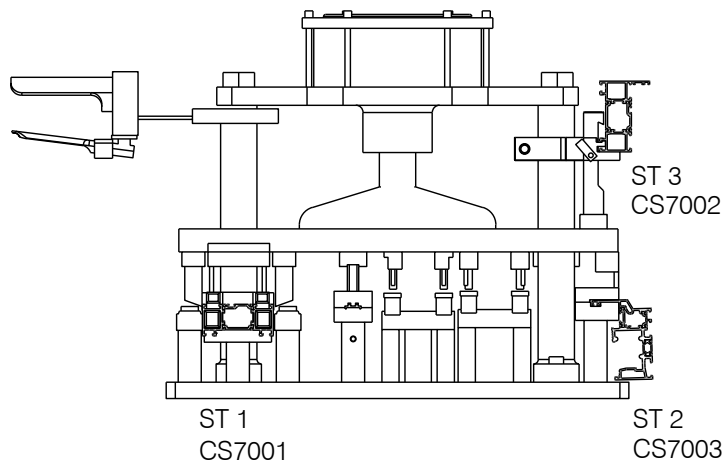
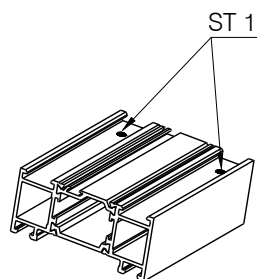


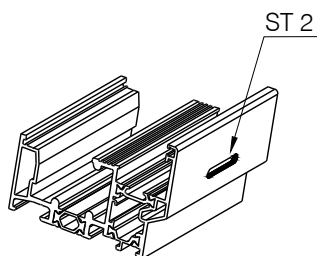


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COM7Pi-FS1

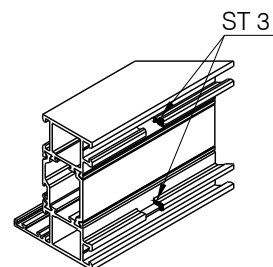
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FURTHER DETAILS.



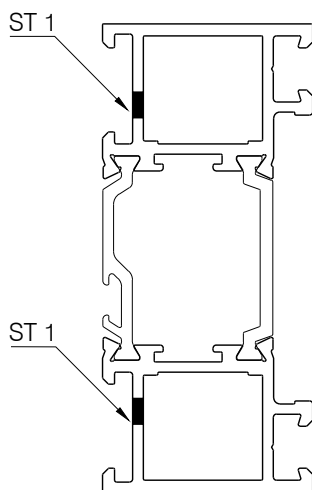
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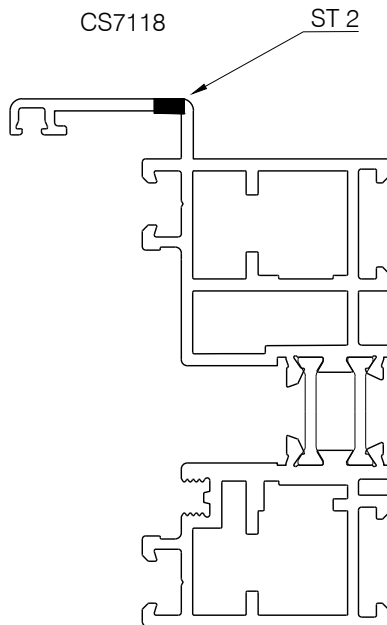
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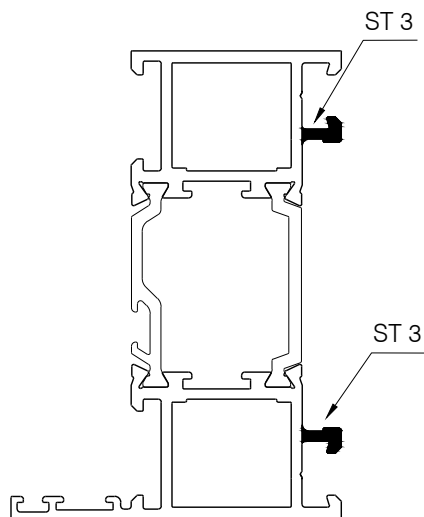
CS7002



CS7001
(p. 3.27)

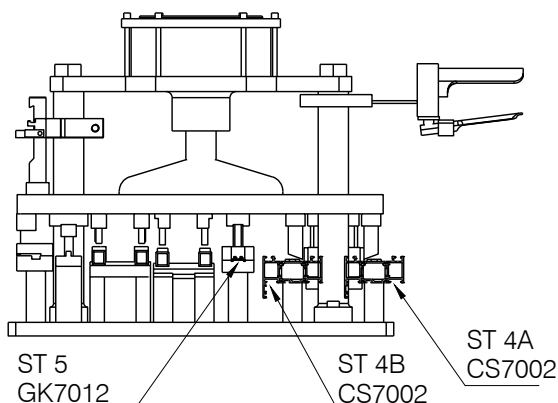


CS7118
(p. 3.35)



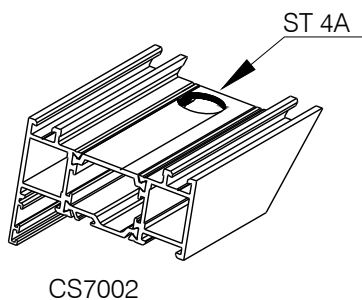
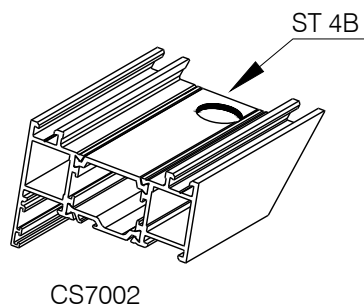
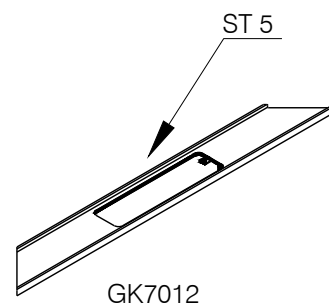
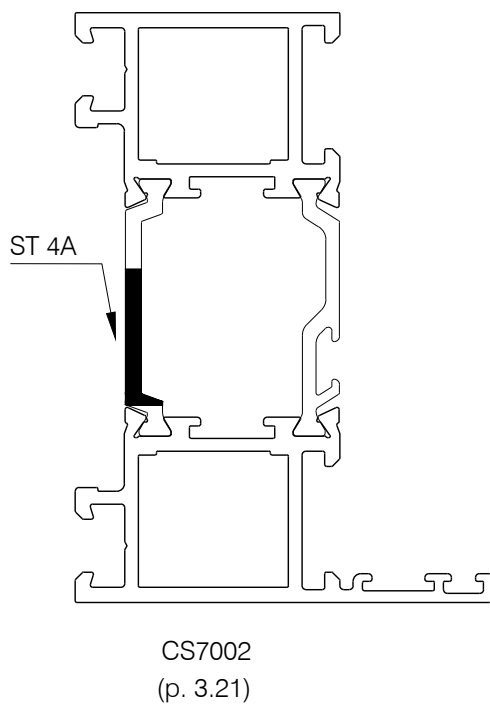
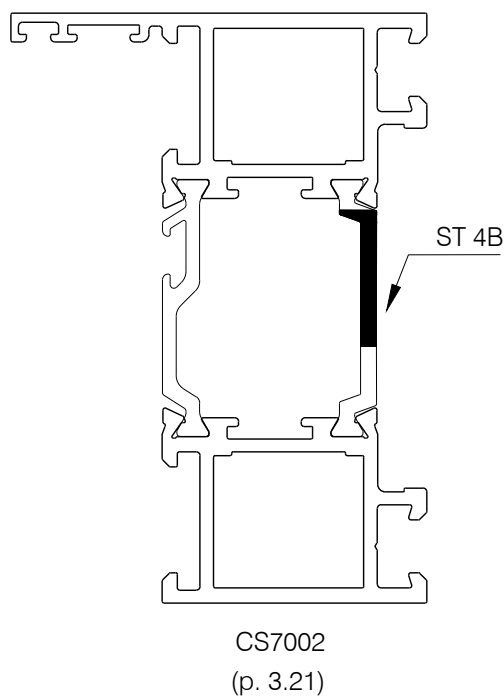
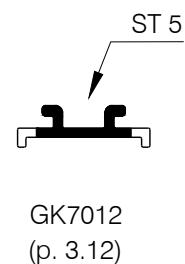
CS7002
(p. 3.15)

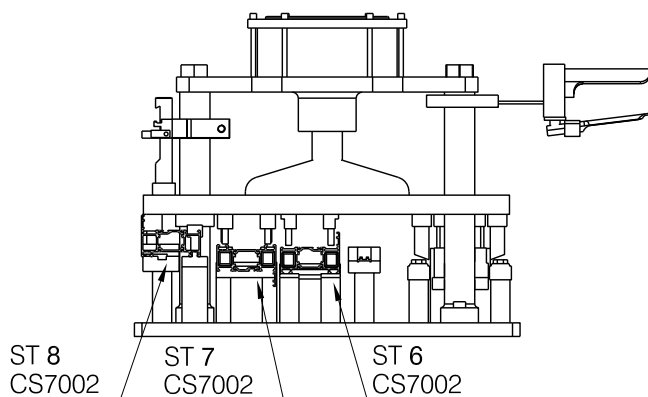




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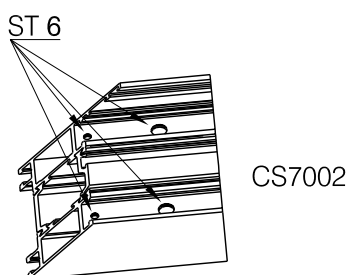
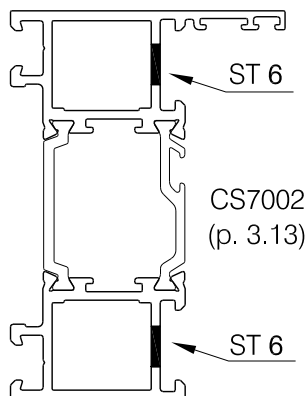
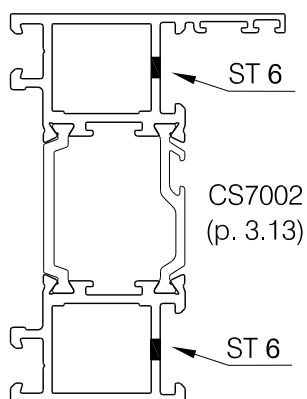
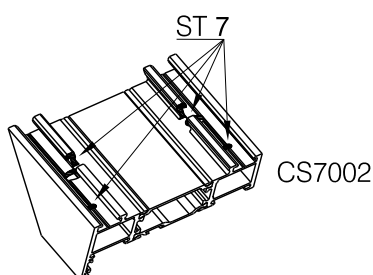
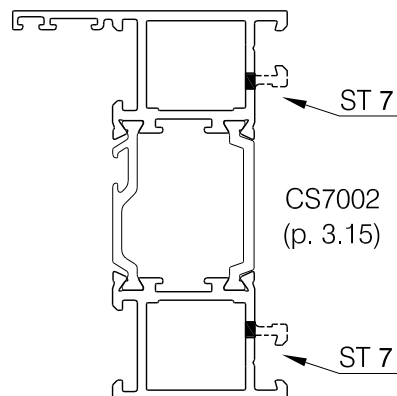
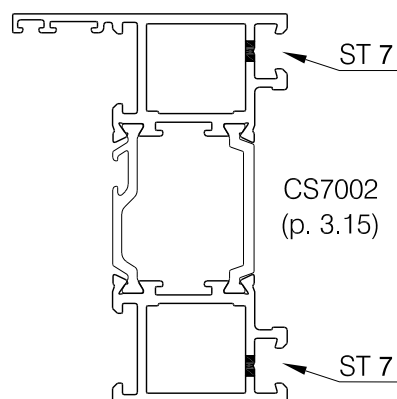
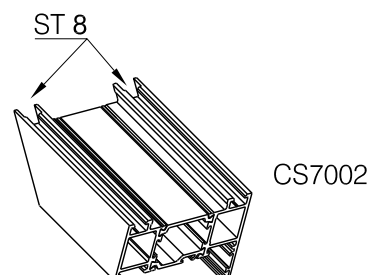
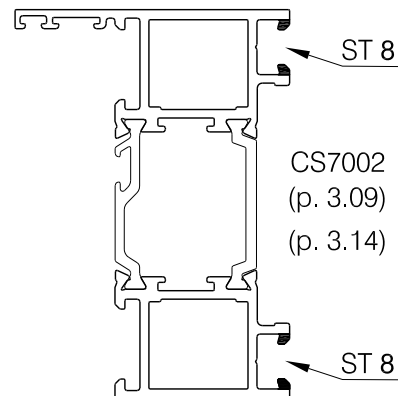
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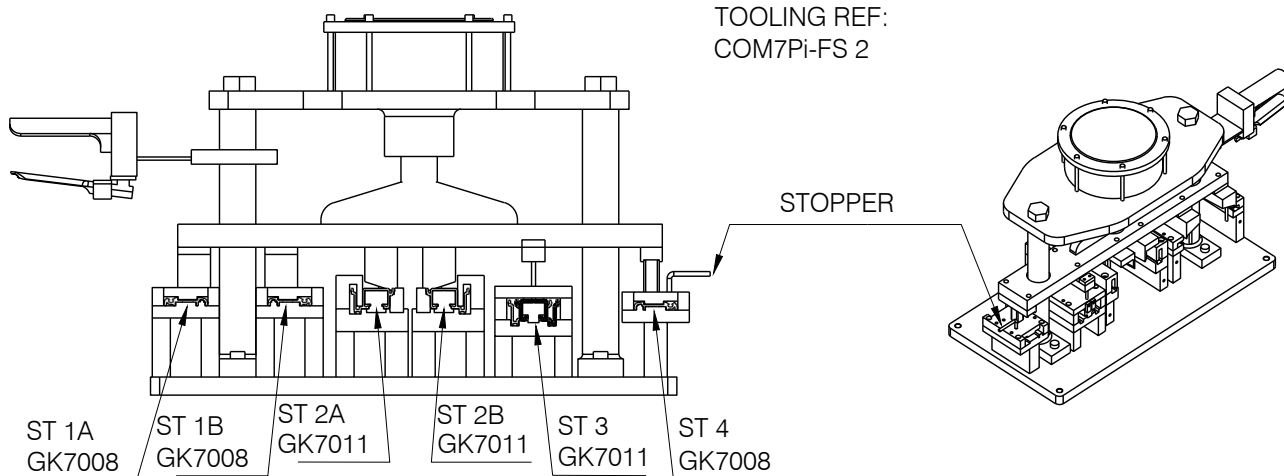
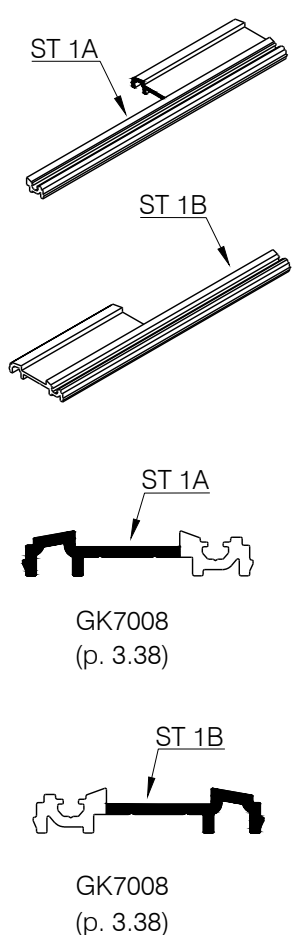
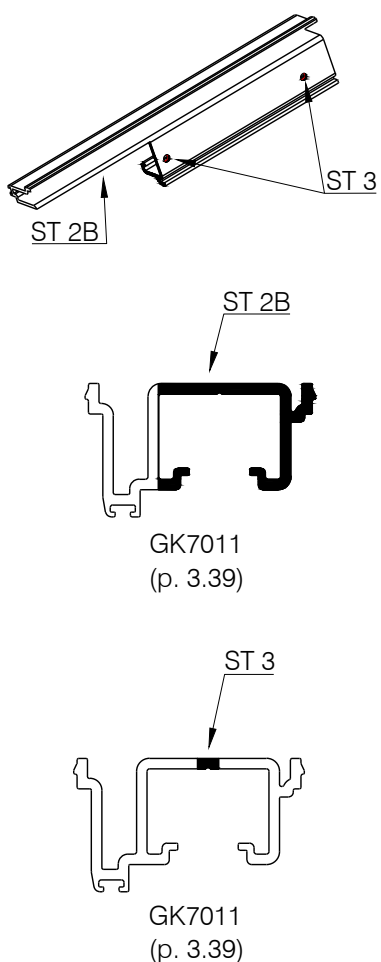
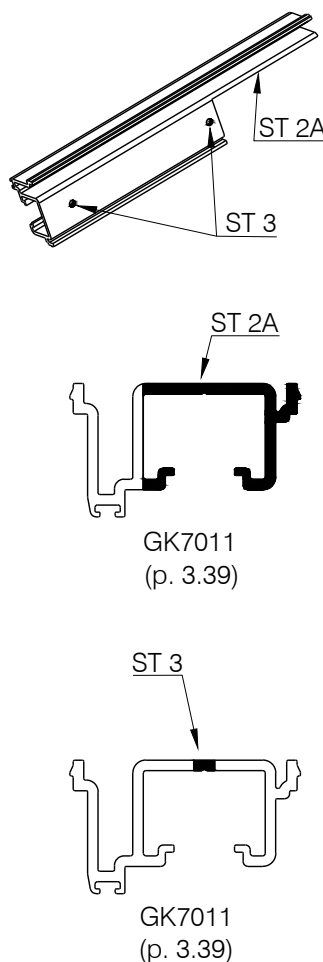
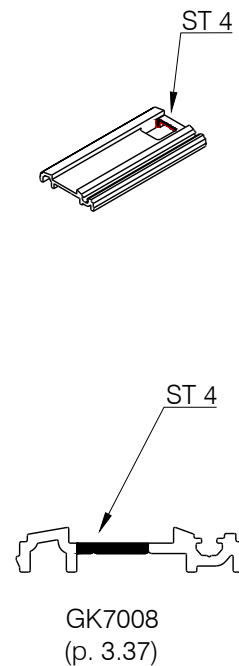


TOOLING REF:
 COM7Pi-FS1

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TOOLING REF:
COM7Pi-FS 2



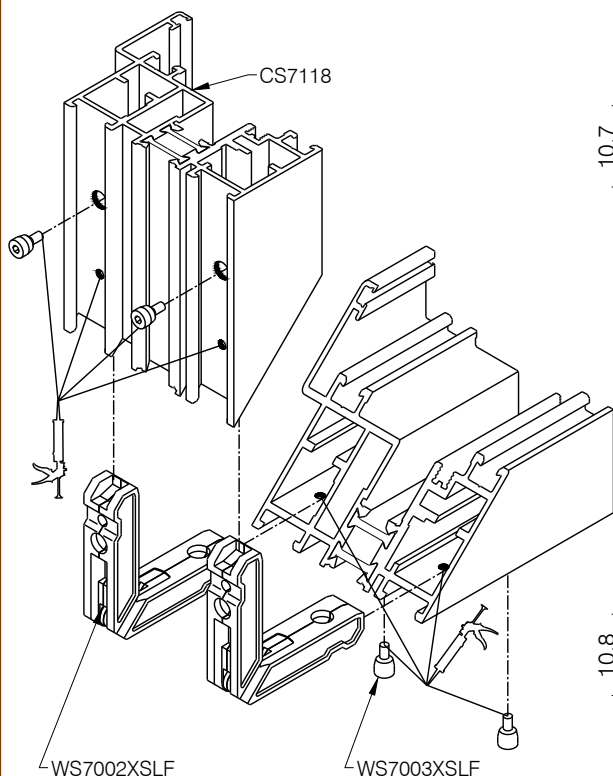
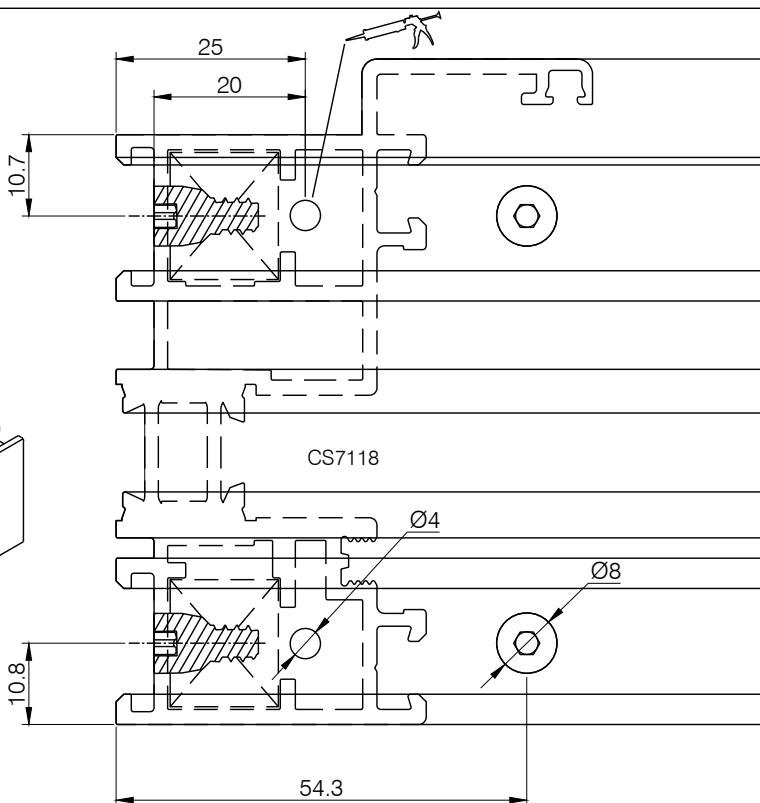
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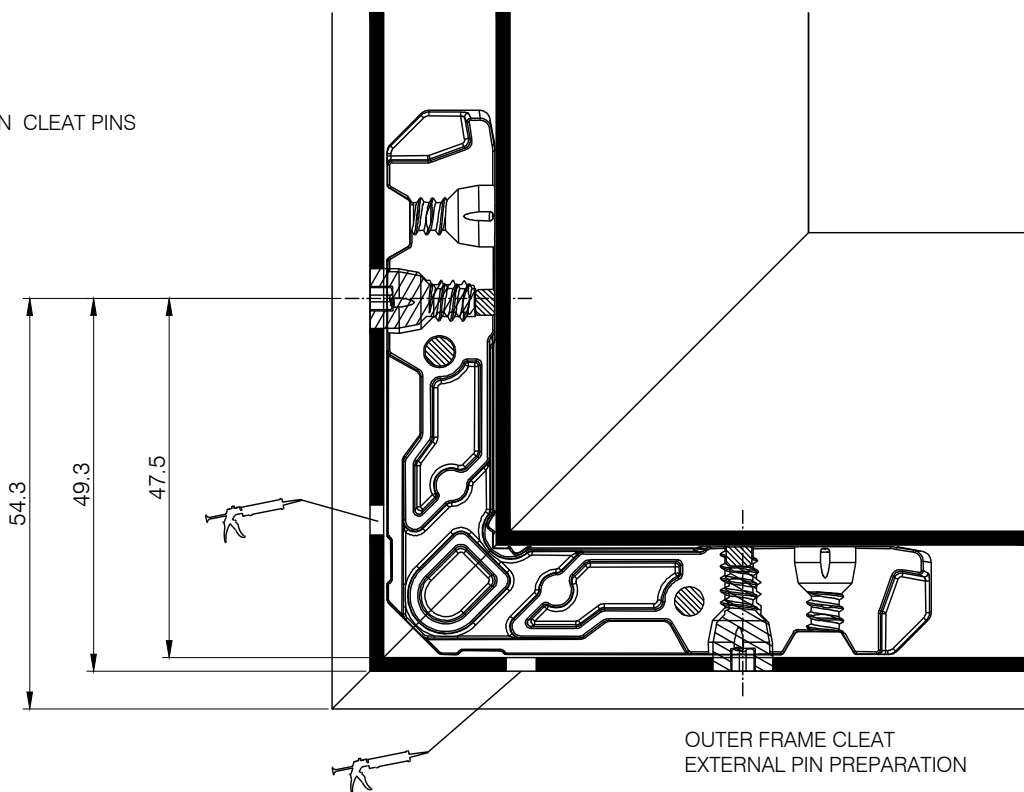
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DATE	01-02-2019	
DRAWN	NRA	
DRG. No.	C7Pi-FS- 3.04 R0	



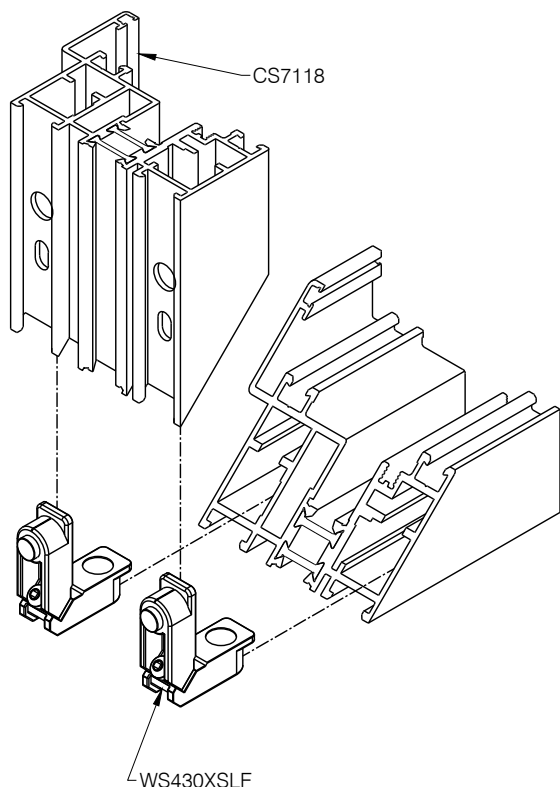
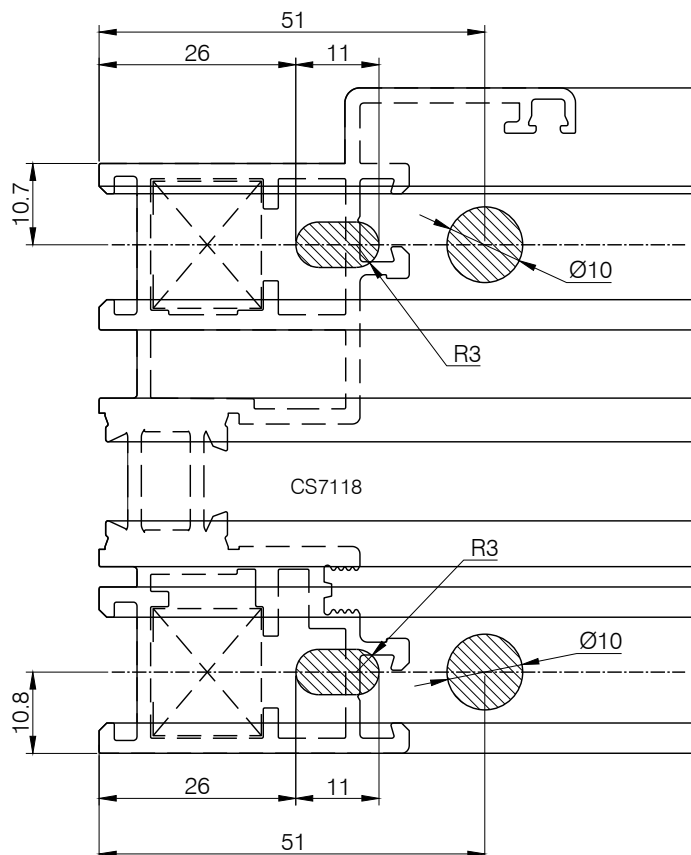
- 1) SEAL MATING SURFACES AND POCKET.
- 2) INSERT WS7002 CLEAT
- 3) ASSEMBLE AND INSERT/TIGHTEN CLEAT PINS WS7003/WS7005.
- 4) INSERT GLUE TO CAVITY HOLES AS INDICATED.

SE010WHT (WHITE)
SE010BLK (BLACK)



OUTER FRAME CLEAT
EXTERNAL PIN PREPARATION

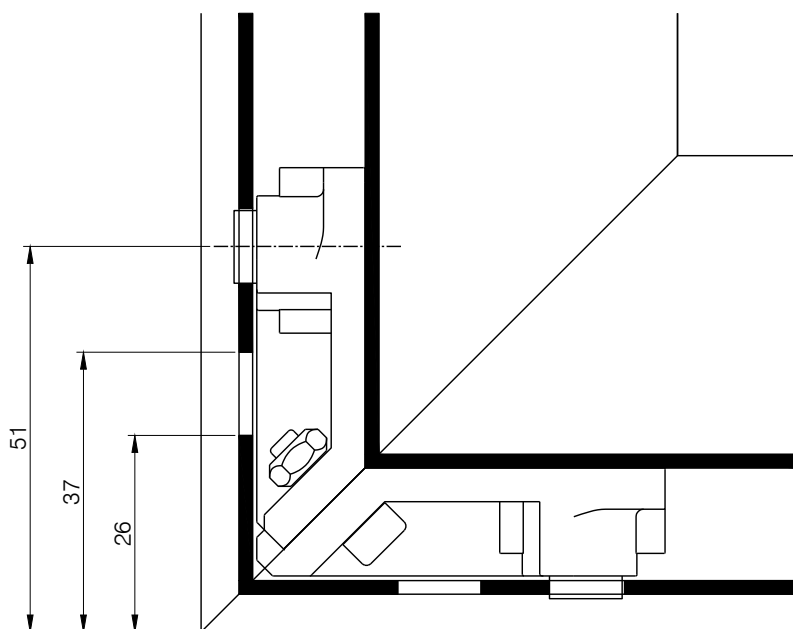
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- 1) SEAL MATING SURFACES AND POCKET.
- 2) INSERT WS430 CLEAT
- 3) ASSEMBLE AND INSERT/TIGHTEN CLEAT



SE010WHT (WHITE)
SE010BLK (BLACK)



OUTER FRAME CLEAT
EXTERNAL PREPARATION

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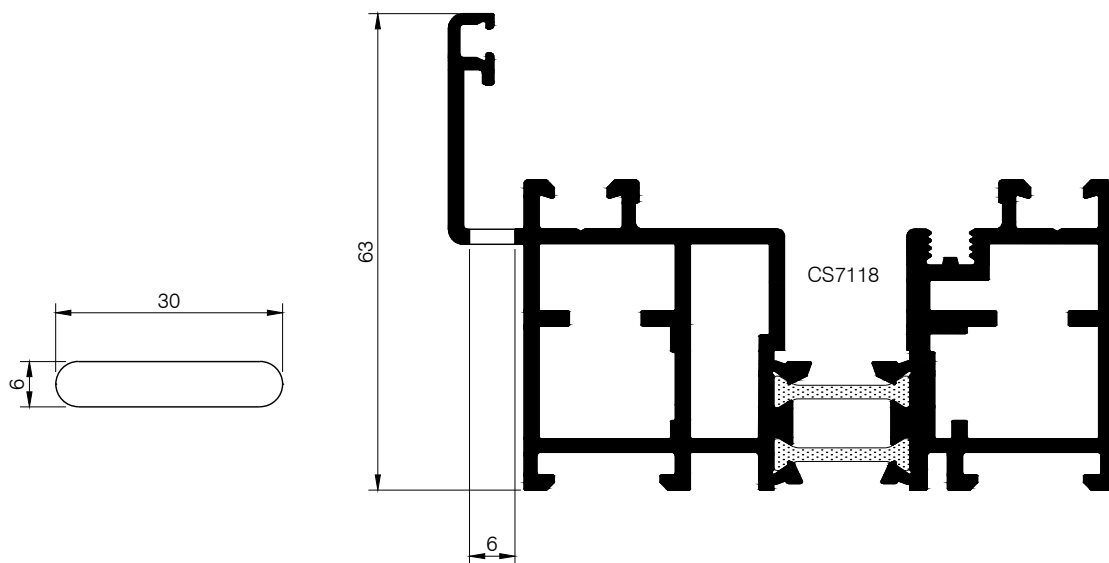
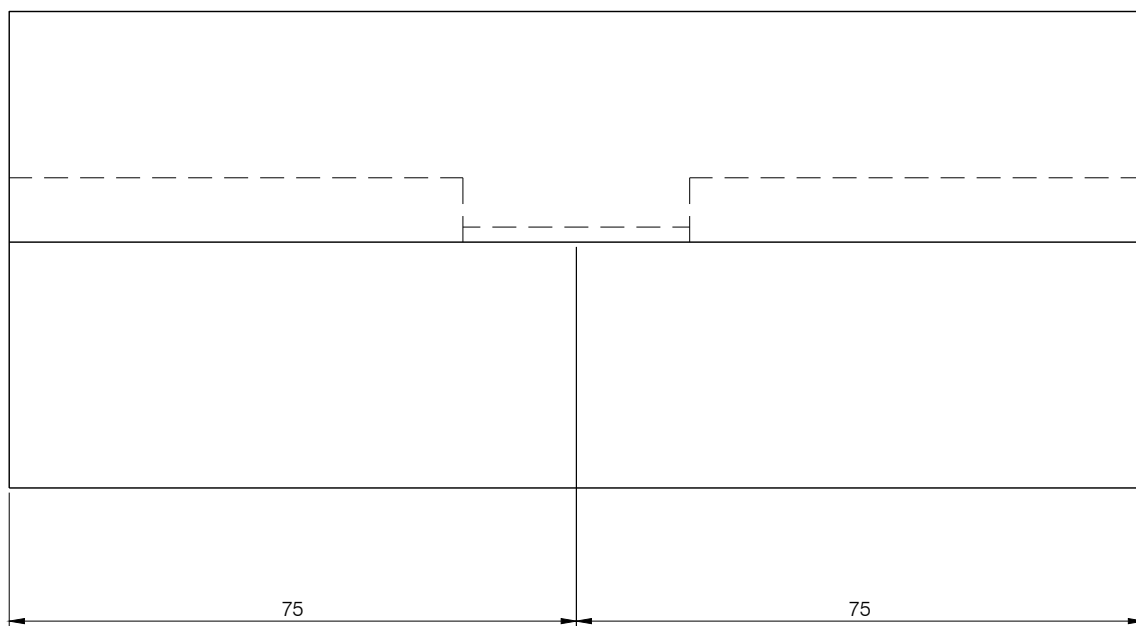
comar 7Pi

TITLE
POLYAMIDE PERFORMANCE DOORS
COMAR 7Pi FSDX FOLDING SLIDING DOORS

SHEET No.

3.07

SUB TITLE
FOLDING SLIDING THERMALLY BROKEN DOORS
OPEN IN SILL TRACK DRAINAGE



SLOT FROM EACH END OF BAR AND CENTRAL
 MAXIMUM PITCH 800mm



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DRG. No.	C7-Pi-FS 3.07 R0	

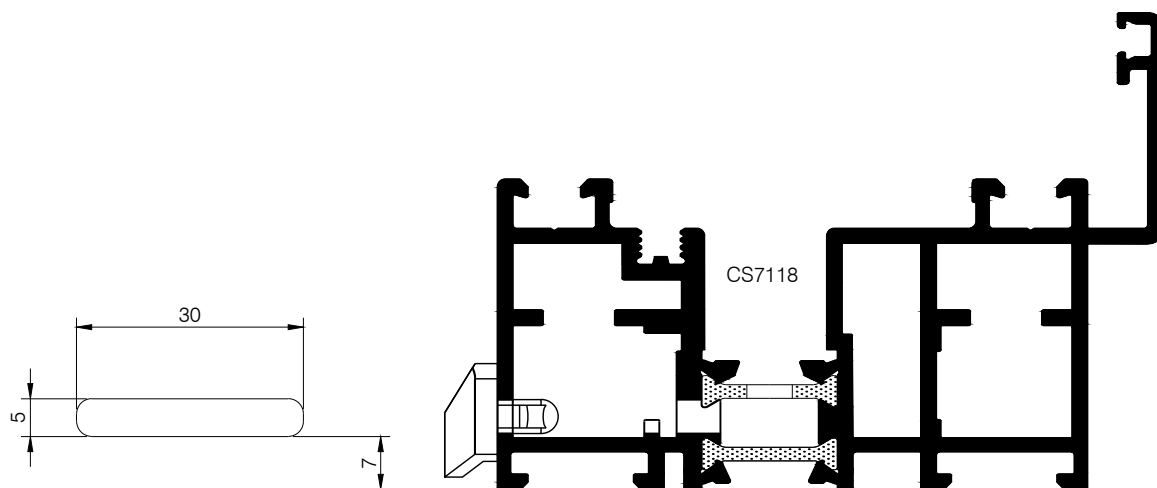
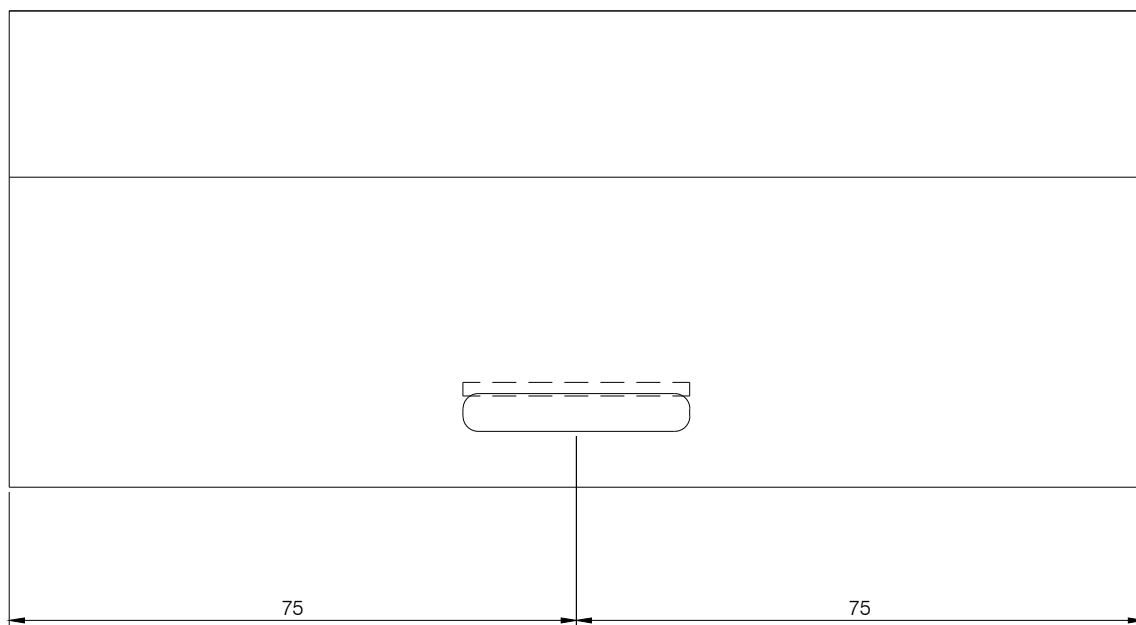
comar 7Pi

TITLE
POLYAMIDE PERFORMANCE DOORS
COMAR 7Pi FSDX FOLDING SLIDING DOORS

SHEET No.

3.08

SUB TITLE
FOLDING SLIDING THERMALLY BROKEN DOORS
OPEN OUT REBATED SILL TRACK DRAINAGE



SLOT FROM EACH END OF BAR AND CENTRAL
 MAXIMUM PITCH 800mm



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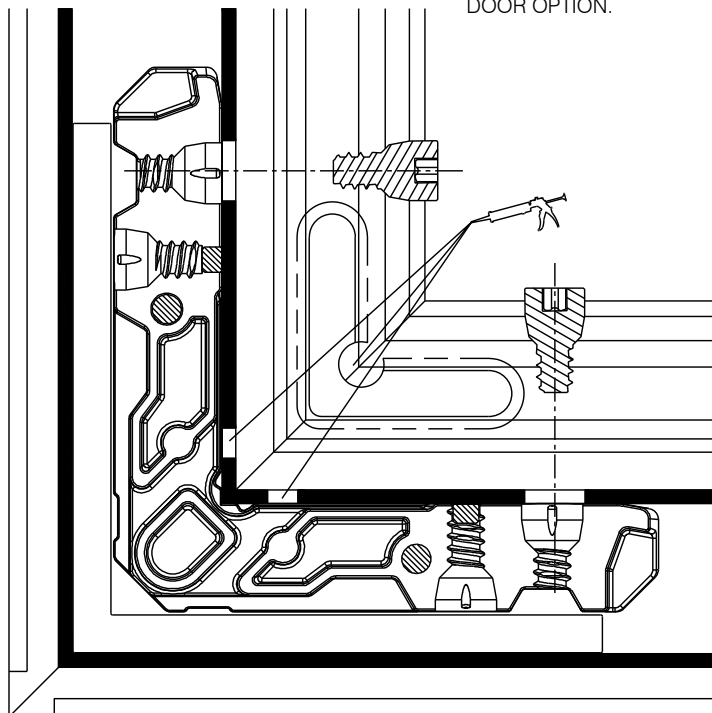
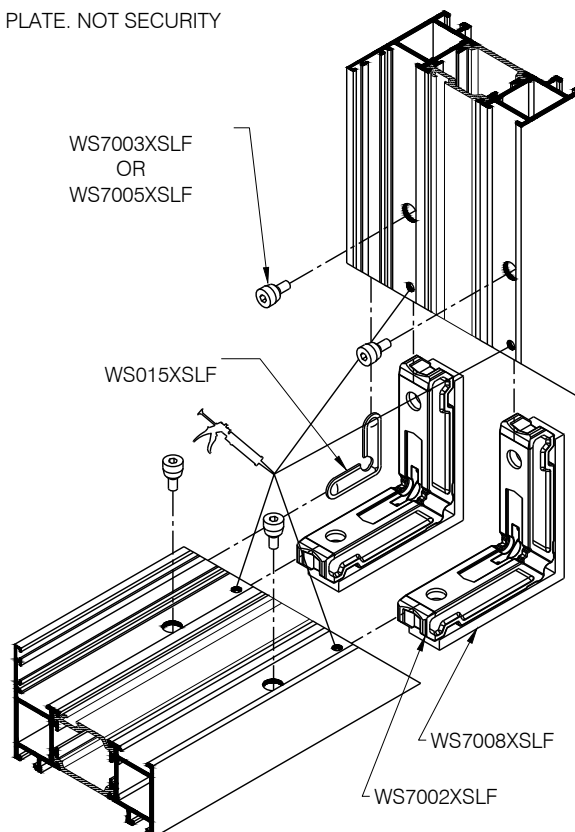
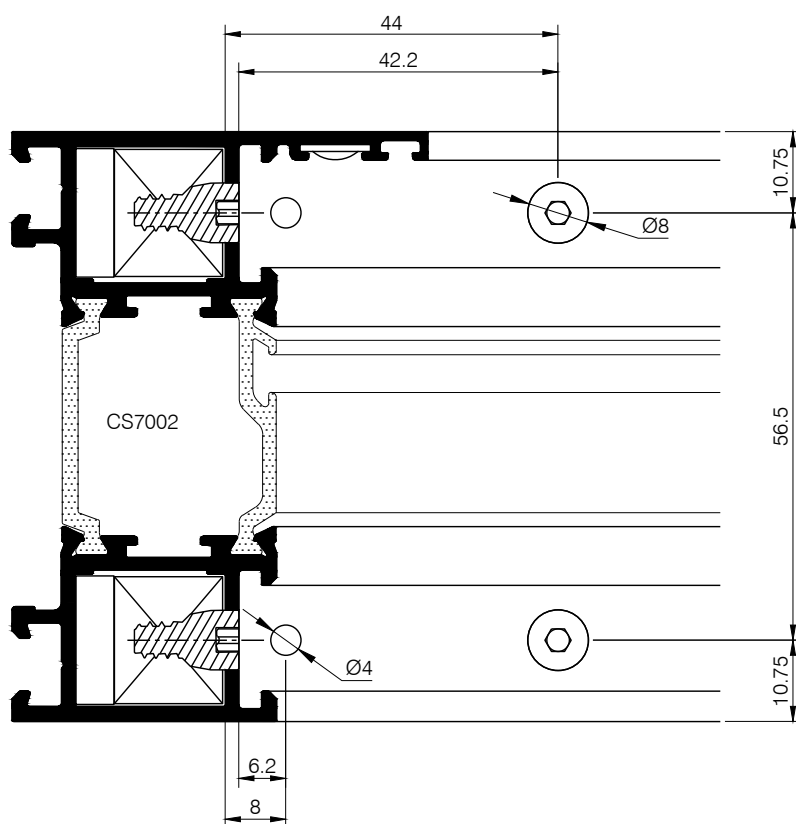


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DATE	01-02-2019	
DRAWN	NRA	
DRG. No.	C7-Pi-FS 3.08	R0

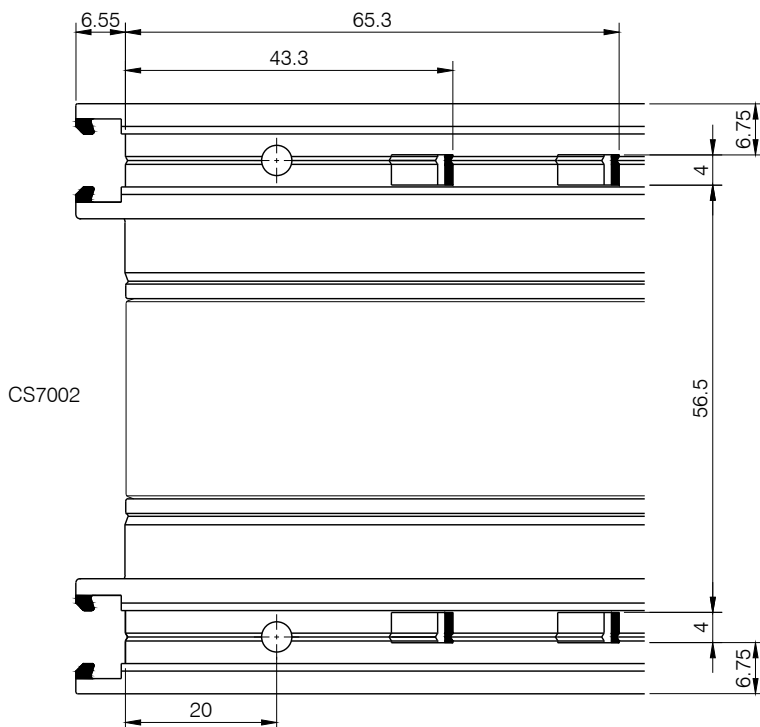
FOR USE WITH HINGE CLAMP PLATE. NOT SECURITY DOOR OPTION.



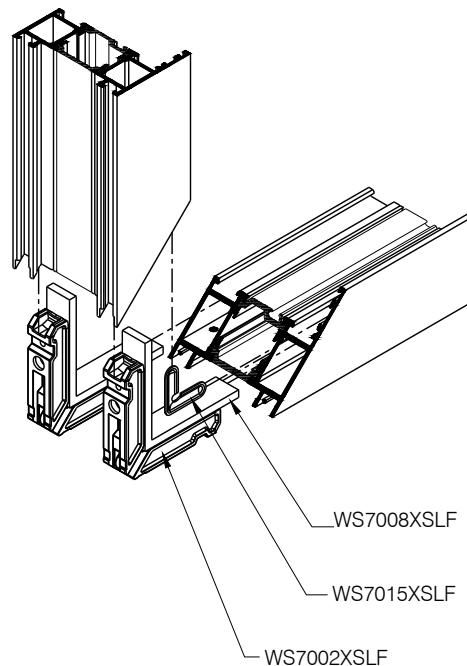
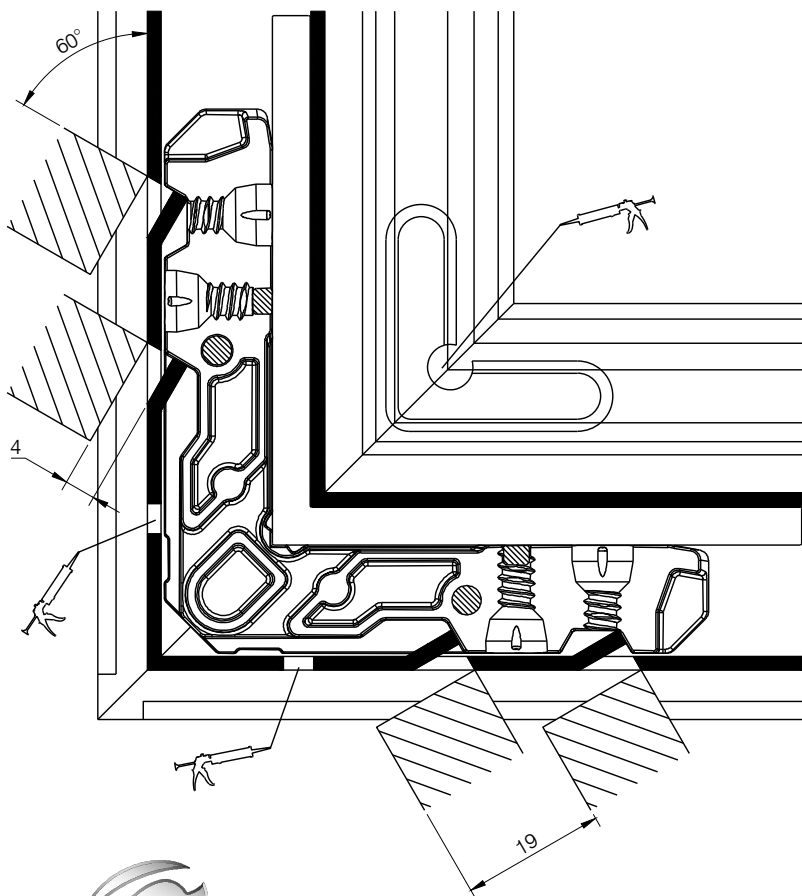
- 1) SEAL MATING SURFACES AND WS7001 POCKET.
- 2) INSERT CLEATS AND CHEVRONS.
- 3) ASSEMBLE AND INSERT/TIGHTEN CLEAT PINS WS7003/WS7005.
- 4) INSERT GLUE TO CHEVRON AND CAVITY HOLES AS INDICATED.

SE010WHT (WHITE)
 SE010BLK (BLACK)





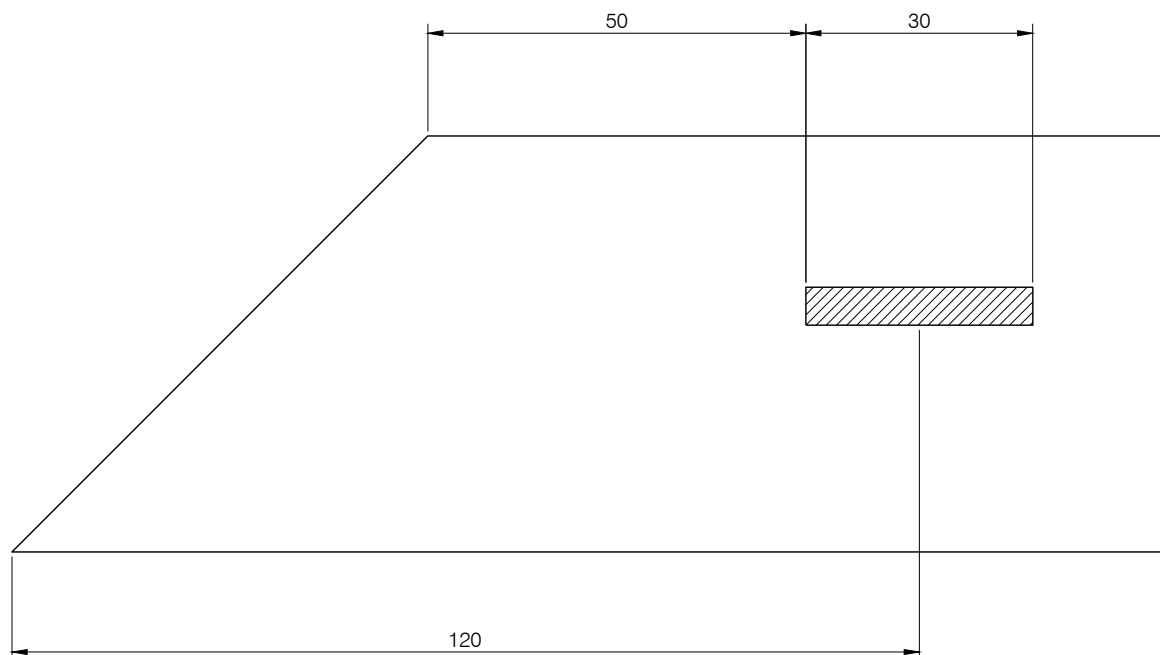
PNEUMATIC CRIMPER ANVILS
ANV-FSD A1
PNEUMATIC CRIMPER KNIVES
KNV-FSD P1



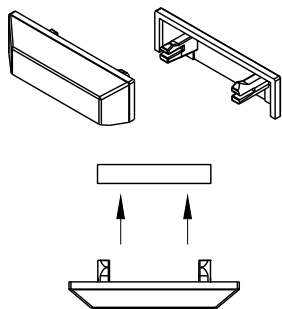
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- 4) INSERT GLUE TO CHEVRON AND CAVITY HOLES AS INDICATED.

SE010WHT (WHITE)
SE010BLK (BLACK)



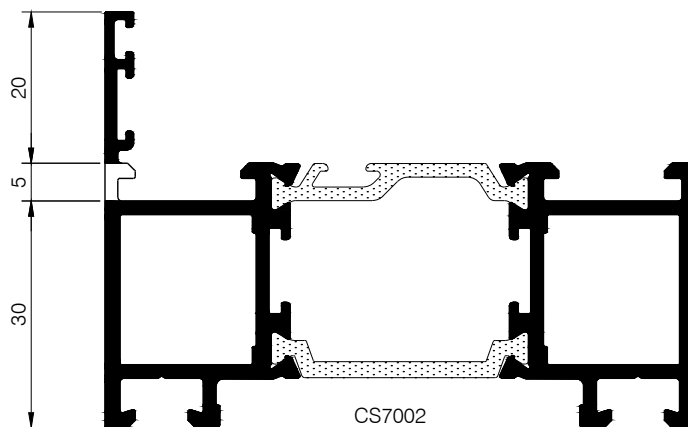


PUNCH TOOL / POSITION
COM9Pi T1 S1



DRAIN CAP
REFERENCE WS023

NOTE :-
COVER CAPS SHOULD BE GLUED IN PLACE WITH ADHESIVE
SE010 BLACK OR WHITE



CS7002



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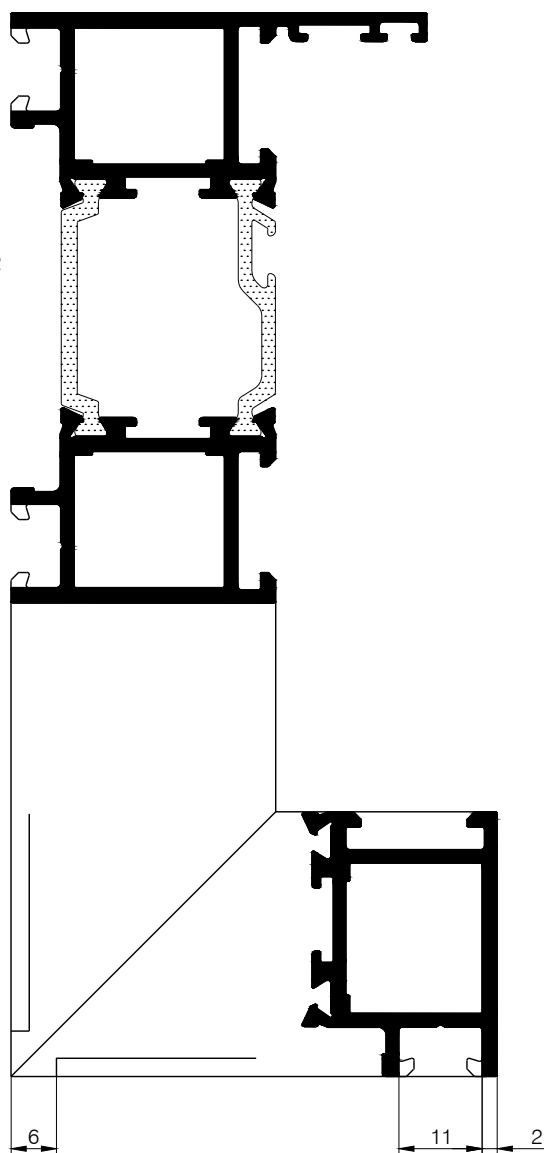
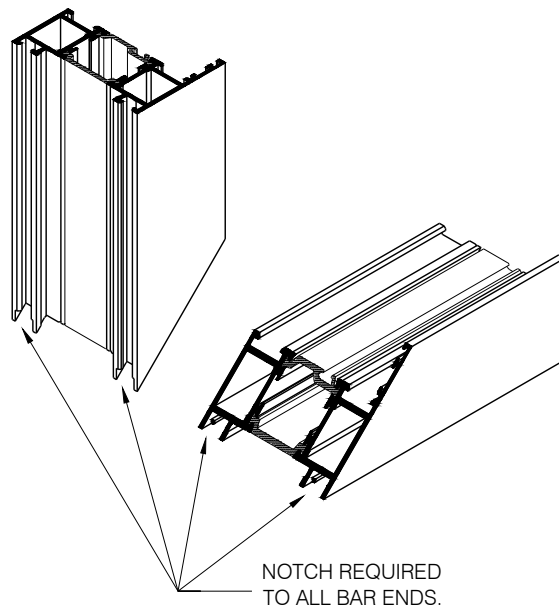
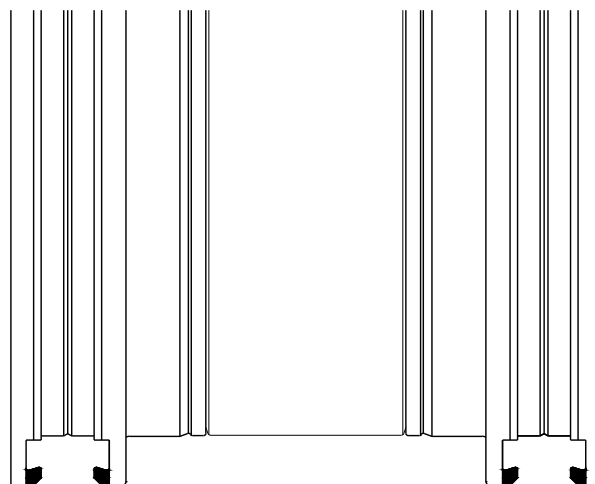
comar 7Pi

TITLE **POLYAMIDE PERFORMANCE DOORS**
COMAR 7Pi FSDX FOLDING SLIDING DOORS

SUB TITLE **FOLDING SLIDING THERMALLY BROKEN DOORS**
TAPPED BACK PLATE ACCESS

SHEET No.
3.12

CS7002



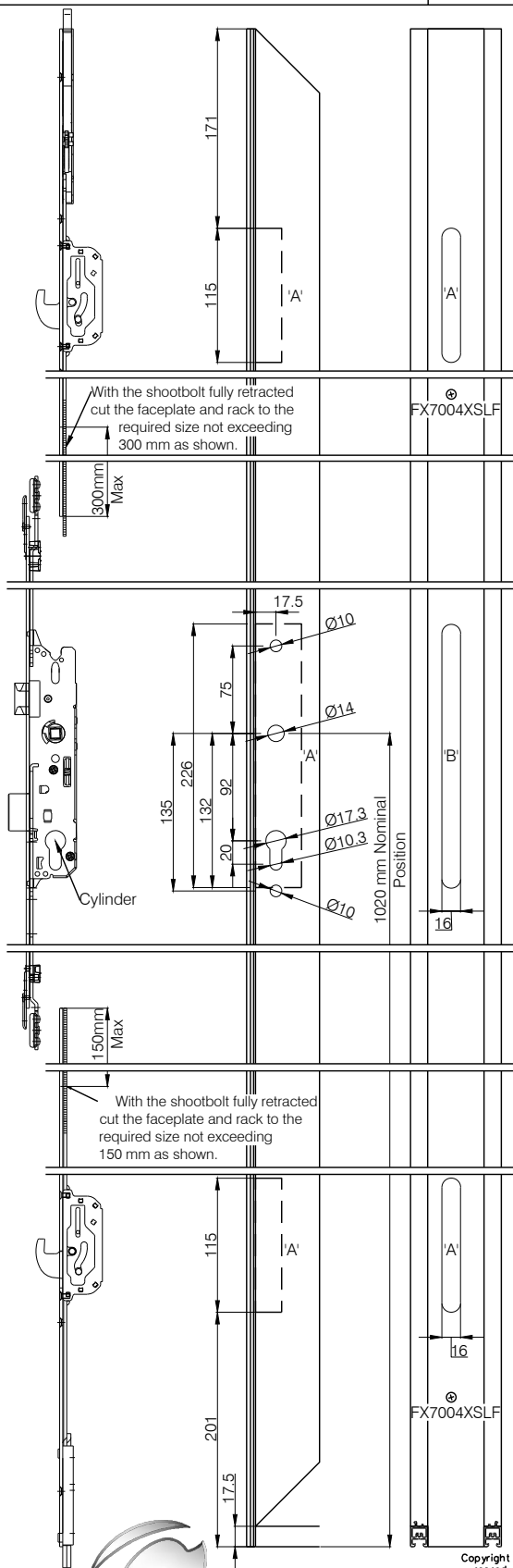
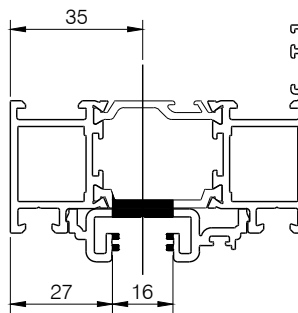
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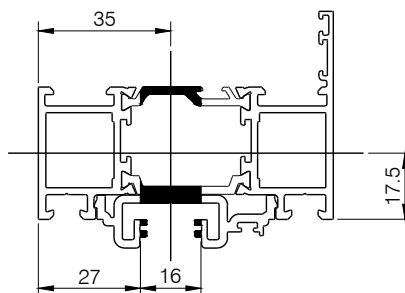
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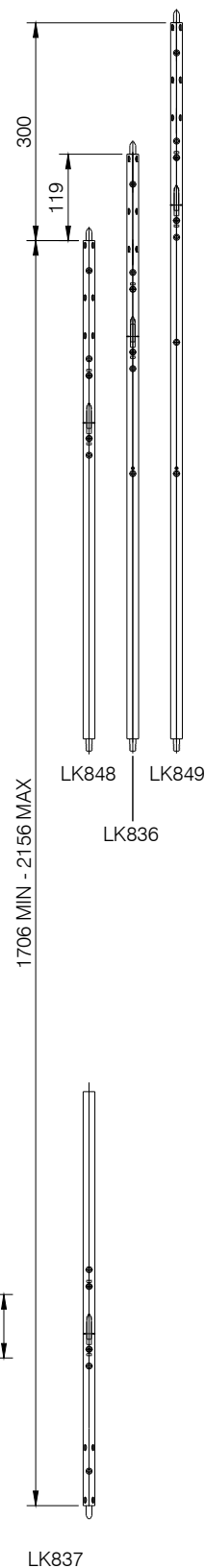
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DATE	01-02-2019	
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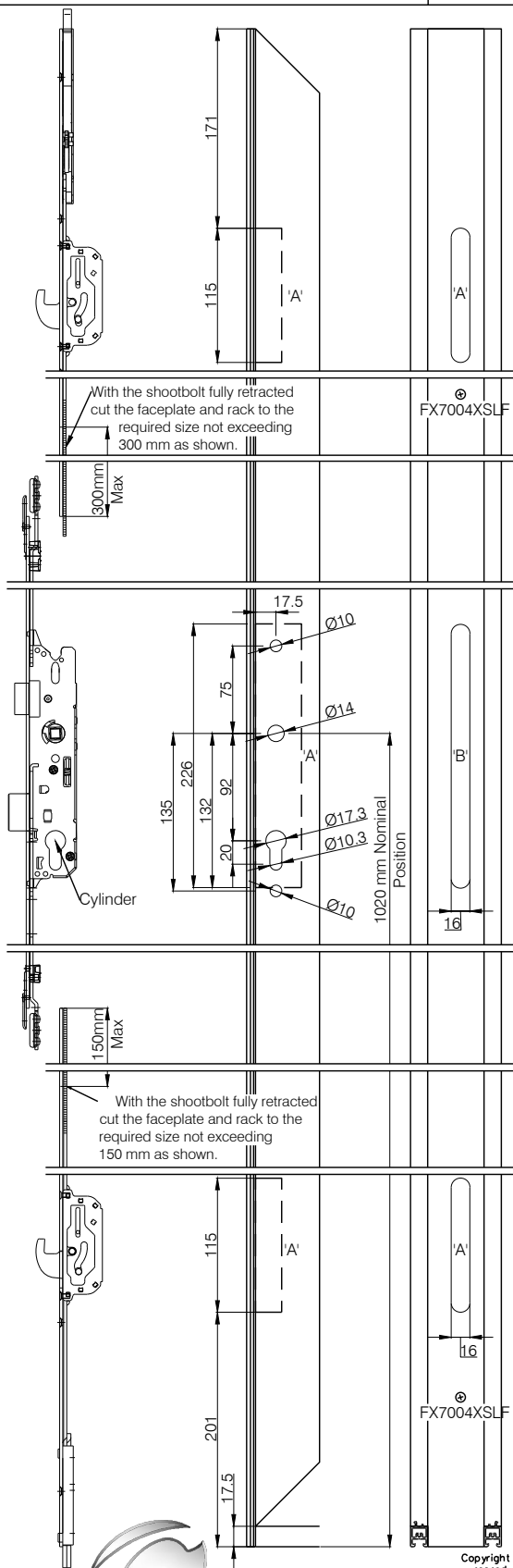
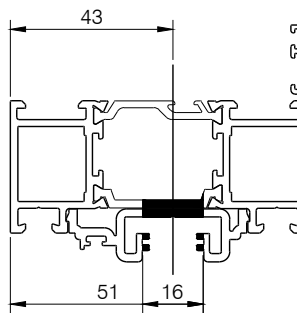
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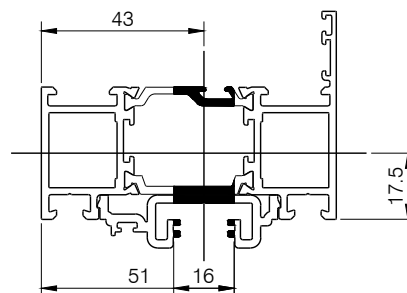
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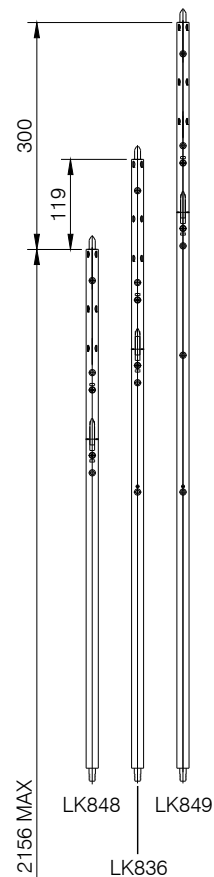
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SLOT 'A'



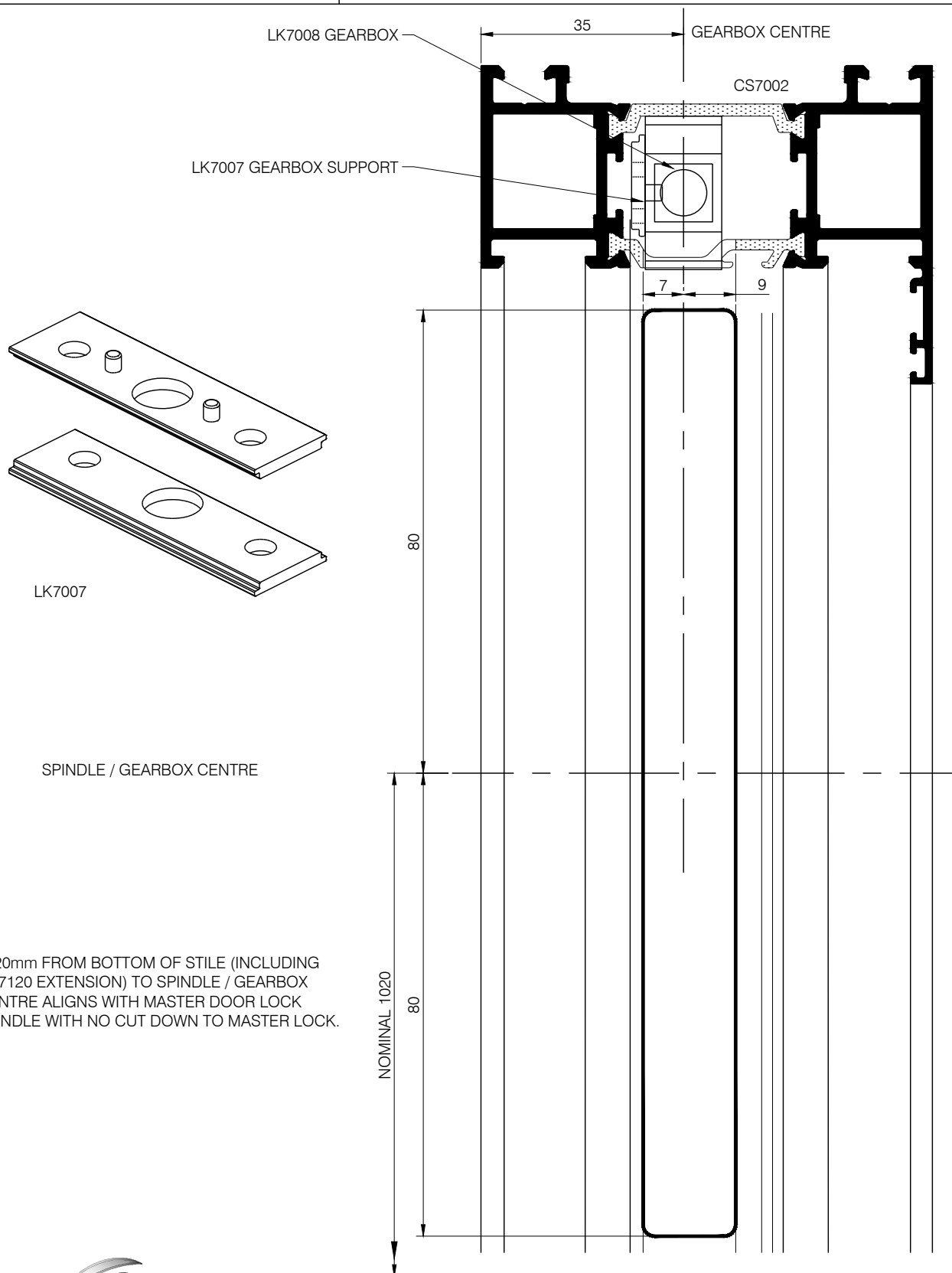
SLOT 'B'



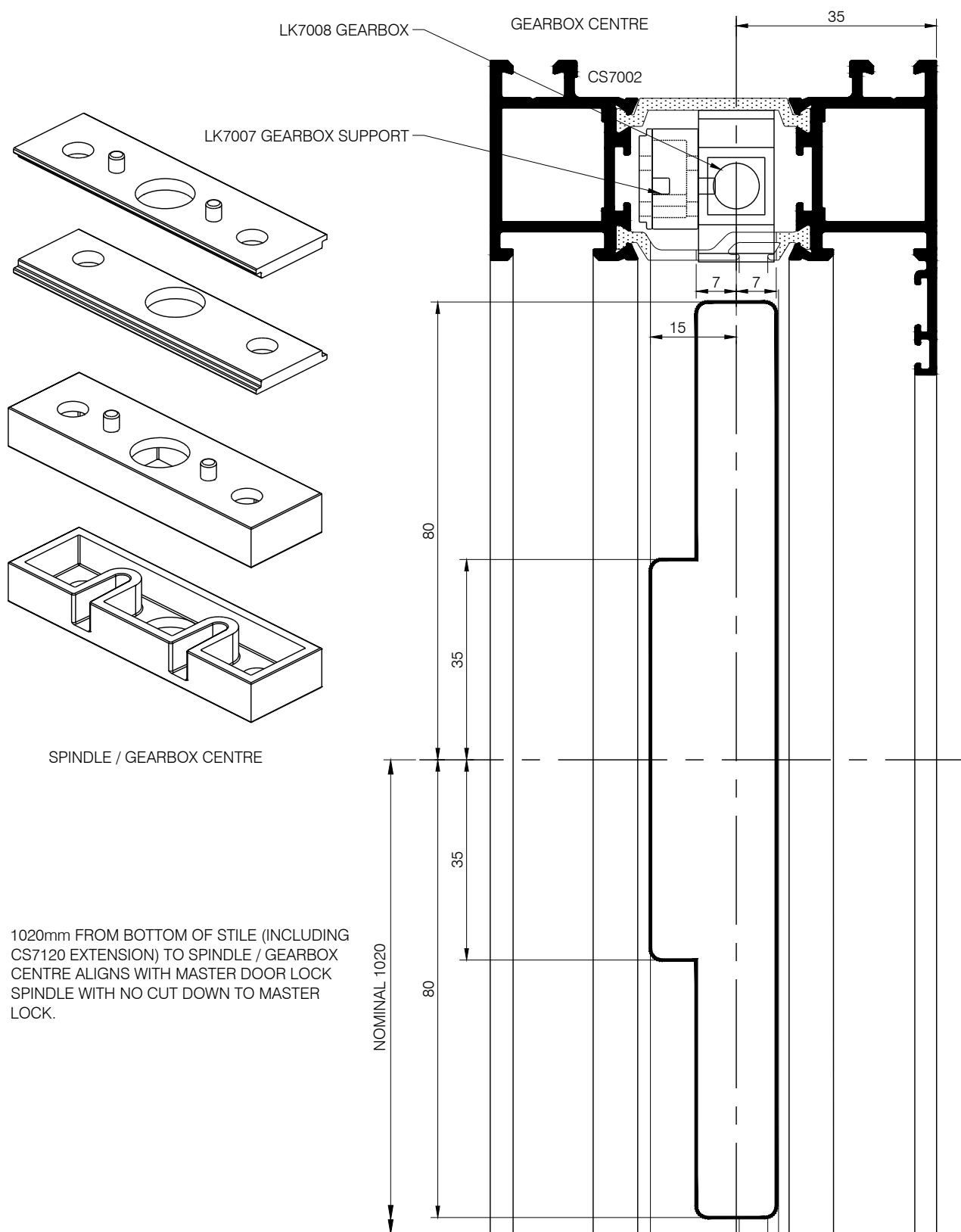
LK836

LK837

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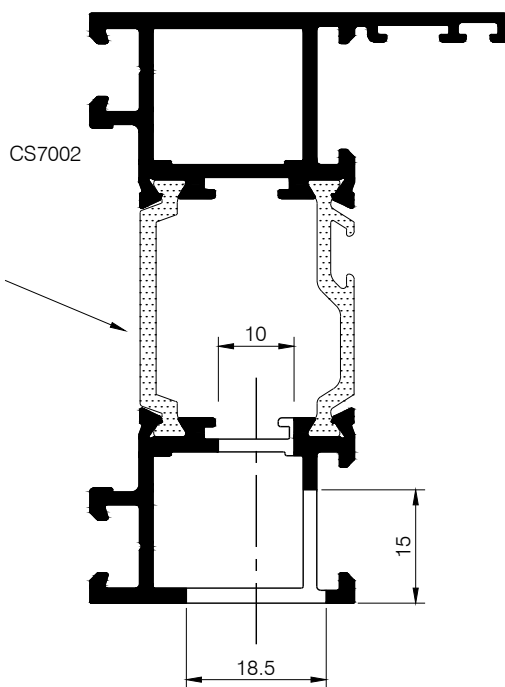
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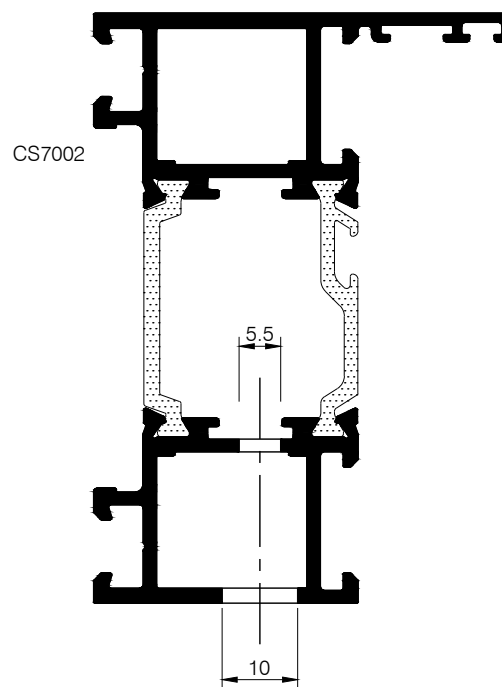
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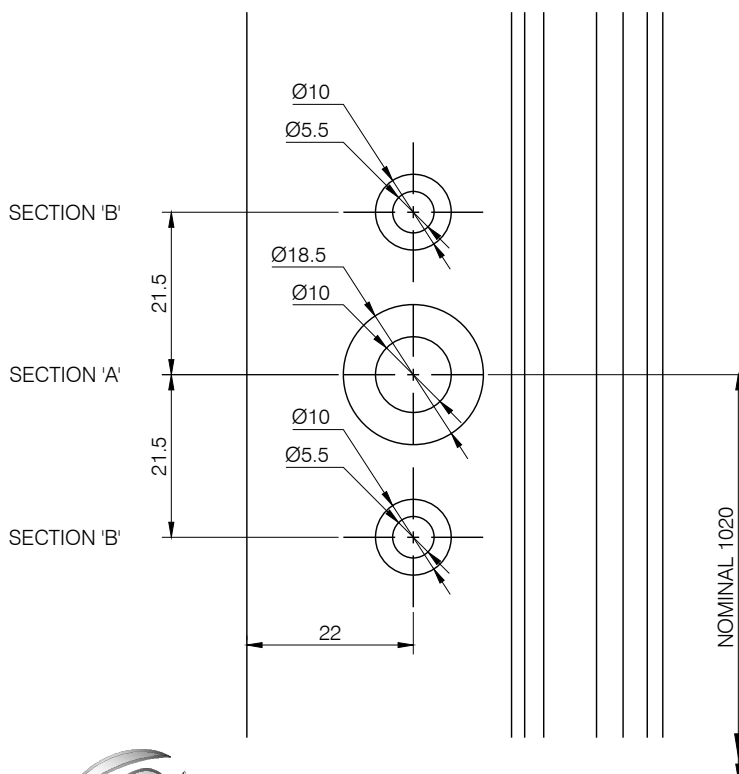
NOTE
SEE GK7012
HANDLE PREP
3.12



SECTION ON 'A'



SECTION ON 'B'



SPINDLE / GEARBOX CENTRE

1020mm FROM BOTTOM OF STILE
(INCLUDING CS7120 EXTENSION) TO
SPINDLE / GEARBOX CENTRE ALIGNS WITH
MASTER DOOR LOCK SPINDLE WITH NO CUT
DOWN TO MASTER LOCK.

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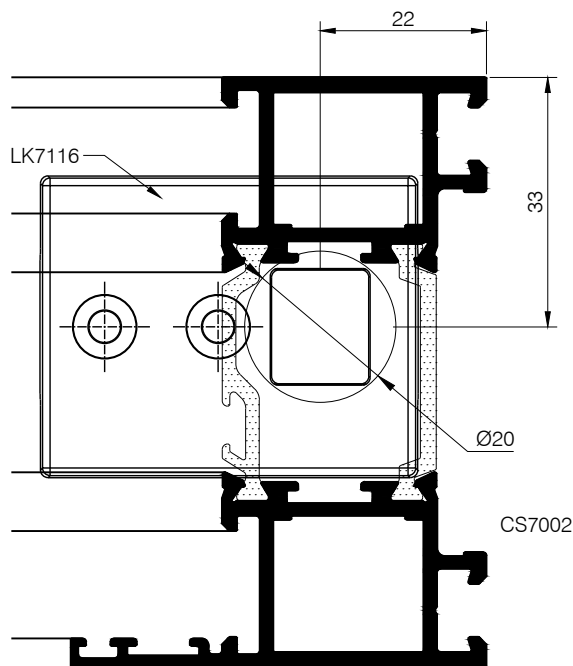


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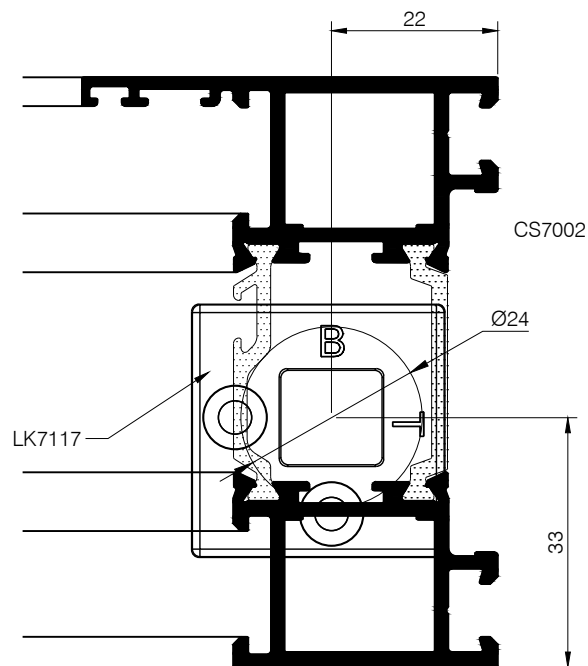


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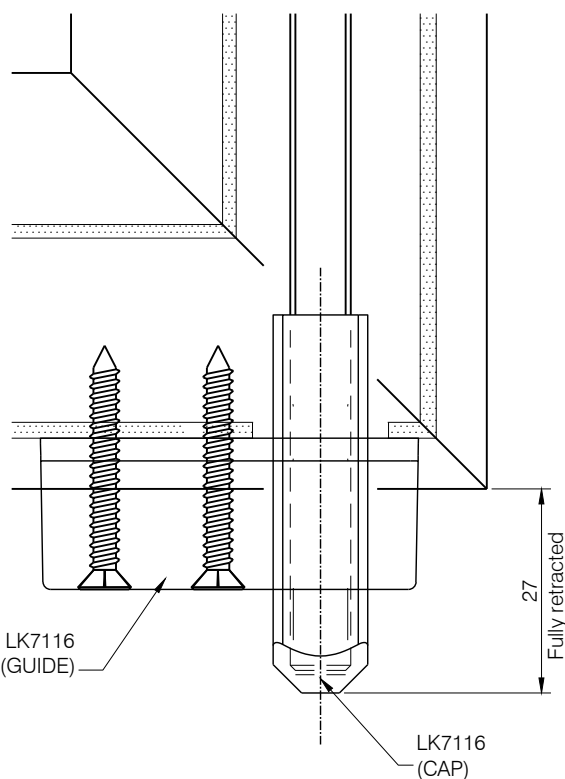
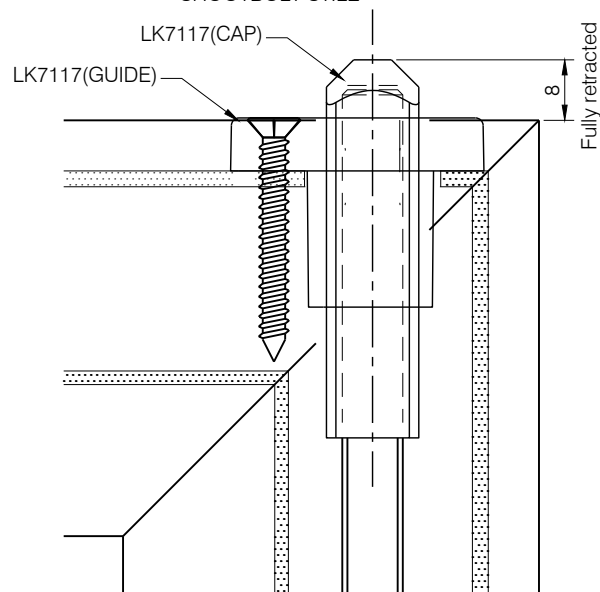
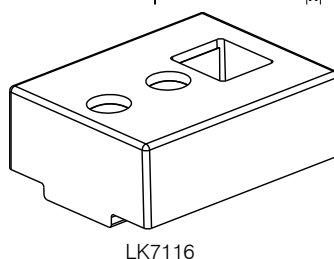
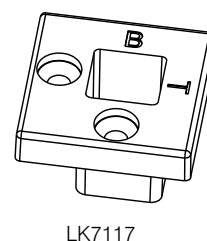
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DRG. No.	C7-Pi-FS 3.17	R0

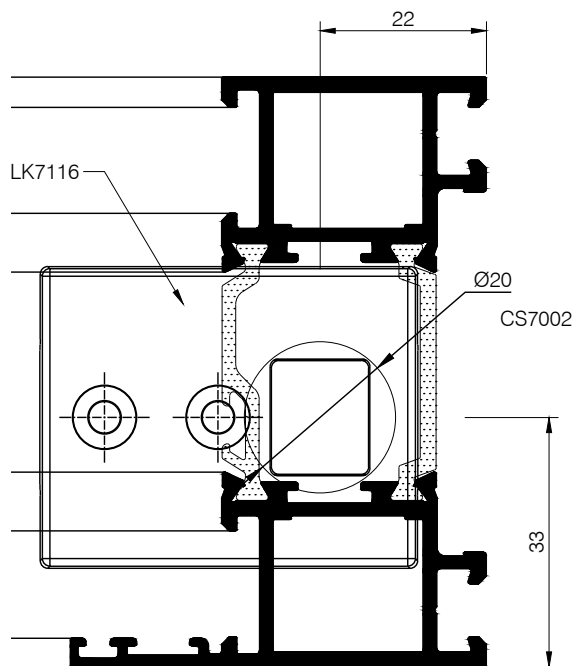


OPEN IN DOOR
PREP TO BOTTOM RAIL OF
SHOOTBOLT STILE

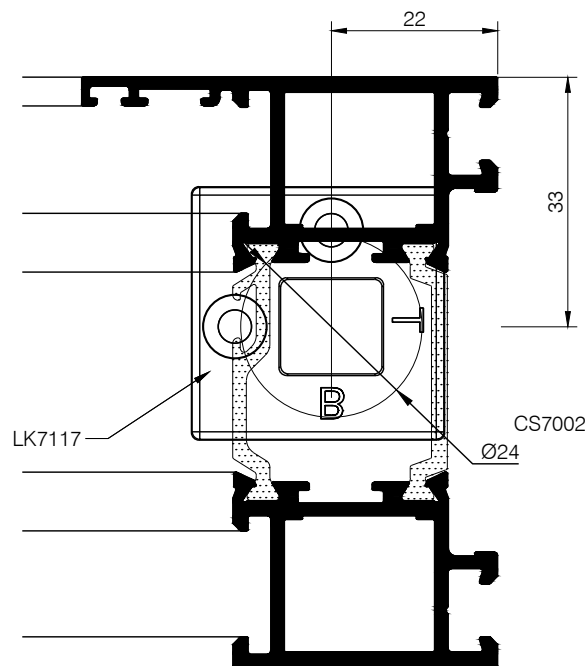


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PREP TO TOP RAIL OF
SHOOTBOLT STILE

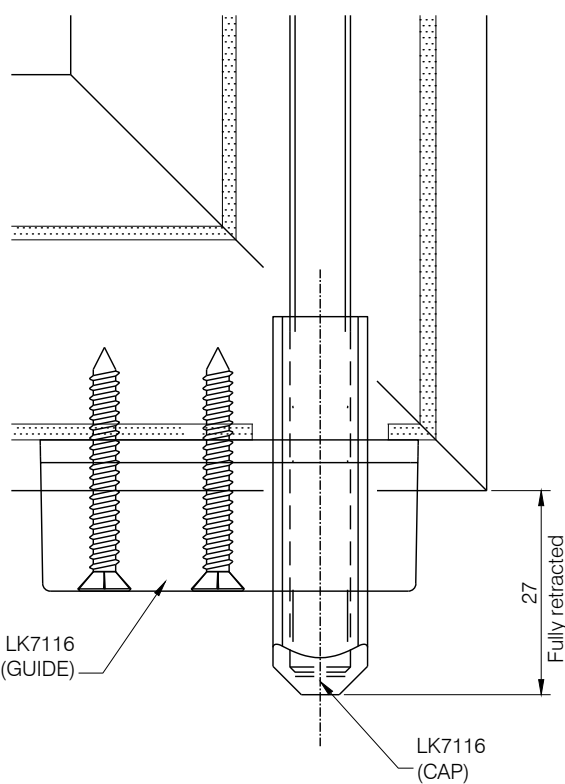
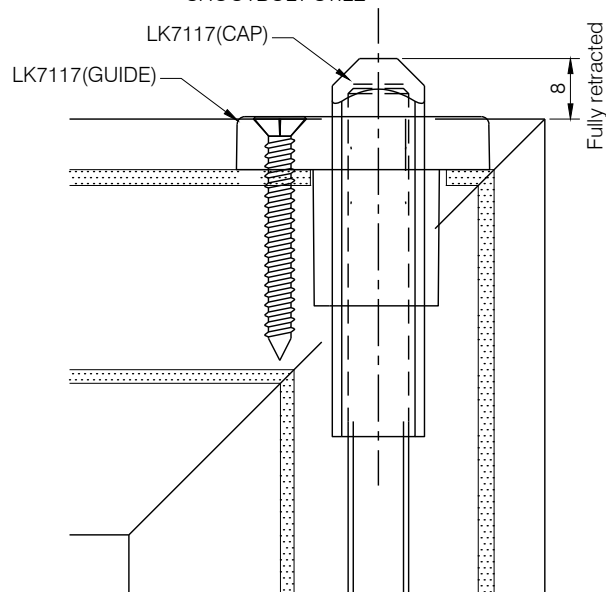
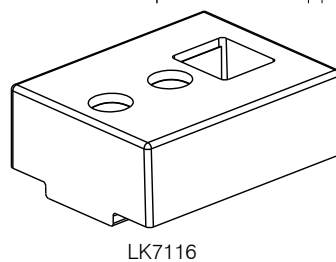
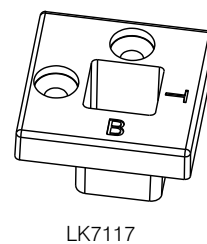




OPEN OUT DOOR
PREP TO BOTTOM RAIL OF
SHOOTBOLT STILE

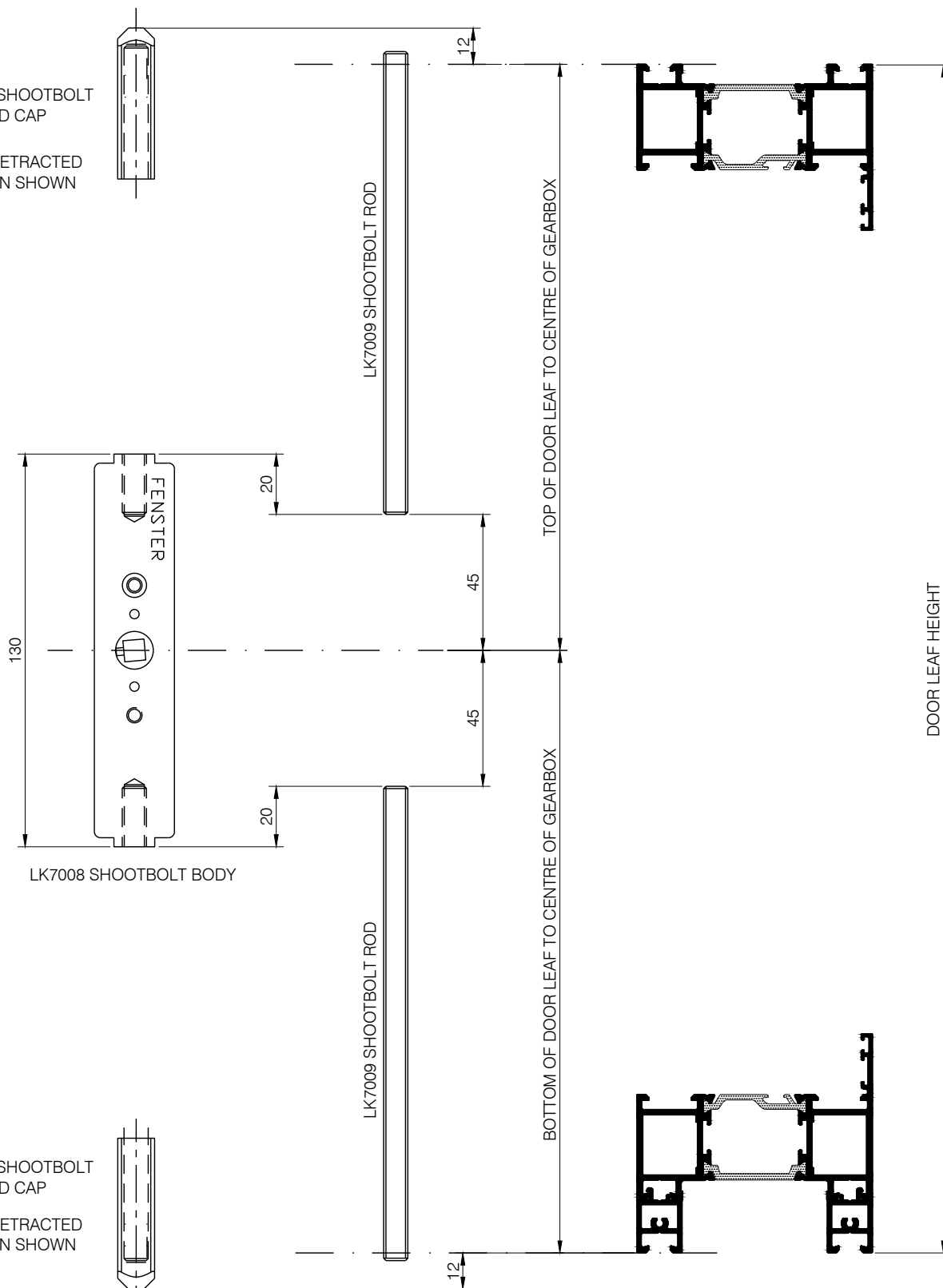


OPEN OUT DOOR
PREP TO TOP RAIL OF
SHOOTBOLT STILE



LK7117 SHOOTBOLT
ROD END CAP

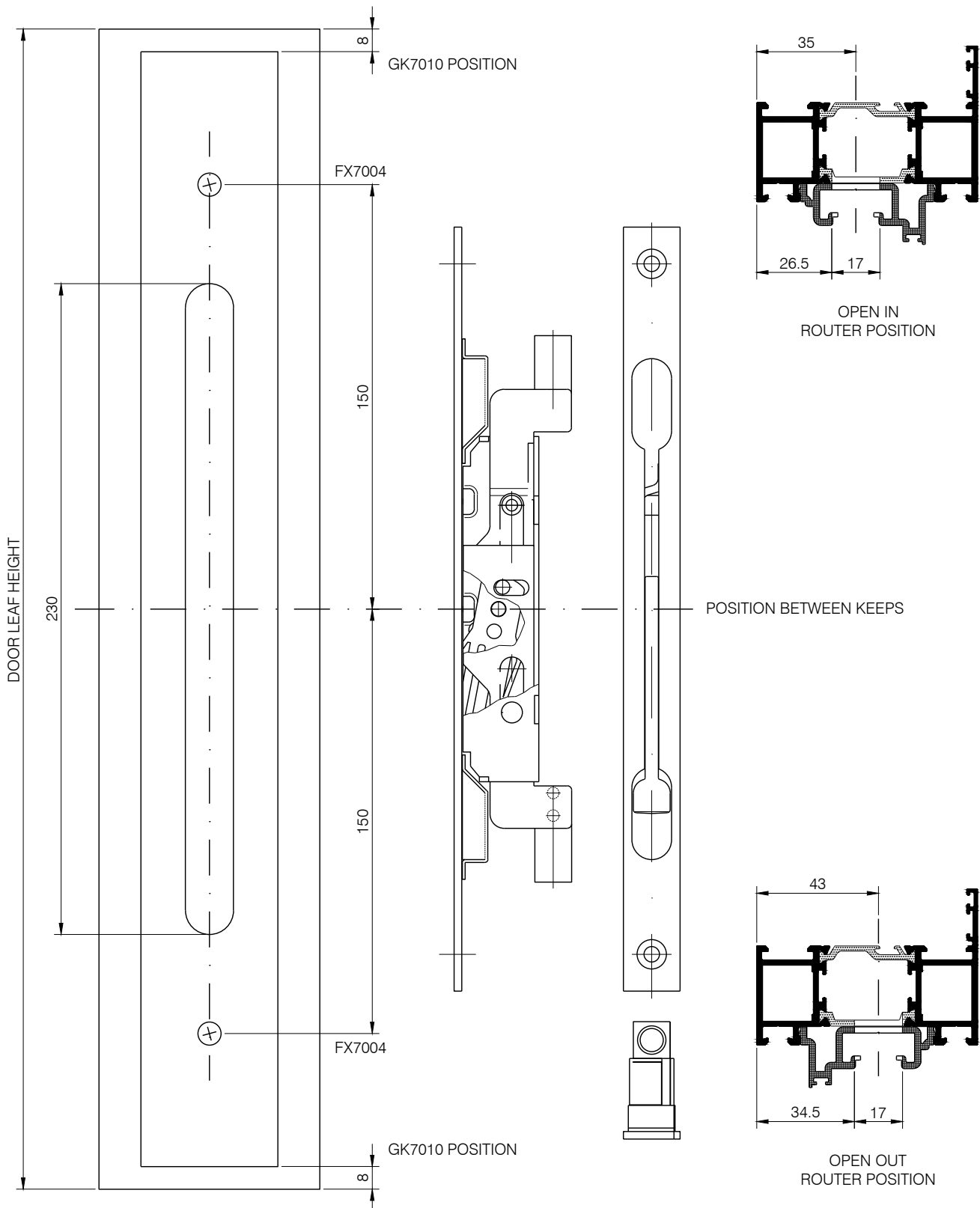
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POSITION SHOWN



LK7116 SHOOTBOLT
ROD END CAP

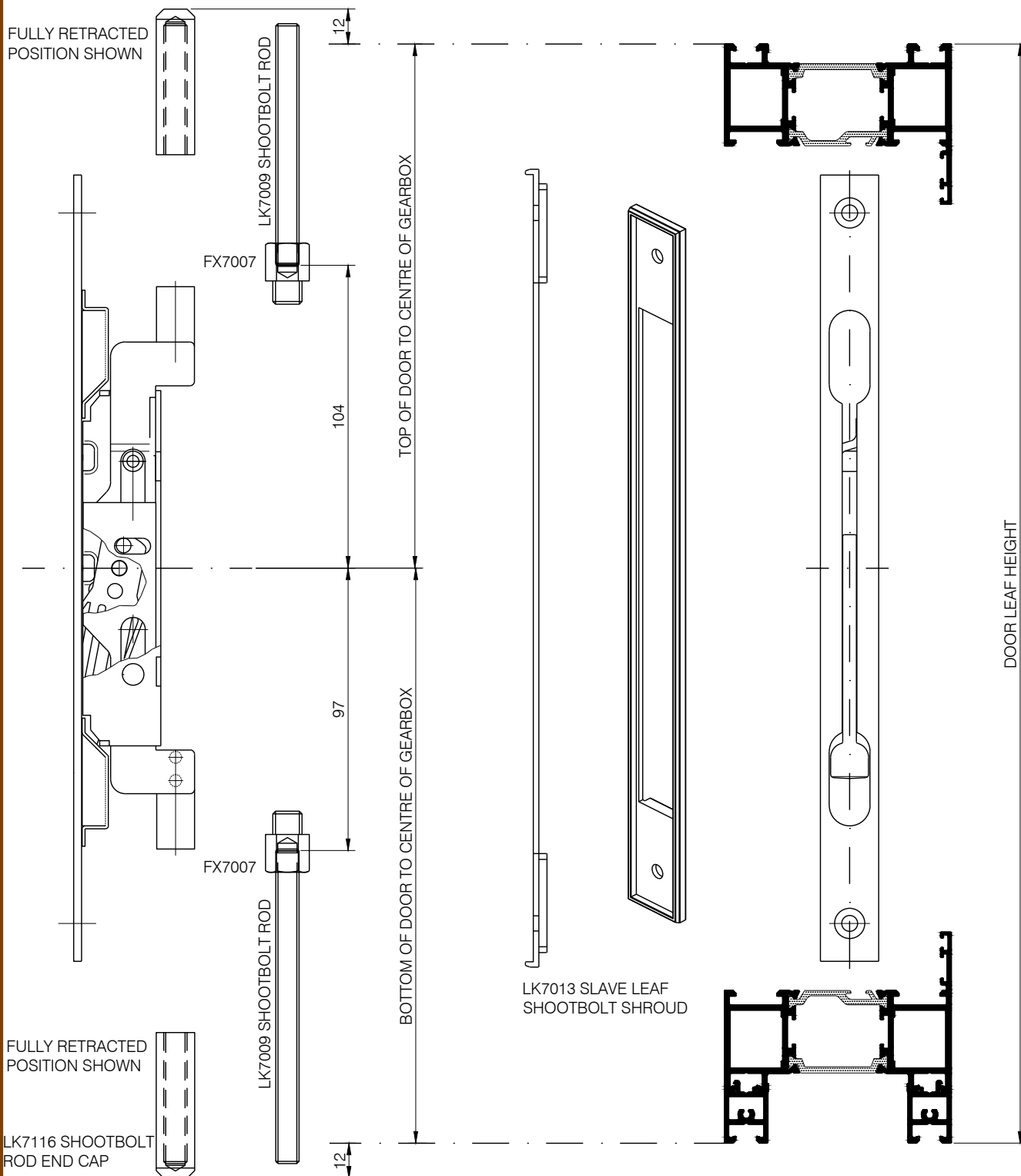
FULLY RETRACTED
POSITION SHOWN





LK7117 SHOOTBOLT
ROD END CAP

FULLY RETRACTED
POSITION SHOWN



FULLY RETRACTED
POSITION SHOWN

LK7116 SHOOTBOLT
ROD END CAP



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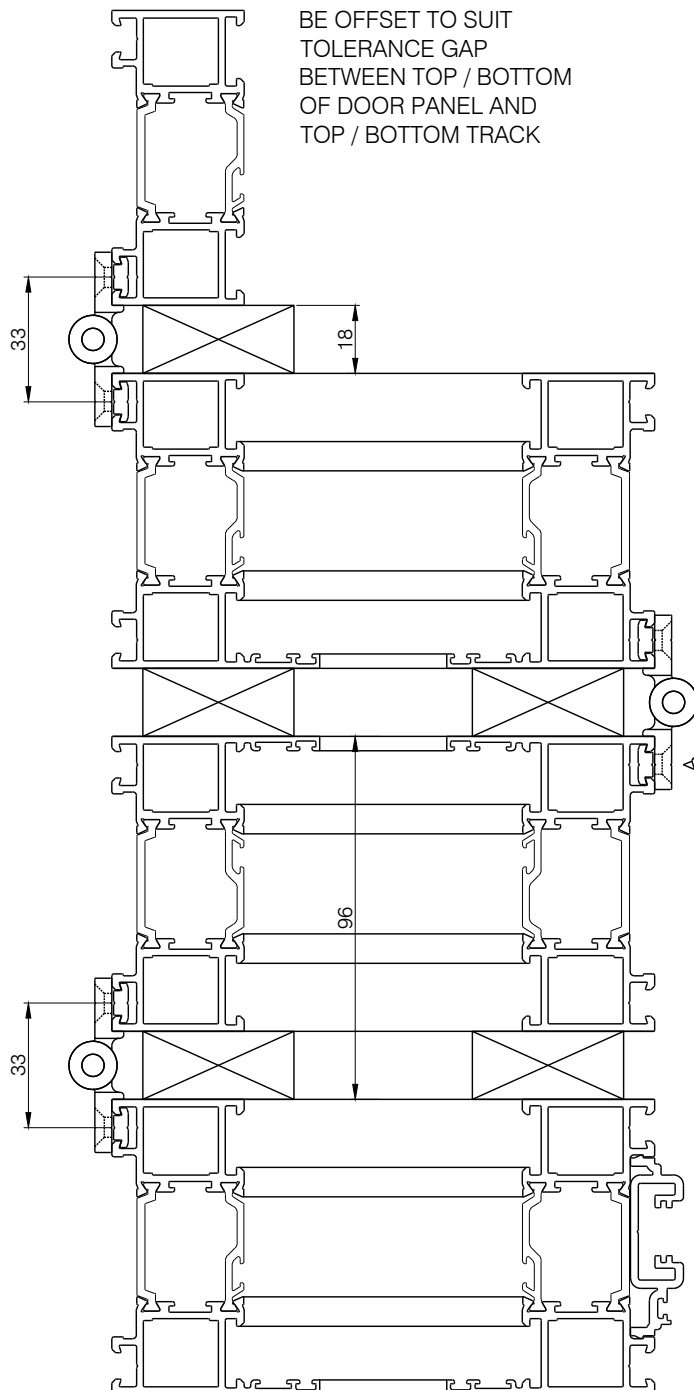
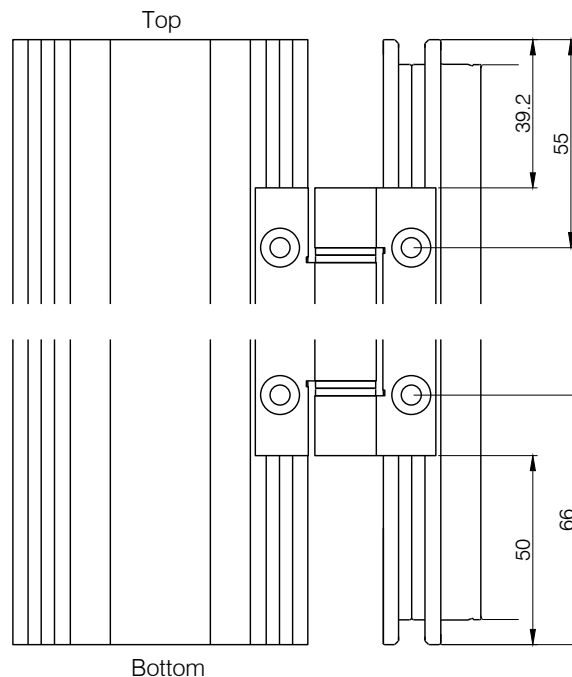


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SCALE	1: 2	© A4
DATE	01-02-2019	
DRAWN	NRA	
DRG. No.	C7-Pi-FS 3.22 R0	

NOTE!
WHERE APPLICABLE
JAMB SECTIONS MUST
BE OFFSET TO SUIT
TOLERANCE GAP
BETWEEN TOP / BOTTOM
OF DOOR PANEL AND
TOP / BOTTOM TRACK



M5 x 8mm CSK. TO CLAMP PLATE
FX7010XSLF

No10 x 32mm CSK. CENTRAL DEAD/SECURITY FIX
FX7011XSLF

HINGE PANEL ALIGNMENT

POSITION PANELS ON PROTECTED WORKBENCH
WITH PANELS ARRANGED IN CONFIGURATION
REQUIRED FROM BOTTOM TO TOP
(1st PANEL - BOTTOM) (2nd PANEL - MIDDLE) (3rd
PANEL - TOP) ETC...

ENSURE THAT THE PANEL SIDES INCLUDING THE
TOP AND BOTTOM RAILS OF ALL PANELS ARE LEVEL
AND SQUARE WITH EACH OTHER.

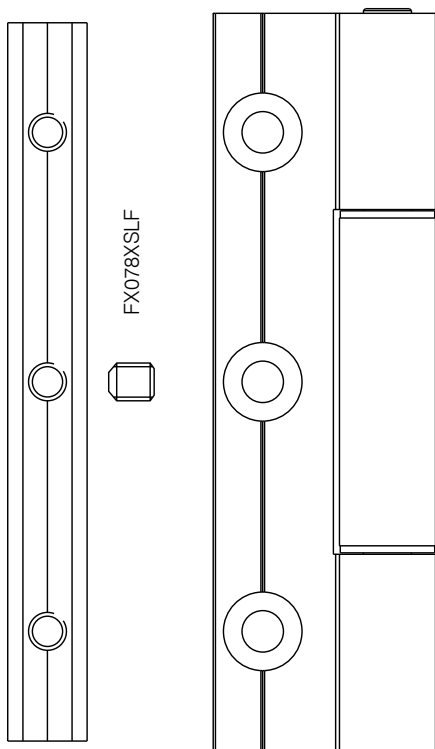
CHECK HINGE CENTRE LINE TO HINGE CENTRE LINE
AND PACK BETWEEN PANELS ACCORDINGLY
BEFORE FIXING.

TAPPED BACK PLATE IS SUPPLIED WITH GRUB
SCREW TO AID IN LOCATION AND FITTING OF HINGE.

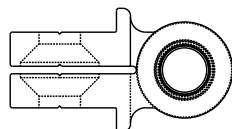
BACK PLATES CAN BE ALIGNED AND LOCKED OFF
IN POSITION AS PRE CHECK BEFORE FITTING
HINGES OR IF HINGES ARE TO BE FITTED ON SITE.



HINGE CLAMP PLATE OPTION



WS7015



HINGE CLAMP PLATE FIXINGS



M5 x 8mm CSK.
FX7010XSFLF



No10 x 32mm CSK.
FX7011XSFLF



M5 x 8mm CSK.
FX7010XSFLF

SECURITY OPTION FIXINGS



No10 x 32mm CSK.
FX7011XSFLF



No10 x 32mm CSK.
FX7011XSFLF



No10 x 32mm CSK.
FX7011XSFLF

FOR ALL HINGES TO LK7110 / LK7111/ LK7112
& LK7113



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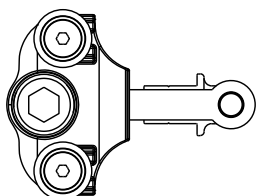
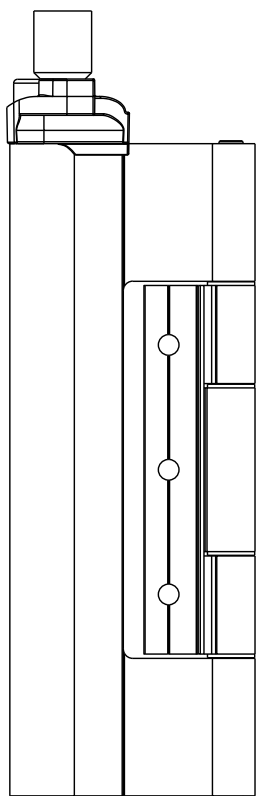
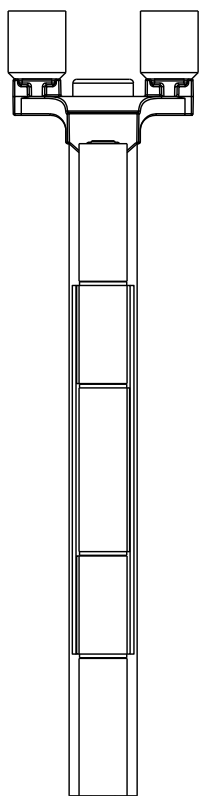
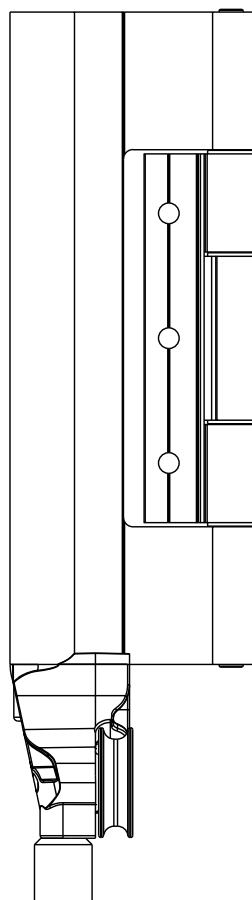
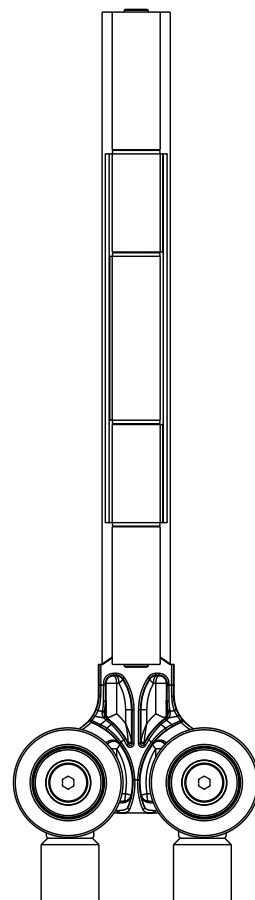
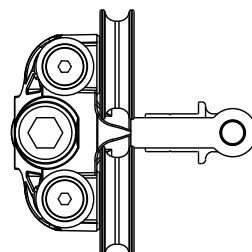


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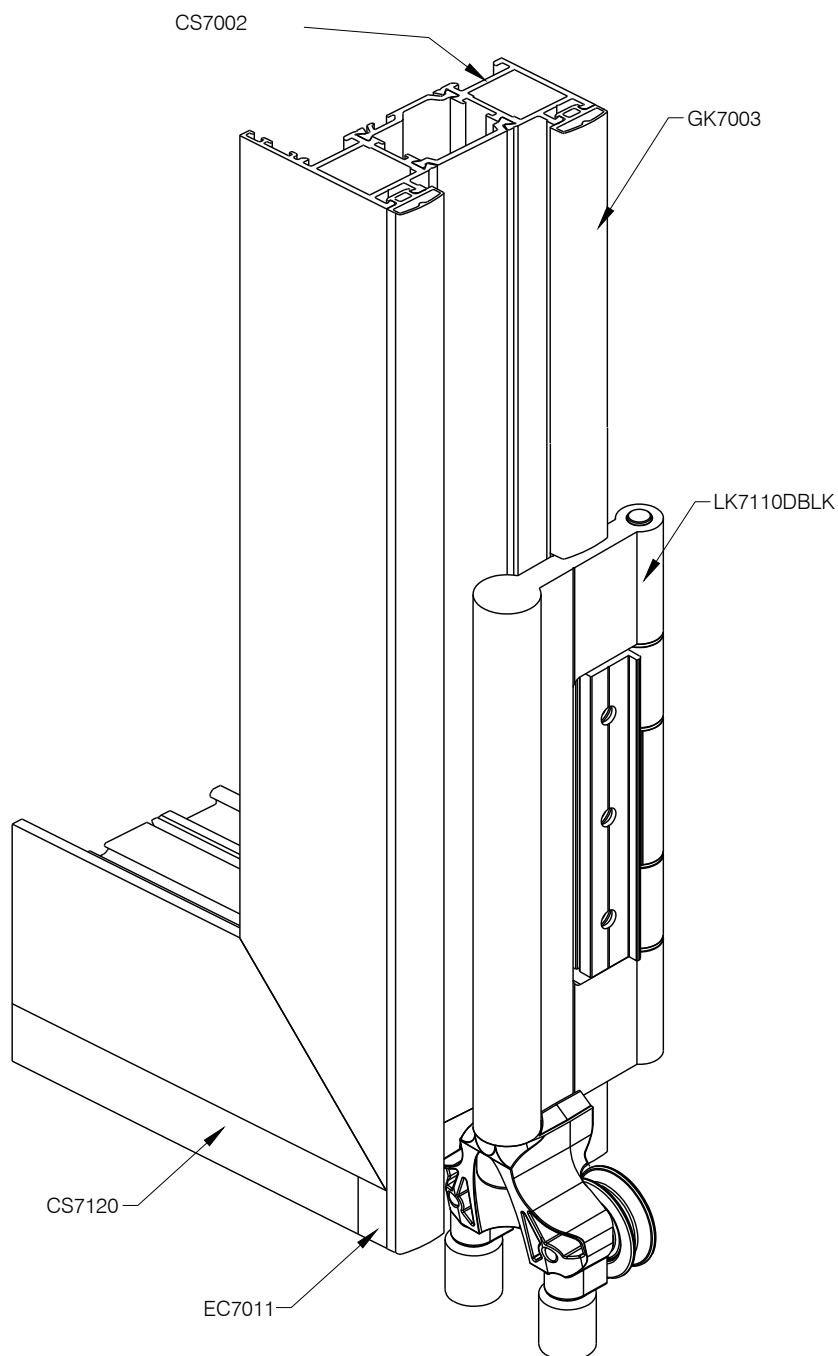
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DATE	01-02-2019	
DRAWN	CAD	
DRG. No.	C7-Pi-FS 3.24	R0

HEAD GUIDE



BOTTOM ROLLER





OPEN IN SHOWN
OPEN OUT REVERSED

ADJOINING LEAF
OMITTED FOR CLARITY



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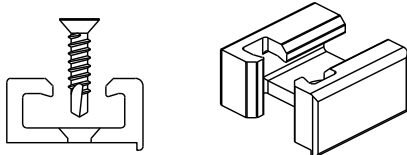
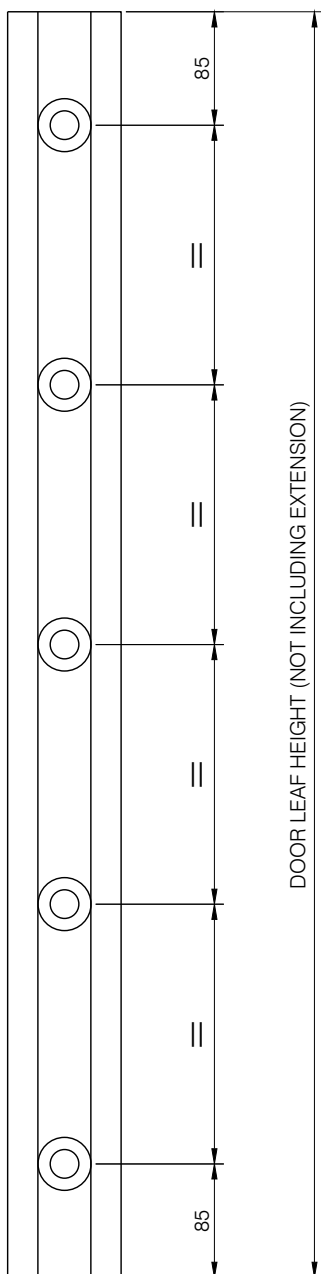


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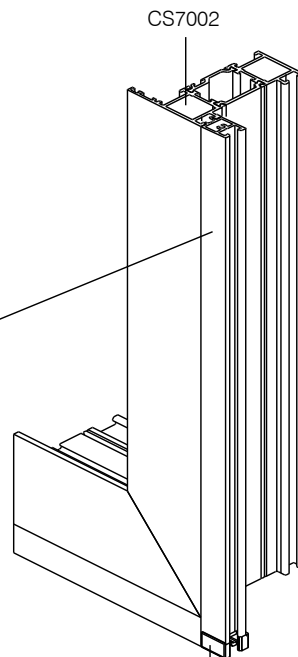
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DRG. No.	C7-Pi-FS 3.26	R0

FX7001XSFL



DOOR LEAF HEIGHT (NOT INCLUDING EXTENSION)

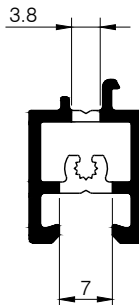
CS7120
ADAPTER TO
SWING DOOR



CS7002

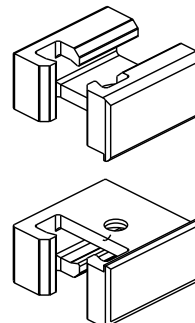
EC7011

FIX WITH FX7003XSFL

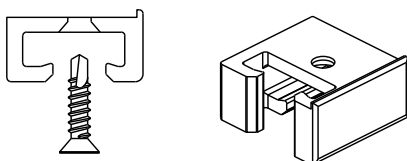


CS7120

END CAP EC7011



FX7001XSFL



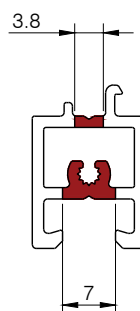
comar 7Pi

TITLE
**POLYAMIDE PERFORMANCE DOORS
COMAR 7Pi FSDX FOLDING SLIDING DOORS**

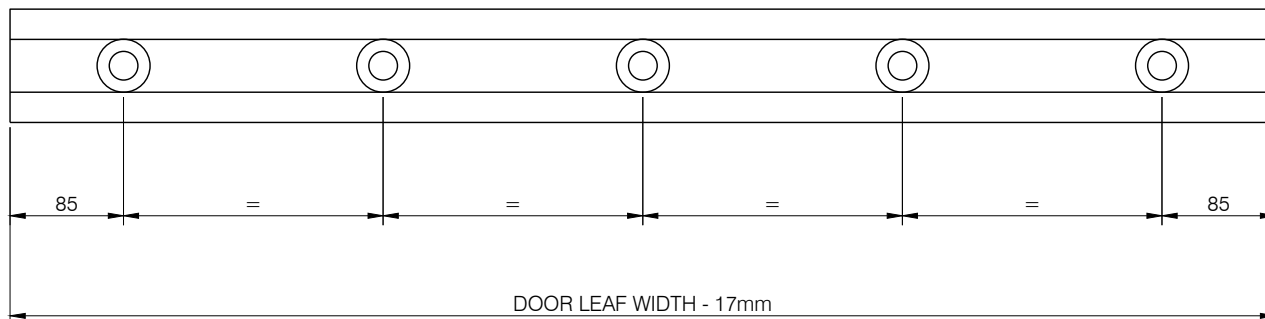
SHEET No.

3.28

SUB TITLE
**FOLDING SLIDING THERMALLY BROKEN DOORS
LOWER SASH EXTENSION**



CS7120



LOWER SASH EXTENSION



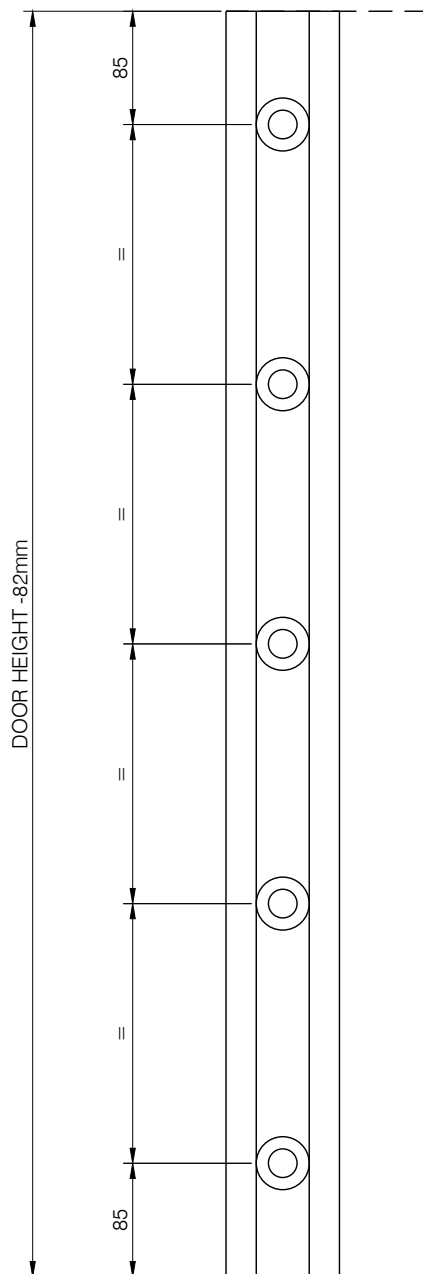
comar
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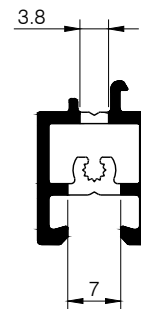
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DRG. No.	C7-Pi-FS 3.28	R0



FIX WITH FX7003XSLF



CS7120



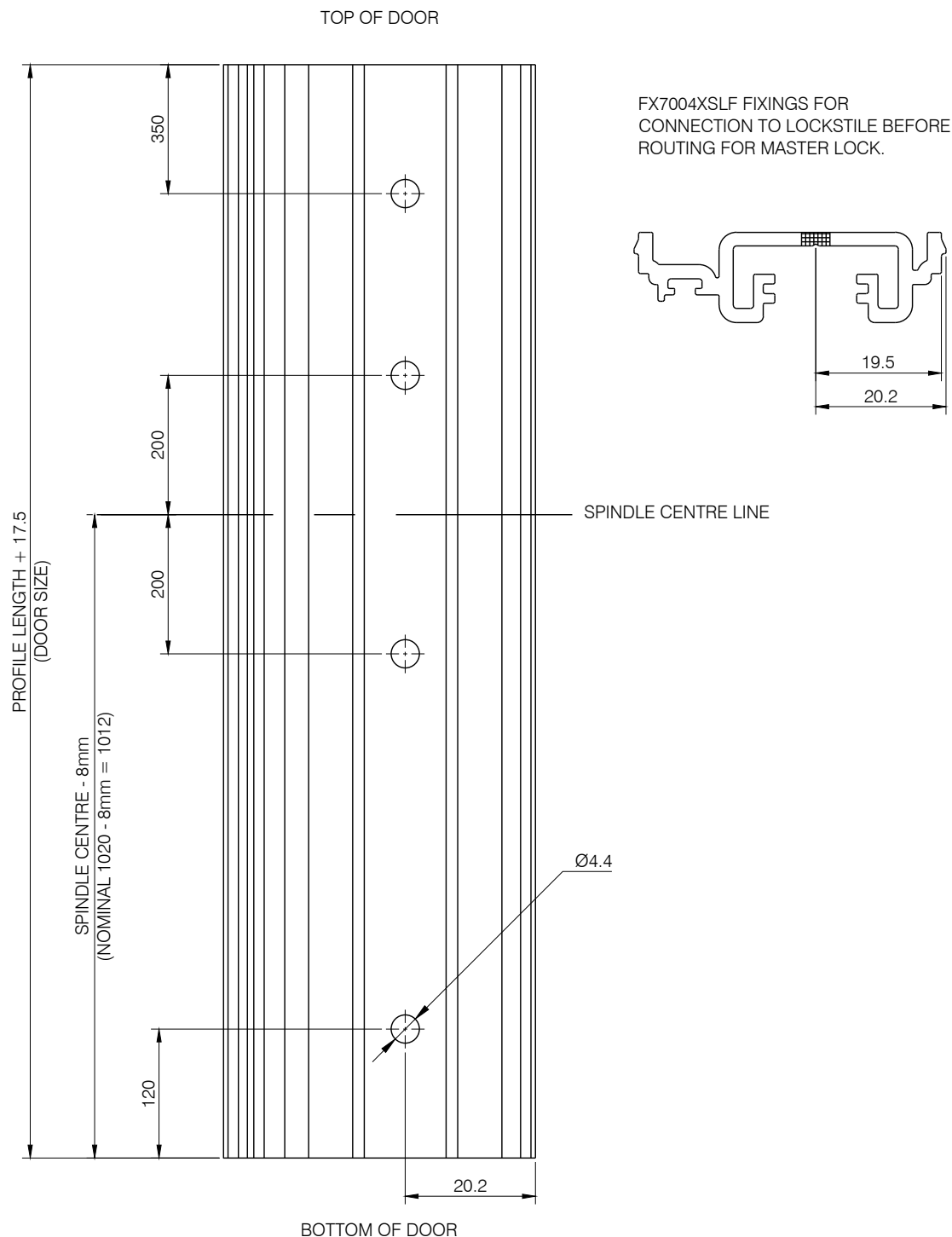
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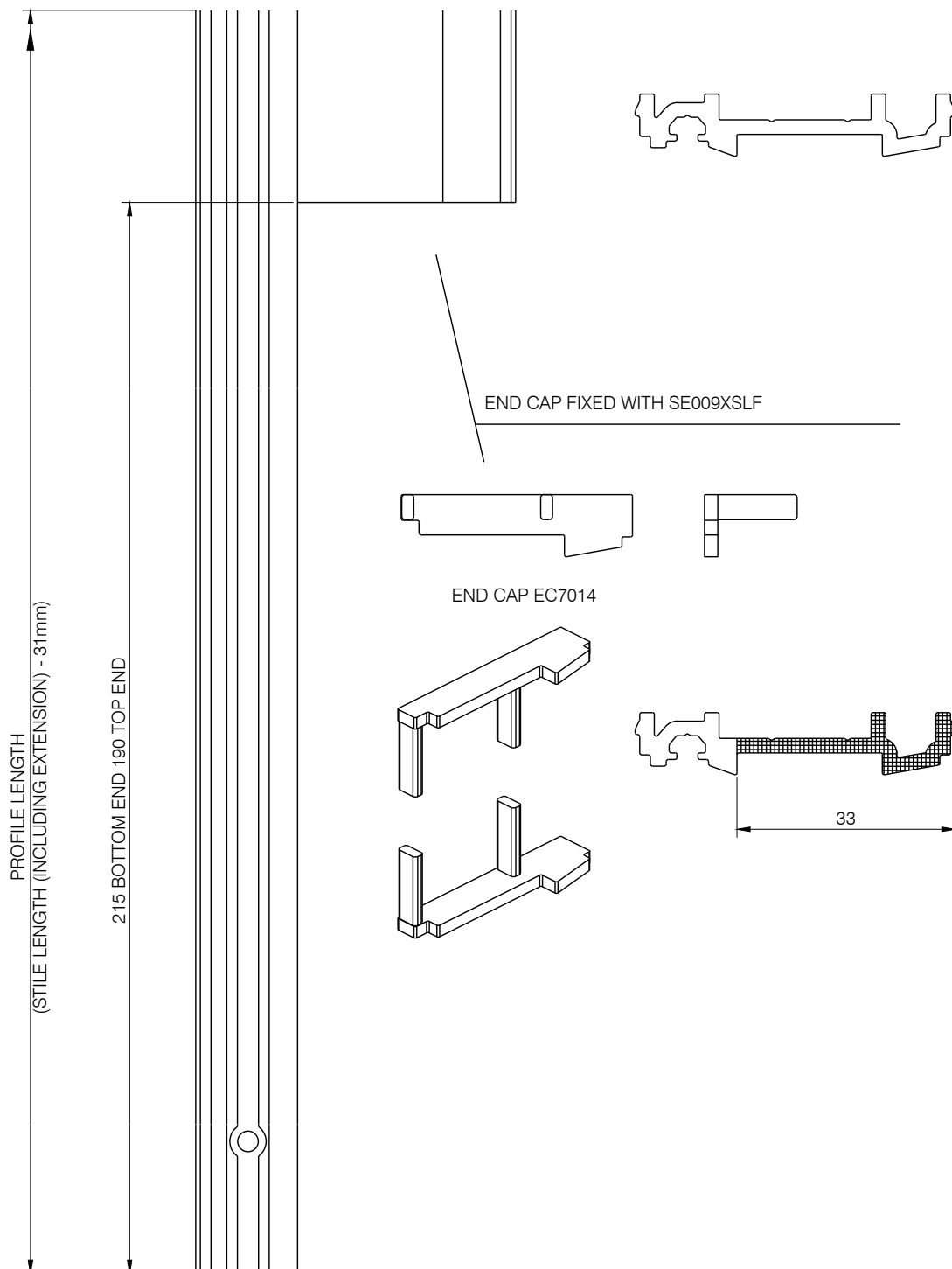


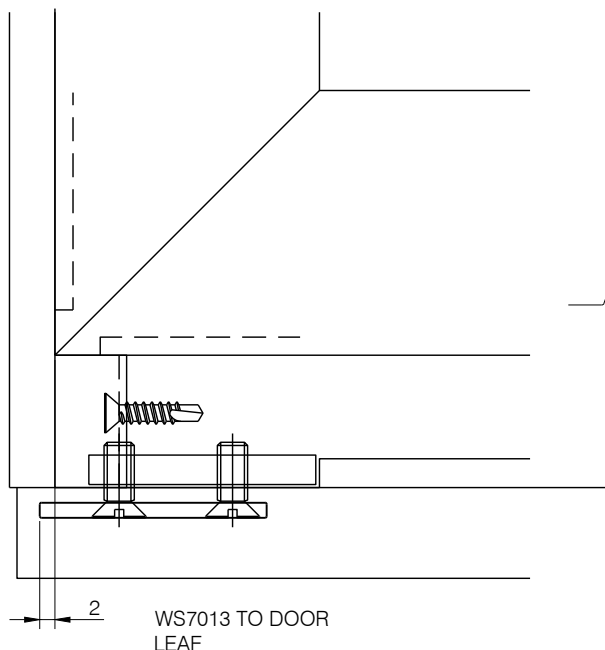
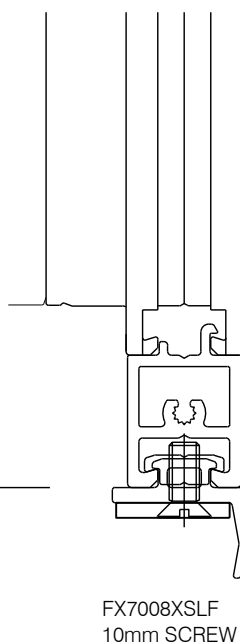
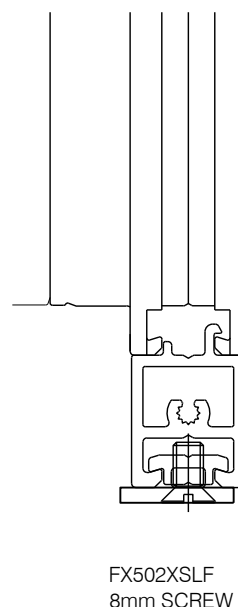
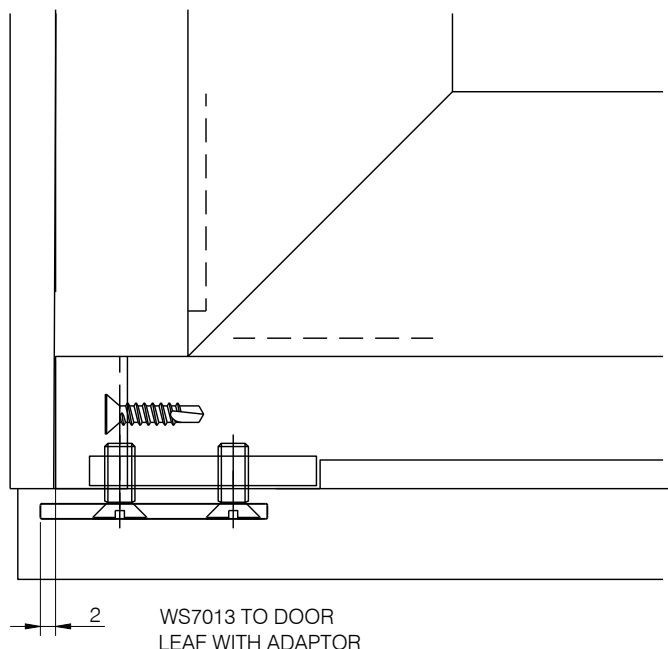
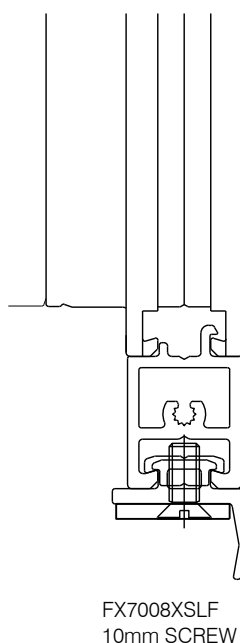
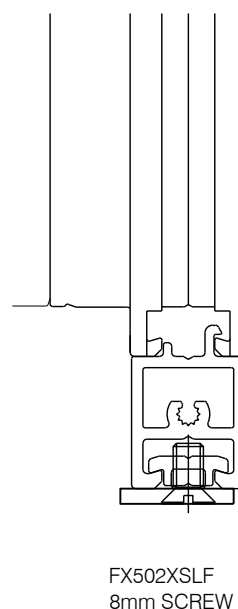
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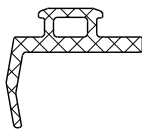




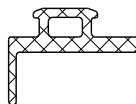


HORIZONTAL GASKET LENGTH TO

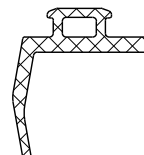
GK7001



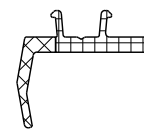
GK7002



GK7013



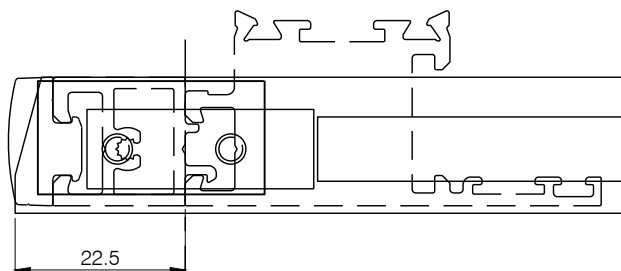
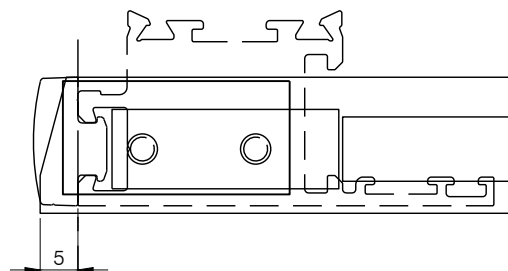
GK7017



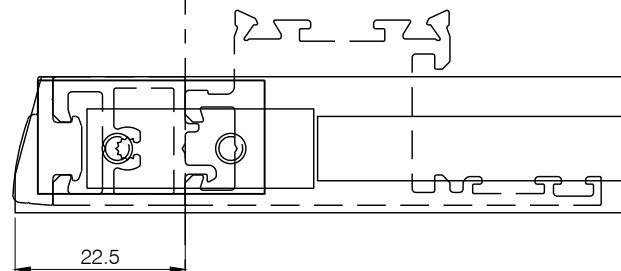
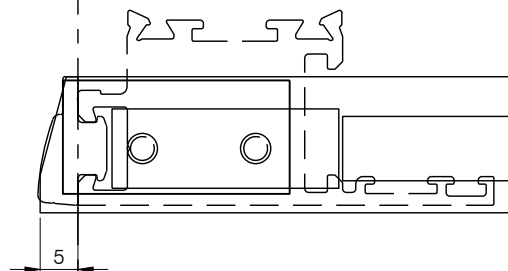
GASKET COMBINATIONS TO ADAPTOR

GASKET COMBINATIONS TO DOOR LEAF

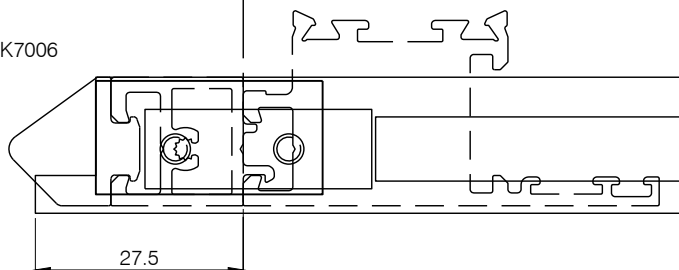
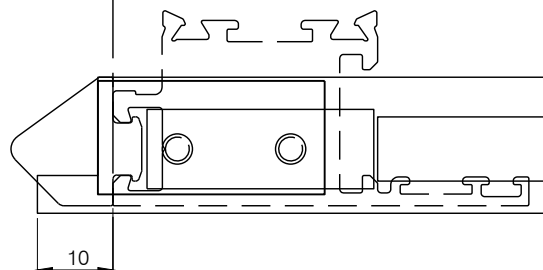
GK7003



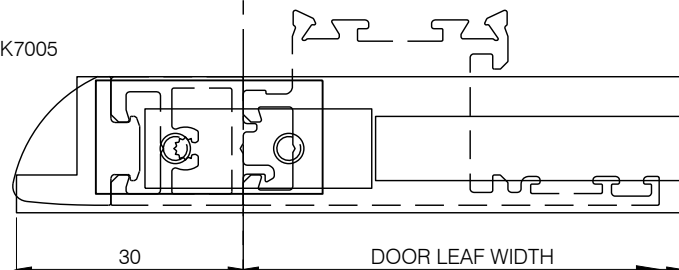
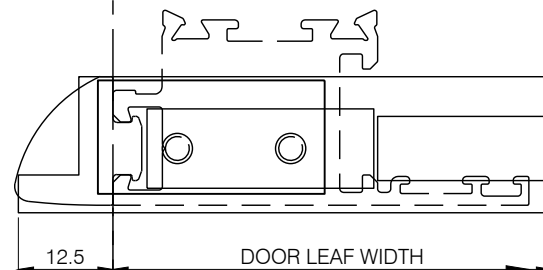
GK7004



GK7006



GK7005



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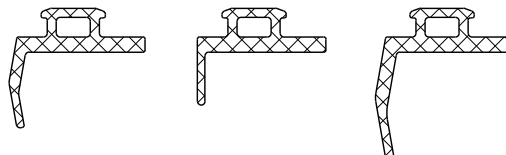
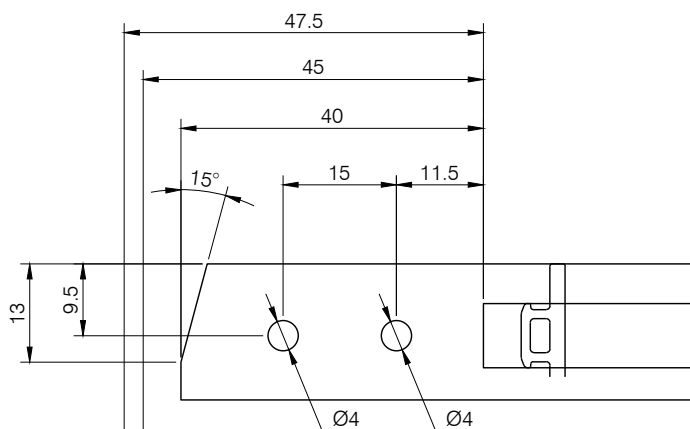
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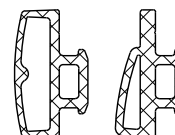
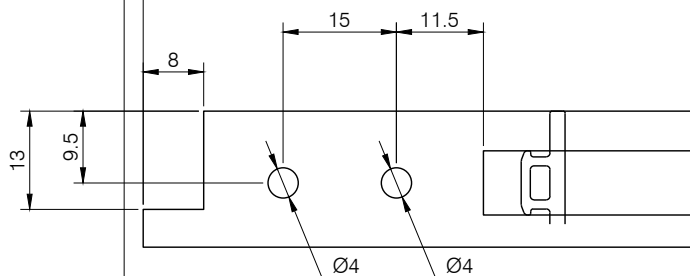
SCALE	1:1	© A4
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END PREPARATION TO HORIZONTAL GASKET

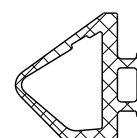
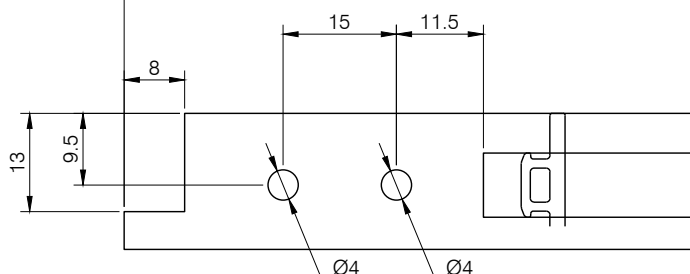
GK7001 GK7002 GK7013



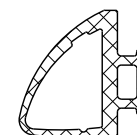
PREP FOR GK7003 & GK7004
JOINT



PREP FOR GK7006 JOINT



PREP FOR GK7005 JOINT



comar 7Pi

TITLE

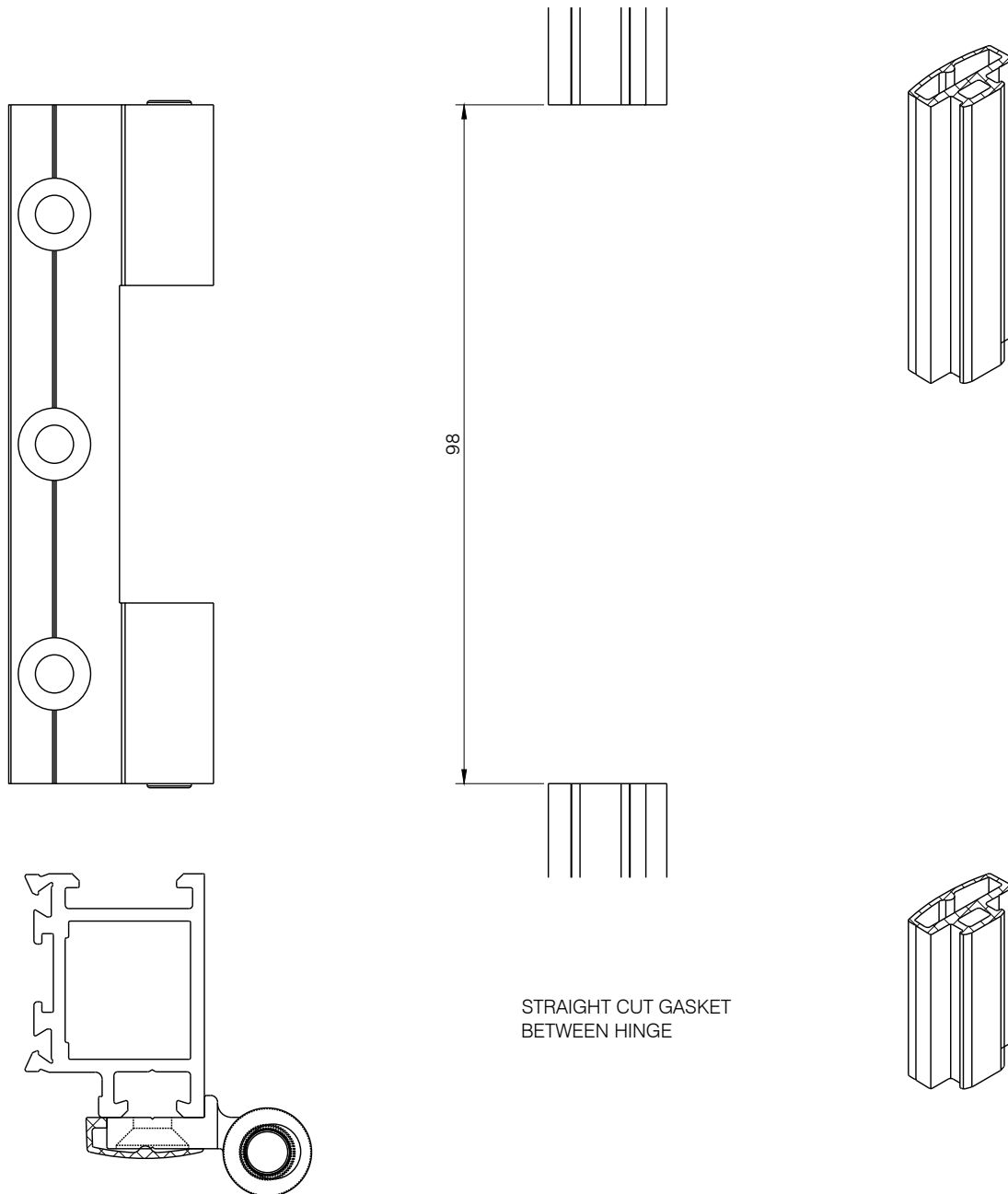
POLYAMIDE PERFORMANCE DOORS
COMAR 7Pi FSDX FOLDING SLIDING DOORS

SHEET No.

3.36

SUB TITLE

FOLDING SLIDING THERMALLY BROKEN DOORS
GK7003 GASKET CUTOUT AROUND HINGE



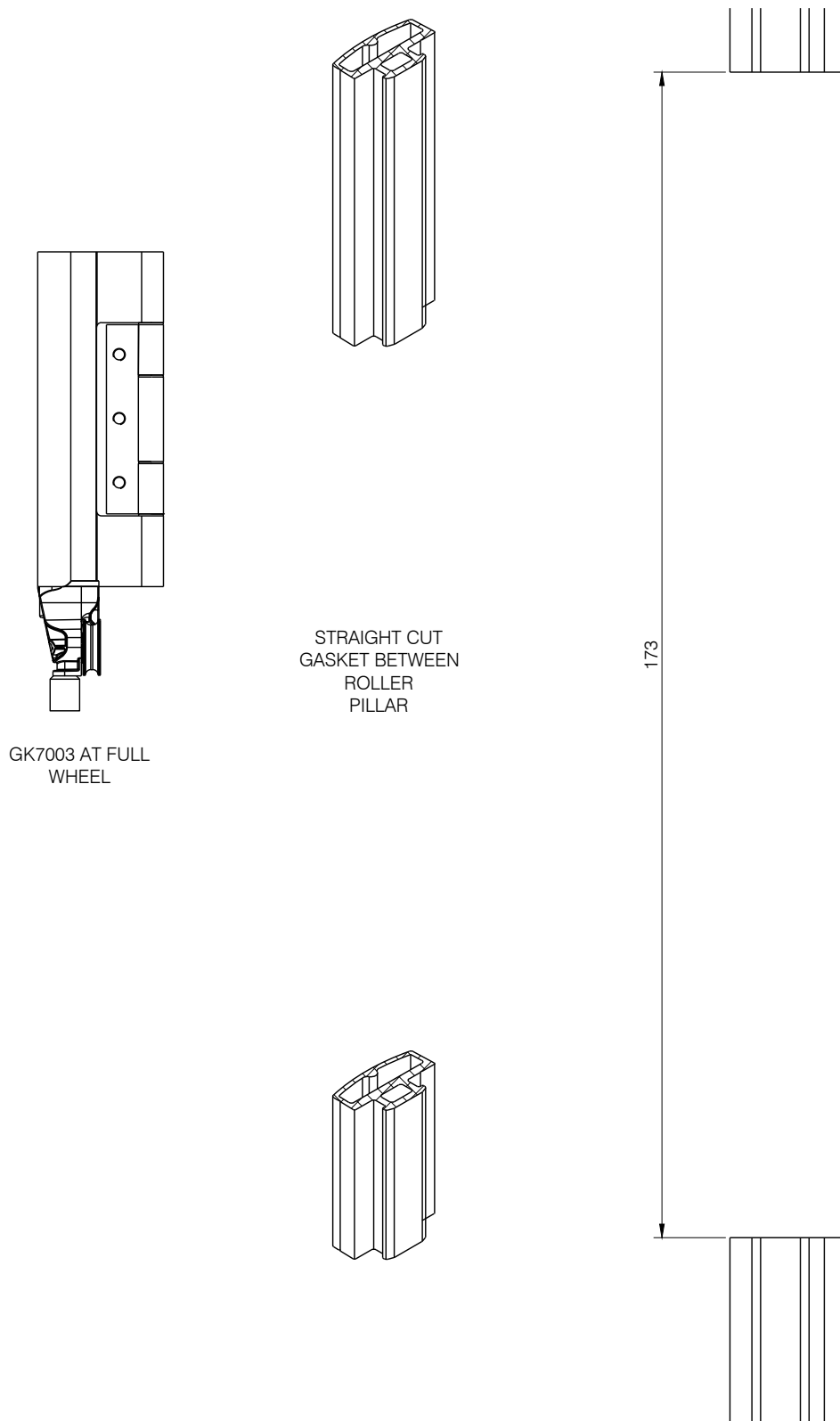
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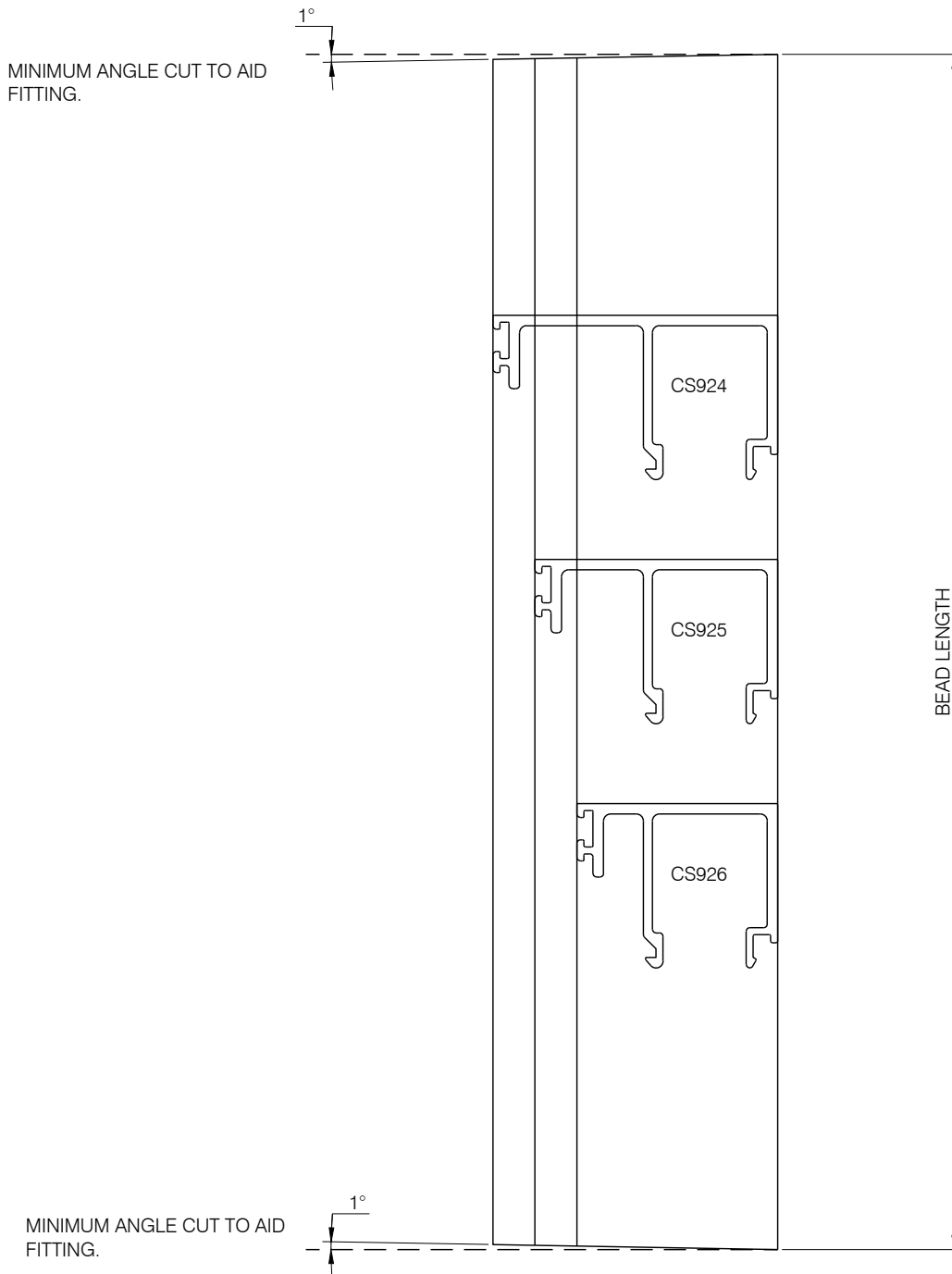


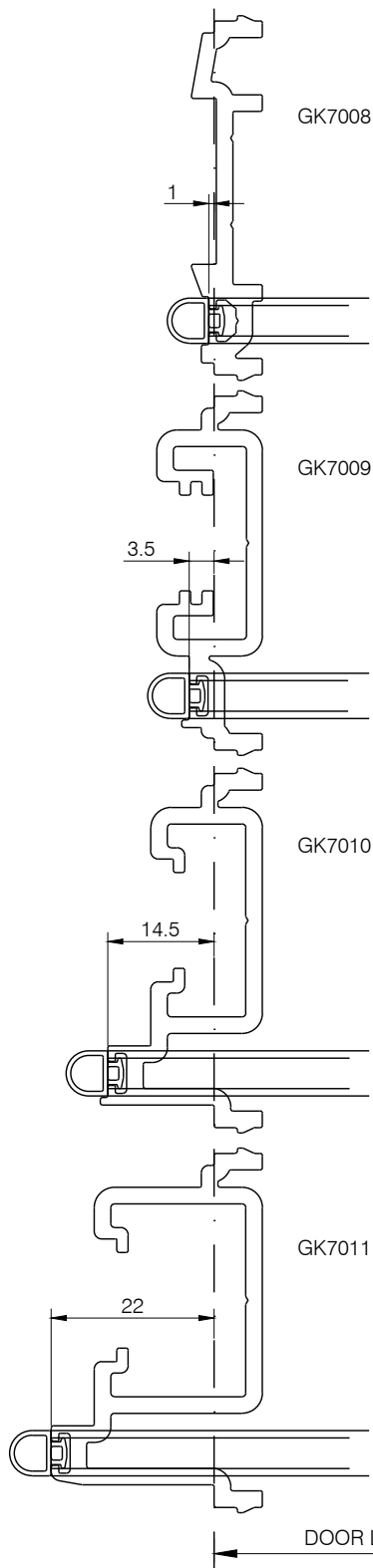
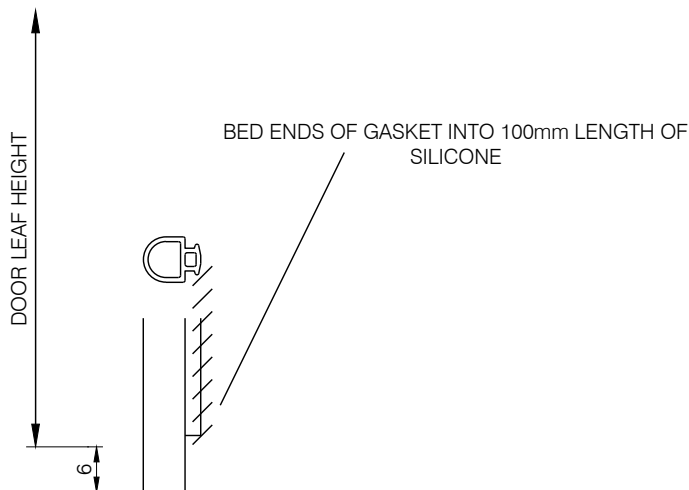
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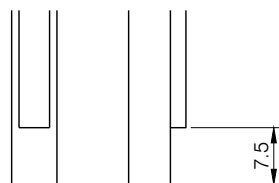
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DATE	01-02-2019	
DRAWN	NRA	
DRG. No.	C7-Pi-FS 3.36	R0







HEAD AND SILL GASKET JUNCTION

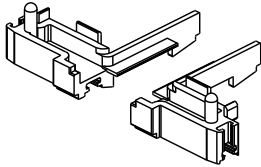


GK841

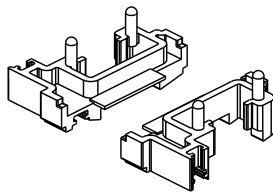
ARROW HEAD REMOVED TO ENDS OF
VERTICAL GASKET



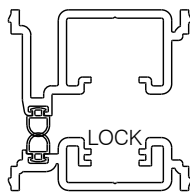
EC7005



EC7004

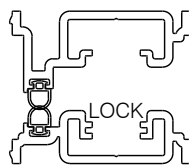


SLAVE



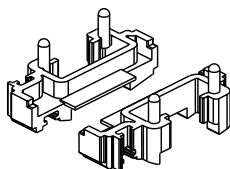
MASTER

SLAVE



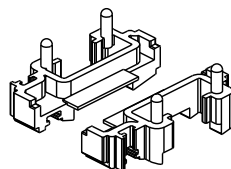
MASTER

OPENER TO BI-PARTING
DETAIL 8



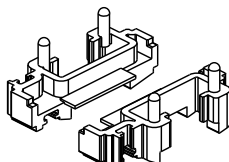
EC7001

DOUBLE DOOR
DETAIL 10

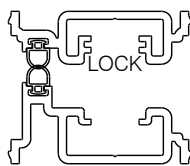


EC7001

EC7001

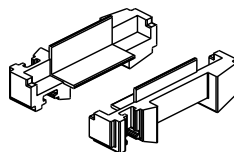
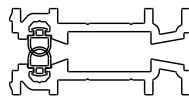


MASTER



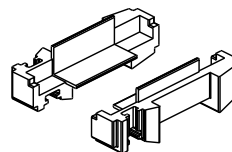
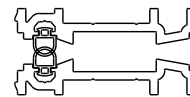
JAMB

EC7003



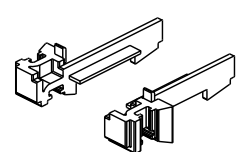
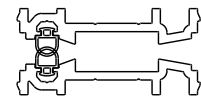
JAMB

EC7003



STANDARD ABUTMENT HINGE
DETAIL 4

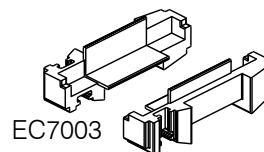
EC7002



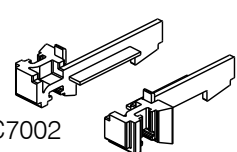
STANDARD ABUTMENT ROLLER
DETAIL 6

JAMB WITH OPENER
DETAIL 7

JAMB WITH HINGED DOOR
DETAIL 3



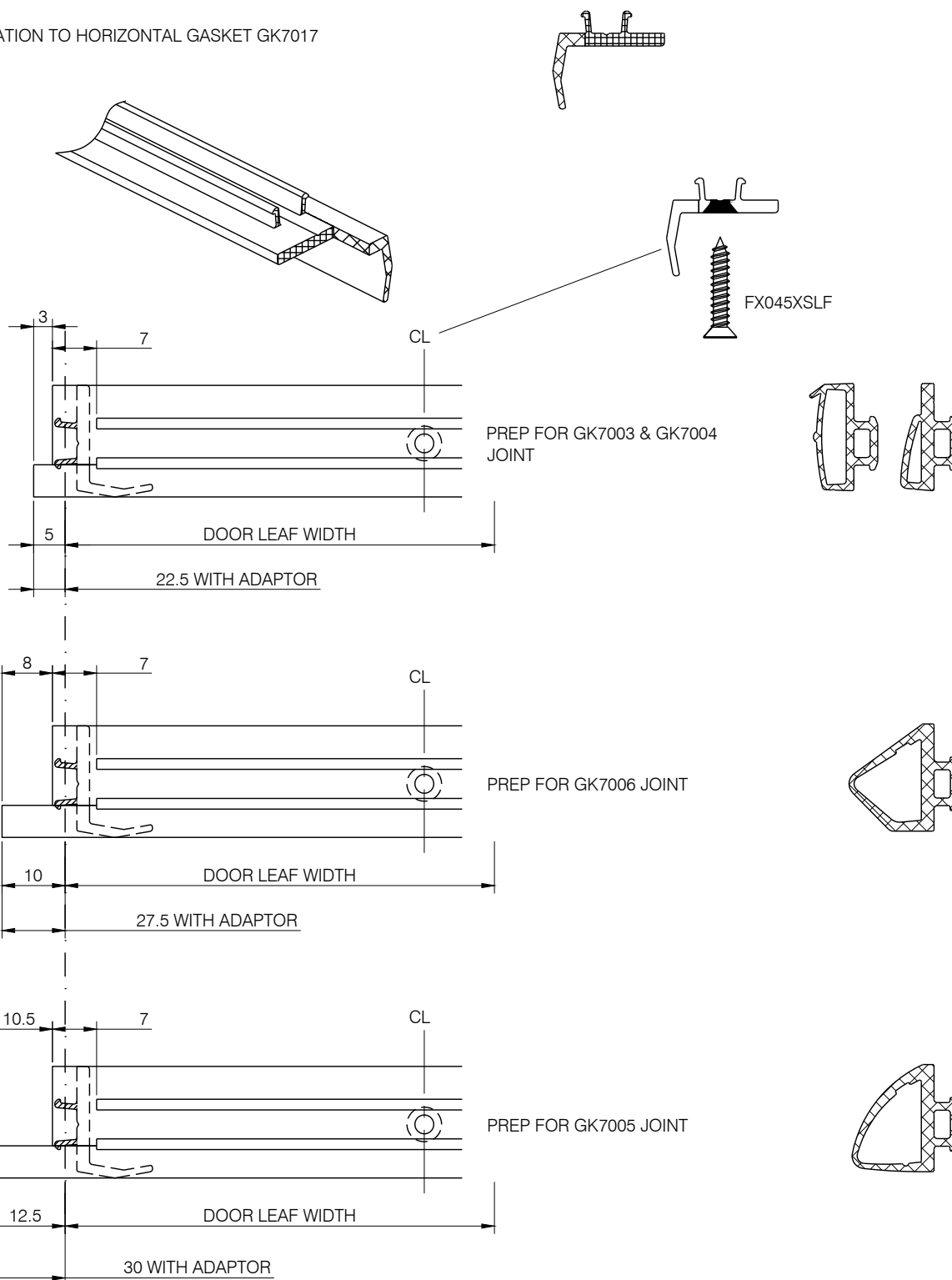
EC7003

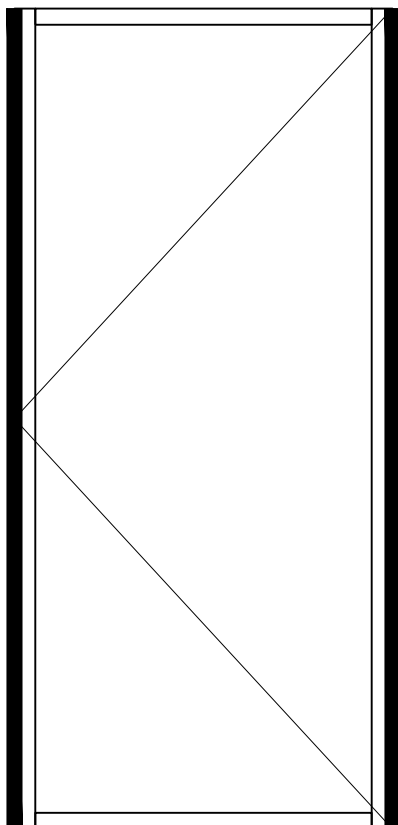


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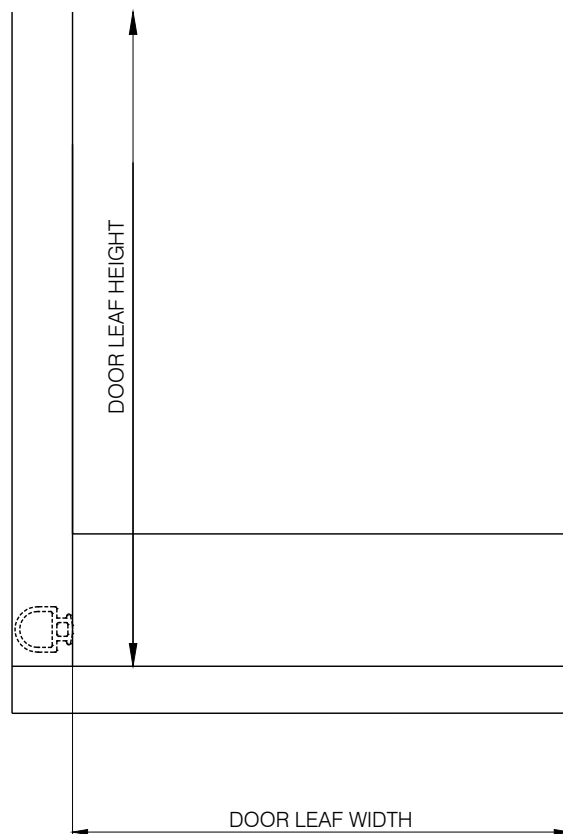


END PREPARATION TO HORIZONTAL GASKET GK7017





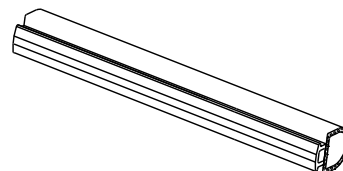
GK841 IS INSERTED DOWN BOTH SIDES OF DOOR LEAF.



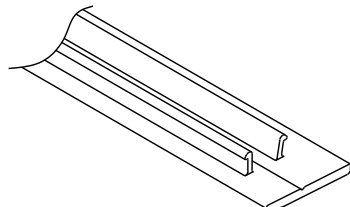
HEAD AND SILL GASKET JUNCTION



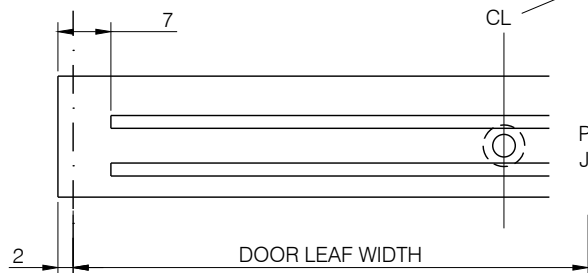
GK841



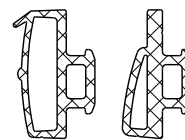
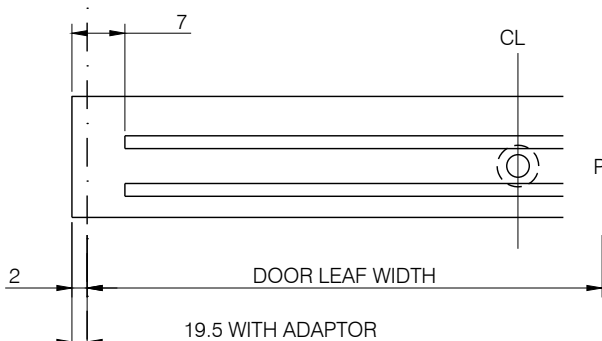
END PREPARATION TO HORIZONTAL GASKET GK7016



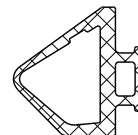
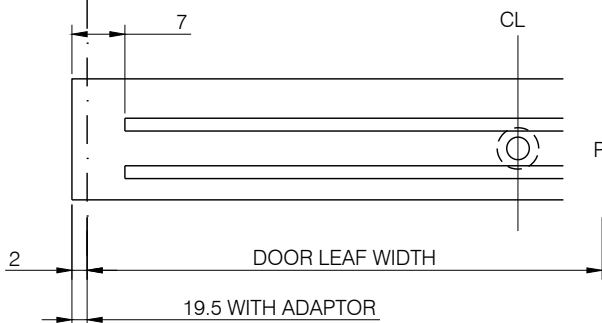
FX045XSLF



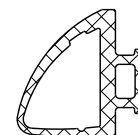
PREP FOR GK7003 & GK7004
JOINT



PREP FOR GK7006 JOINT



PREP FOR GK7005 JOINT



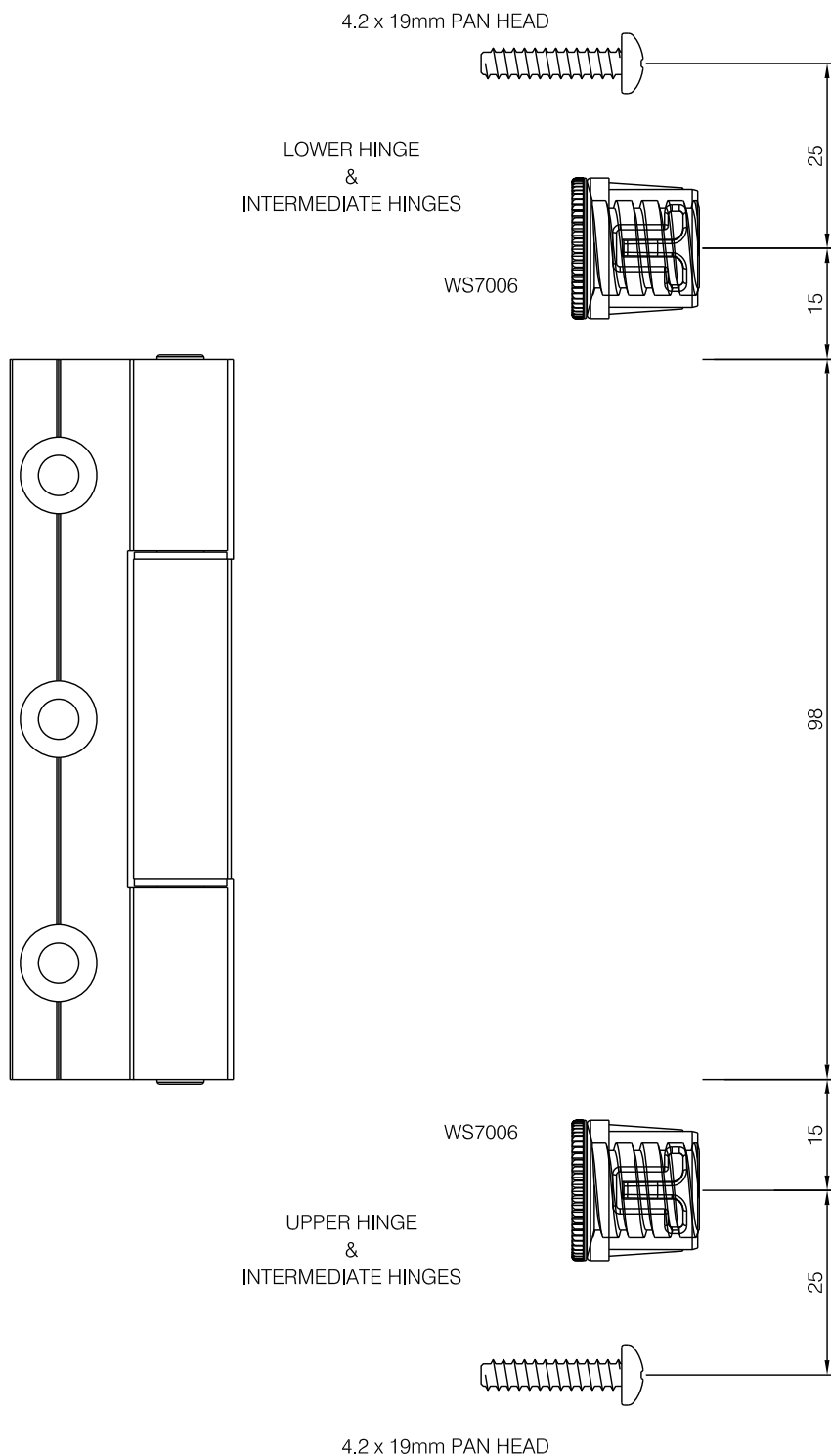
comar
ARCHITECTURAL ALUMINIUM SYSTEMS

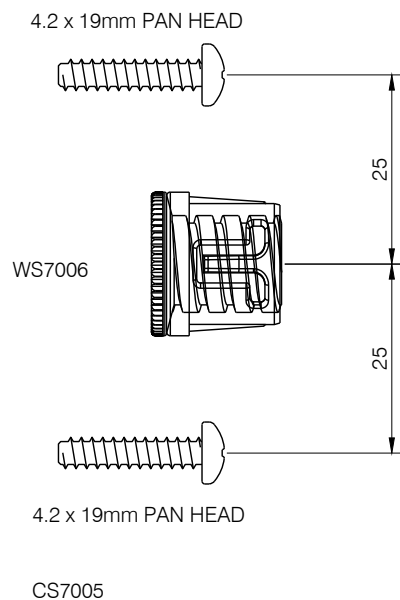
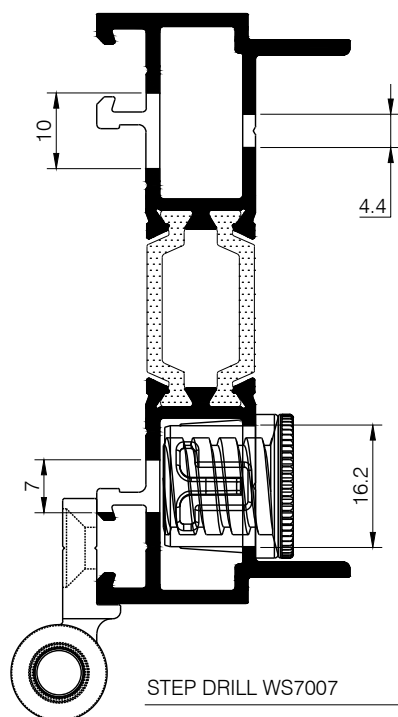


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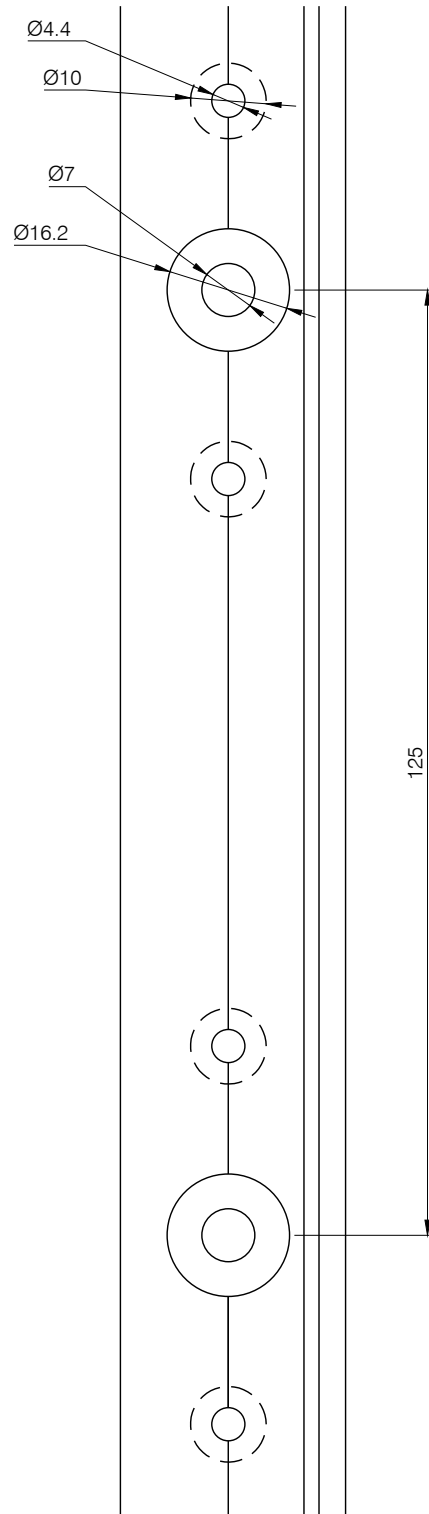
THE PARKSIDE GROUP LTD
UNIT 5 ° THE WILLOW CENTRE
17 WILLOW LANE ° MITCHAM
SURREY ° CR4 4NX
Tel: 020-8685 9685 Fax: 020-8687 1142
Email: technical@parksidegrp.co.uk
Web Site: <http://www.comar-alu.co.uk>

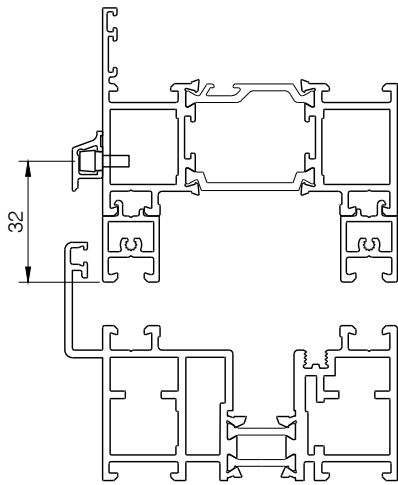
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DATE	01-02-2019	
DRAWN	NRA	
DRG. No.	C7-Pi-FS 3.43 R0	



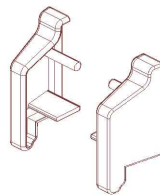


HINGE SIDE

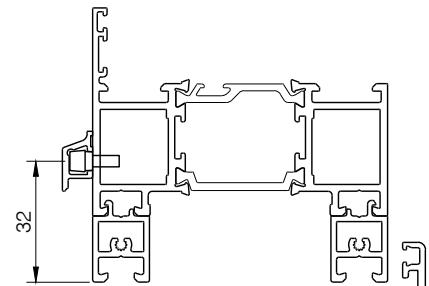




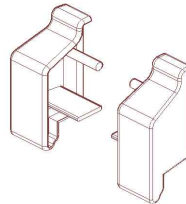
OPEN IN WITH REBATED BOTTOM TRACK



EC7018



OPEN OUT REBATED
BOTTOM TRACK



EC7019

