as shown and secure in position using the two M6 x 12 mm screws supplied.

2.Position the hinge and drill three pilot holes for the hinge screws.

3.Screw the hinge to the door leaf with the 3 x 6.3 x 32 mm self tapping screws provided.

4. With the door installed the hinge has a side adjustment of the distance between the door leaf and the outer frame of ±1mm.
Side adjustments can be made using a screwdriver.
Height adjustments can be made by loosening the plate fixing screws on the outer frame and moving the hinge to the required position.
Lock the M6 x 14mm stainless steel grub screw to secure.



CAUTION:
To avoid an accident while removing the door leaf, the door leaf should be supported while removing the hinge pin.

The stainless pin is completly removable, enabling the leaf to be easily removed from the frame without lifting it.
The pin is held by M5 x 7 stainless grub screw, which can be accessed when leaf is open, using 2.5mm Allen key.

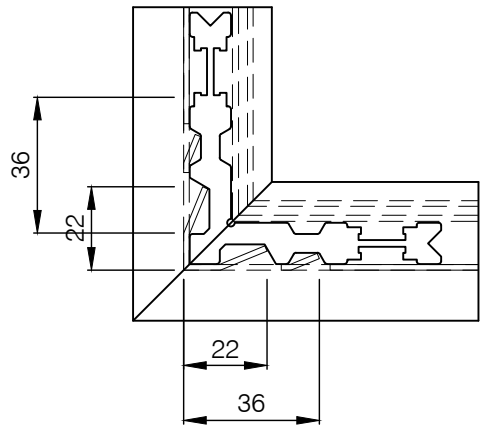
CORNER JOINTING BY CRIMP INDENT

1) Apply joint adhesive to joint faces and cleat cavities, then insert cleat.

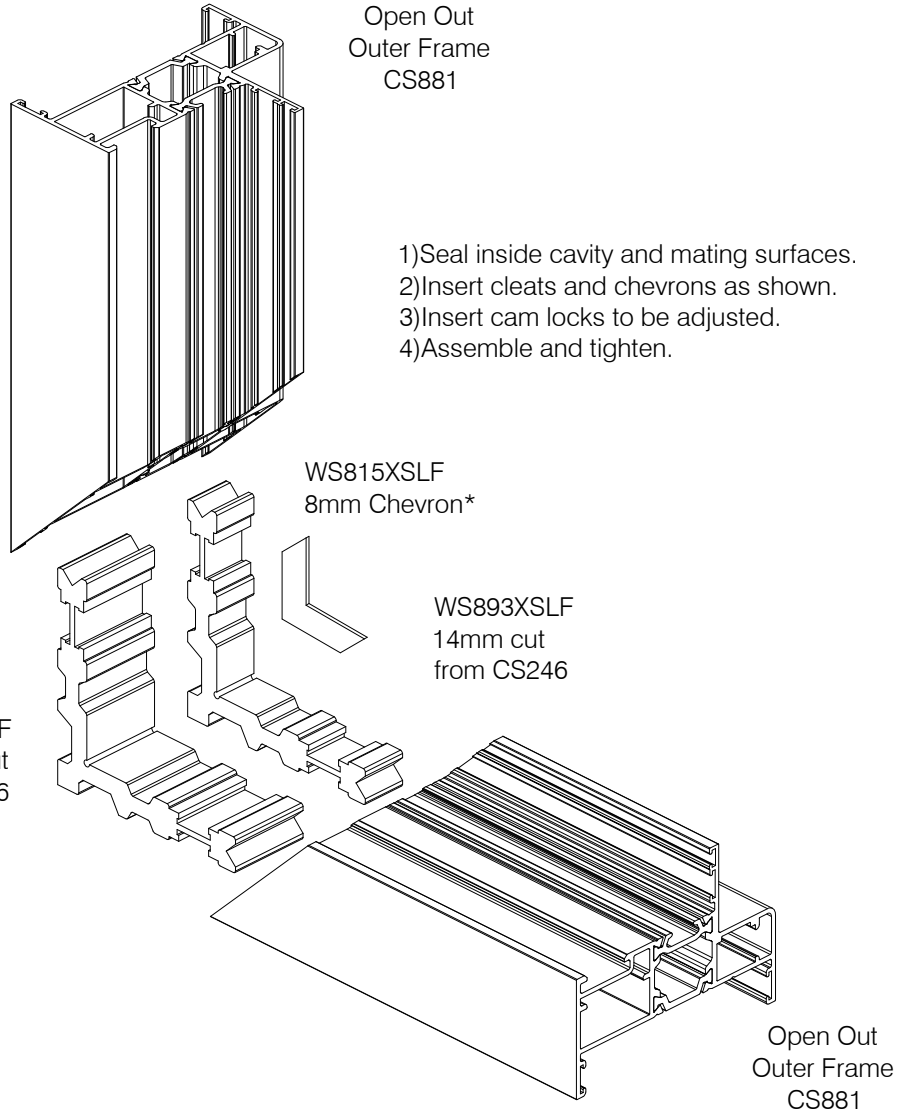
2) Crimp corner as shown

Adhesive Ref: SE007WHT (White)
SE007BLK (Black)
SE008XSLF (Clear)

CS881 CS881



CS881 CRIMP CORNER		
Cleats	Knife Ref	Anvil Ref
WS892XSLF	KNV-P36	ANV-A37
WS893XSLF		



comar 7P.i ECO LT

FABRICATION DETAILS 4

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

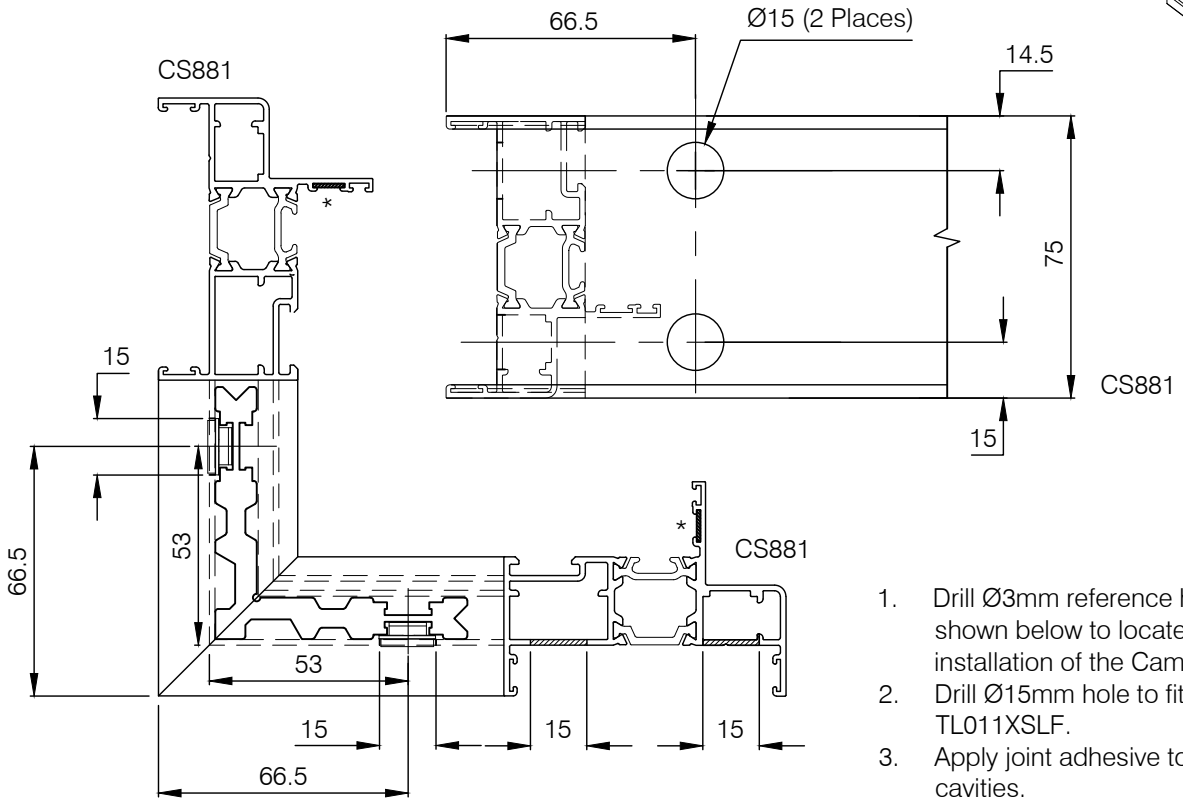
Open Out
CS881- Outer Frame
Corner Cramping Detail

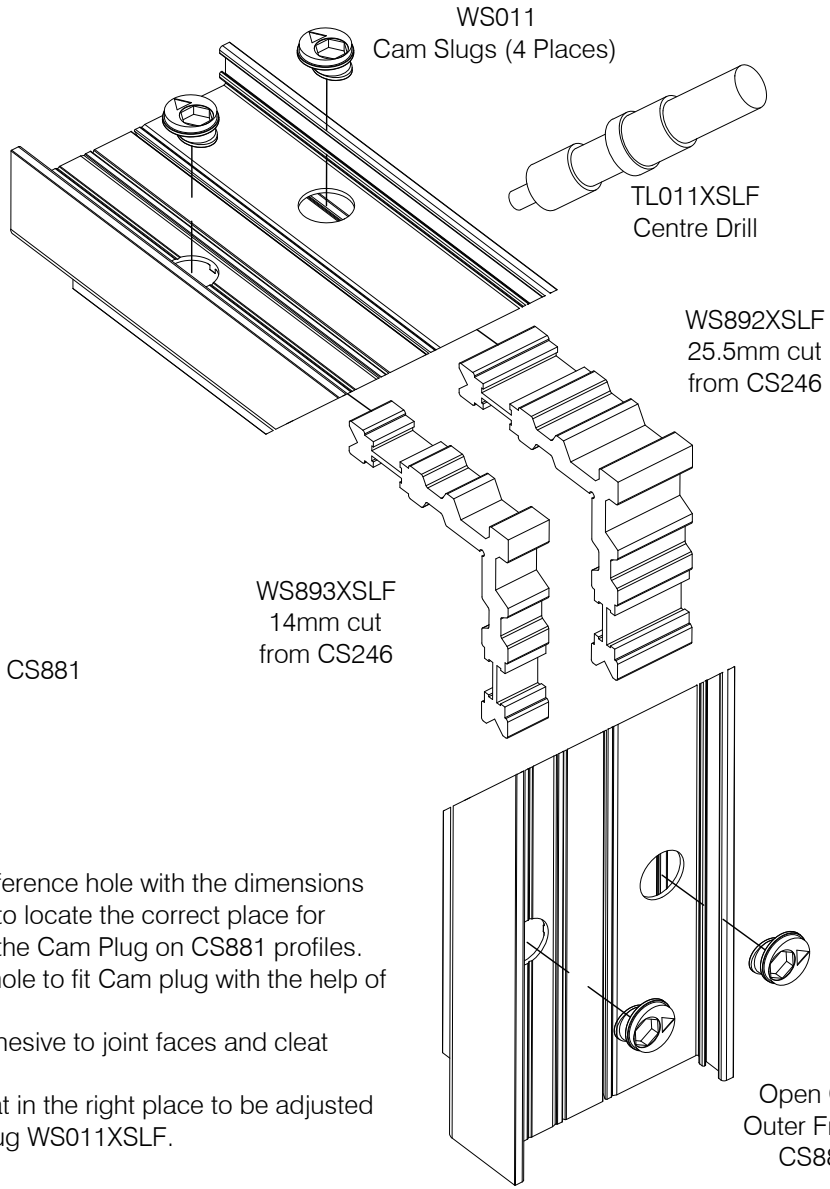
A4 Scale: 1:2 R0 - 10-02-2020

4.09

1)Seal inside cavity and mating surfaces.
2)Insert cleats and chevrons as shown.
3)Insert cam slugs to be adjusted.
4)Assemble and tighten.

Open Out
Outer Frame
CS881





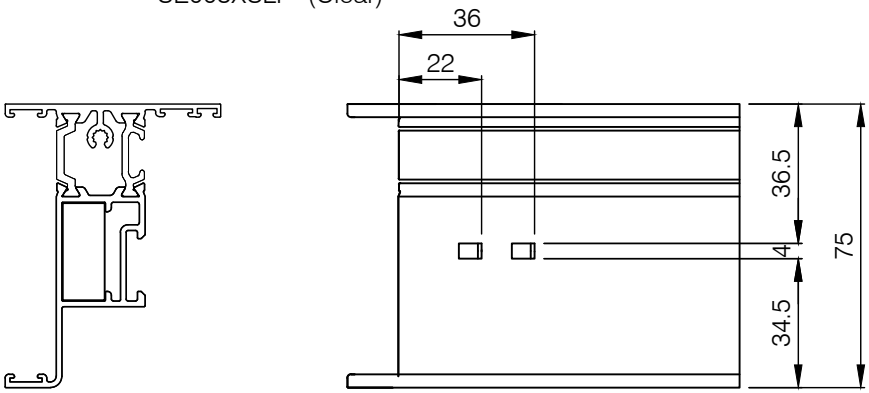
1. Drill Ø3mm reference hole with the dimensions shown below to locate the correct place for installation of the Cam Plug on CS881 profiles.
2. Drill Ø15mm hole to fit Cam plug with the help of TL011XSLF.
3. Apply joint adhesive to joint faces and cleat cavities.
4. Insert the Cleat in the right place to be adjusted using Cam Plug WS011XSLF.

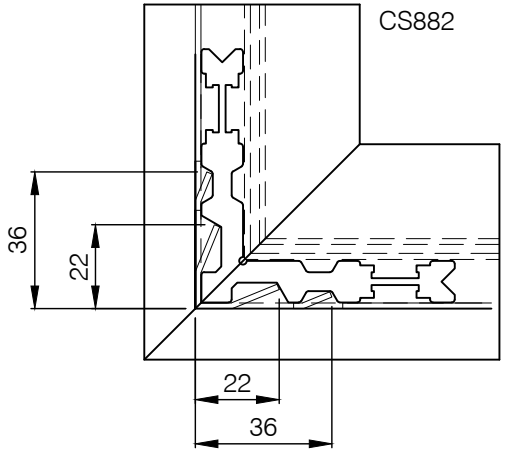
CORNER JOINTING BY CRIMP INDENT

1) Apply joint adhesive to joint faces and cleat cavities, then insert cleat.

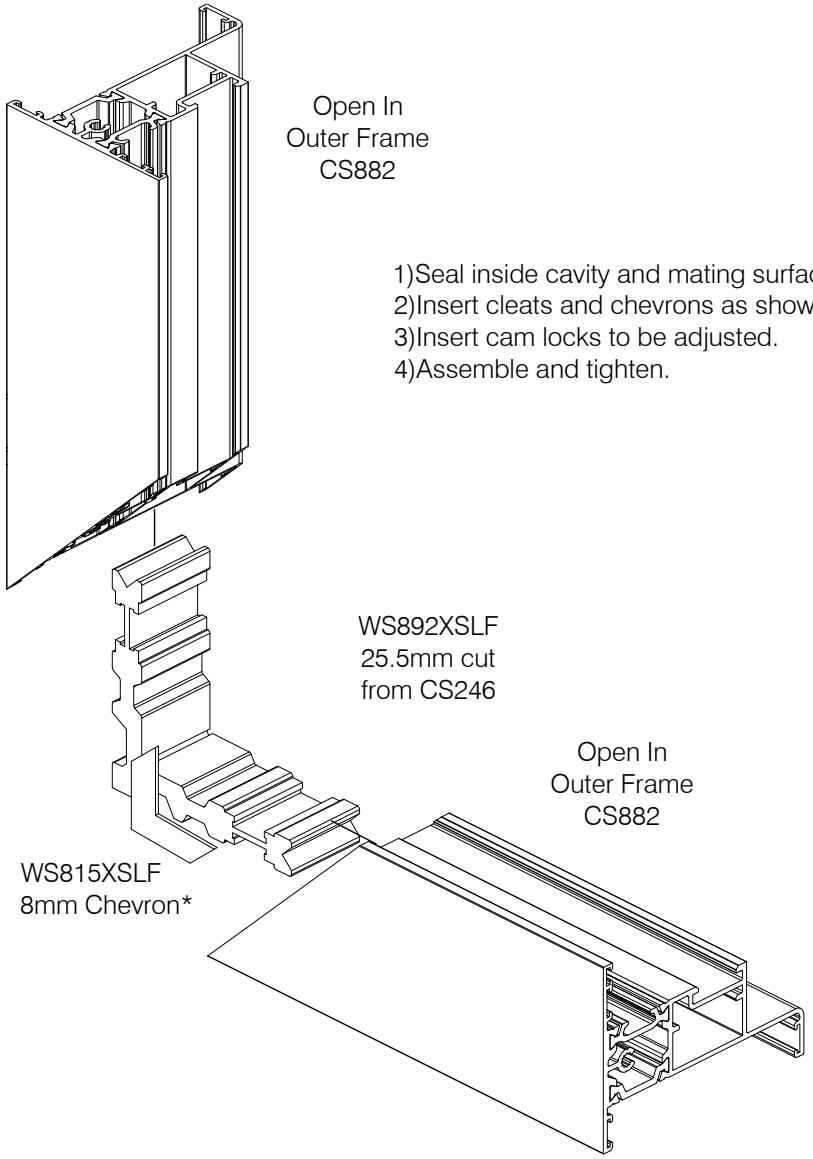
2) Crimp corner as shown

Adhesive Ref: SE007WHT (White)
SE007BLK (Black)
SE008XSLF (Clear)





CS882 CRIMP CORNER		
Cleats	Knife Ref	Anvil Ref
WS892XSLF	KNV-P37	ANV-A40



1)Seal inside cavity and mating surfaces.
2)Insert cleats and chevrons as shown.
3)Insert cam locks to be adjusted.
4)Assemble and tighten.

comar 7P.i ECO LT

FABRICATION DETAILS 4

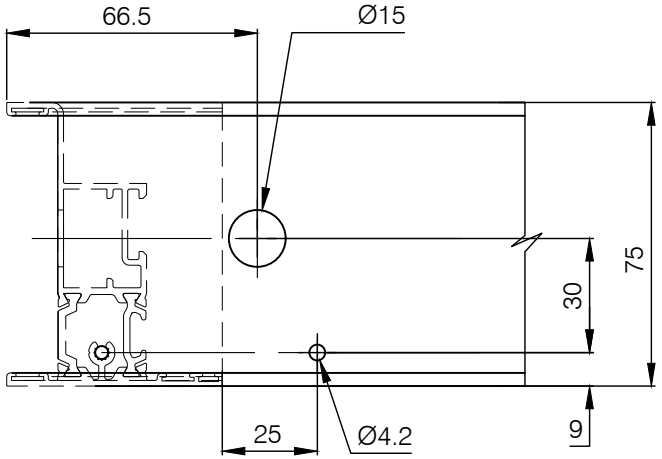
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Open In
CS882- Outer Frame
Corner Crimping Detail

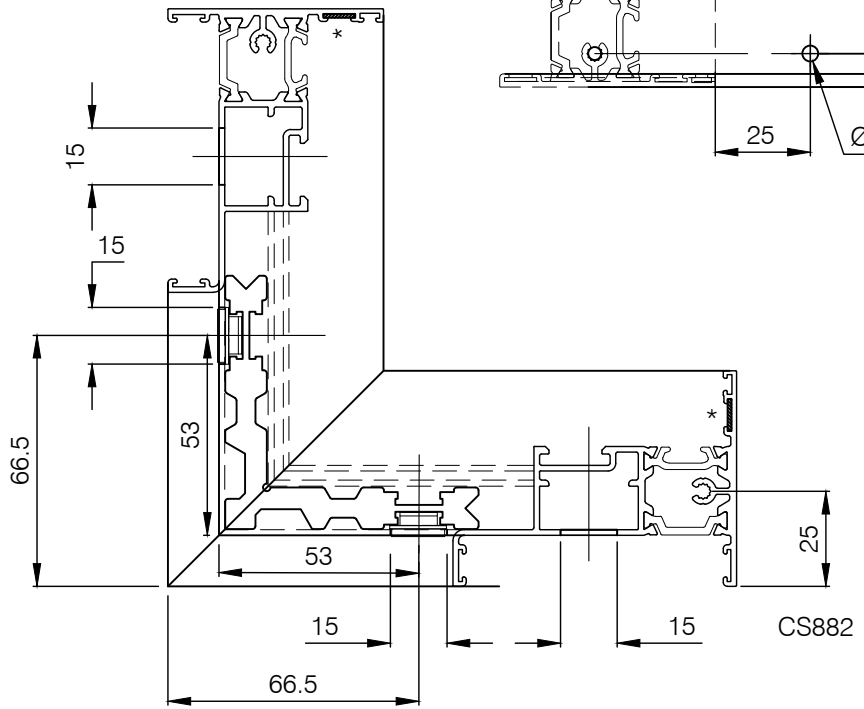
A4 Scale: 1:2 R0 - 10-02-2020

4.11

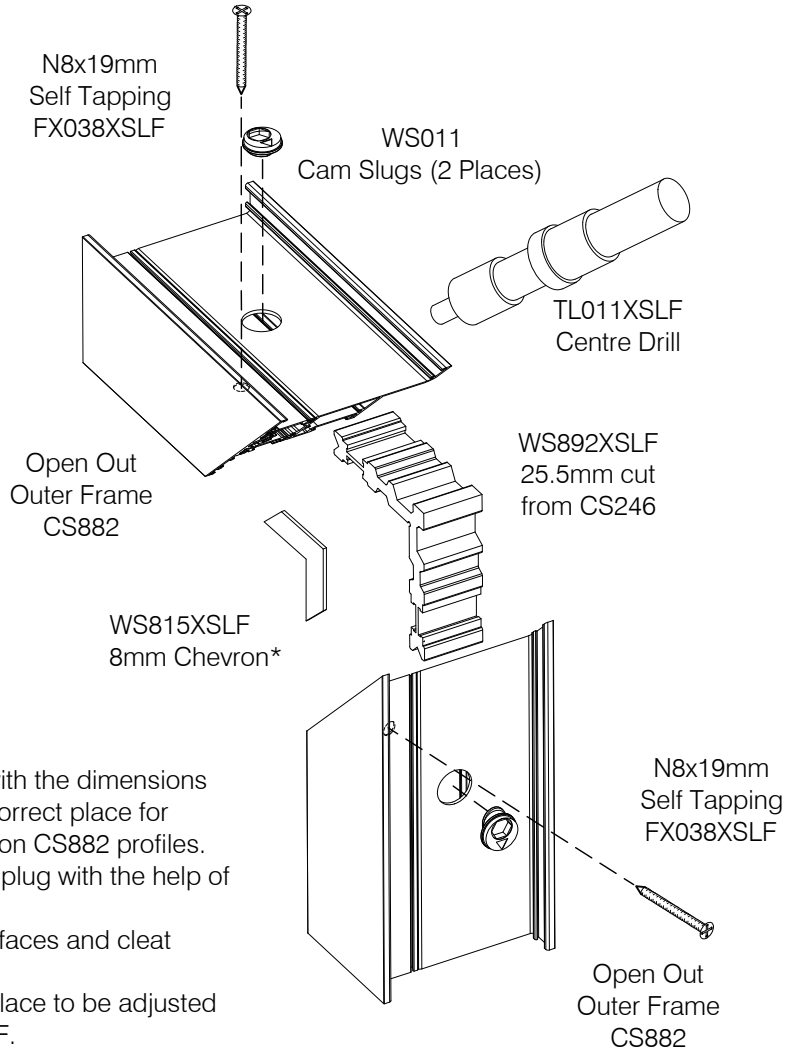
1)Seal inside cavity and mating surfaces.
2)Insert cleats and chevrons as shown.
3)Insert cam slugs to be adjusted.
4)Assemble and tighten.



CS882



CS882



1. Drill Ø3mm reference hole with the dimensions shown below to locate the correct place for installation of the Cam Plug on CS882 profiles.
2. Drill Ø15mm hole to fit Cam plug with the help of TL011XSLF.
3. Apply joint adhesive to joint faces and cleat cavities.
4. Insert the Cleat in the right place to be adjusted using Cam Plug WS011XSLF.

comar 7P.i ECO LT

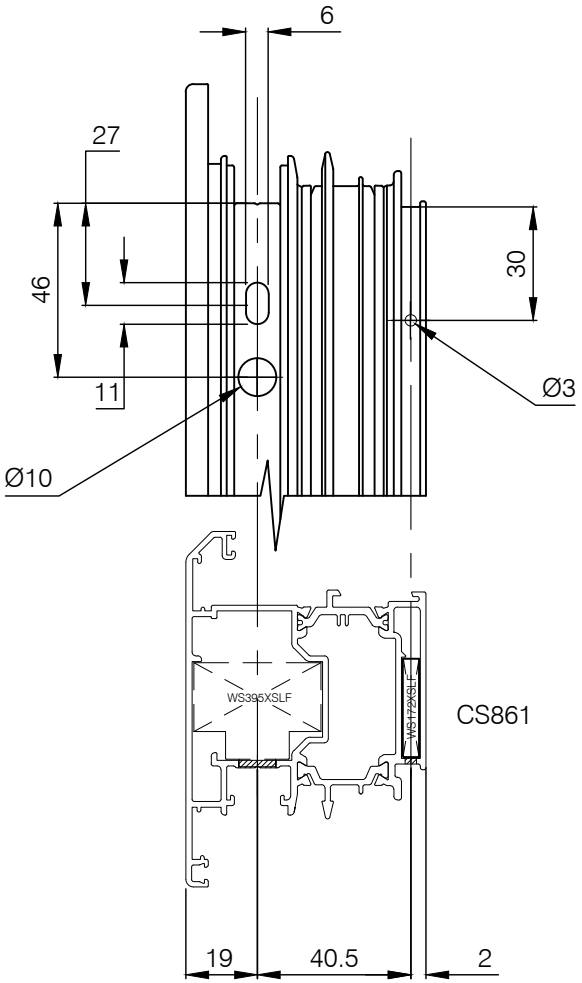
FABRICATION DETAILS 4

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Door Outer Frame
CS882
Cam Slugs Detail

A4 Scale: 1:2 R0 - 10-02-2020

4.12

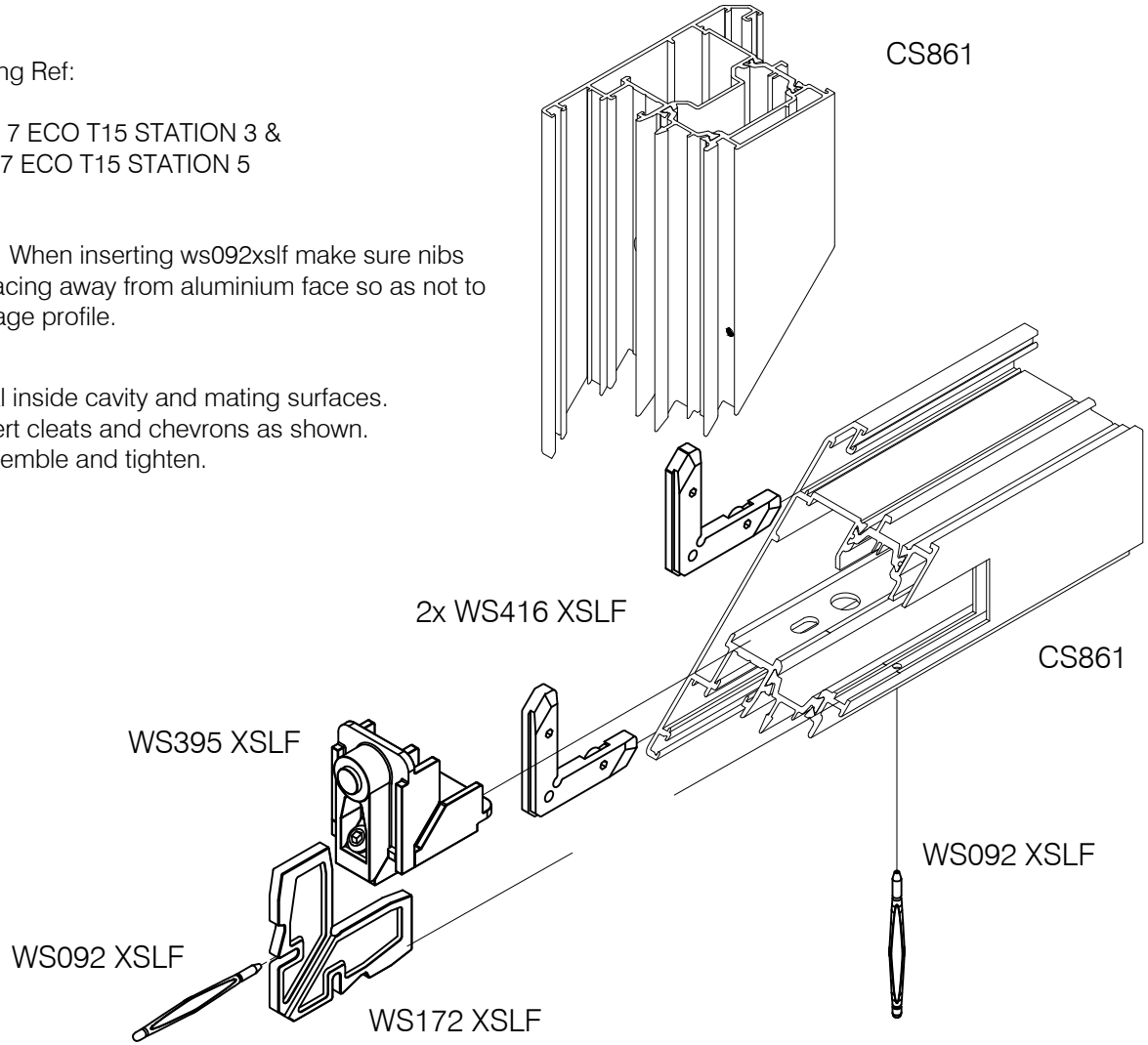


Tooling Ref:

COM 7 ECO T15 STATION 3 &
COM7 ECO T15 STATION 5

Note! When inserting ws092xslf make sure nibs are facing away from aluminium face so as not to damage profile.

1)Seal inside cavity and mating surfaces.
2)Insert cleats and chevrons as shown.
3)Assemble and tighten.



comar 7P.i ECO LT

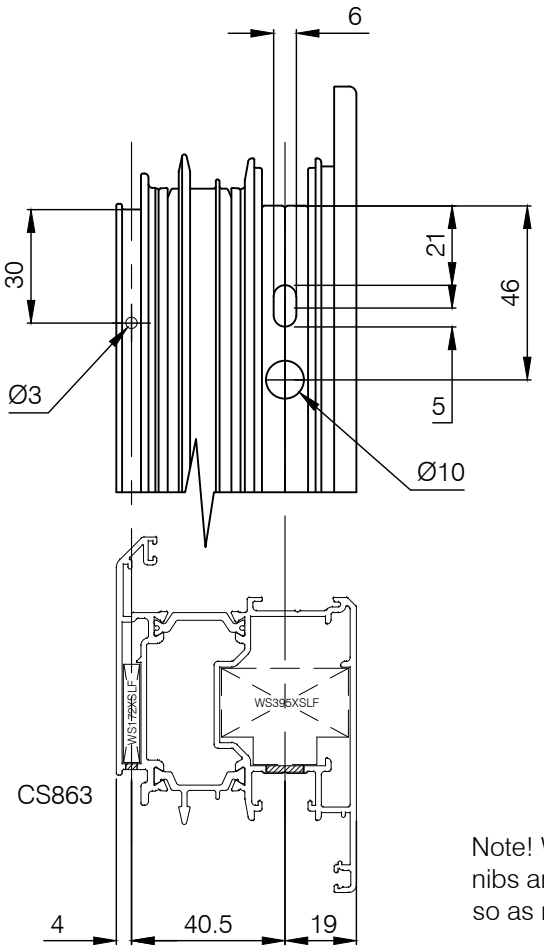
FABRICATION DETAILS 4

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Fabrication Details
Spring Loaded Cleats Preparation
Open Out Leaf Door- CS861

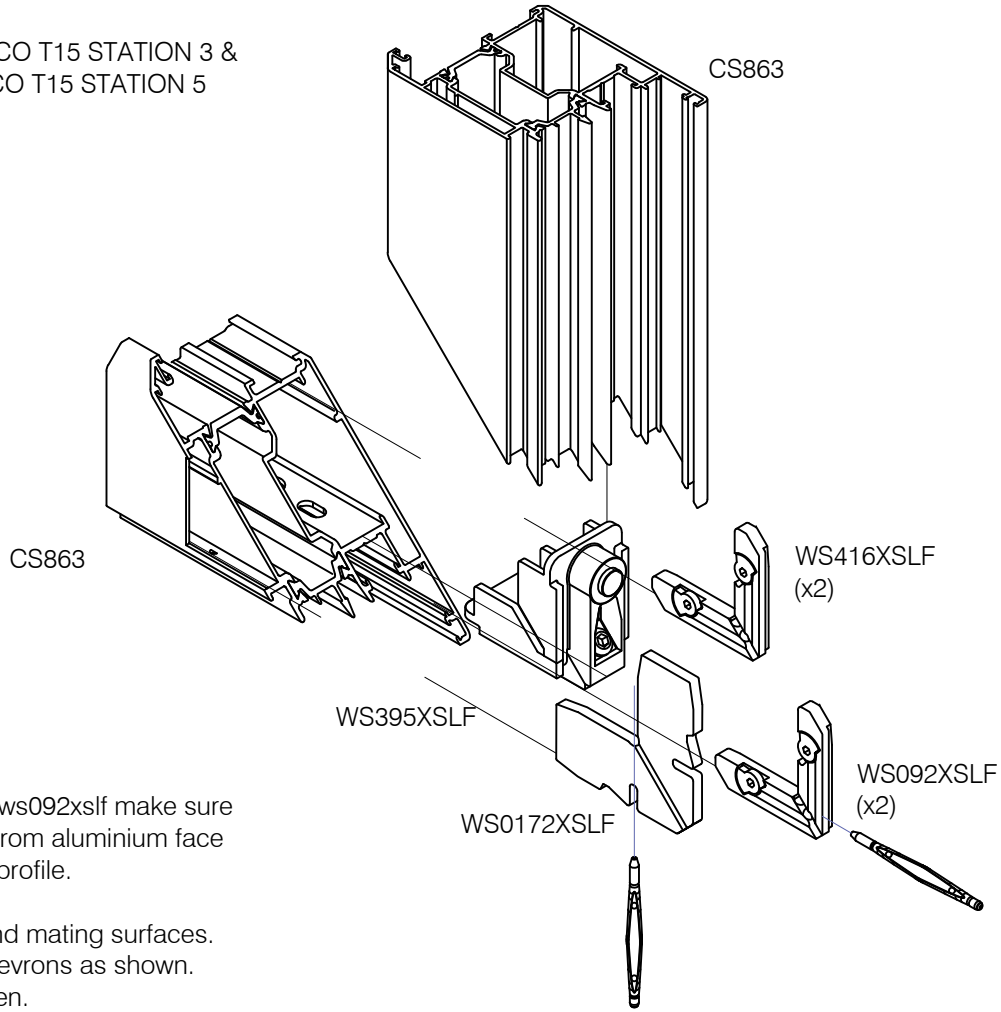
A4 Scale: 1:2 R0 - 10-02-2020

4.13



Tooling Ref:

COM 7 ECO T15 STATION 3 &
COM7 ECO T15 STATION 5



Note! When inserting ws092xslf make sure nibs are facing away from aluminium face so as not to damage profile.

1)Seal inside cavity and mating surfaces.
2)Insert cleats and chevrons as shown.
3)Assemble and tighten.

comar 7P.i ECO LT

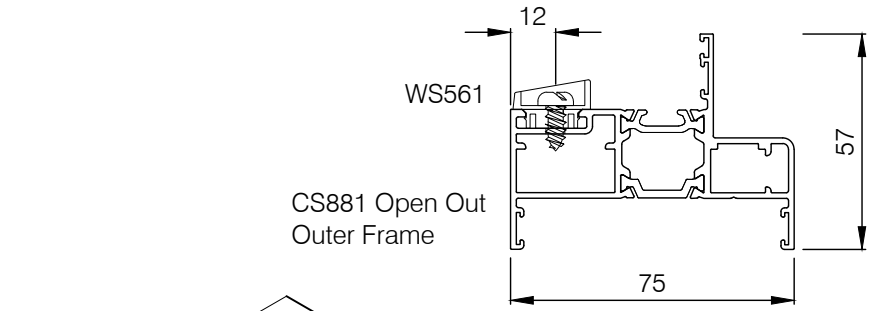
FABRICATION DETAILS 4

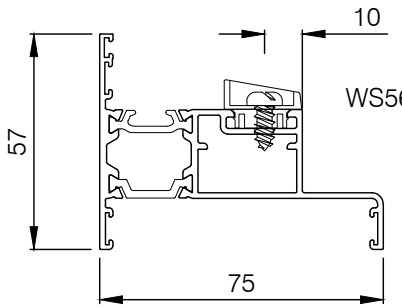
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

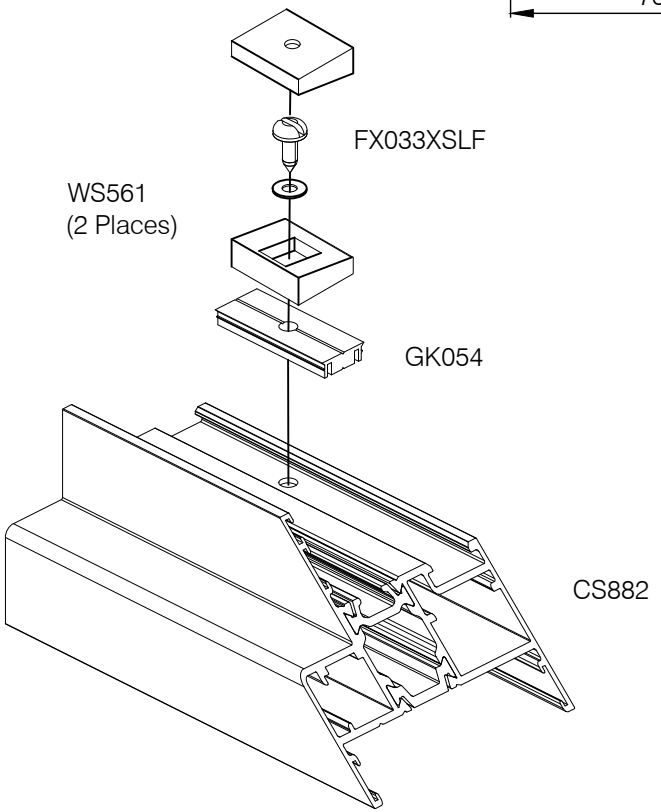
Fabrication Details
Spring Loaded Cleats Preparation
Open In Leaf Door- CS863

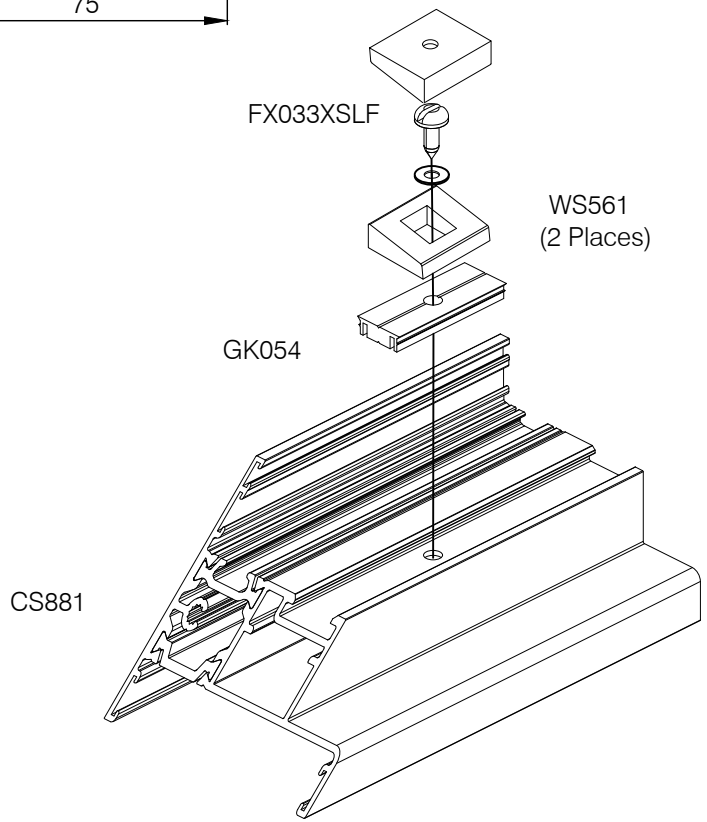
A4 Scale: 1:2 R0 - 10-02-2020

4.14









comar 7P.i ECO LT

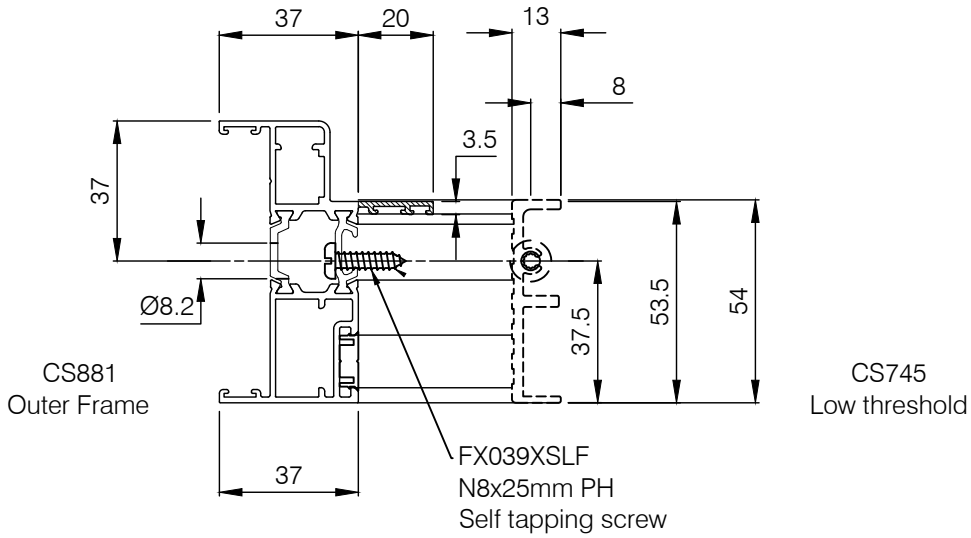
FABRICATION DETAILS 4

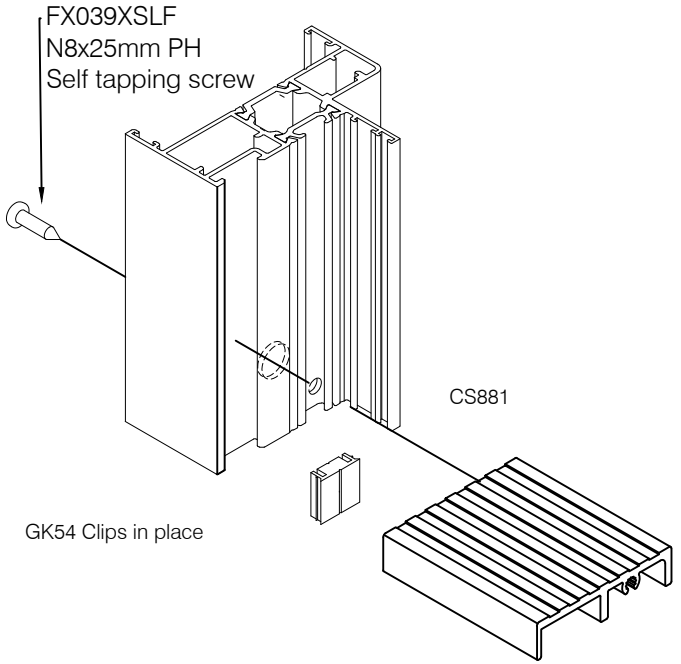
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

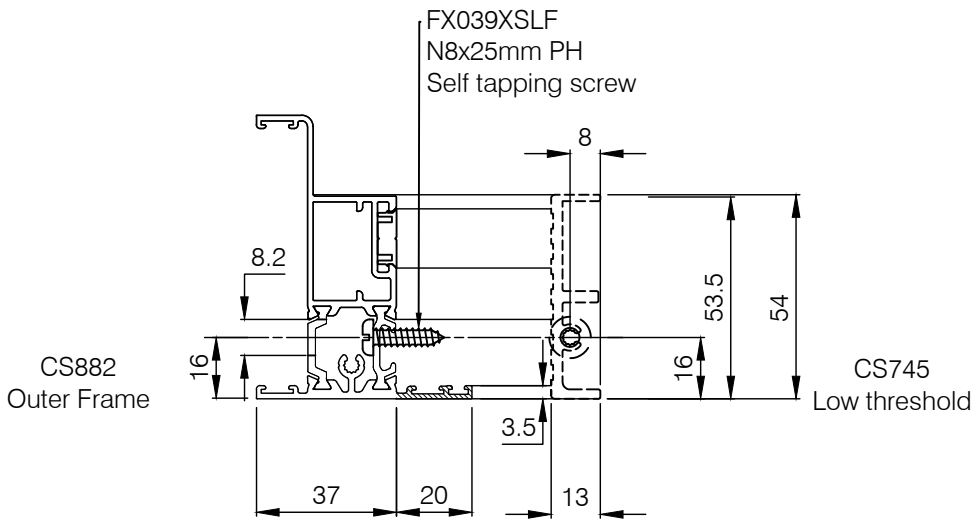
Fabrication Details
Adjustable Lifting Wedge
CS881 - CS882

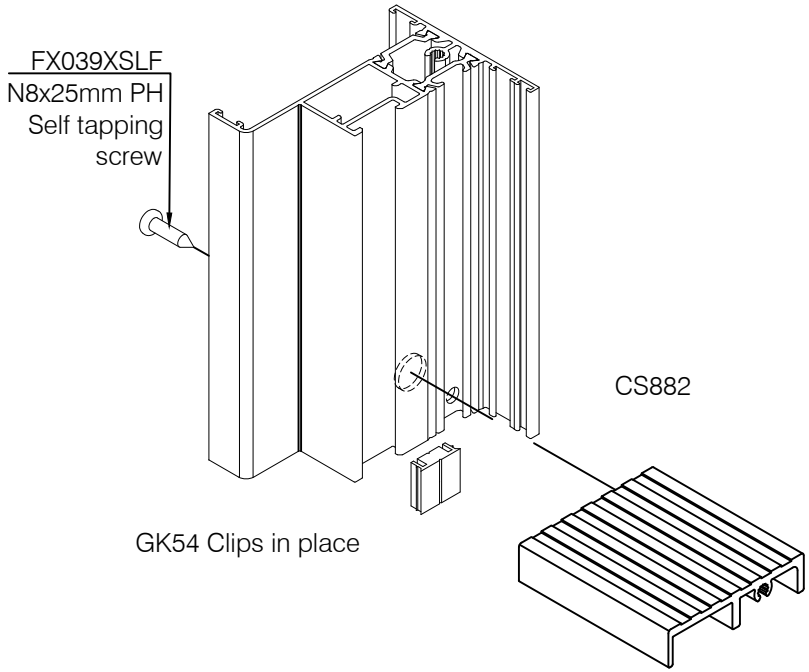
A4 Scale: 1:2 R0 - 10-02-2020

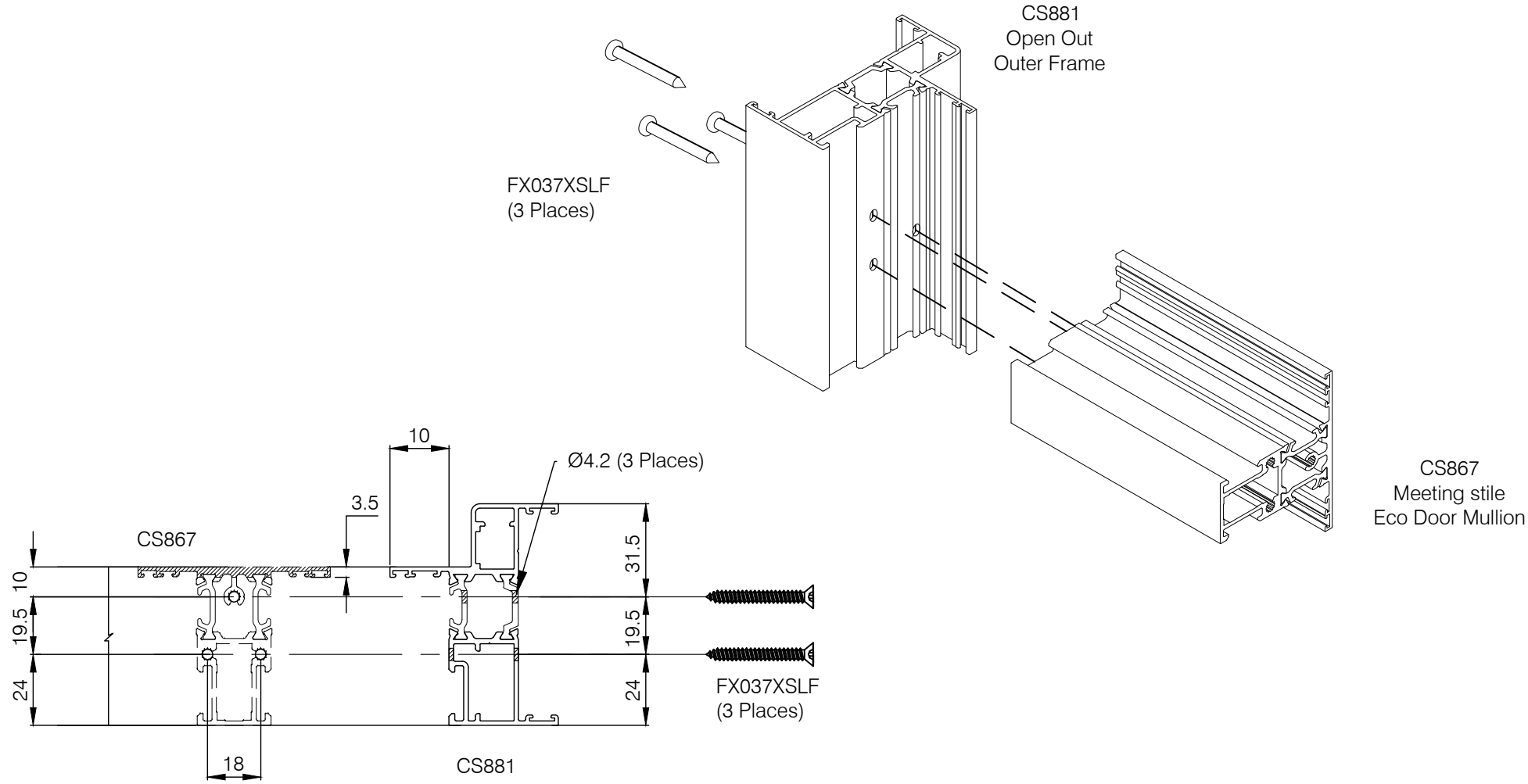
4.15

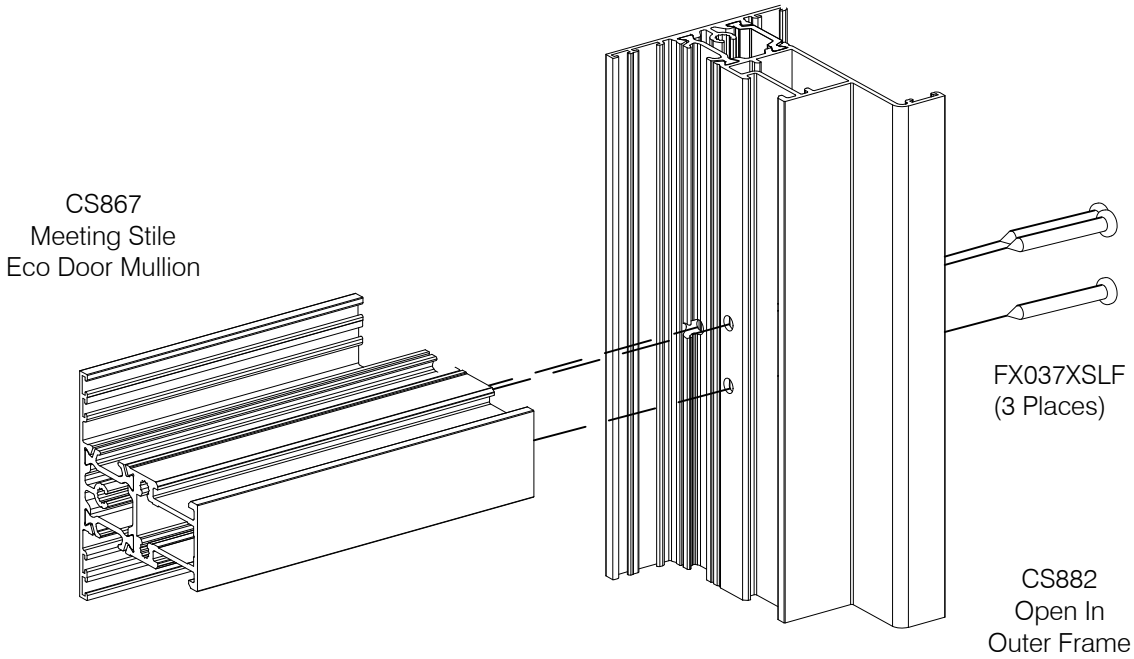


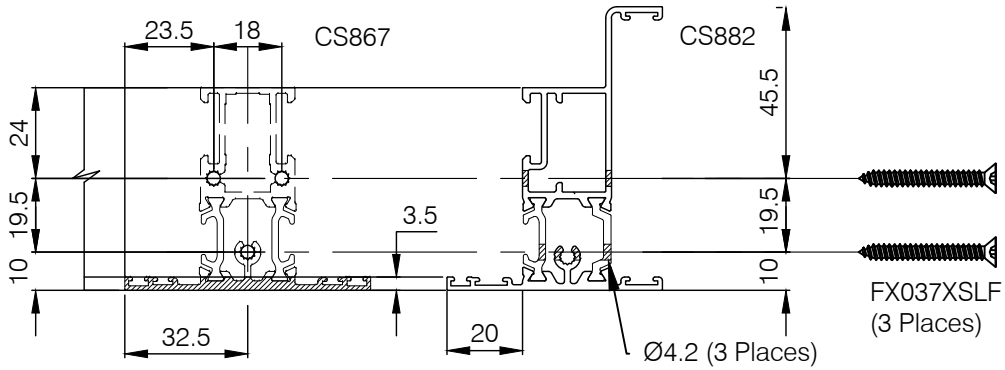












comar 7P.i ECO LT

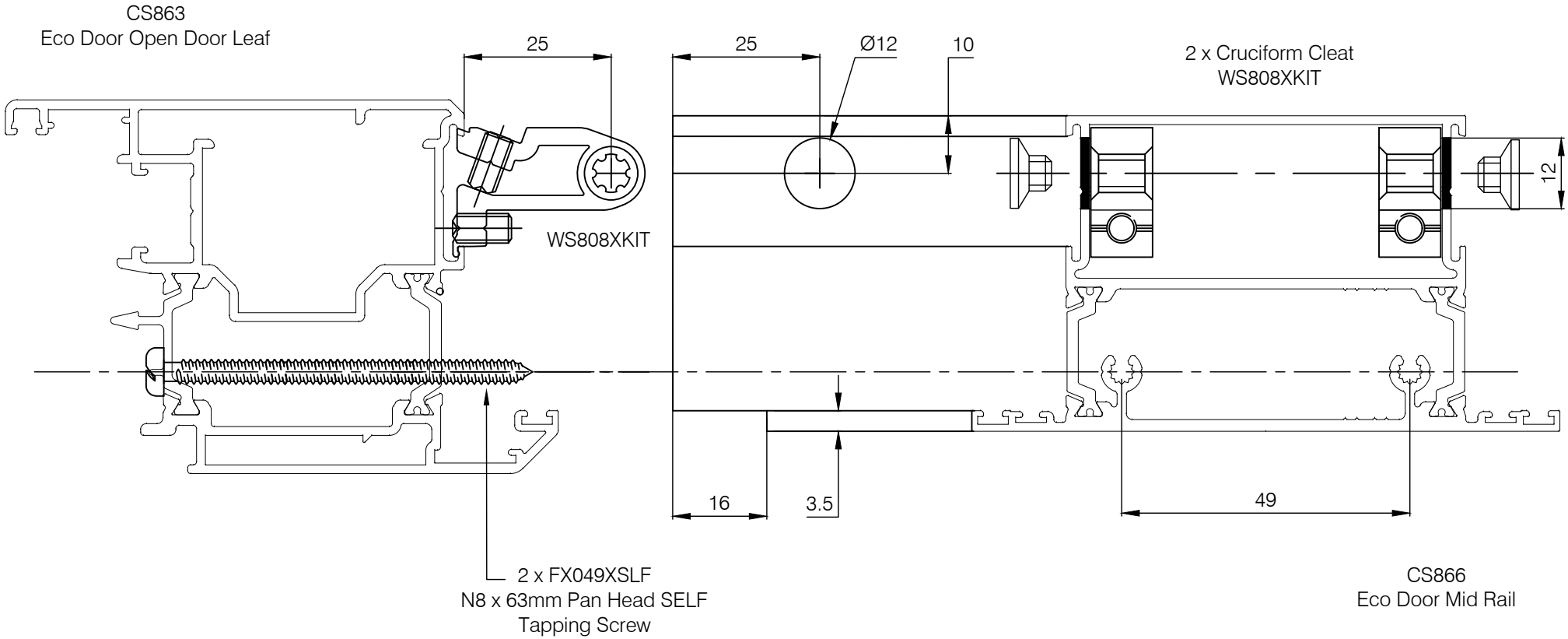
FABRICATION DETAILS 4

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Fabrication Details
Transom Preparation
CS867- CS882

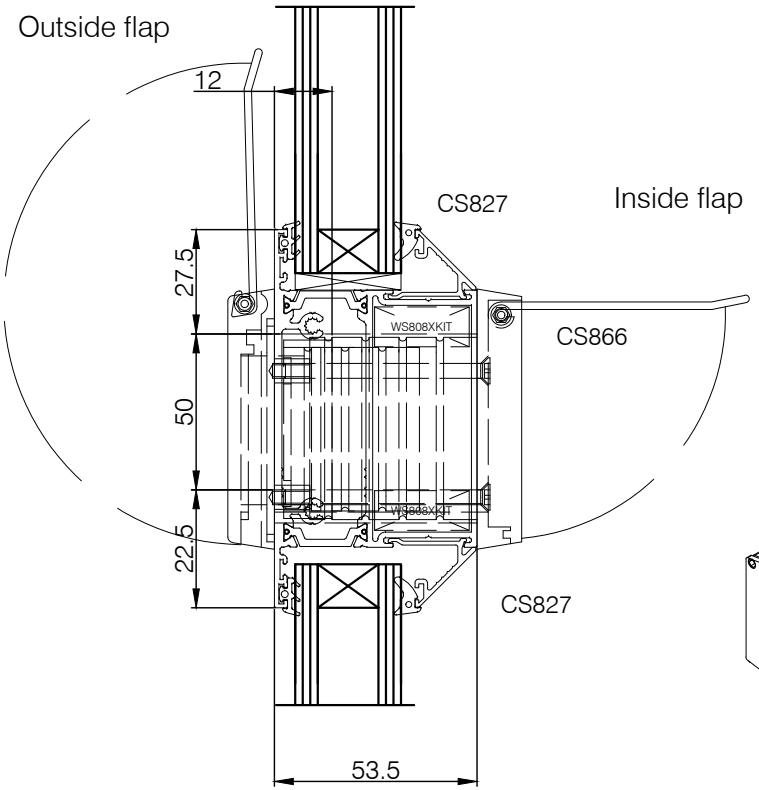
A4 Scale: 1:2 R0 - 10-02-2020

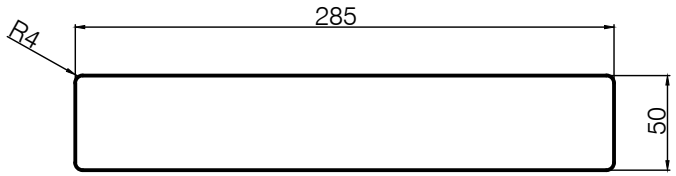
4.19



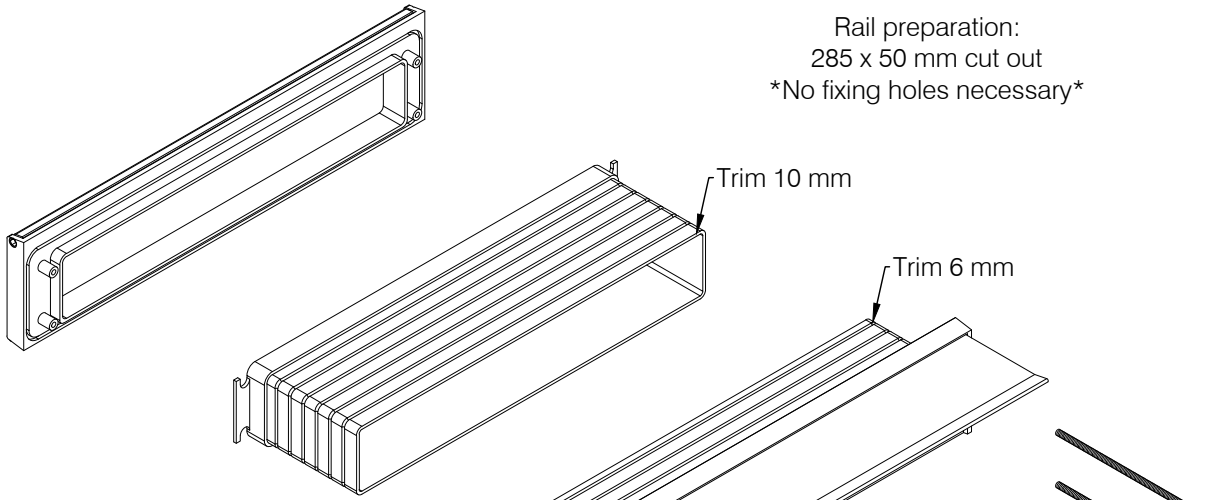
When fitting mid rail using ws808xkit fit Mid Rail prior to fitting top and bottom rails.

COM7 ECO T15 STATION 1





Rail preparation:
285 x 50 mm cut out
No fixing holes necessary



EX-570

Extension piece fitted as shown
and secured to outer part of
LP-500 using suitable adhesive

LP-500

comar 7P.i ECO LT

FABRICATION DETAILS 4

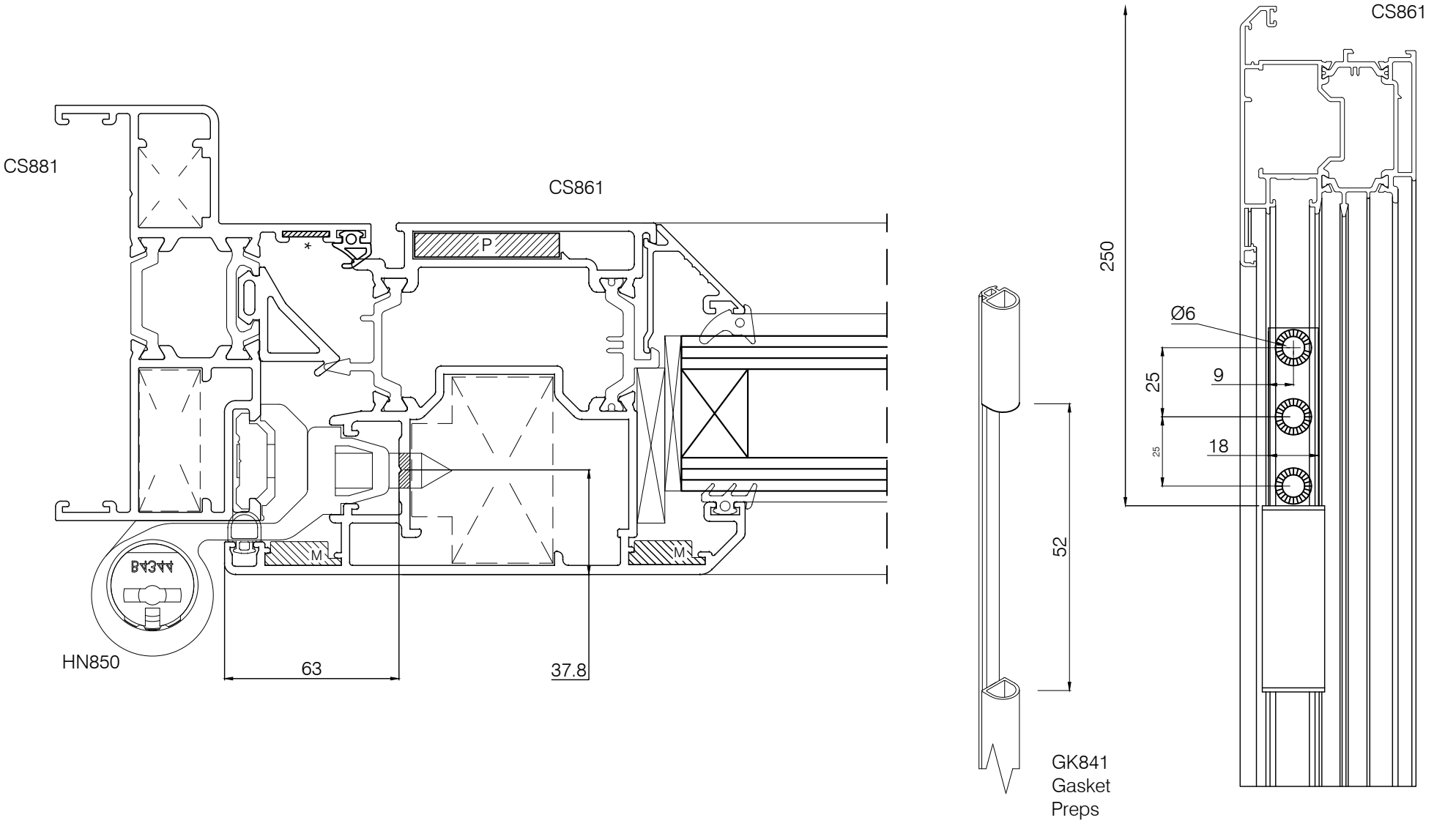
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Letter Box
Open In Rebated Door
EX-570 & LP-500

A4 Scale: 1:2

R0 - 10-02-2020

4.21



comar 7P.i ECO LT

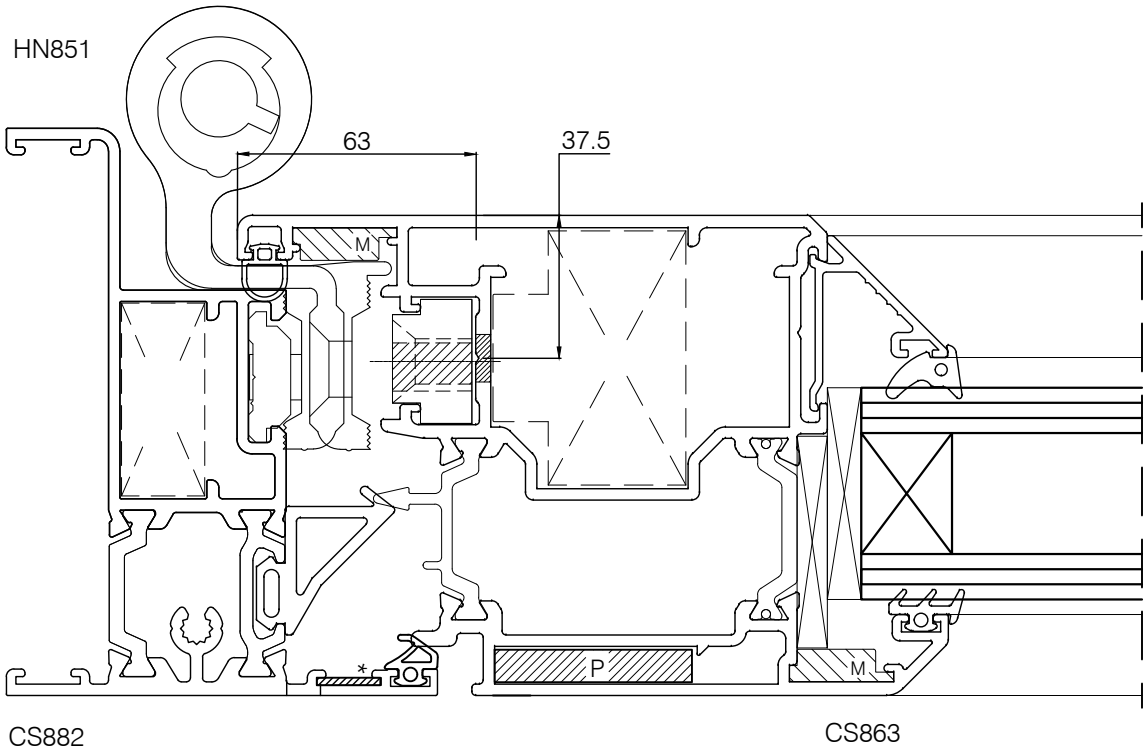
FABRICATION DETAILS 4

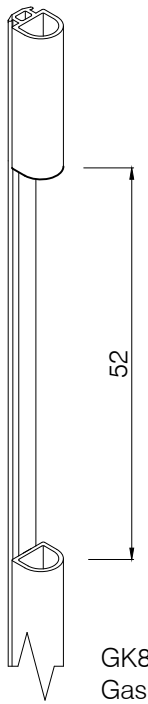
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

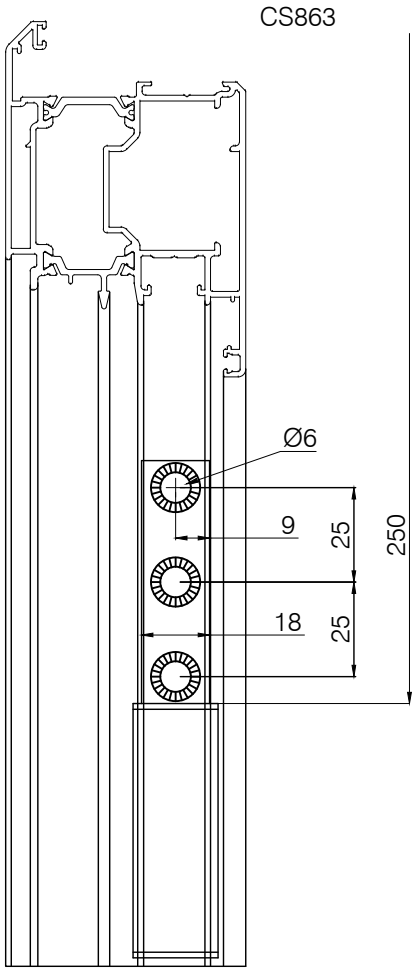
Giesse Hinge Preparation
Open Out Door Leaf
CS881 & CS861 & HN850

A4 Scale: 1:1 R0 - 10-02-2020

4.22







comar 7P.i ECO LT

FABRICATION DETAILS 4

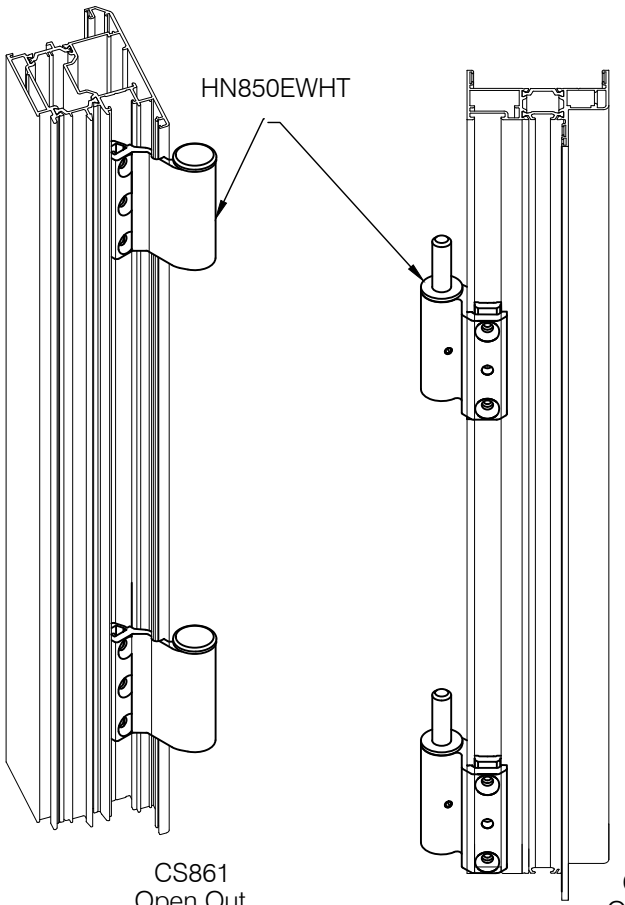
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Security Hinge Preparation
Open In Door Leaf
CS882 & CS863 & HN851

A4 Scale: 1:1

R0 - 10-02-2020

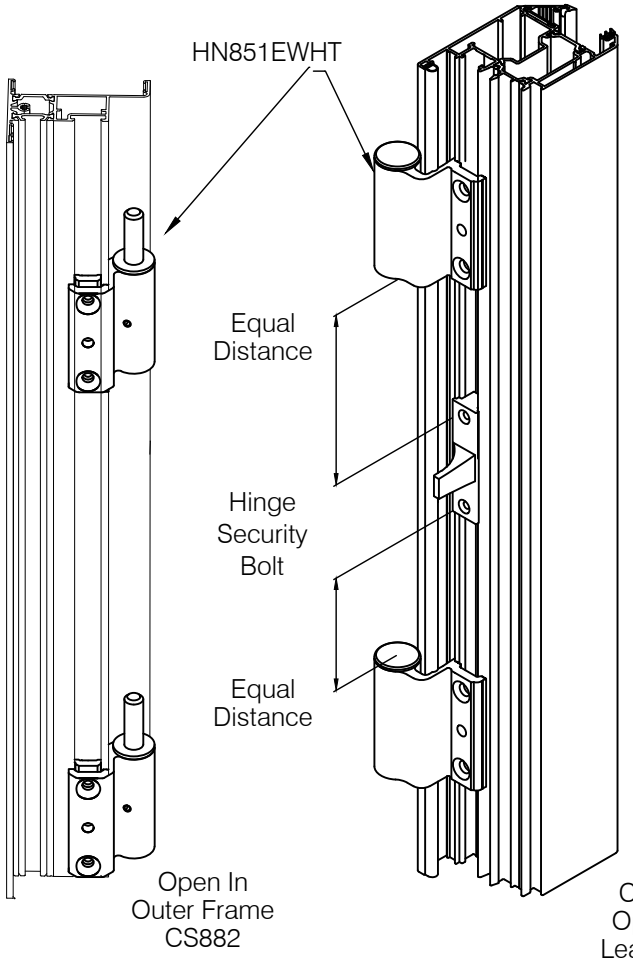
4.23



1. Prior to assembly slide the hinge plate into the outer frame as shown and secure in position using the two M6 x 12 mm screws supplied.

2. With the door installed the hinge has a side adjustment of the distance between the door leaf and the outer frame of ±1mm.

3.To avoid an accident while removing the door leaf, the door leaf should be supported while removing the hinge pin.



comar 7P.i ECO LT

FABRICATION DETAILS 4

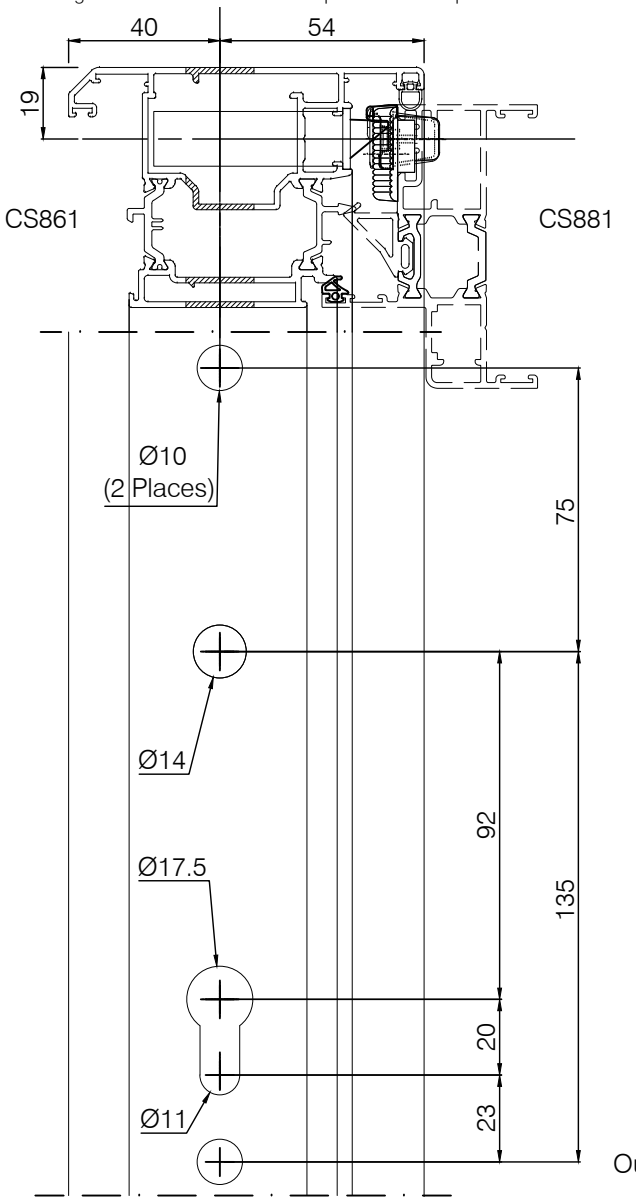
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

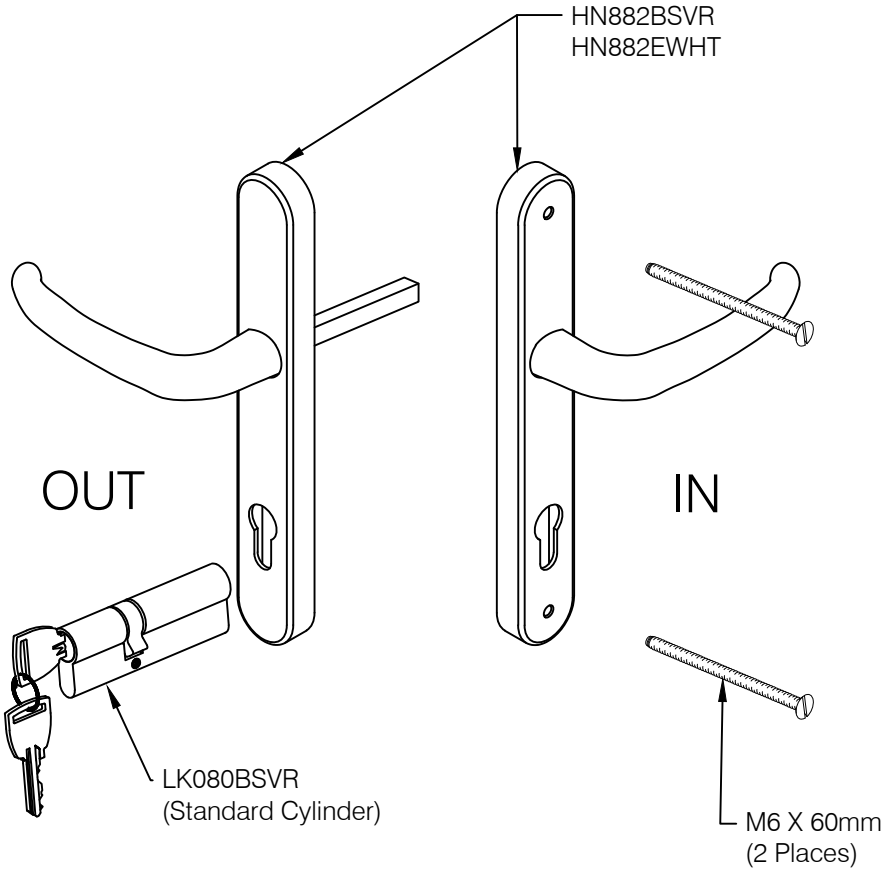
Standard & Security Hinge
Open Out & Open In Door Leaf
CS881 & CS861- CS882 & CS863

A4 Scale: 1:4

R0 - 10-02-2020

4.24





Outward Opening

NOTE: EWHT & BSVR Refer to the paint finish white or silver respectively

comar 7P.i ECO LT

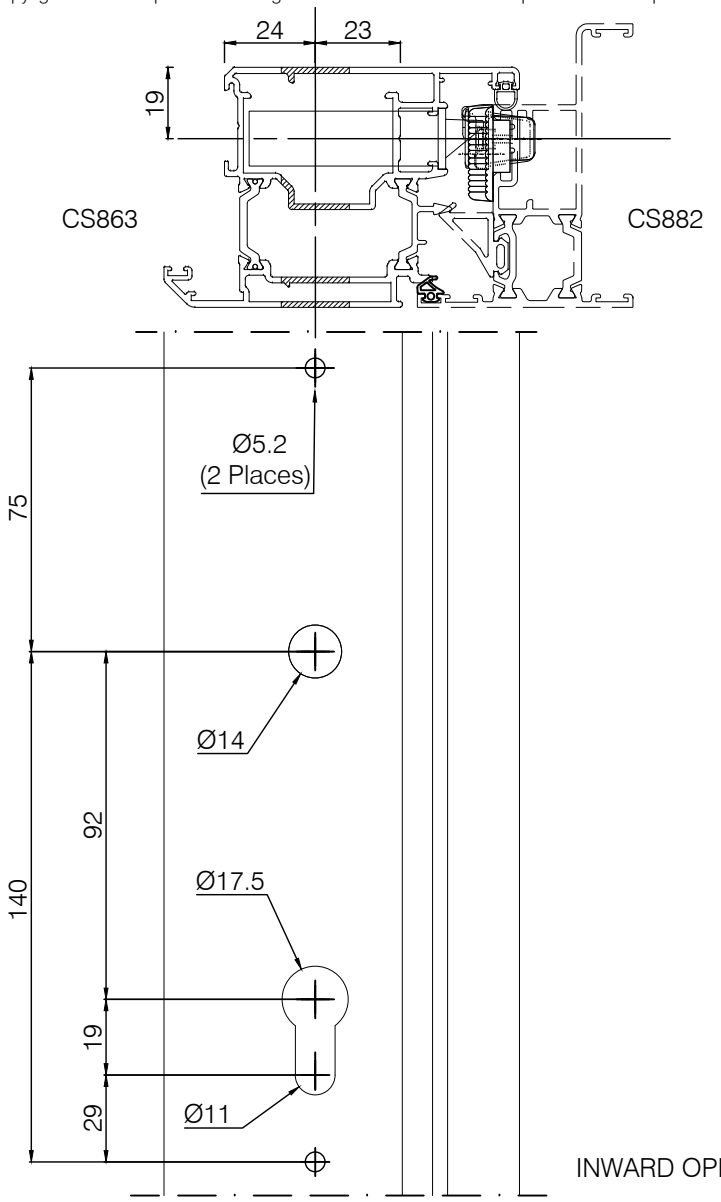
FABRICATION DETAILS 4

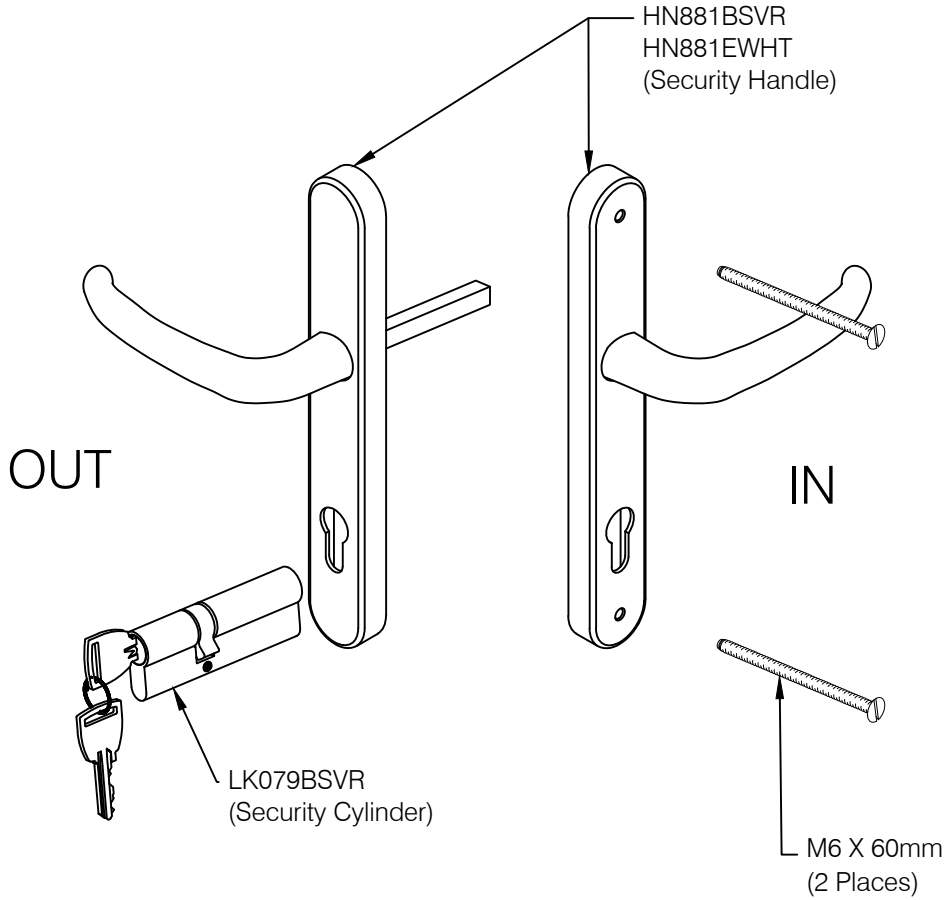
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Standard Handle Preparation
Open Out Door Leaf
CS881 & CS861-HN882

A4 Scale: 1:2 R0 - 10-02-2020

4.25





INWARD OPENING

NOTE: EWHT & BSVR refer to the paint finish white or silver respectively

comar 7P.i ECO LT

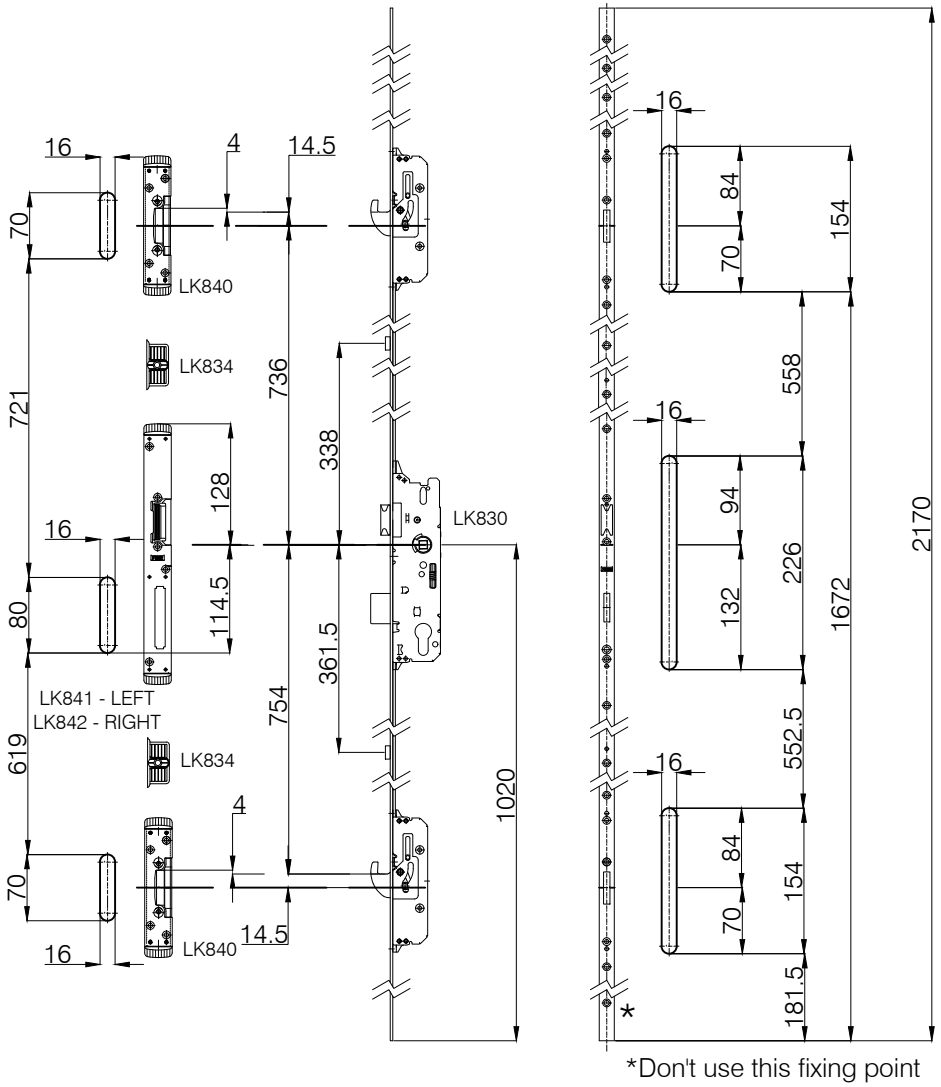
FABRICATION DETAILS 4

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

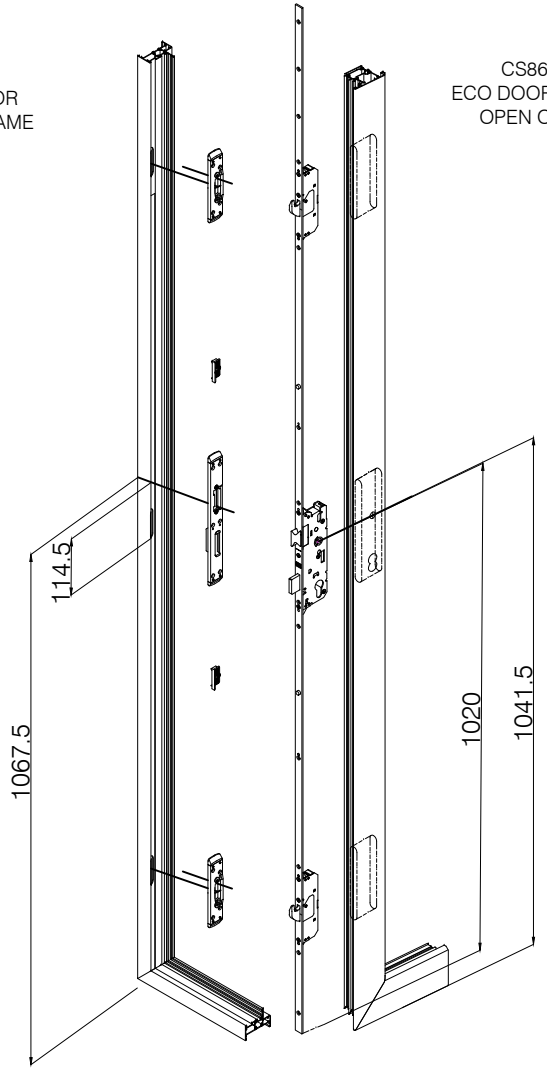
Security Handle Preparation
Open In Door Leaf
CS882 & CS863- HN881

A4 Scale: 1:2 R0 - 10-02-2020

4.26



*Don't use this fixing point



comar 7P.i ECO LT

FABRICATION DETAILS 4

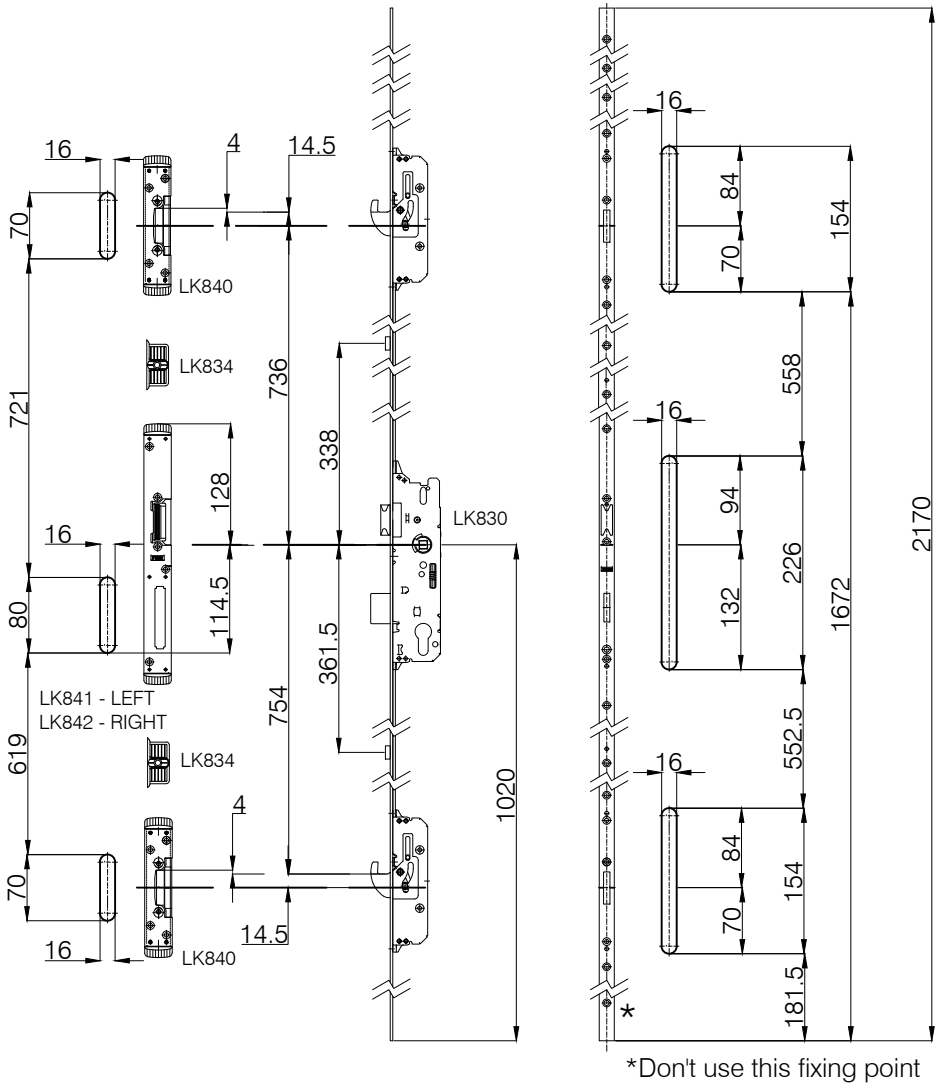
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Single Leaf Open Out
Triple Lock Preparation
CS881 & CS861

A4 Scale: 1:8

R0 - 10-02-2020

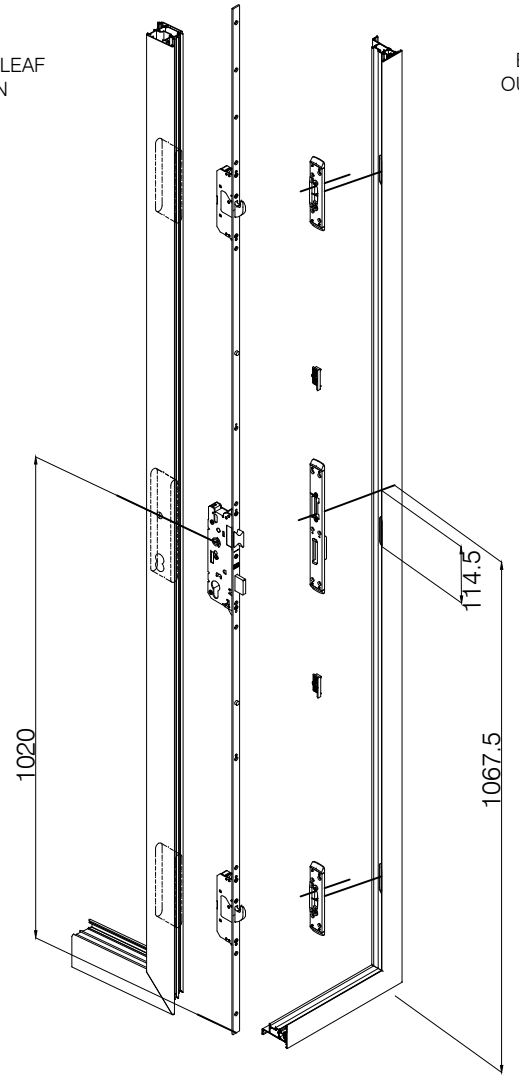
4.27



*Don't use this fixing point

CS863
ECO DOOR LEAF
OPEN IN

CS882
ECO DOOR
OUTER FRAME



comar 7P.i ECO LT

FABRICATION DETAILS 4

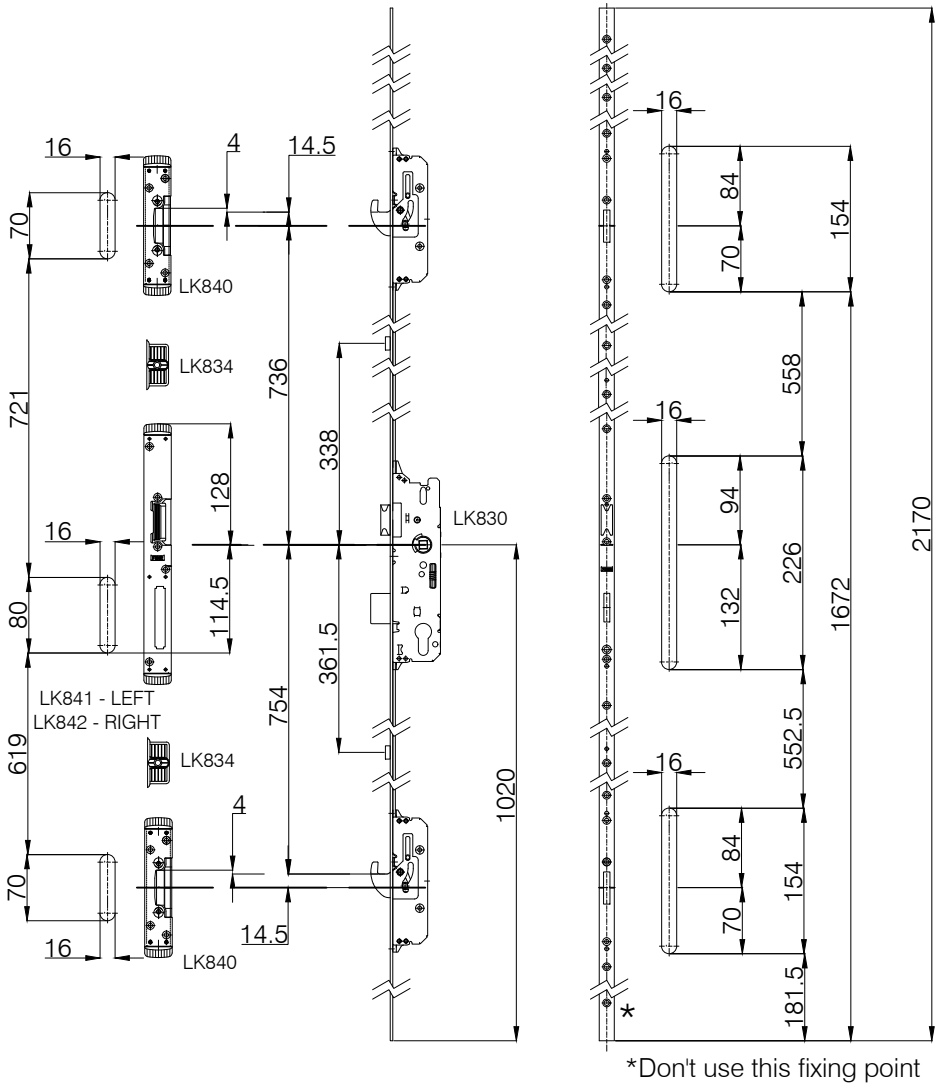
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Single Leaf Open In
Triple Lock Preparation
CS882 & CS863

A4 Scale: 1:8

R0 - 10-02-2020

4.28



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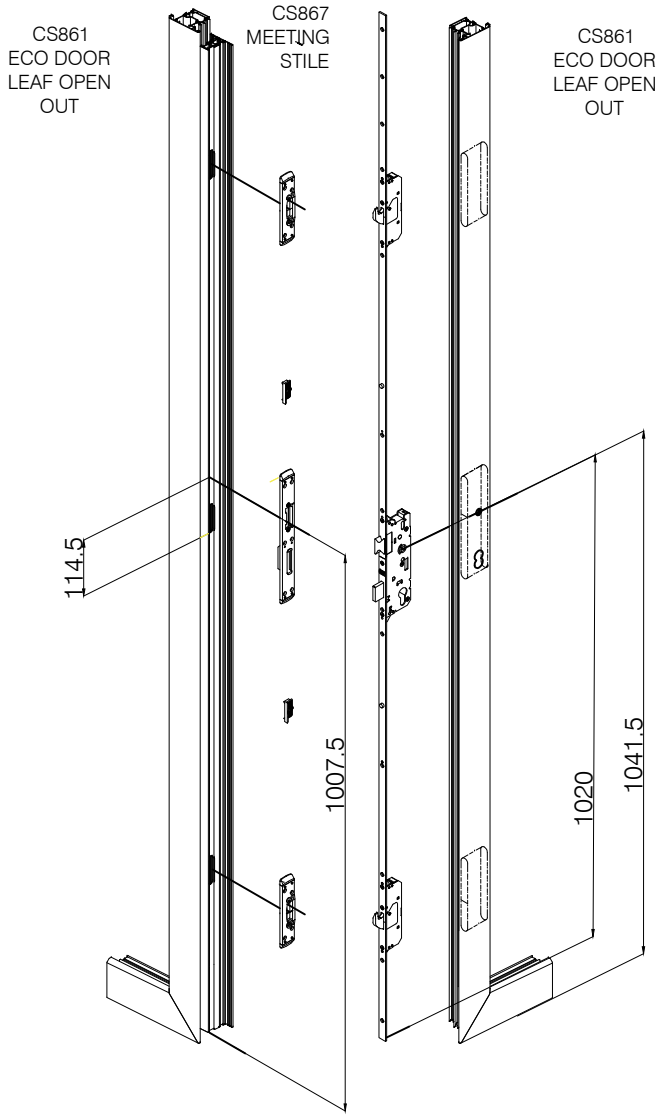


comar 7P.i ECO LT

FABRICATION DETAILS 4

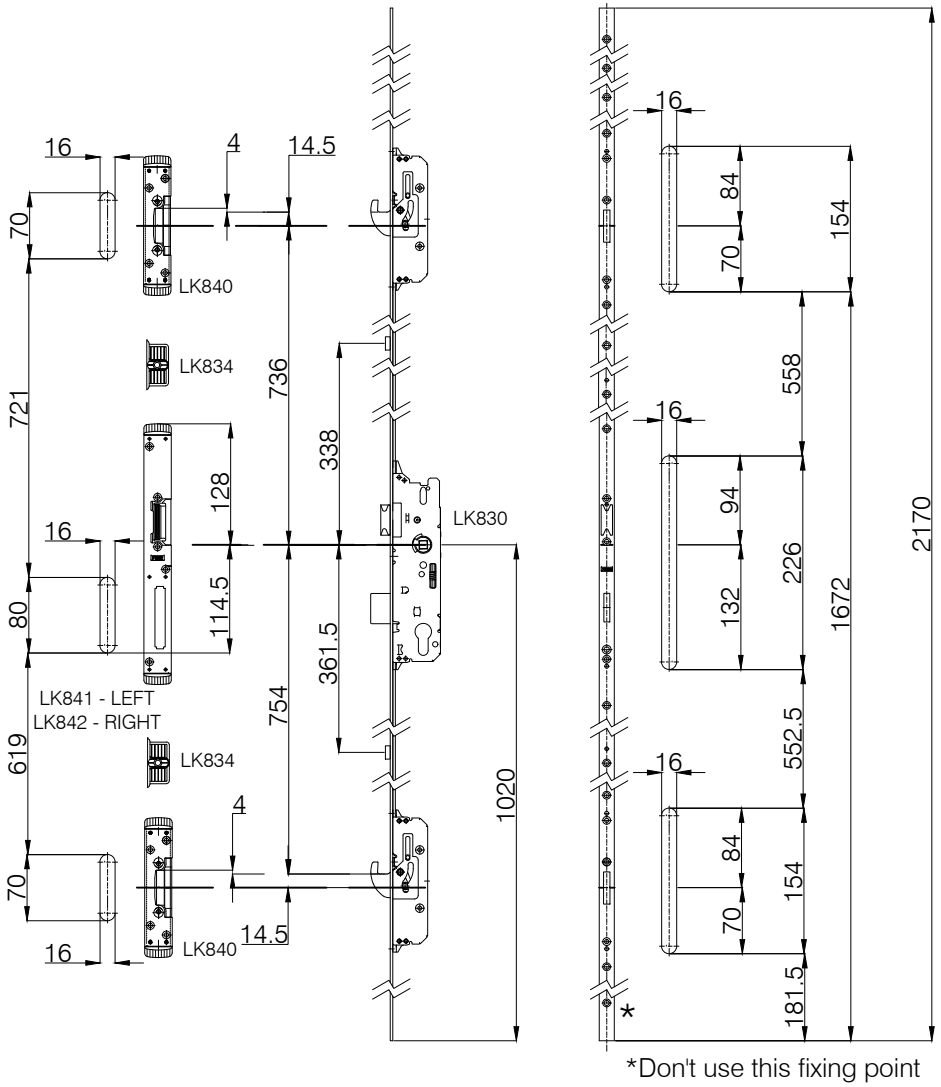
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Double Leaf Open Out with Meeting Style
Triple Lock Preparation
CS881 & CS861- CS867

A4 Scale: 1:8

R0 - 10-02-2020

4.29



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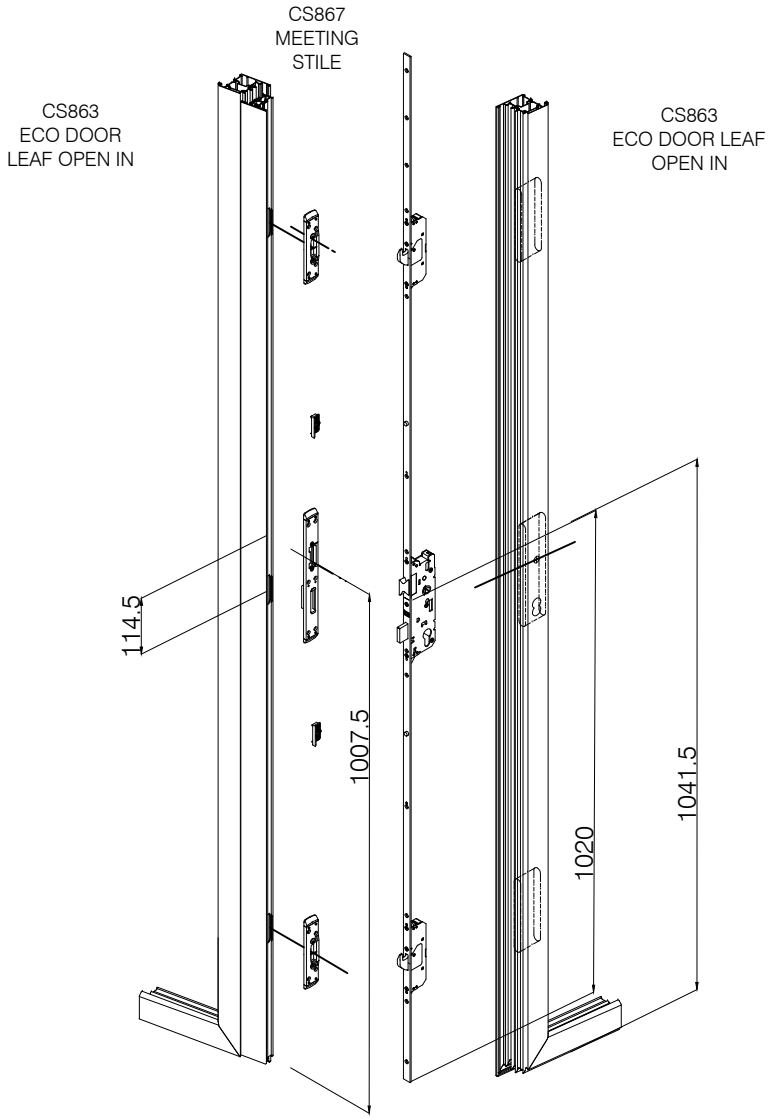


comar 7P.i ECO LT

FABRICATION DETAILS 4

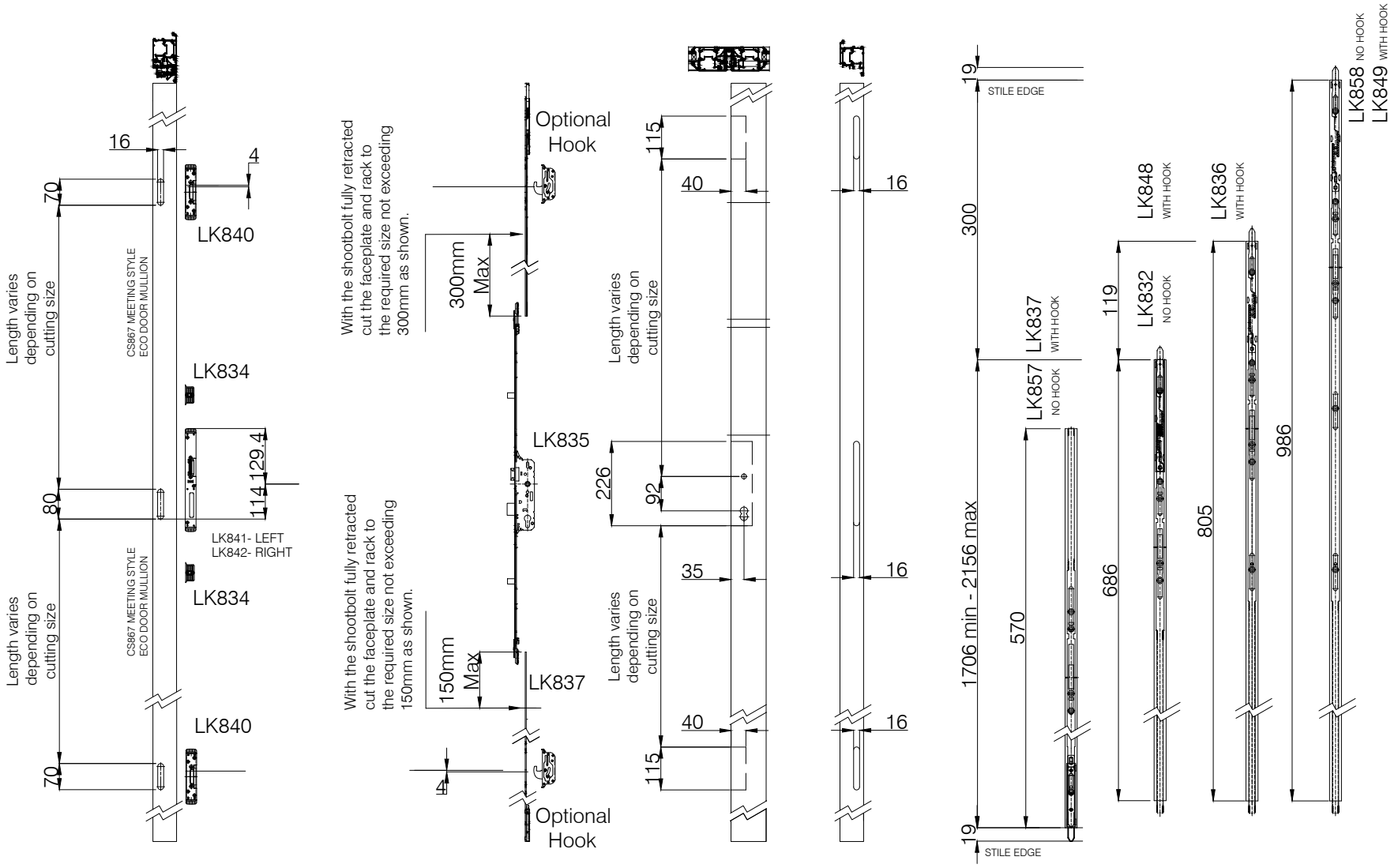
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Double Leaf Open In with Meeting Style
Triple Lock Preparation
CS882 & CS863- CS867

A4 Scale: 1:8

R0 - 10-02-2020

4.30



For ECO Open Out Door Leaves Use CS861

comar 7P.i ECO LT

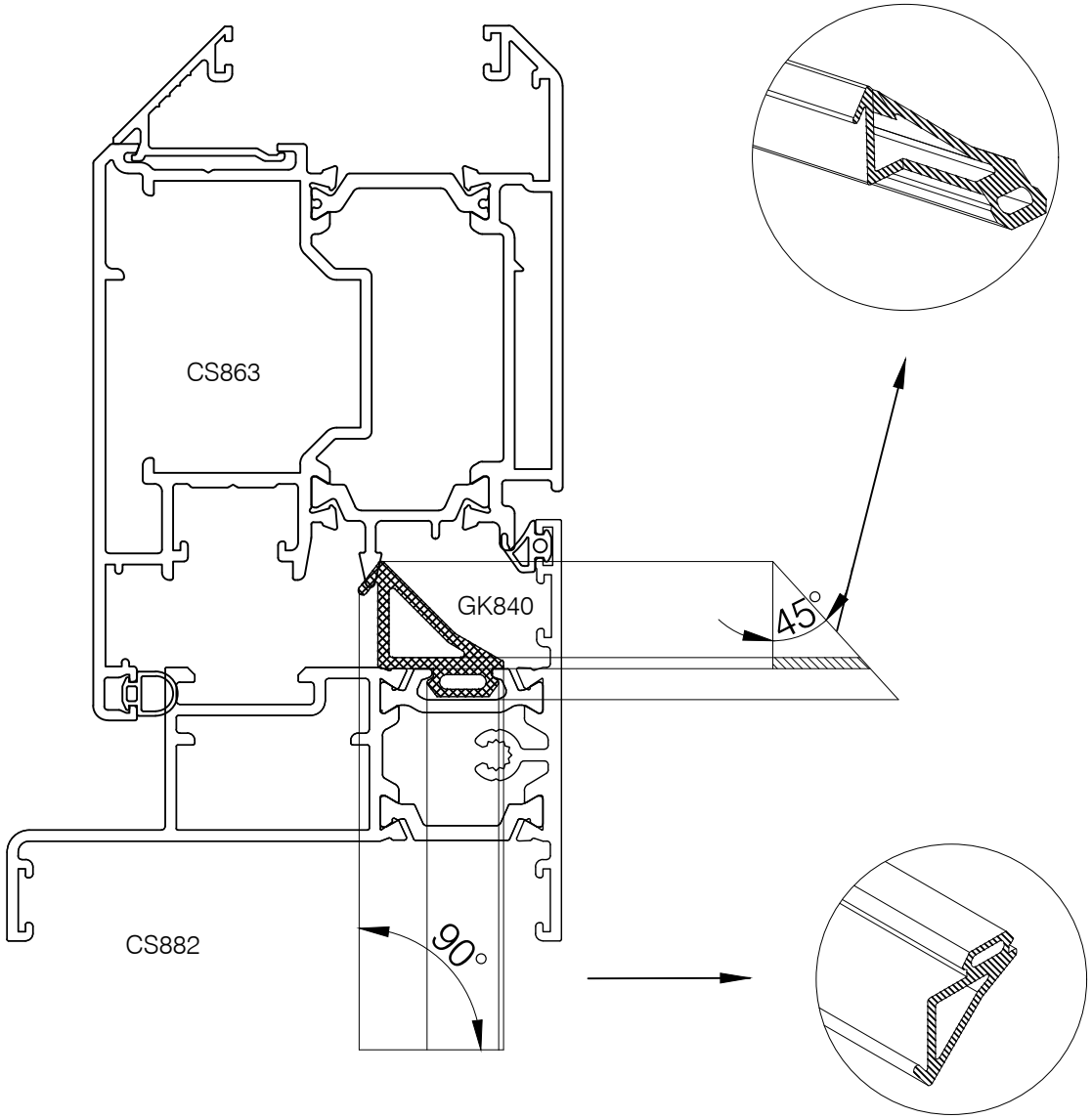
FABRICATION DETAILS 4

comar ARCHITECTURAL ALUMINIUM SYSTEMS

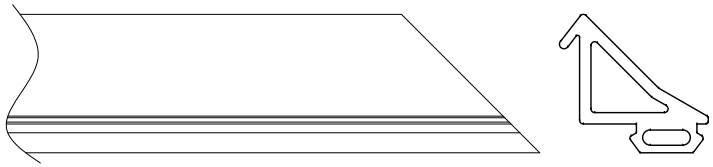
Shootbolt Preparation

A4 Scale: 1:8 R0 - 10-02-2020

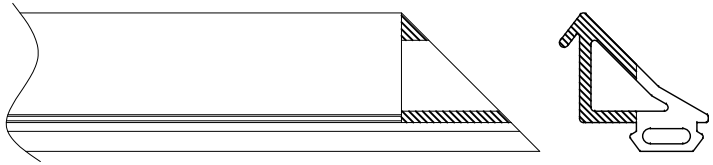
4.31



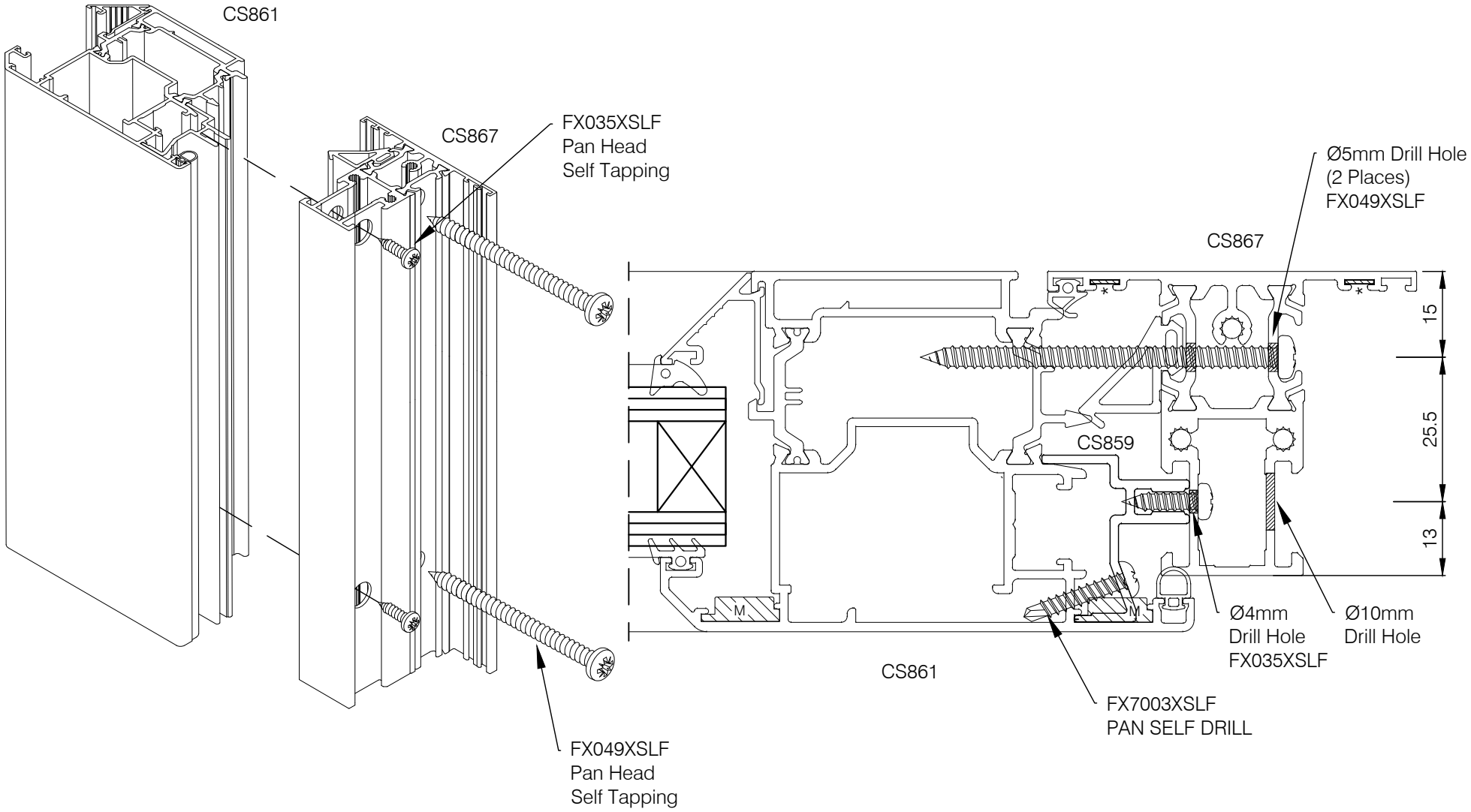
1 Mitre cut GK840



2 Trim as shown



Note: The same Gasket preparation using CS881 (OPEN OUT VENT)



comar 7P.i ECO LT

FABRICATION DETAILS 4

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

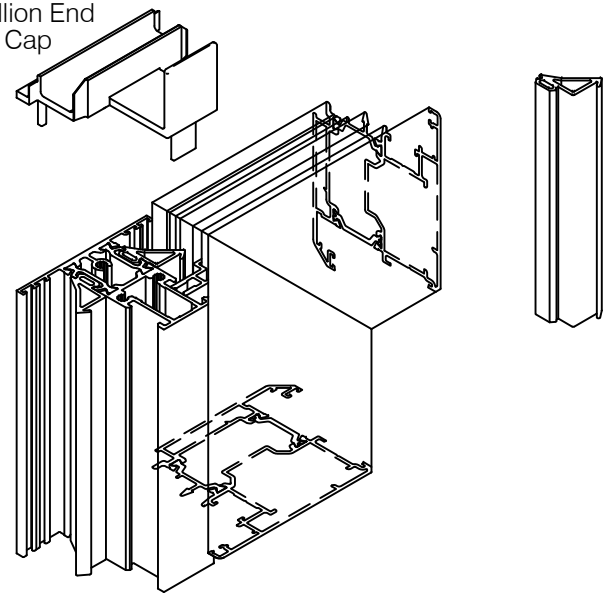
Fabrication Details
Meeting Stile Mullion Preparation
with CS859 Adapter

A4 Scale: 1:1

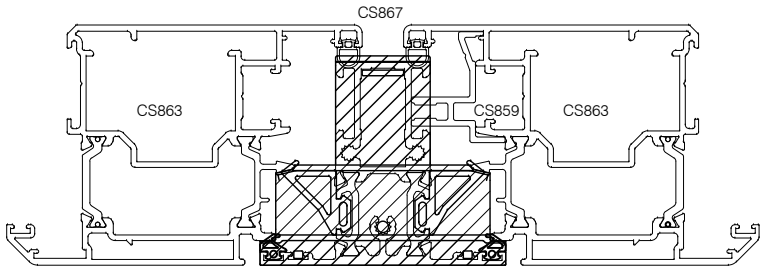
R0 - 10-02-2020

4.33

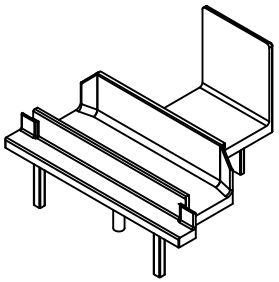
EC867DBLK
Mullion End
Cap



Cut to size CS867 : Leaf Height - 68mm

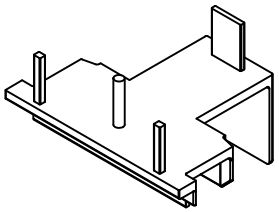


EC867DBLK
Mullion End Cap

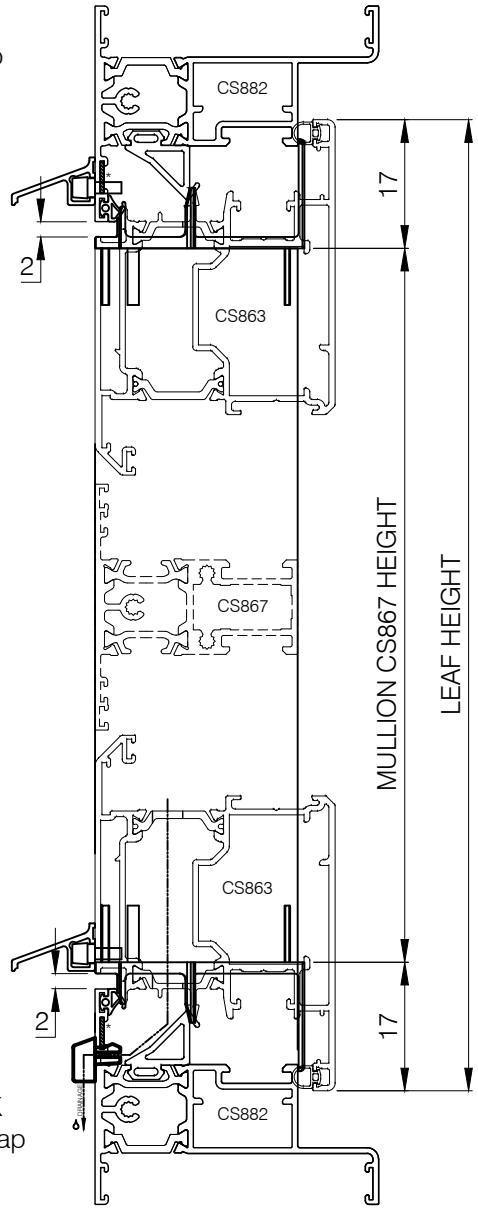


Apply adhesive or suitable equivalent to surface and into recesses

Adhesive Ref:
SE008XSLF (Clear)
SE007XSLF (White)
SE007BLK (Black)



EC867DBLK
Mullion End Cap



comar 7P.i ECO LT

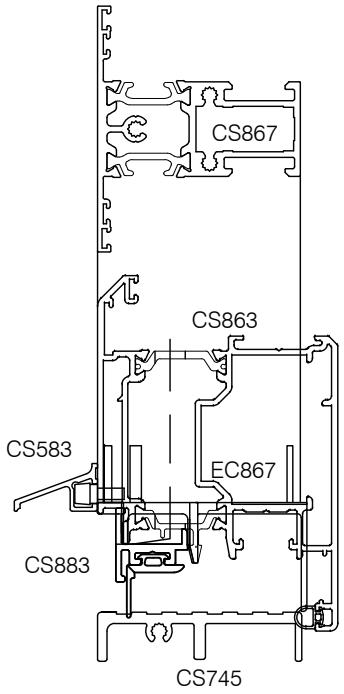
FABRICATION DETAILS 4

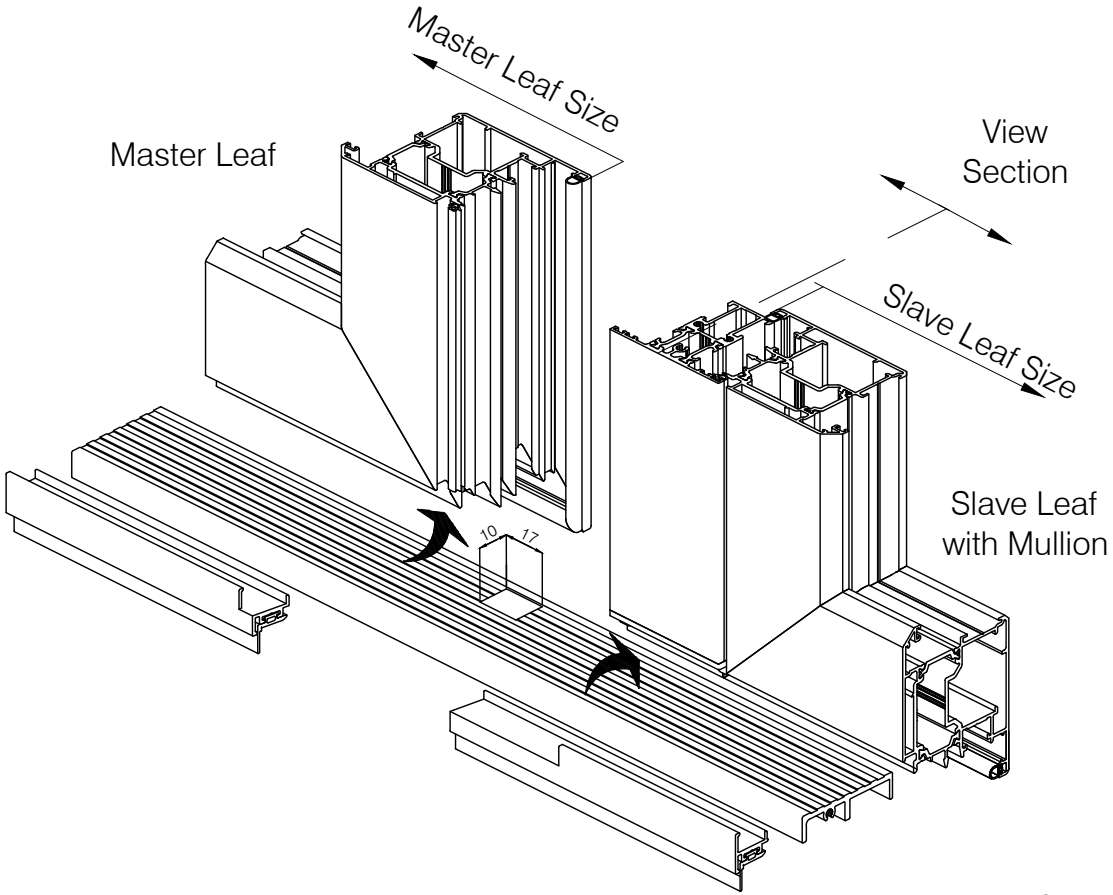
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

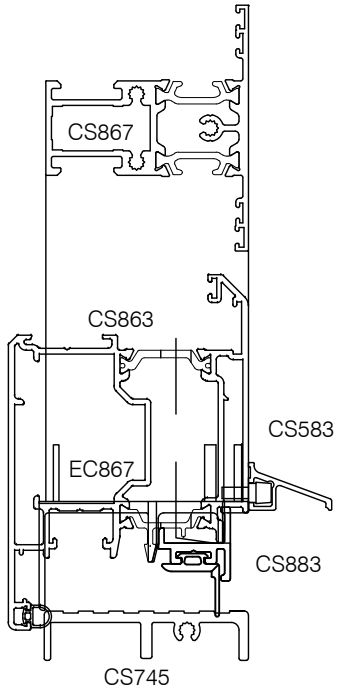
End Cap for Mullion
Open In Leaf Door
EC867

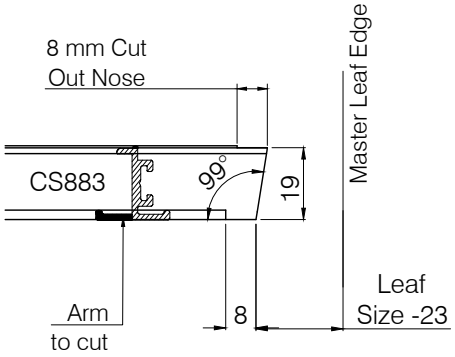
A4 Scale: 1:4 R0 - 10-02-2020

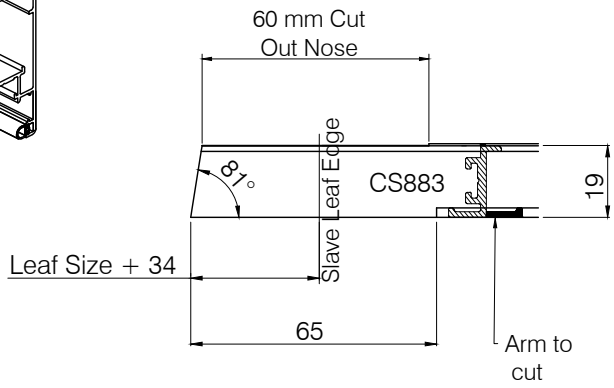
4.34











comar 7P.i ECO LT

FABRICATION DETAILS 4

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

Double Rebated Door
Open In with Low Threshold
CS882 & CS863- CS745

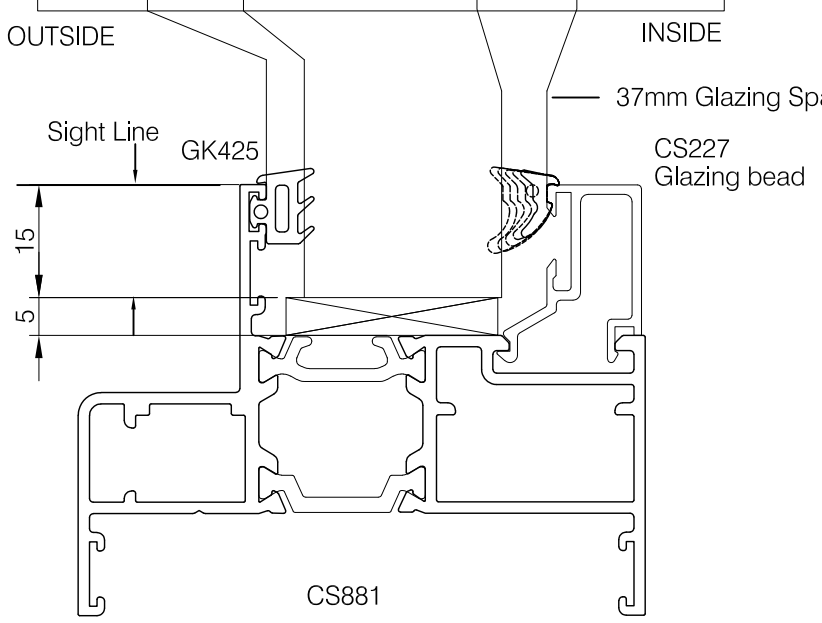
A4 Scale: 1:4 R0 - 10-02-2020

4.35

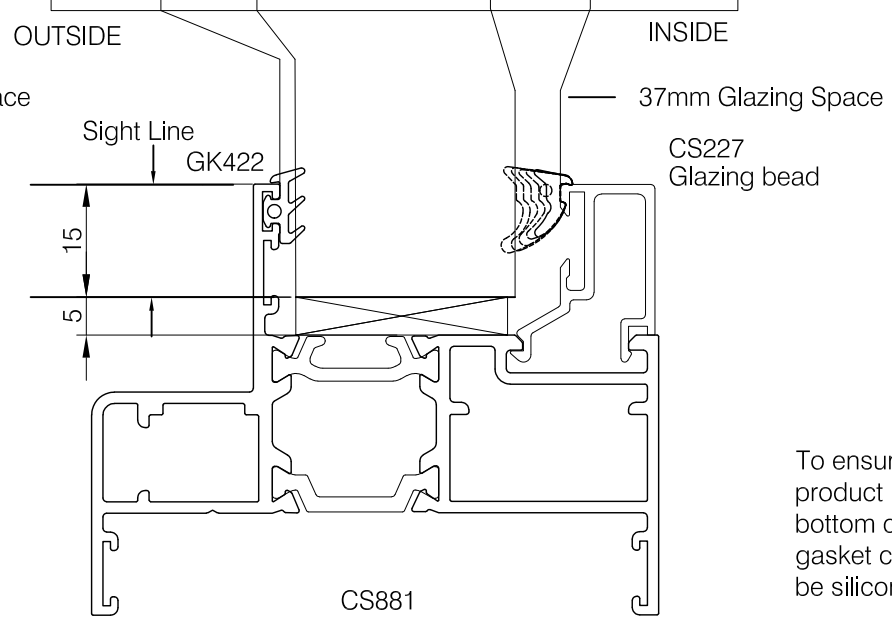
GLAZING OPTIONS

IMPORTANT NOTE
Due to the production tolerances in aluminum, painting / anodising, glass and gaskets, check and trial above formula before proceeding with bulk production.

CAPTIVE GASKET ref.	GASKET VALUE M/M	MAX M/M	WEDGE VALUE M/M	WEDGE INSERT ref.
GK425	5	26	6	GK408
GK425	5	27	5.2	GK407
GK425	5	28	4	GK405
GK425	5	29	3	GK403
GK425	5	30	2.2	GK401
		MIN M/M		



CAPTIVE GASKET ref.	GASKET VALUE M/M	MAX M/M	WEDGE VALUE M/M	WEDGE INSERT ref.
GK422	2	29	6	GK408
GK422	2	30	5.2	GK407
GK422	2	31	4	GK405
GK422	2	32	3	GK403
		MIN M/M		



Double glazed window system with square/sloped bead.
Order of assembly:

1. Captive gasket
2. Glass or panel
3. CS230/CS227 sloped/square beads
4. Insert wedge gasket.

To ensure satisfactory product performance, bottom corners and internal gasket corner joints should be silicon sealed .

comar 7P.i ECO LT

GLAZING OPTIONS 5

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

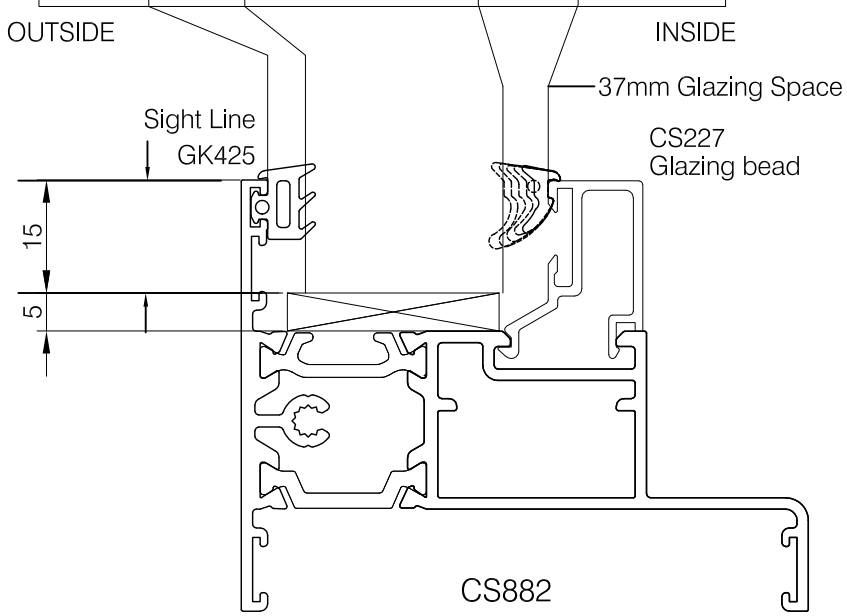
Glazing Options
Open Out Outer Frame
CS230

A4 Scale: 1;1 R0 - 10-02-2020

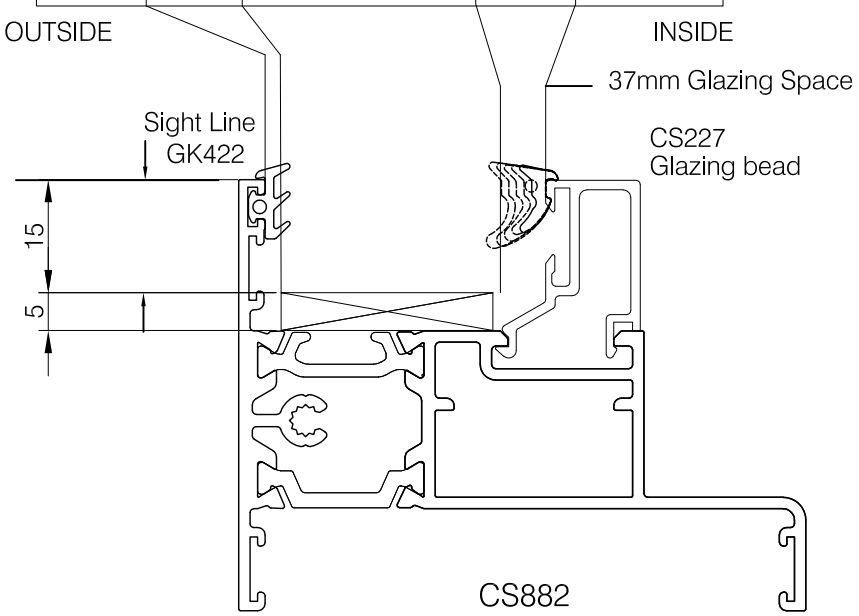
5.01

IMPORTANT NOTE
Due to the production tolerances in aluminum, painting / anodising, glass and gaskets, check and trial above formula before proceeding with bulk production.

CAPTIVE GASKET ref.	GASKET VALUE M/M	MAX M/M	WEDGE VALUE M/M	WEDGE INSERT ref.
GK425	5	26	6	GK408
GK425	5	27	5.2	GK407
GK425	5	28	4	GK405
GK425	5	29	3	GK403
GK425	5	30	2.2	GK401
		MIN M/M		



CAPTIVE GASKET ref.	GASKET VALUE M/M	MAX M/M	WEDGE VALUE M/M	WEDGE INSERT ref.
GK422	2	29	6	GK408
GK422	2	30	5.2	GK407
GK422	2	31	4	GK405
GK422	2	32	3	GK403
		MIN M/M		



Double glazed window system with square/sloped bead.
Order of assembly:

1. Captive gasket
2. Glass or panel
3. CS230/ CS227 sloped/square beads
4. Insert wedge gasket.

To ensure satisfactory product performance, bottom corners and internal gasket corner joints should be silicon sealed .

comar 7P.i ECO LT

GLAZING OPTIONS 5

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

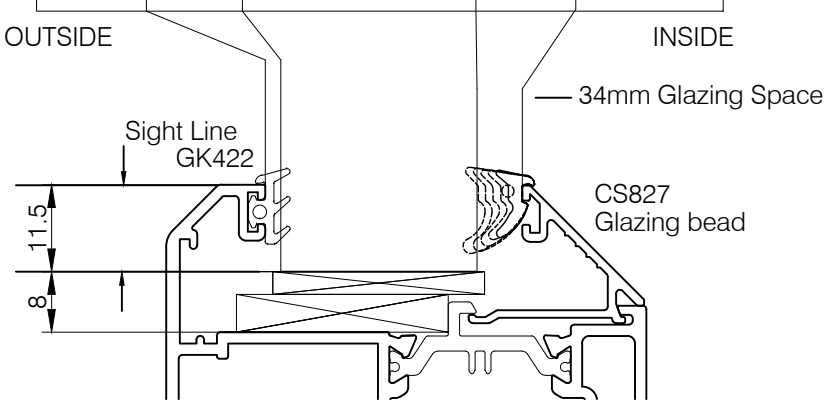
Glazing Options
Open In Outer Frame
CS230

A4 Scale: 1:1 R0 - 10-02-2020

5.02

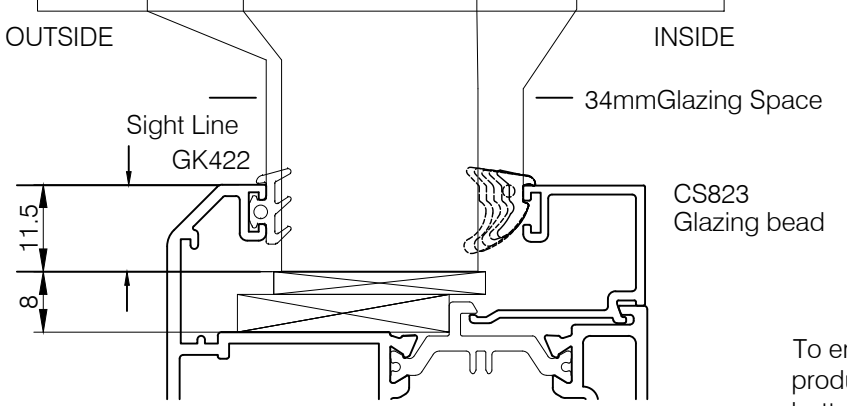
IMPORTANT NOTE
Due to the production tolerances in aluminum, painting / anodising, glass and gaskets, check and trial above formula before proceeding with bulk production.

CAPTIVE GASKET ref.	GASKET VALUE M/M	MAX M/M	WEDGE VALUE M/M	WEDGE INSERT ref.
GK422	2	26	6	GK408
GK422	2	27	5.2	GK407
GK422	2	28	4	GK405
GK422	2	29	3	GK403
GK422	2	30	2.2	GK401
		MIN M/M		



CS861/CS863/CS866

CAPTIVE GASKET ref.	GASKET VALUE M/M	MAX M/M	WEDGE VALUE M/M	WEDGE INSERT ref.
GK422	2	26	6	GK408
GK422	2	27	5.2	GK407
GK422	2	28	4	GK405
GK422	2	29	3	GK403
GK422	2	30	2.2	GK401
		MIN M/M		



CS861/CS863/CS866

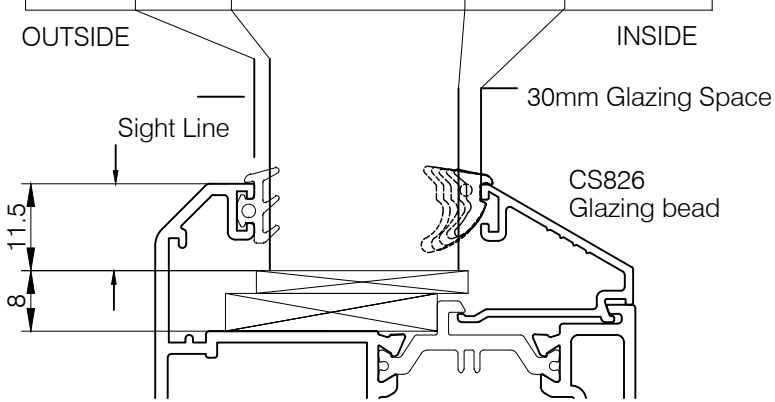
Double glazed window system with square/sloped bead.
Order of assembly:

1. Captive gasket
2. Glass or panel
3. CS827/CS823 square/sloped beads
4. Insert wedge gasket.

To ensure satisfactory product performance, bottom corners and internal gasket corner joints should be silicon sealed .

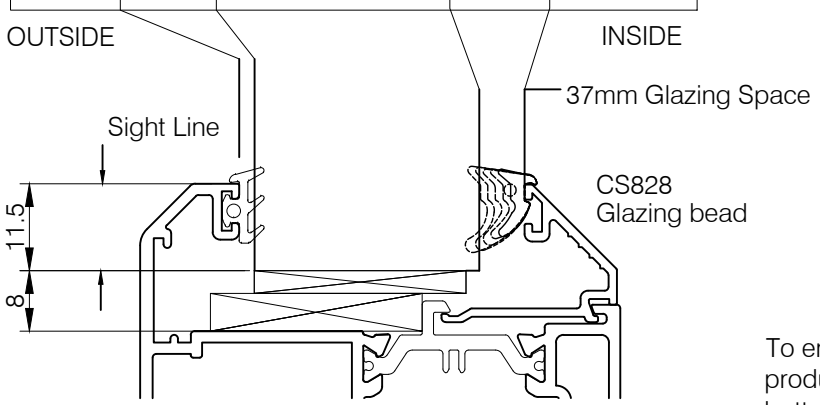
IMPORTANT NOTE
Due to the production tolerances in aluminum, painting / anodising, glass and gaskets, check and trial above formula before proceeding with bulk production.

CAPTIVE GASKET ref.	GASKET VALUE M/M	MAX M/M	WEDGE VALUE M/M	WEDGE INSERT ref.
GK422	2	24	4	GK405
GK422	2	25	3	GK403
GK422	2	26	2.2	GK401
		MIN M/M		



CS861/CS863/CS866

CAPTIVE GASKET ref.	GASKET VALUE M/M	MAX M/M	WEDGE VALUE M/M	WEDGE INSERT ref.
GK422	2	29	6	GK408
GK422	2	30	5.2	GK407
GK422	2	31	4	GK405
GK422	2	32	3	GK403
GK422	2	33	2.2	GK401
		MIN M/M		



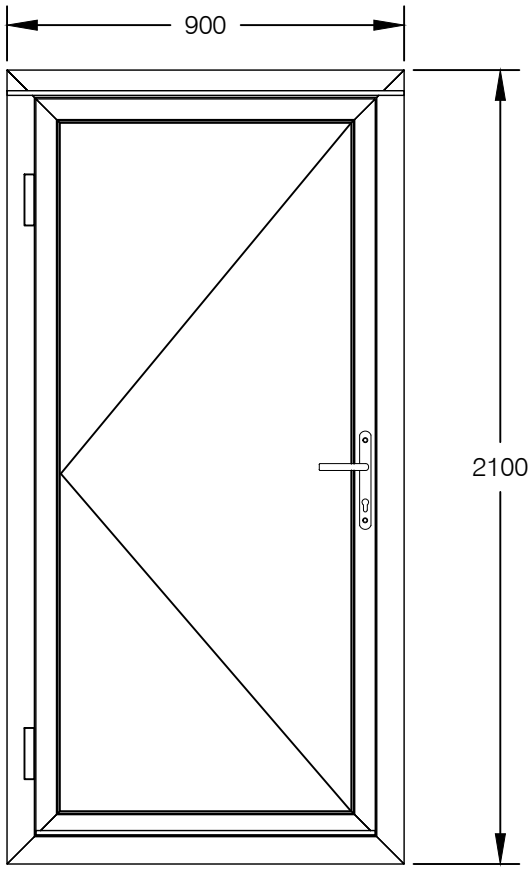
CS861/CS863/CS866

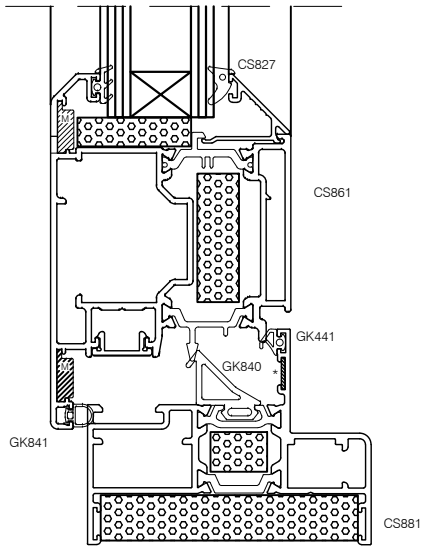
Double glazed window system with square/sloped bead.
Order of assembly:

1. Captive gasket
2. Glass or panel
3. CS826/CS828 sloped beads
4. Insert wedge gasket.

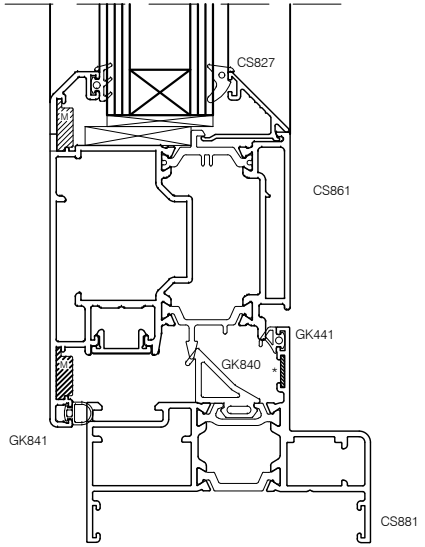
To ensure satisfactory product performance, bottom corners and internal gasket corner joints should be silicon sealed .

U-VALUES





U-VALUE = 1.56 W/m^2 K



U-VALUE = 1.88 W/m^2 K

Glazing: 28mm Double Glaze (6/16/6)

Centre Pane: 1.0 W/m^{2}K

Door size: 900mm x 2100mm (1.89m^2)

Calculation Method: BS EN ISO 10077: Part 1

comar 7P.i ECO LT

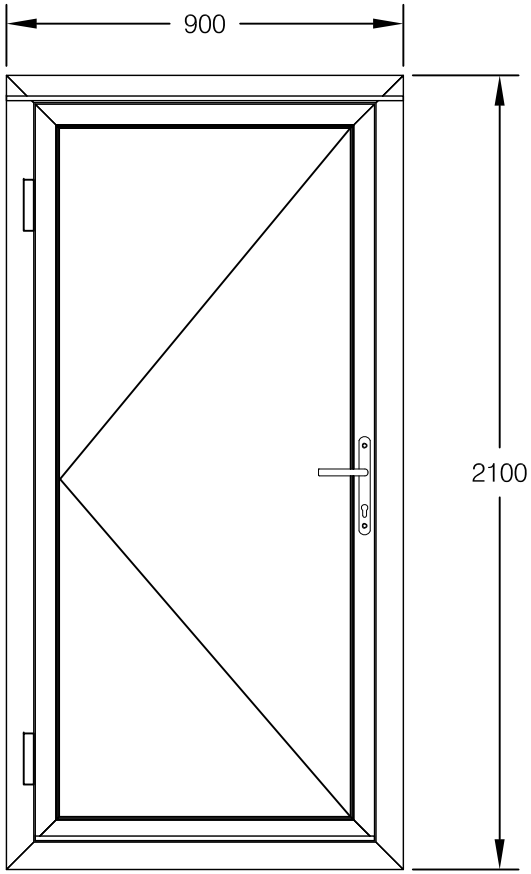
U-VALUES 6

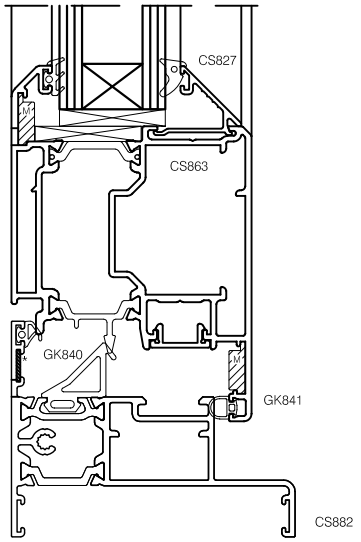
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

U-Values
Open Out Single Rebated Door
CS881 & CS861

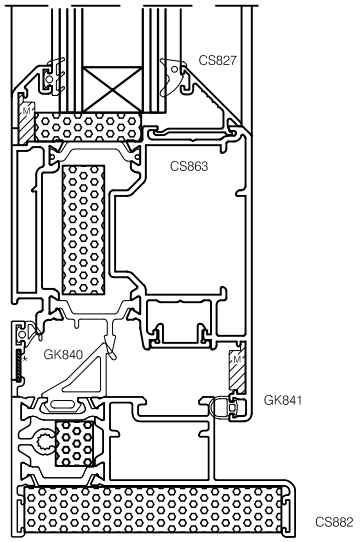
A4 Scale: 1:2 R0 - 10-02-2020

6.01





U-VALUE = 1.86 W/m^2 K



U-VALUE = 1.55 W/m^2 K

Glazing: 28mm Double Glaze (6/16/6)

Centre Pane: 1.0 W/m^{2}K

Door size: 900mm x 2100mm (1.89m^2)

Calculation Method: BS EN ISO 10077: Part 1

comar 7P.i ECO LT

U-VALUES 6

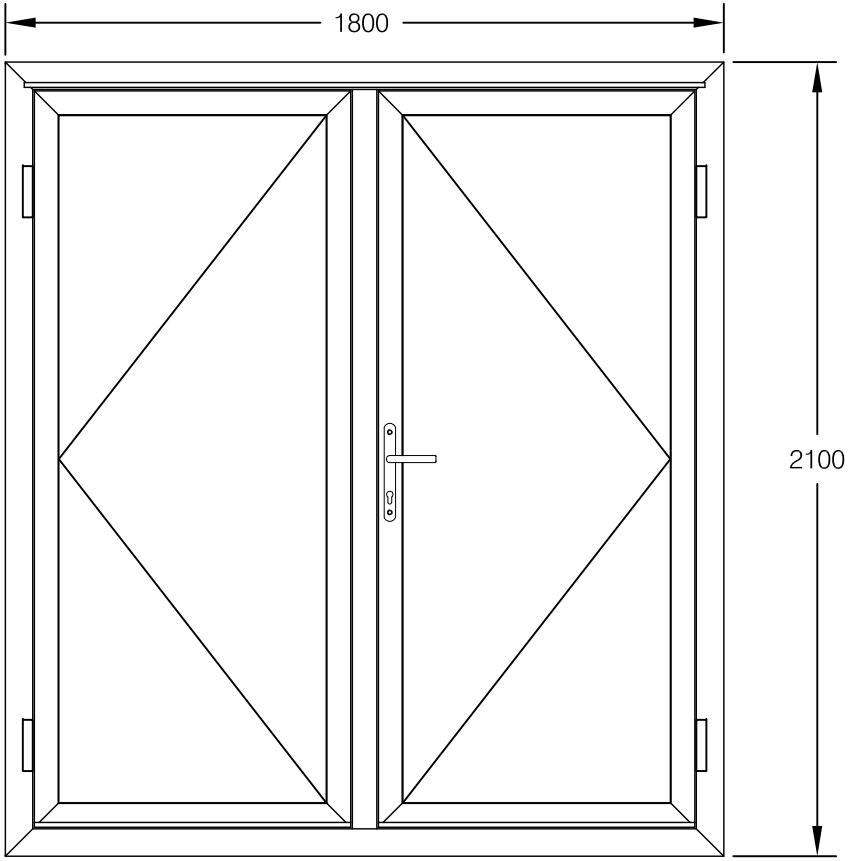
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

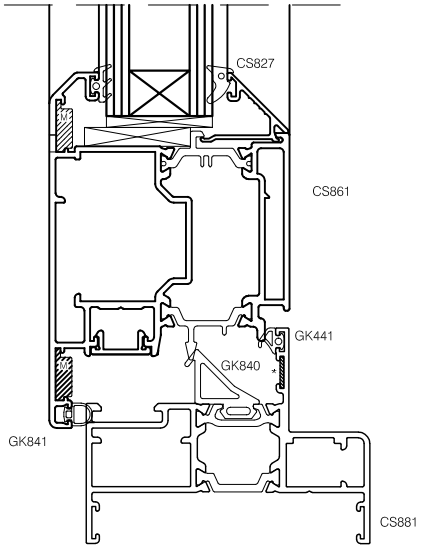
U-Values
Open In Single Rebated Door
CS882 & CS863

A4 Scale: 1:2

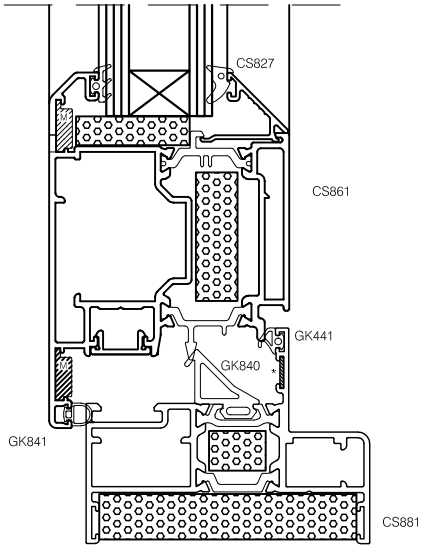
R0 - 10-02-2020

6.02





U-VALUE = 1.84 W/m^2 K



U-VALUE = 1.55 W/m^2 K

Glazing: 28mm Double Glaze (6/16/6)

Centre Pane: 1.0 W/m^{2}K

Door size: 1800mm x 2100mm (3.78m^2)

Calculation Method: BS EN ISO 10077: Part 1

comar 7P.i ECO LT

U-VALUES 6

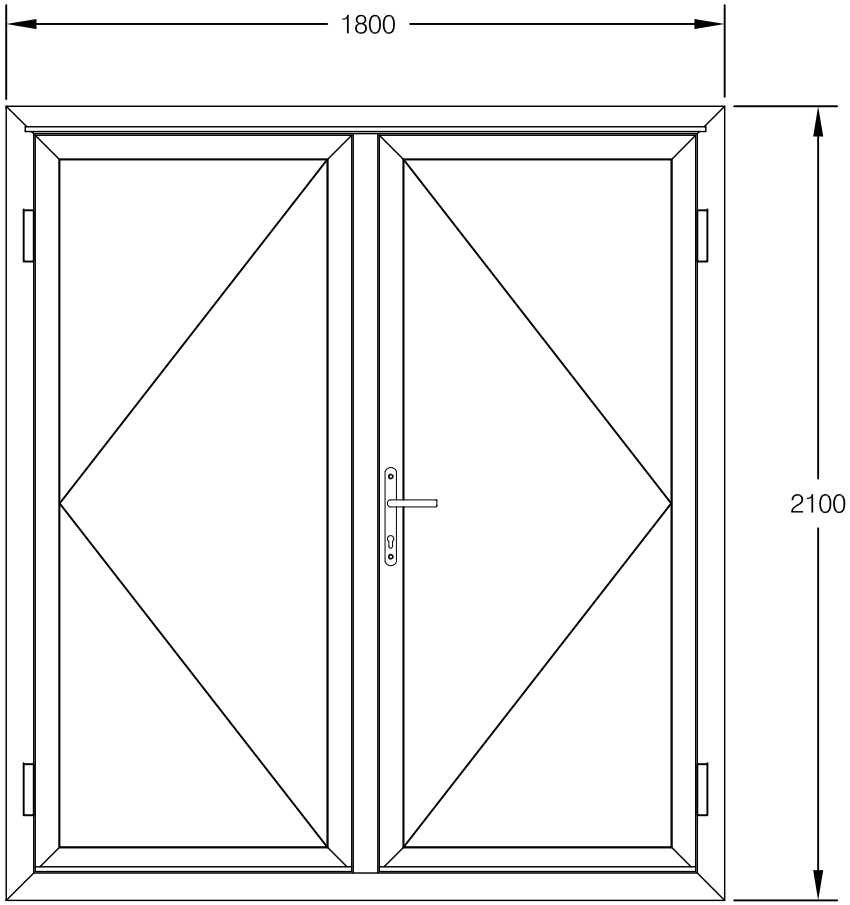
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

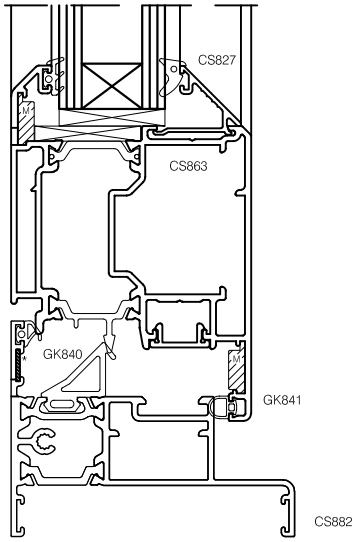
U-Values
Open Out Double Rebated Door
CS881 & CS861- Using CS867

A4 Scale: 1:2

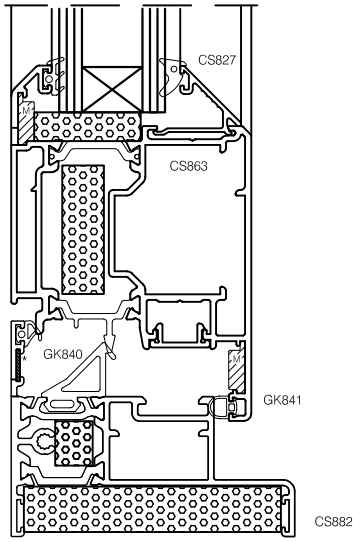
R0 - 10-02-2020

6.03





U-VALUE = 1.80 W/m^2 K



U-VALUE = 1.51 W/m^2 K

Glazing: 28mm Double Glaze (6/16/6)

Centre Pane: 1.0 W/m^{2}K

Door size: 1800mm x 2100mm (3.78m^2)

Calculation Method: BS EN ISO 10077: Part 1

comar 7P.i ECO LT

U-VALUES 6

comar
ARCHITECTURAL ALUMINIUM SYSTEMS

U-Values
Open In Double Rebated Door
CS882 & CS863- Using CS867

A4 Scale: 1:2 R0 - 10-02-2020

6.04