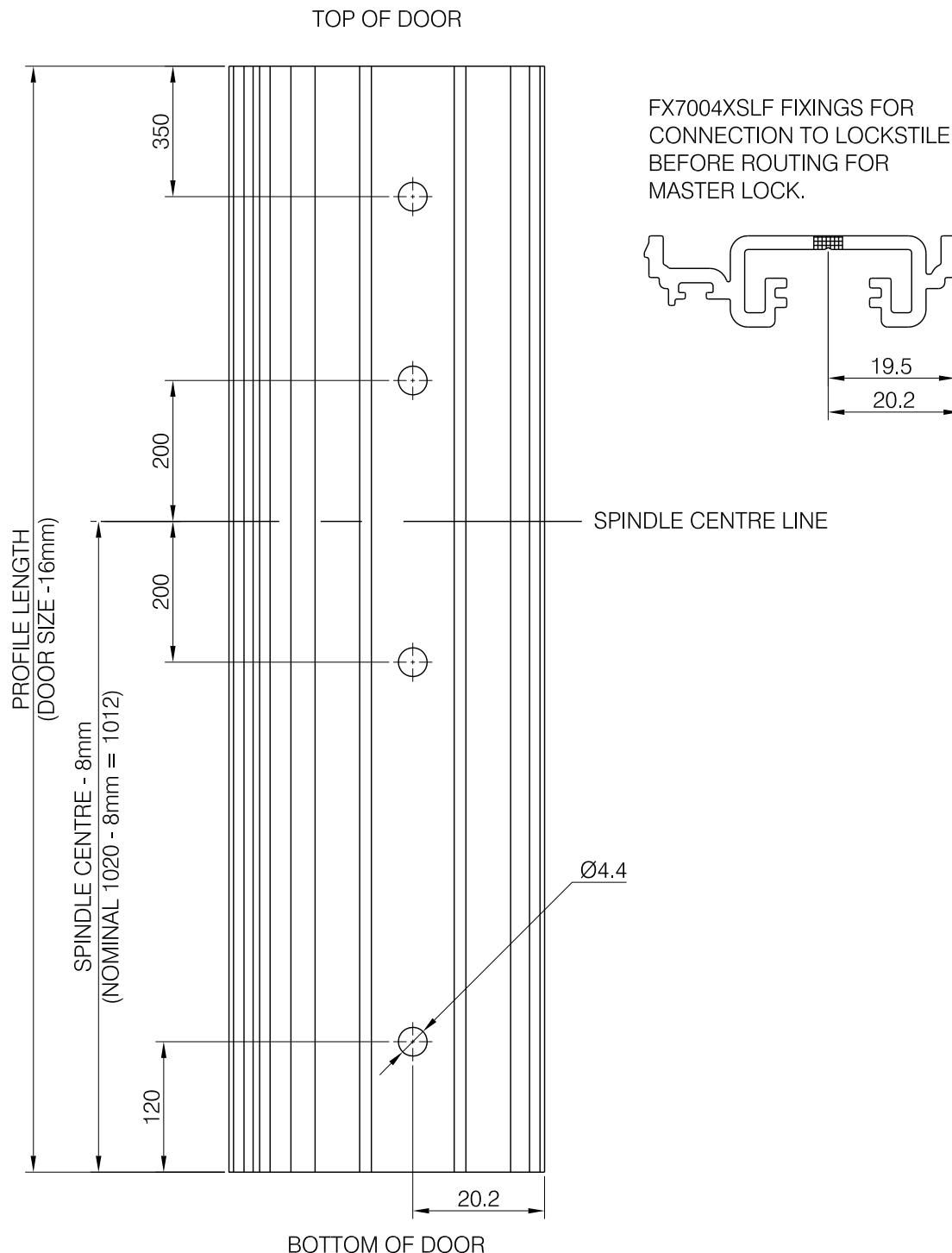


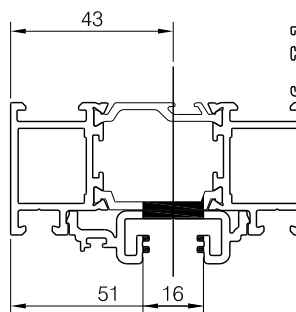
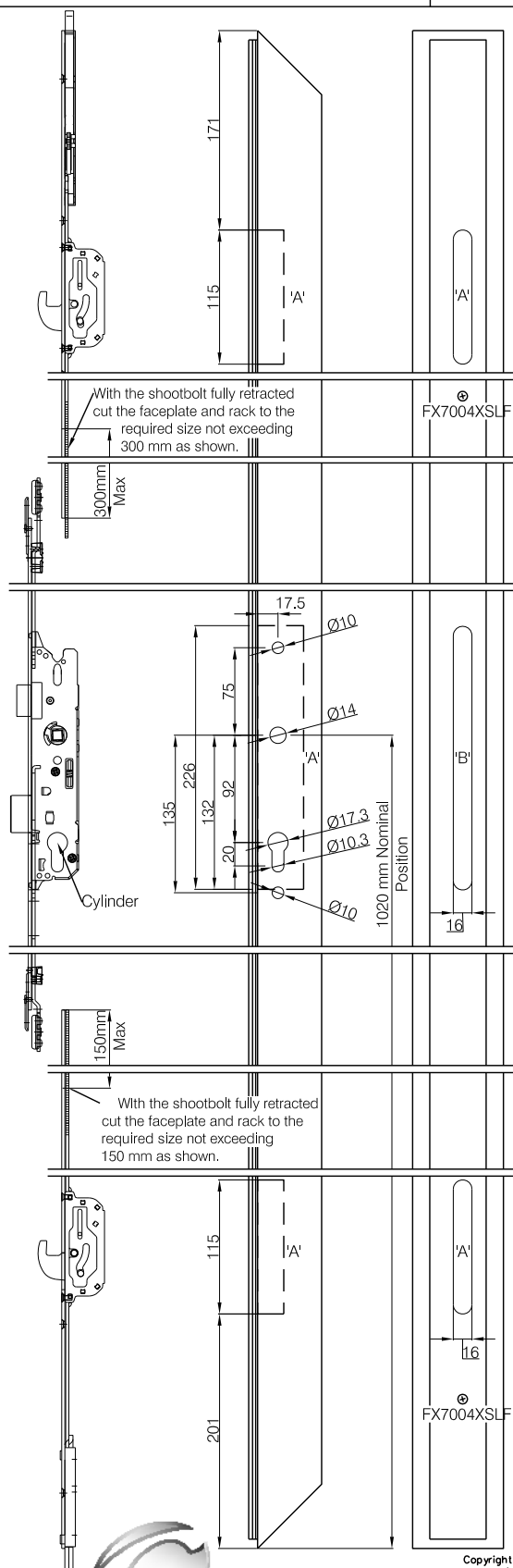


AMENDMENTS LIST

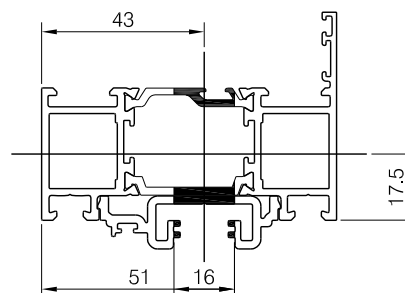
COMAR 7Pi FOLDING SLIDING DOORS

PAGE No.	AMENDMENT NOTES
3.47	Silicone note added.
3.48	Silicone note added.
3.50	LK7008 ancillary parts and preparation indicated.
3.51	LK7012 stile preparation indicated.
3.52	LK7012 ancillary parts and preparation indicated.
3.53	CS7009 drip preparation indicated.
3.54	WS7020 magnetic door stop fitting - open in indicated.
3.55	WS7020 magnetic door stop fitting - open out indicated.
6.01	Glass center pane value amended.
6.02	Glass center pane value amended.

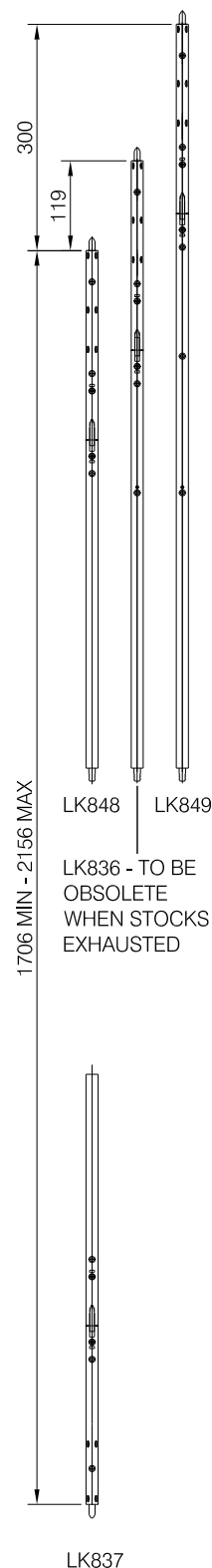




SLOT 'A'



SLOT 'B'



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comar7Pi

TITLE

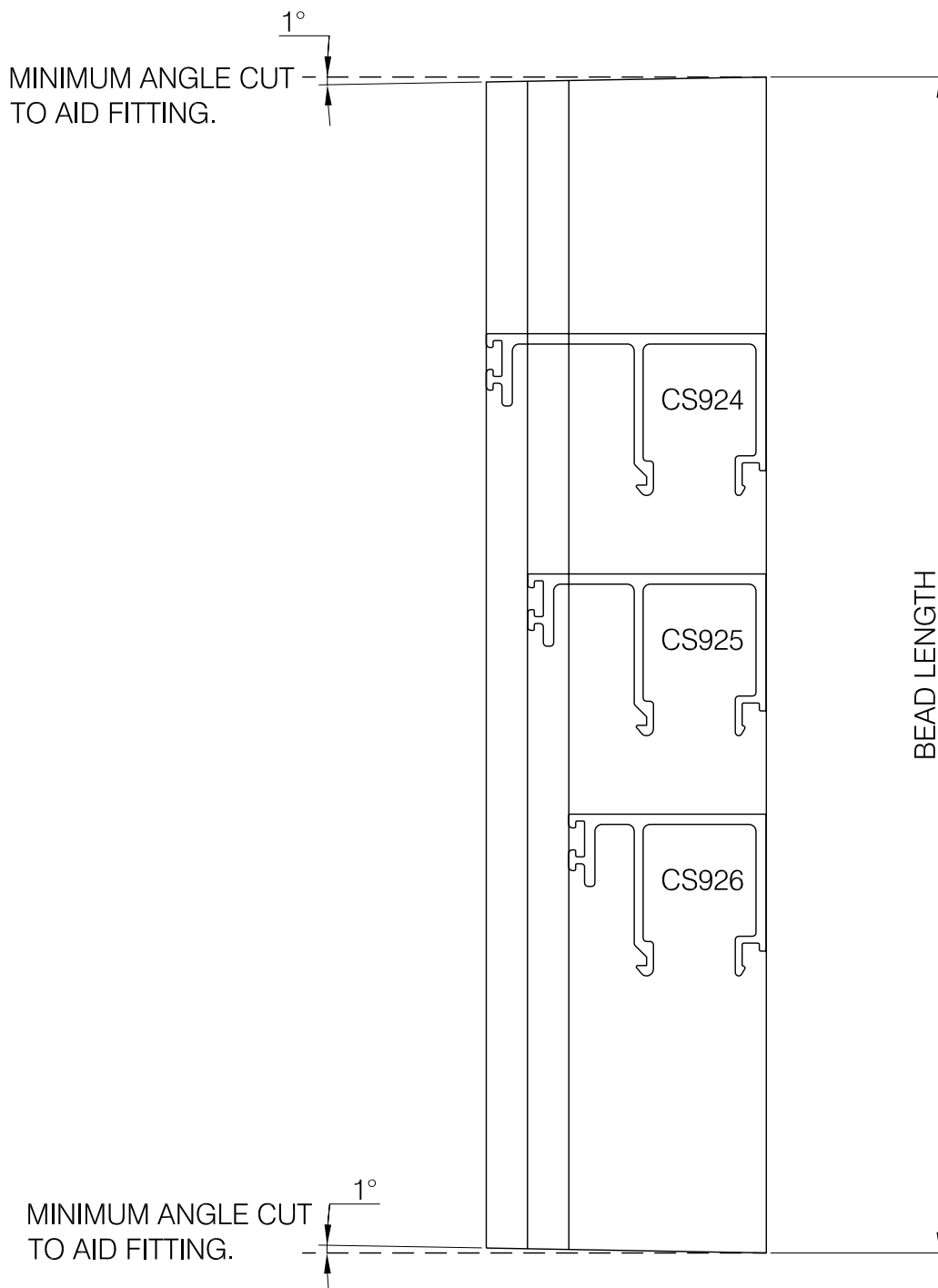
**POLYAMIDE PERFORMANCE DOORS
COMAR 7Pi FOLDING SLIDING DOORS**

SHEET No.

3.04

SUB TITLE

**FOLDING SLIDING THERMALLY BROKEN DOORS
HORIZONTAL BEAD PREPARATION**



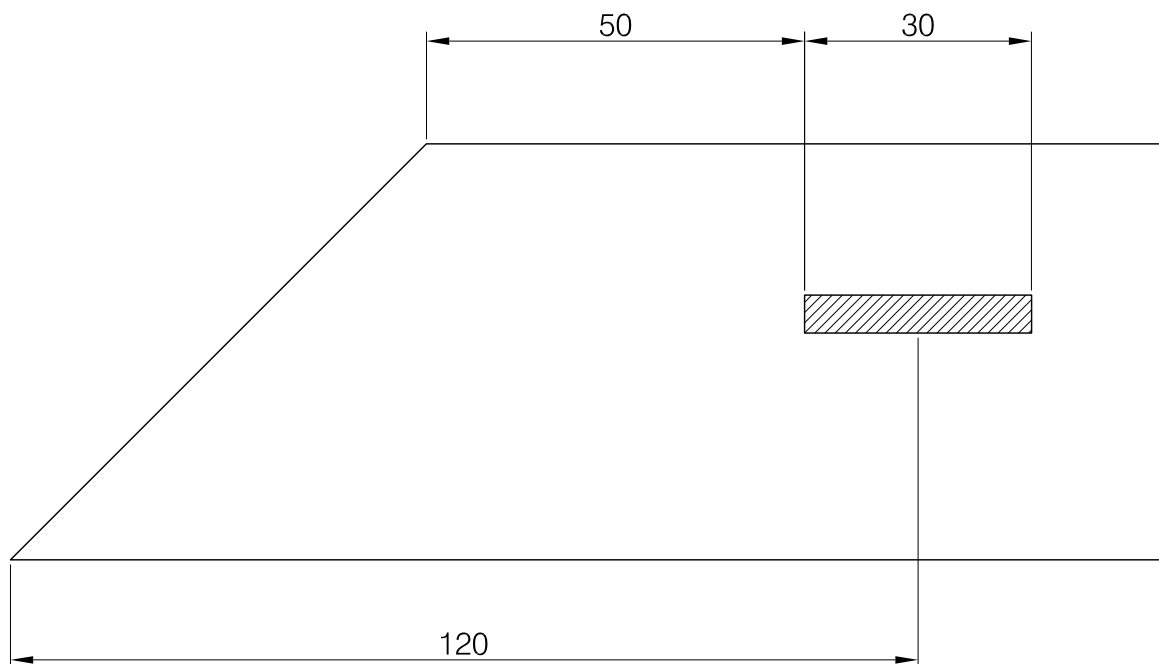
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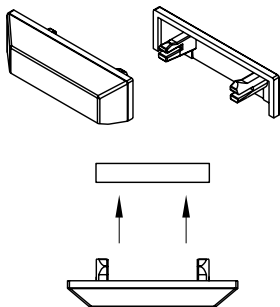
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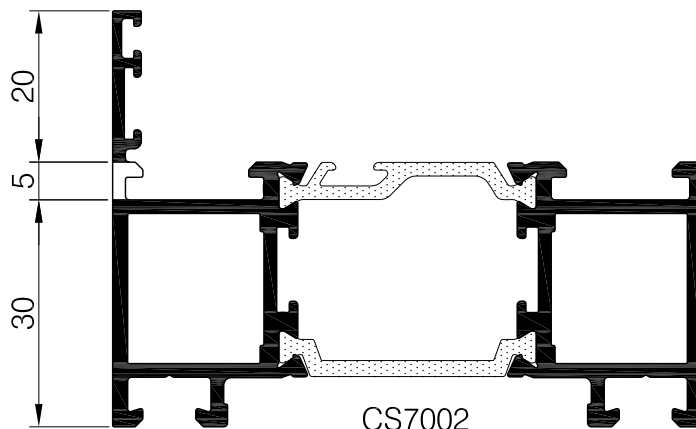


PUNCH TOOL / POSITION
 COM9Pi T1 S1



DRAIN CAP
 REFERENCE WS023

NOTE :-
 COVER CAPS SHOULD BE GLUED IN PLACE
 WITH ADHESIVE SE010 BLACK OR WHITE



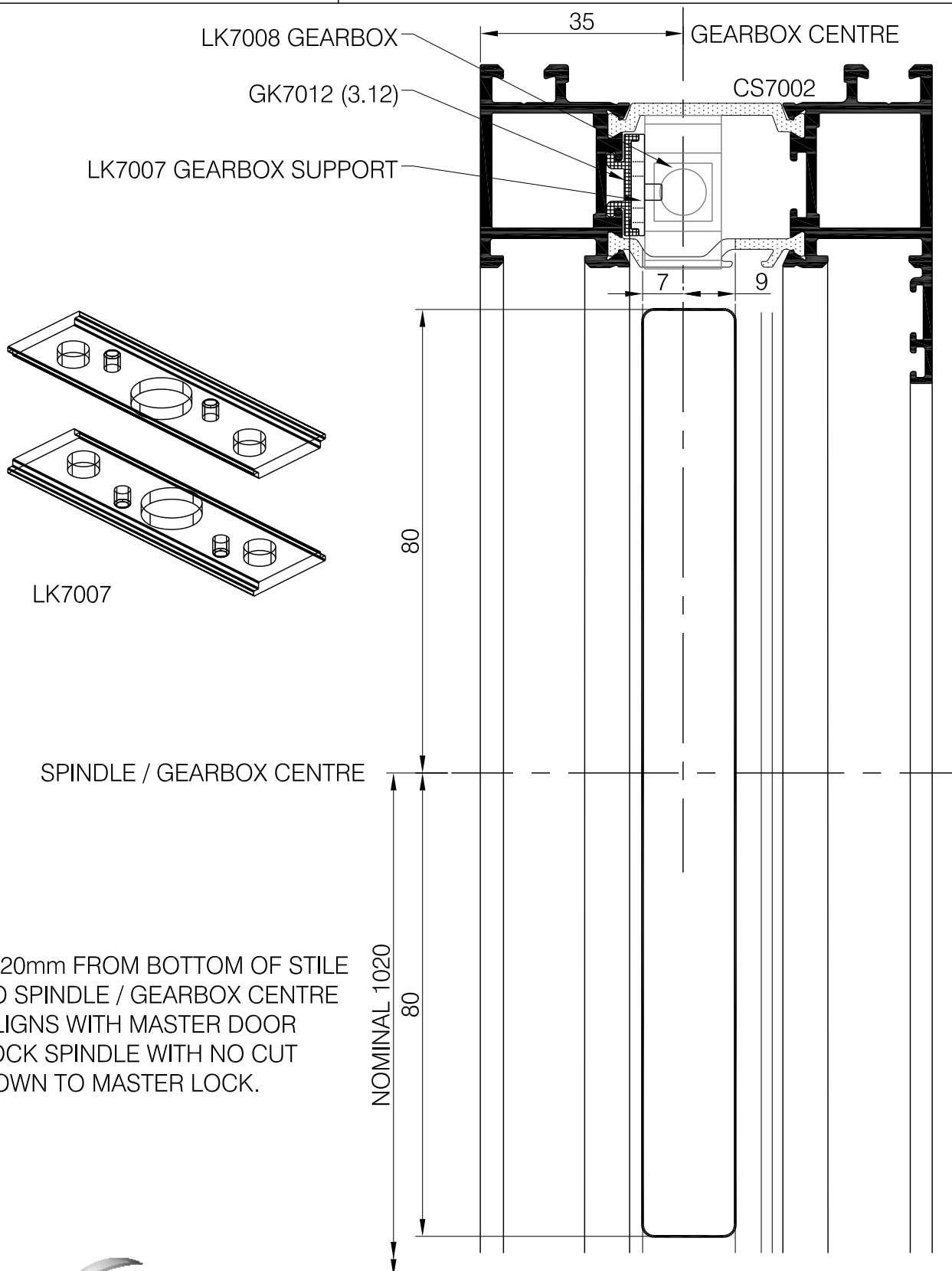
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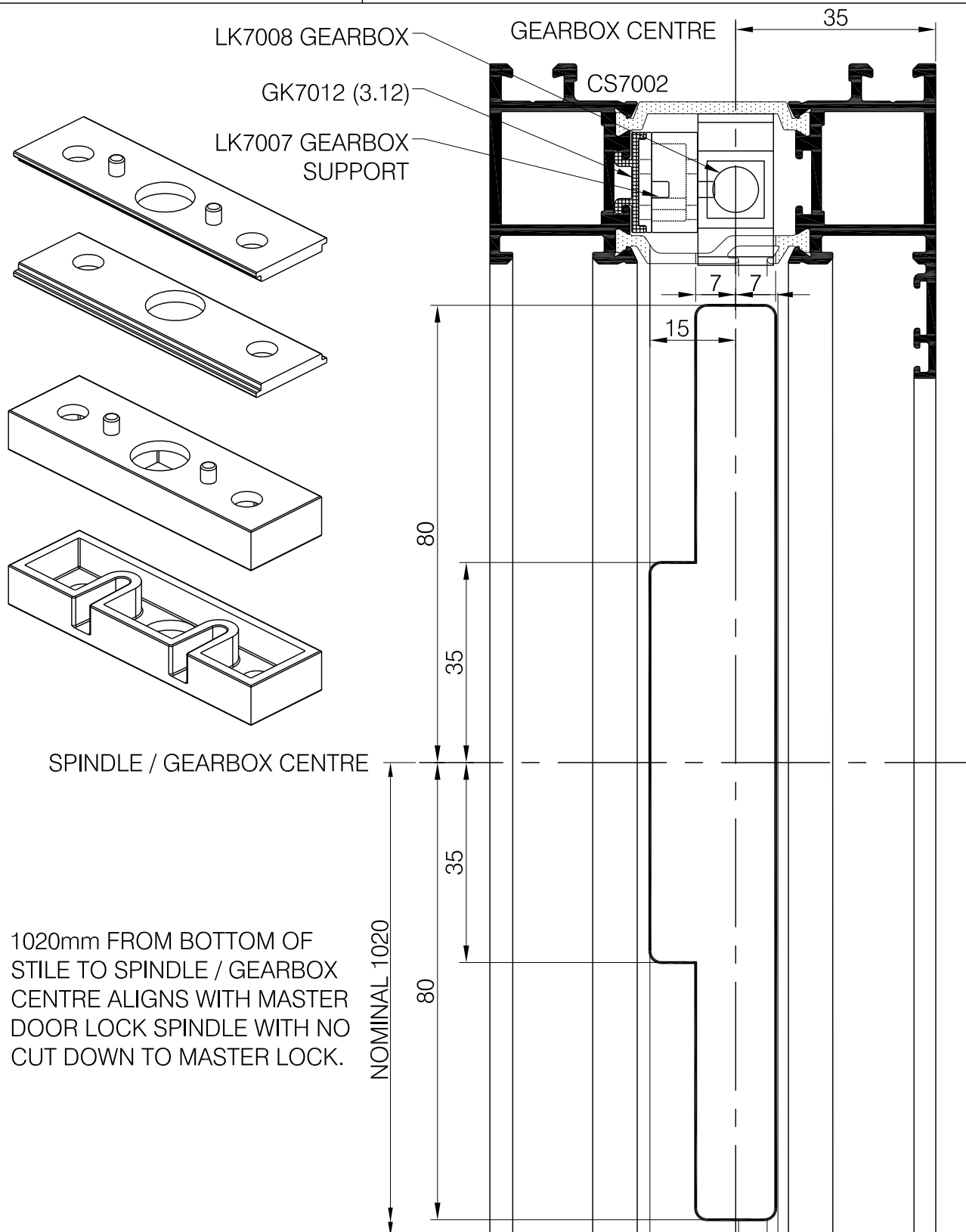
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1020mm FROM BOTTOM OF
STILE TO SPINDLE / GEARBOX
CENTRE ALIGNS WITH MASTER
DOOR LOCK SPINDLE WITH NO
CUT DOWN TO MASTER LOCK.

NOMINAL 1020



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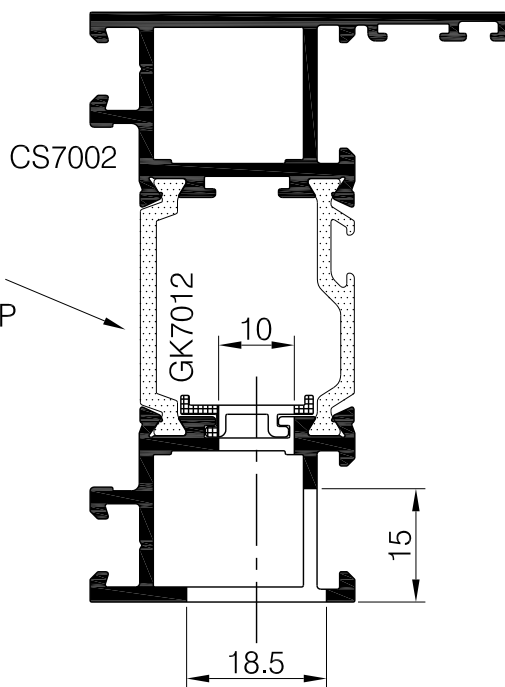


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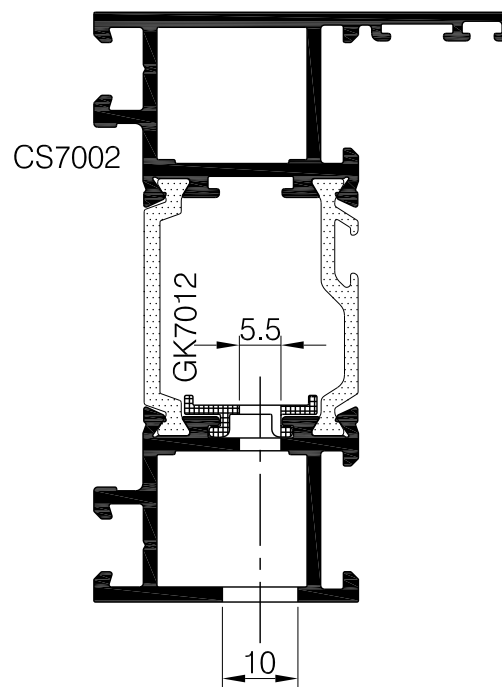
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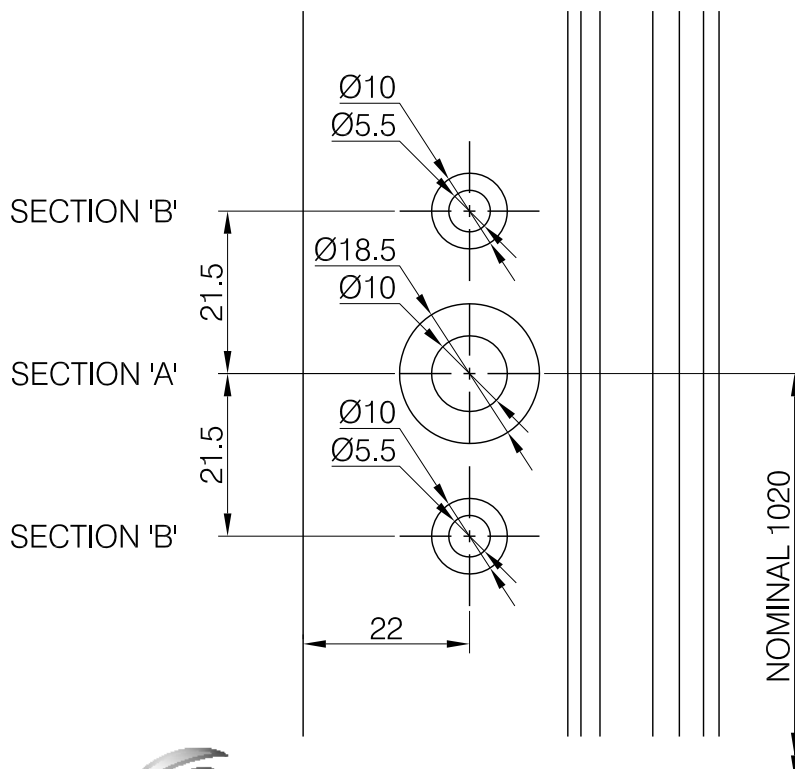
NOTE
SEE GK7012
HANDLE PREP
3.12



SECTION ON 'A'



SECTION ON 'B'



SPINDLE / GEARBOX CENTRE

1020mm FROM BOTTOM OF
STILE TO SPINDLE / GEARBOX
CENTRE ALIGNS WITH
MASTER DOOR LOCK
SPINDLE WITH NO CUT DOWN
TO MASTER LOCK.

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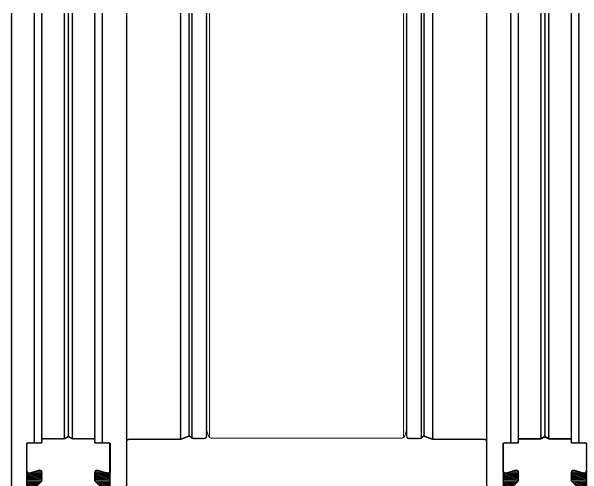
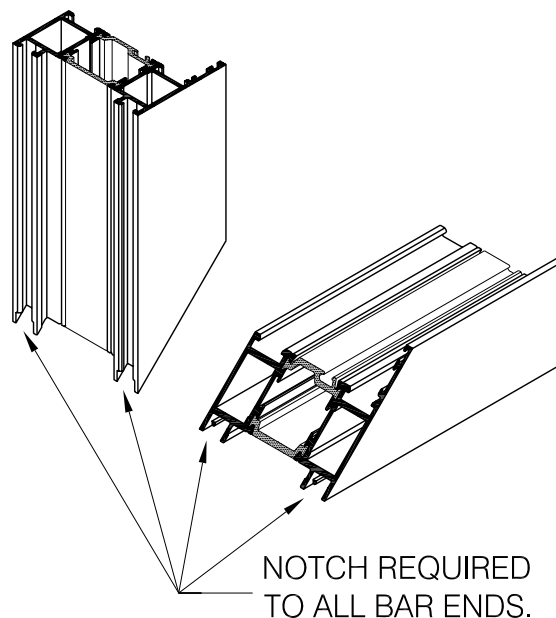
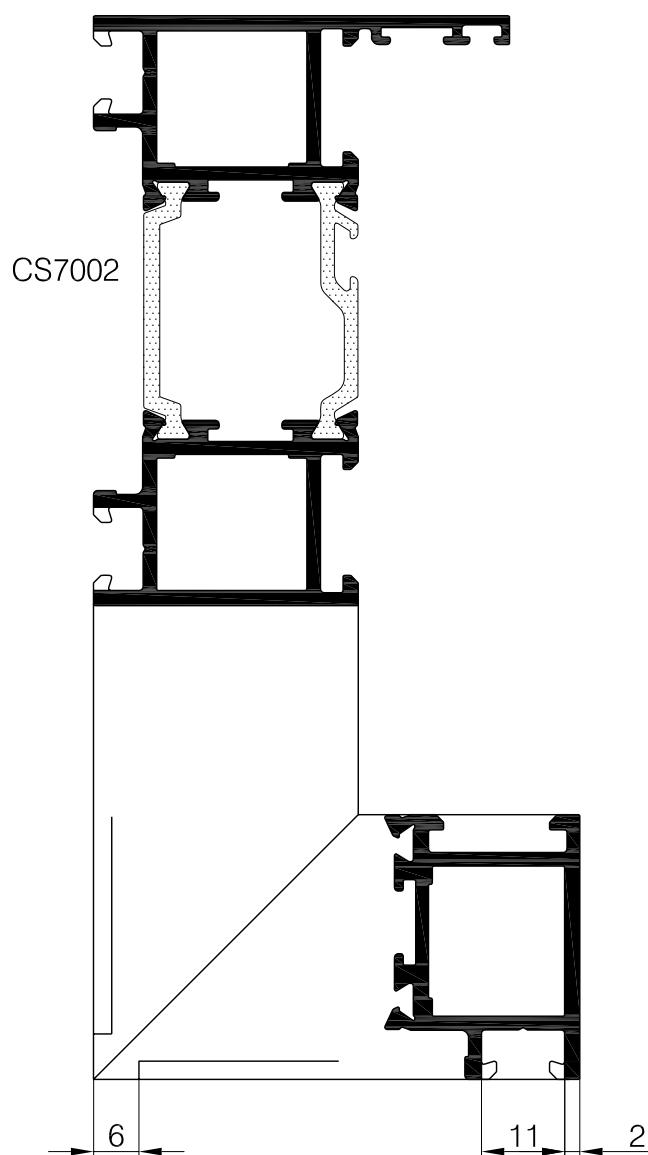


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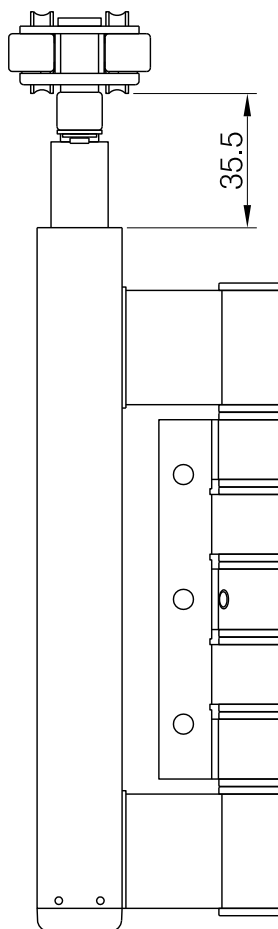


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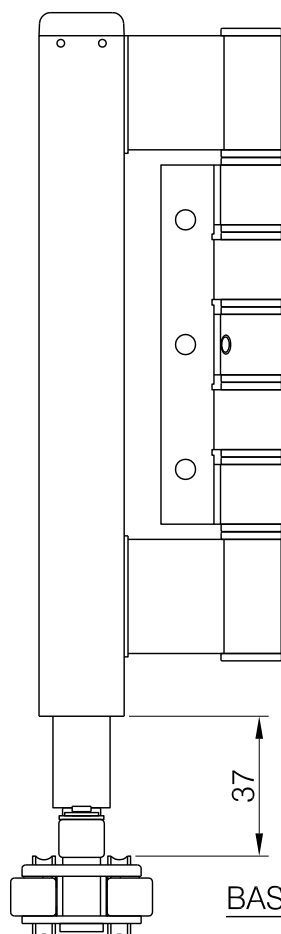
HEAD ROLLER



TOP & BOTTOM WHEELS ADJUSTED TOGETHER

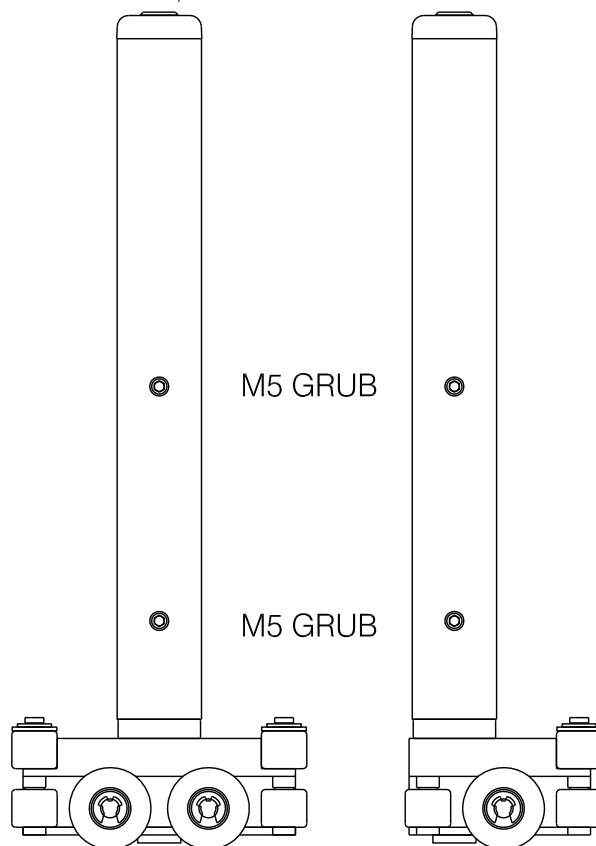
- 1) RELEASE M5 GRUB SCREWS (2.5mm ALLAN KEY)
- 2) ROTATE M6 SOCKET HEAD FOR HEIGHT ADJUSTMENT (5mm ALLAN KEY)
- 3) TIGHTEN 2 M5 GRUB SCREWS
- 4) RETIGHTEN M6 SOCKET HEAD

DOOR LOAD TO BE PROPPED AND DOORS STATIONARY BEFORE ADJUSTMENT



BASE ROLLER

M6 SOCKET HEAD



LK7001

LK7004



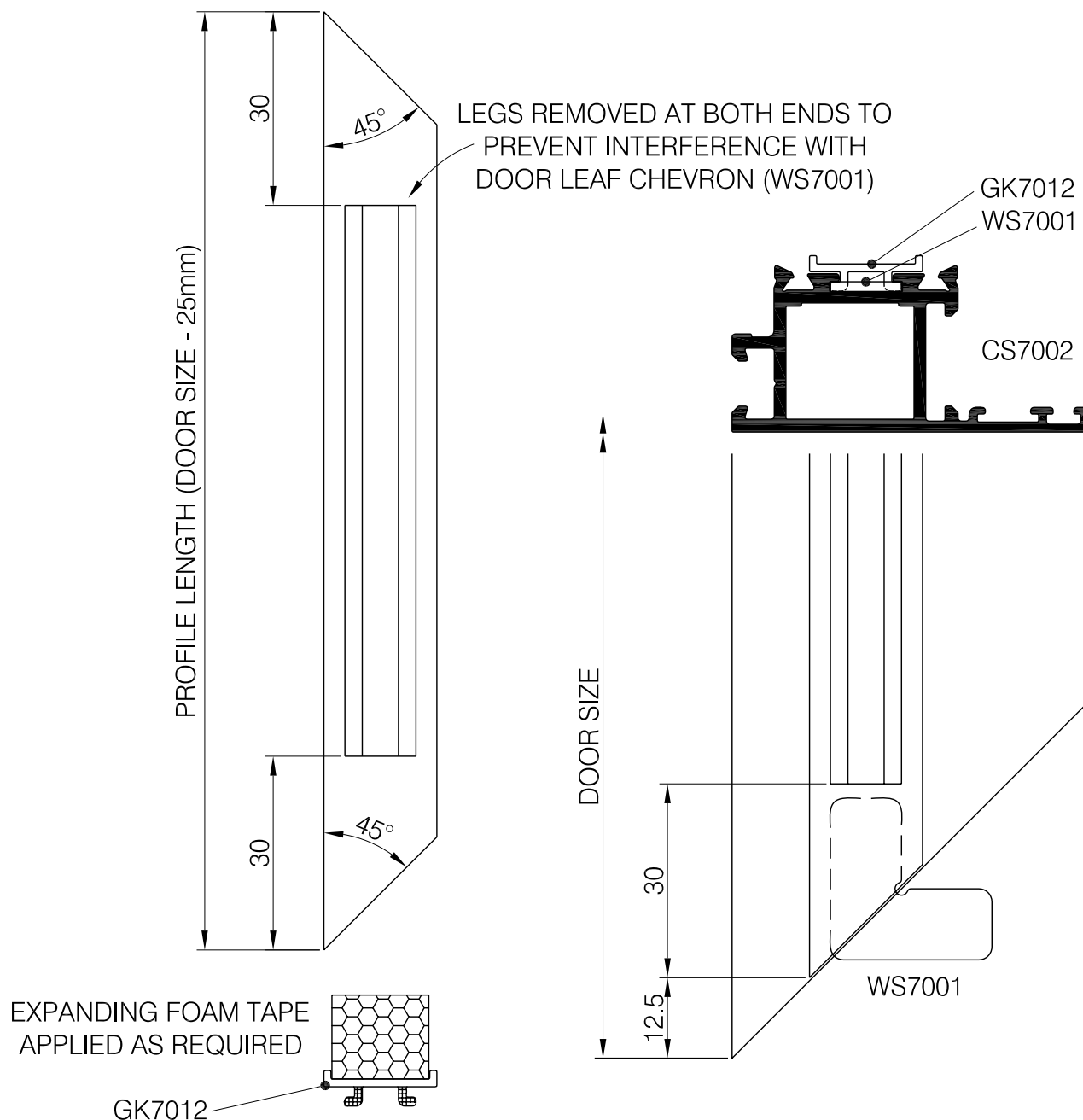
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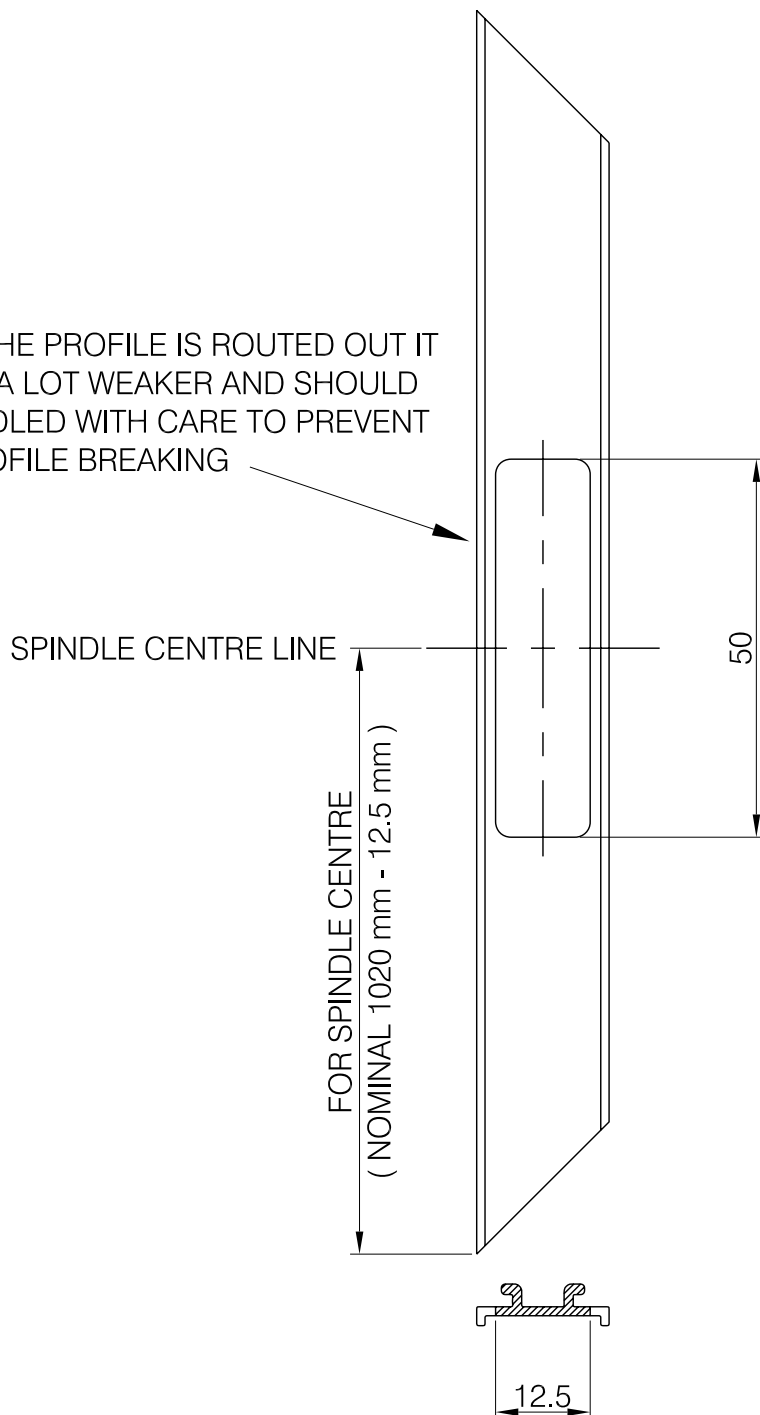
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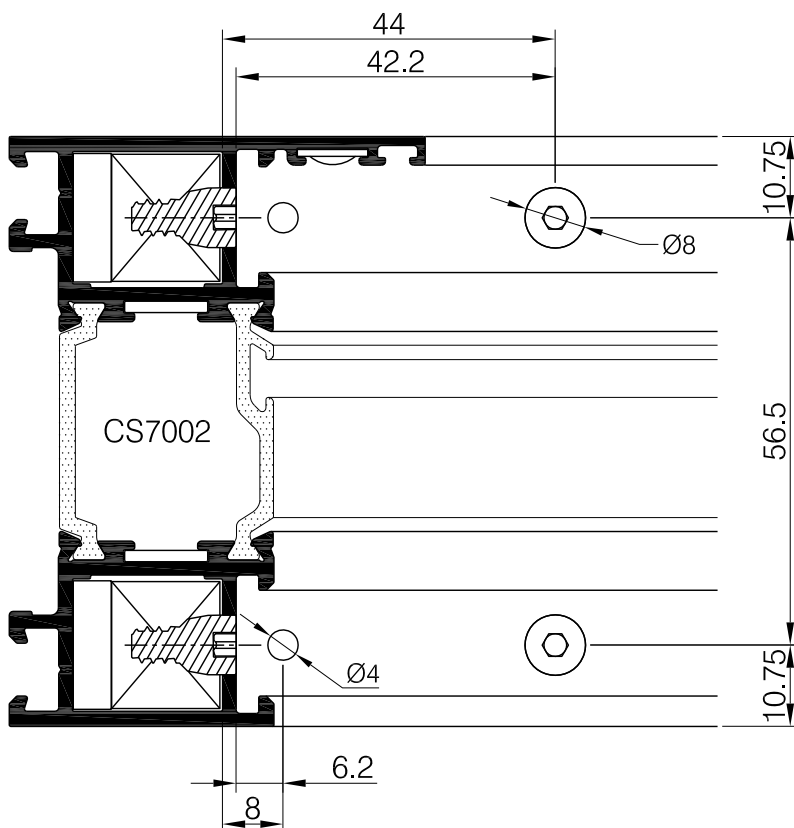
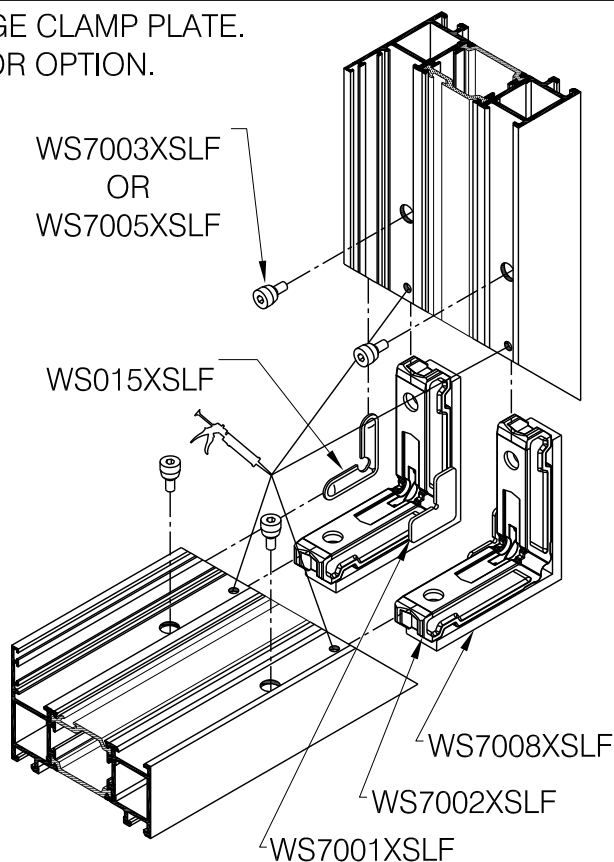
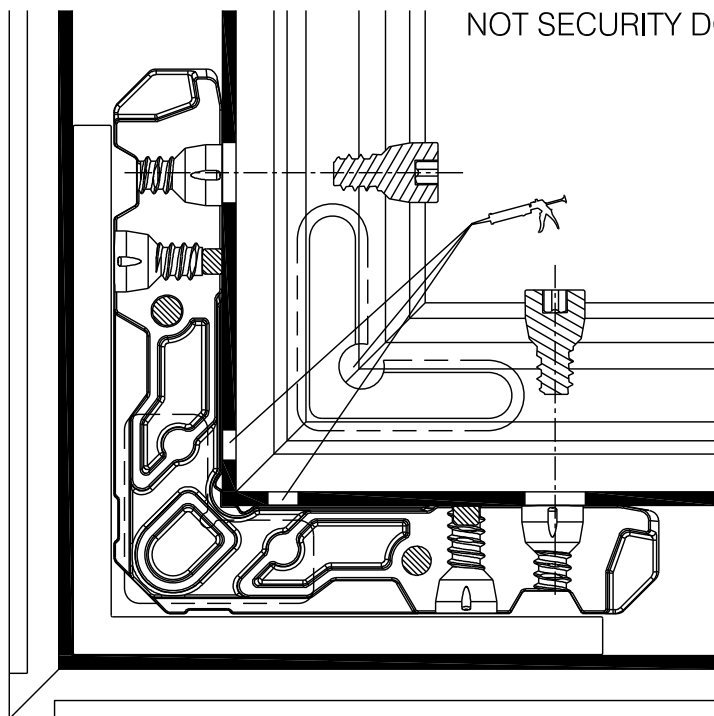
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DRG. No.	C7-Pi-FS 3.10	R1



WHEN THE PROFILE IS ROUTED OUT IT
MAY BE A LOT WEAKER AND SHOULD
BE HANDLED WITH CARE TO PREVENT
THE PROFILE BREAKING



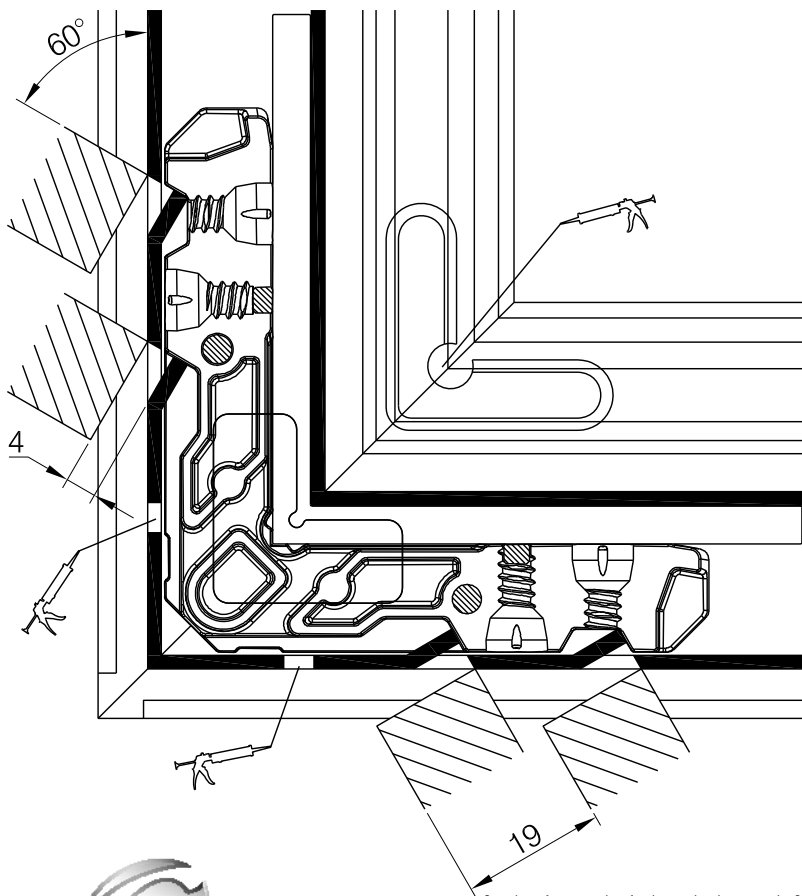
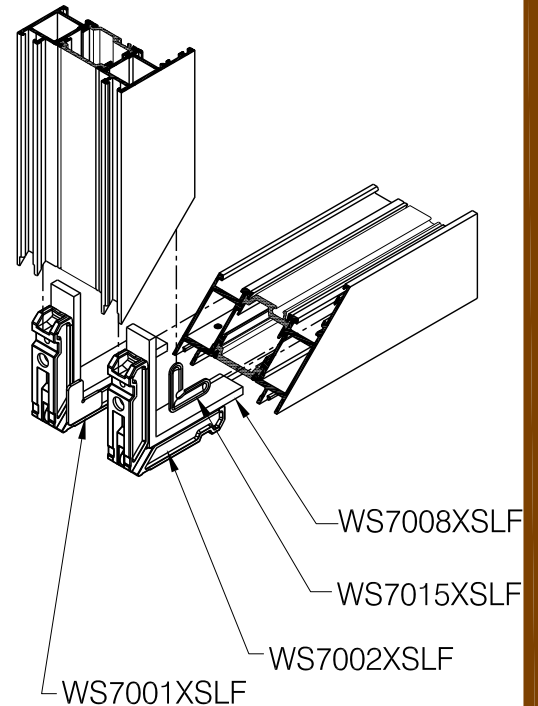
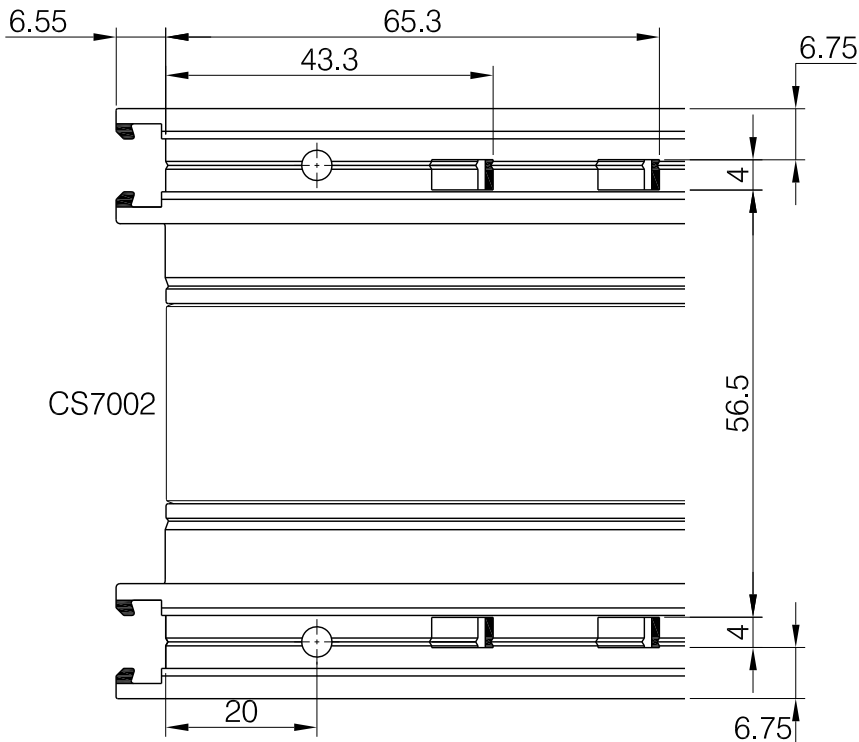
FOR USE WITH HINGE CLAMP PLATE.
NOT SECURITY DOOR OPTION.



- 1) SEAL MATING SURFACES AND WS7001 POCKET.
- 2) INSERT CLEATS AND CHEVRONS.
- 3) ASSEMBLE AND INSERT/TIGHTEN CLEAT PINS WS7003/WS7005.
- 4) INSERT GLUE TO CHEVRON AND CAVITY HOLES AS INDICATED.

SE010WHT (WHITE)
SE010BLK (BLACK)





- 1) SEAL MATING SURFACES AND WS7001 POCKET.
- 2) INSERT CLEATS AND CHEVRONS.
- 3) ASSEMBLE AND CRIMP.
- 4) INSERT GLUE TO CHEVRON AND CAVITY HOLES AS INDICATED.

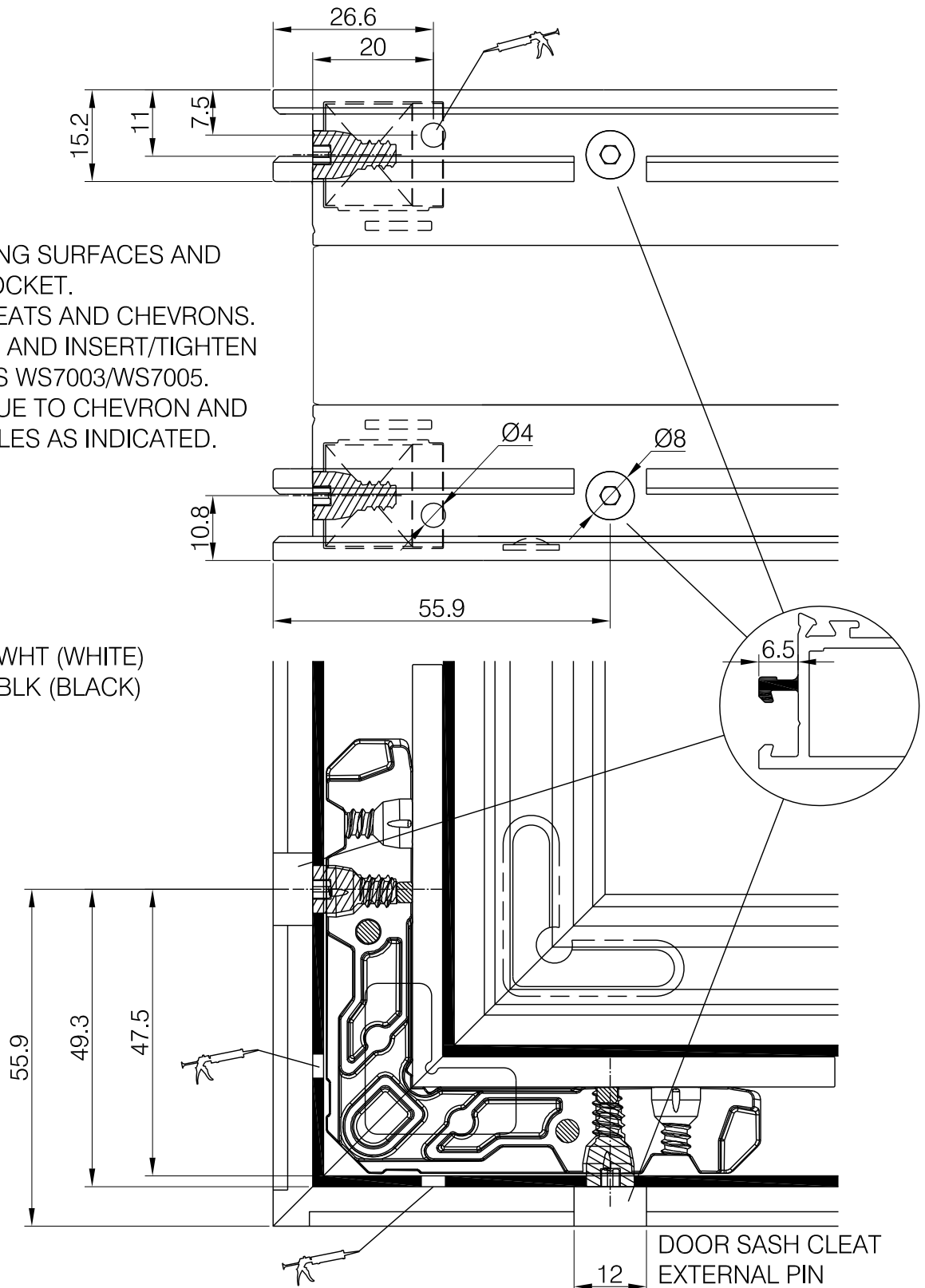
 SE010WHT (WHITE)
SE010BLK (BLACK)



- 1) SEAL MATING SURFACES AND WS7001 POCKET.
- 2) INSERT CLEATS AND CHEVRONS.
- 3) ASSEMBLE AND INSERT/TIGHTEN CLEAT PINS WS7003/WS7005.
- 4) INSERT GLUE TO CHEVRON AND CAVITY HOLES AS INDICATED.



SE010WHT (WHITE)
SE010BLK (BLACK)



**DOOR SASH CLEAT
EXTERNAL PIN
PREPARATION**

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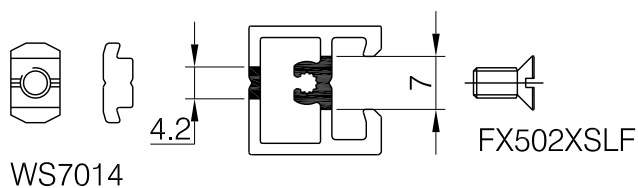
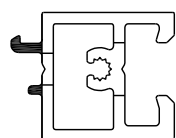
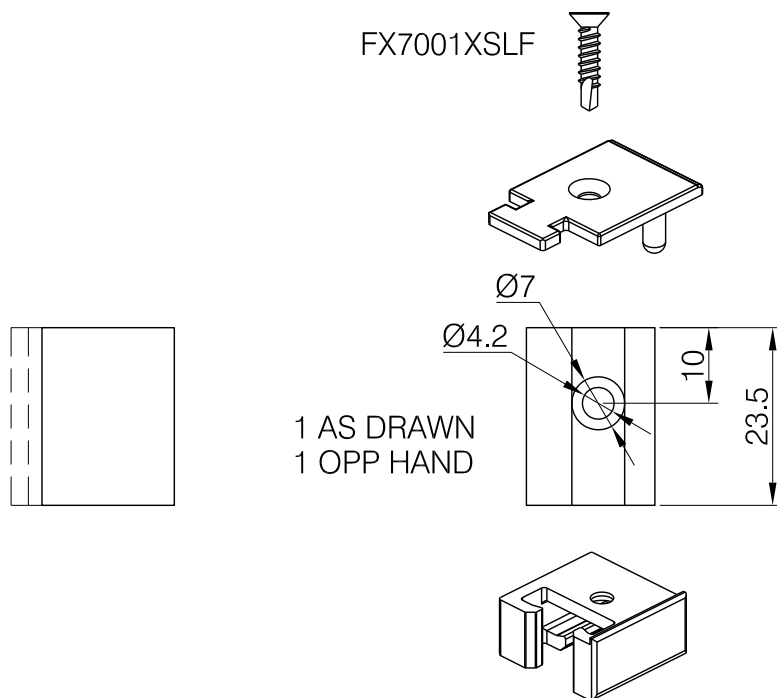


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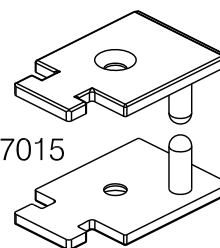


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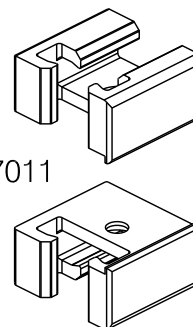
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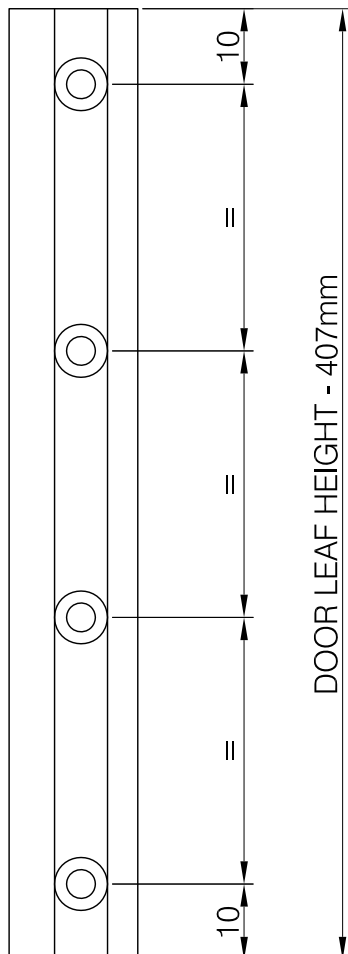
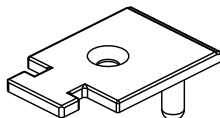


END CAP EC7011

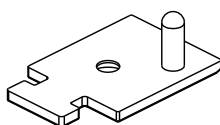
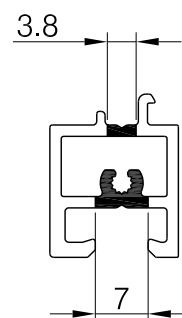




FX7001XSFL

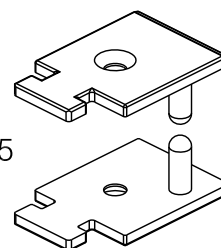


FIX WITH
FX7003XSFL

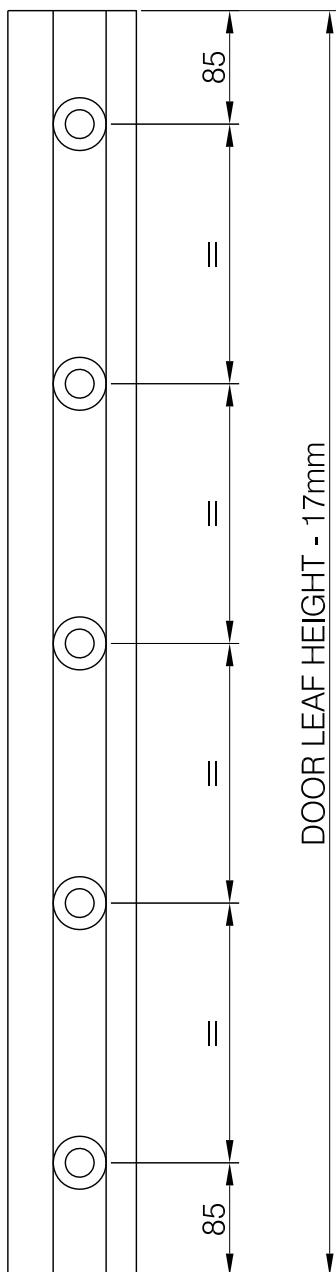
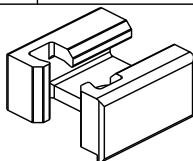
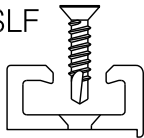


FX7001XSFL

END CAP EC7015

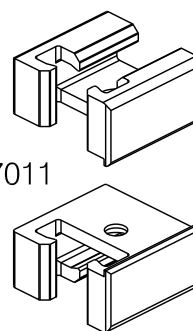
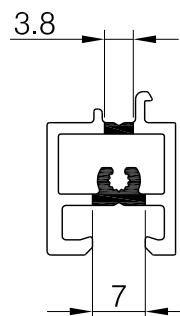


FX7001XSLF



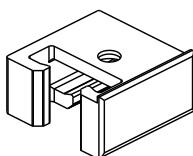
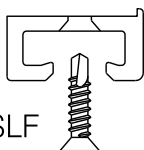
DOOR LEAF HEIGHT - 17mm

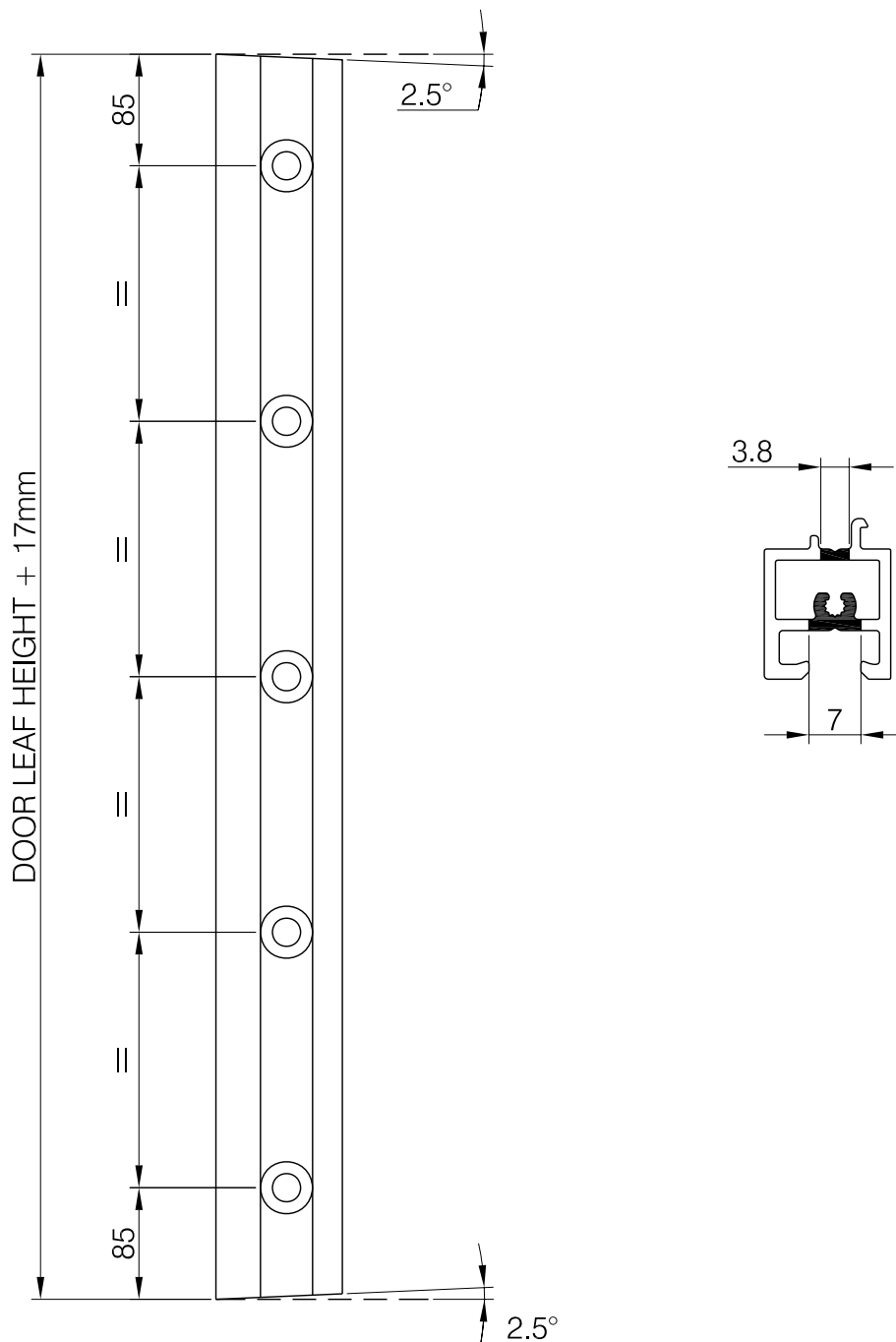
FIX WITH
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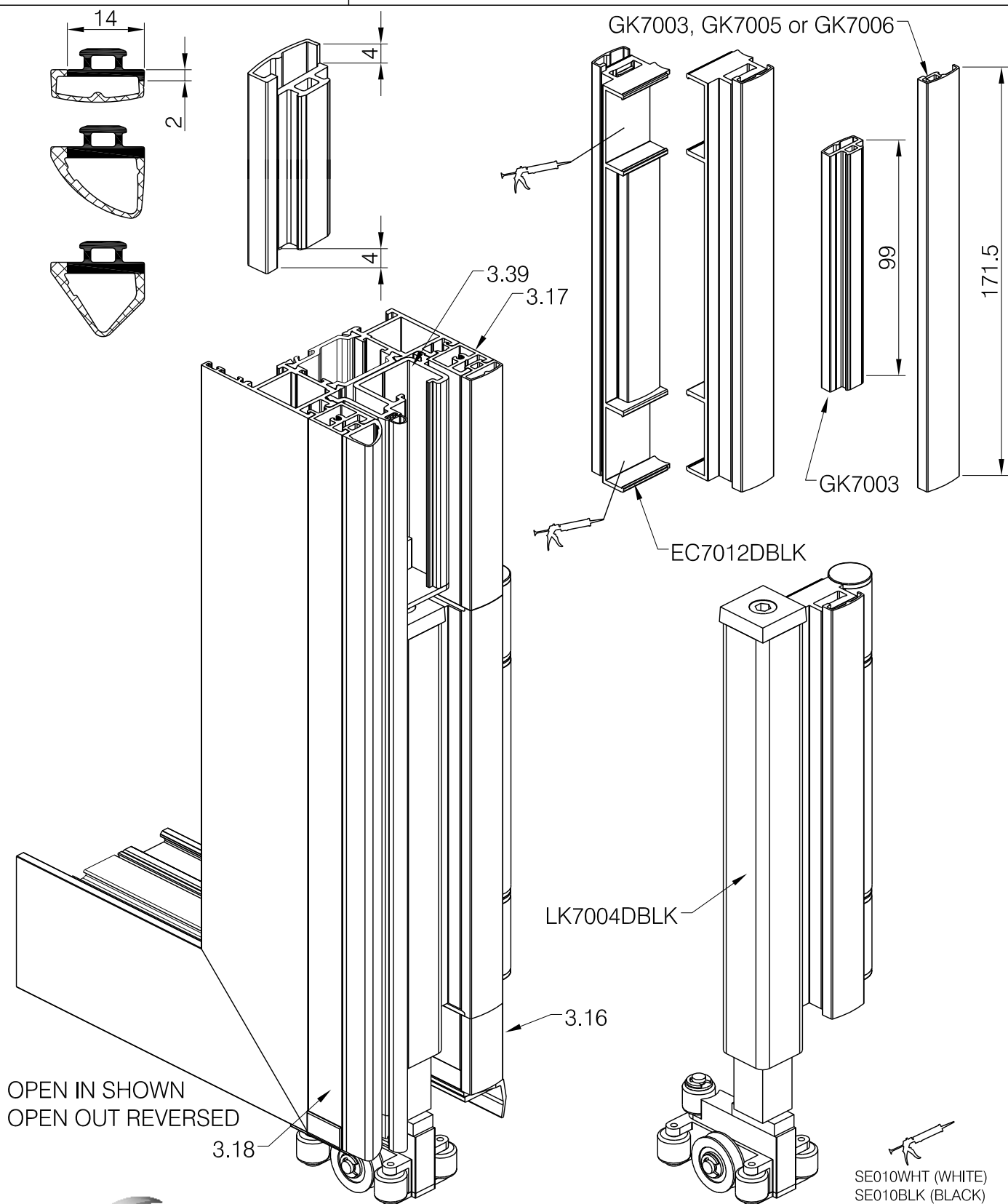


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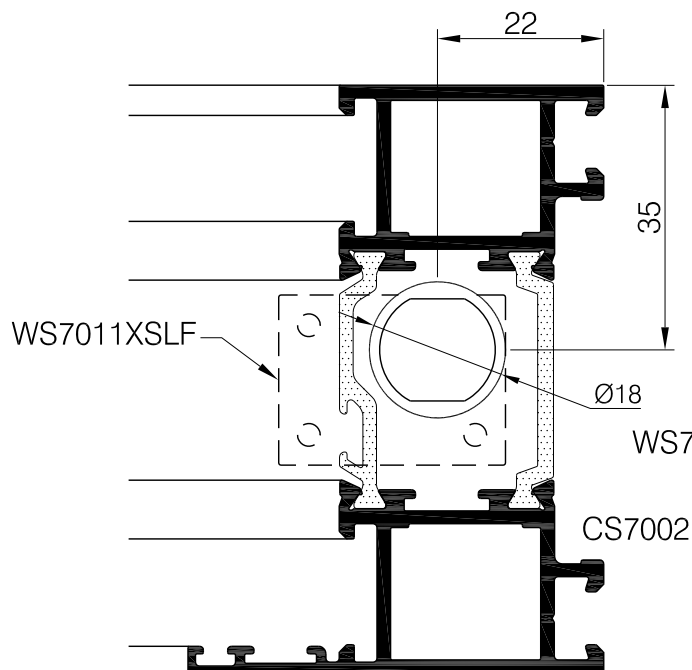
FX7001XSLF



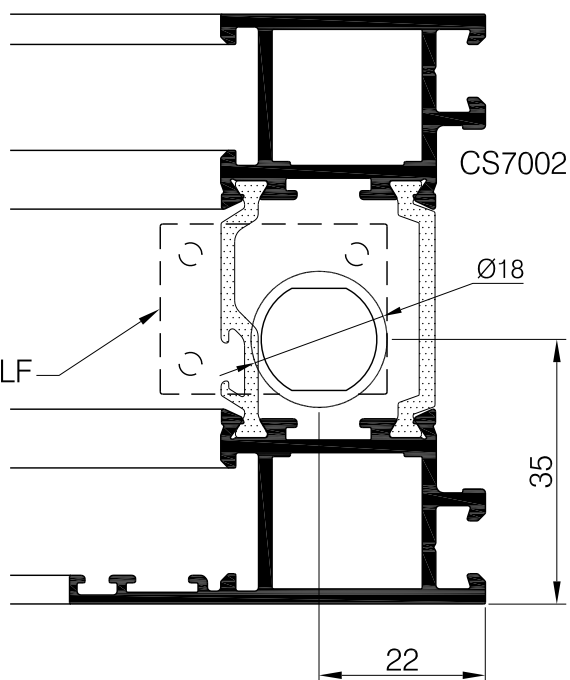




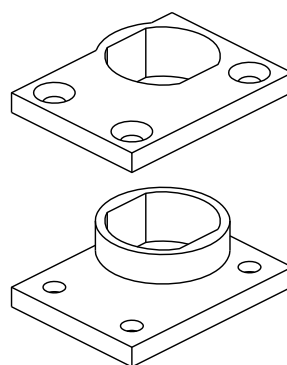
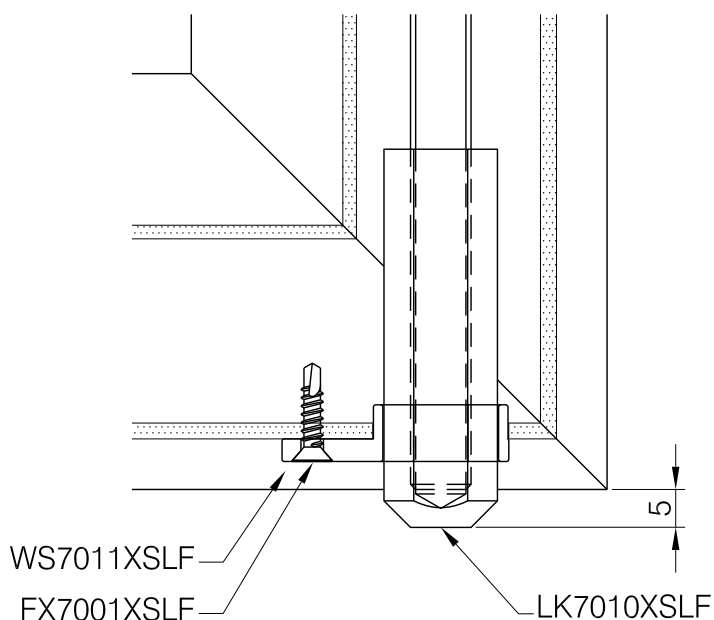
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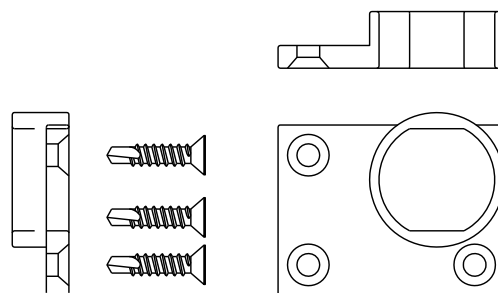
OPEN IN DOOR
PREP TO TOP AND BOTTOM
RAIL OF SHOOTBOLT STILE



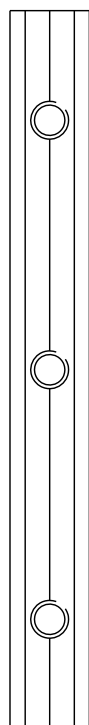
OPEN OUT DOOR
PREP TO TOP AND BOTTOM
RAIL OF SHOOTBOLT STILE



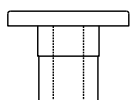
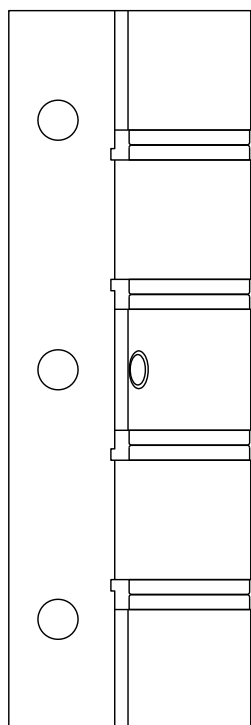
SHOOTBOLT ROD GUIDE PLATE
WS7011 FIXED HEAD AND SILL UPON
ROD END CAP LK7010 BEING FITTED.



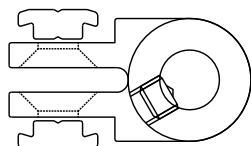
HINGE CLAMP
PLATE OPTION



FX078XSFLF



WS7015



HINGE CLAMP
PLATE FIXINGS



M5 x 8mm CSK.
FX7010XSFLF



No10 x 32mm CSK.
FX7011XSFLF



M5 x 8mm CSK.
FX7010XSFLF

SECURITY
OPTION FIXINGS



No10 x 32mm CSK.
FX7011XSFLF



No10 x 32mm CSK.
FX7011XSFLF



No10 x 32mm CSK.
FX7011XSFLF

FOR ALL HINGES TO LK7001 /
LK7002 / LK7003 & LK7004



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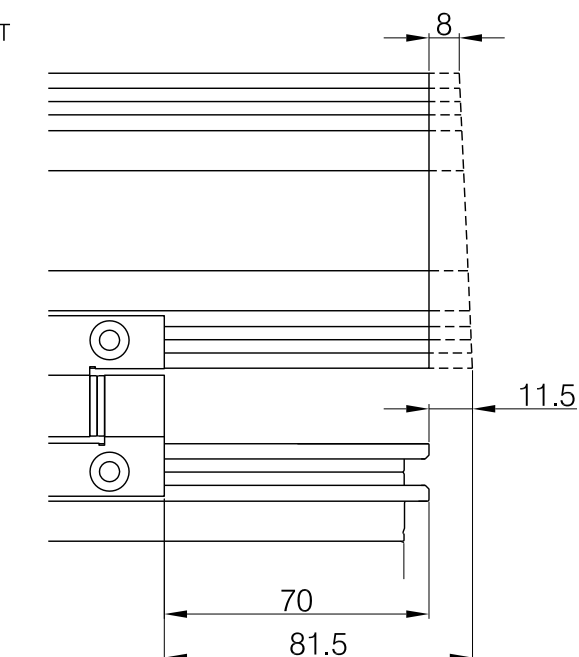
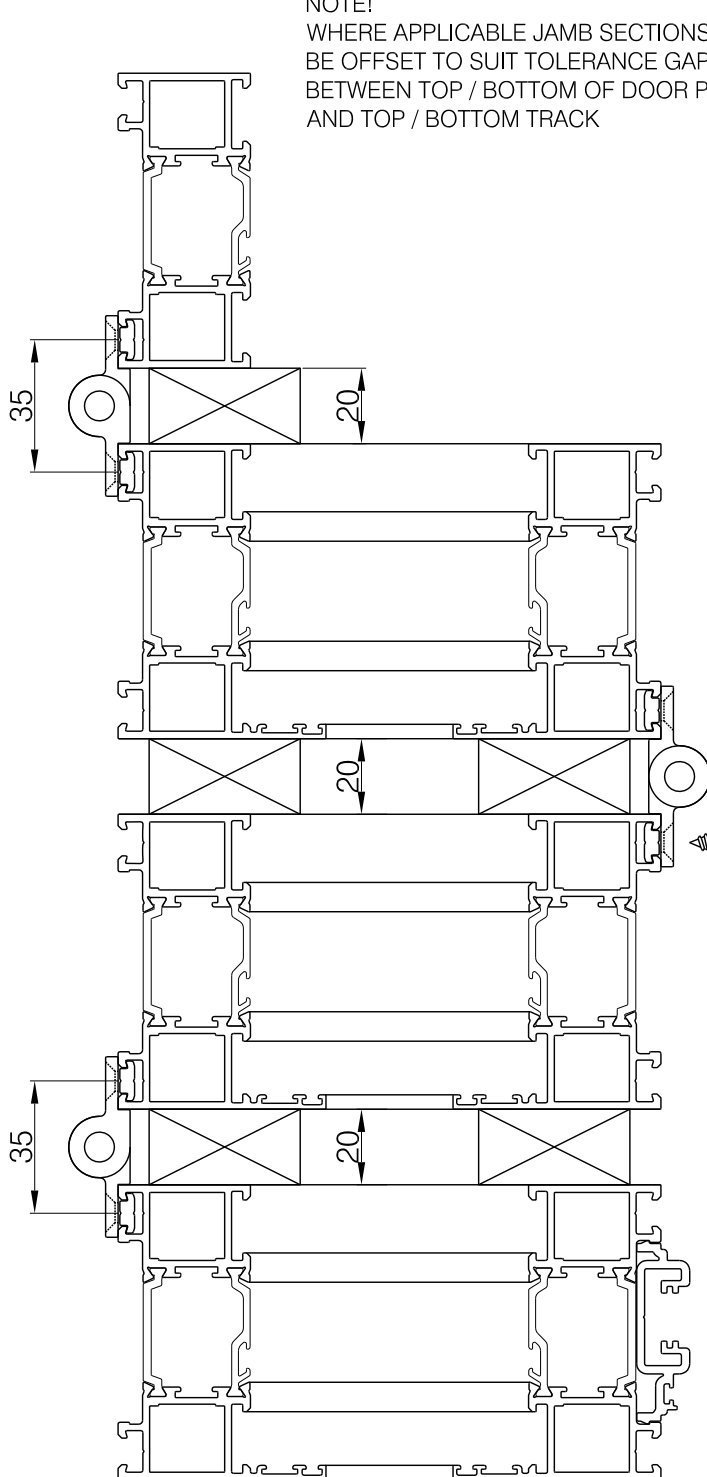
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NOTE!

WHERE APPLICABLE JAMB SECTIONS MUST
BE OFFSET TO SUIT TOLERANCE GAP
BETWEEN TOP / BOTTOM OF DOOR PANEL
AND TOP / BOTTOM TRACK



 M5 x 8mm CSK. TO CLAMP PLATE
FX7010XSLF

 No10 x 32mm CSK. CENTRAL DEAD/SECURITY FIX
FX7011XSLF

HINGE PANEL ALIGNMENT

POSITION PANELS ON PROTECTED WORKBENCH
WITH PANELS ARRANGED IN CONFIGURATION
REQUIRED FROM BOTTOM TO TOP
(1st PANEL - BOTTOM) (2nd PANEL - MIDDLE) (3rd
PANEL - TOP) ETC...

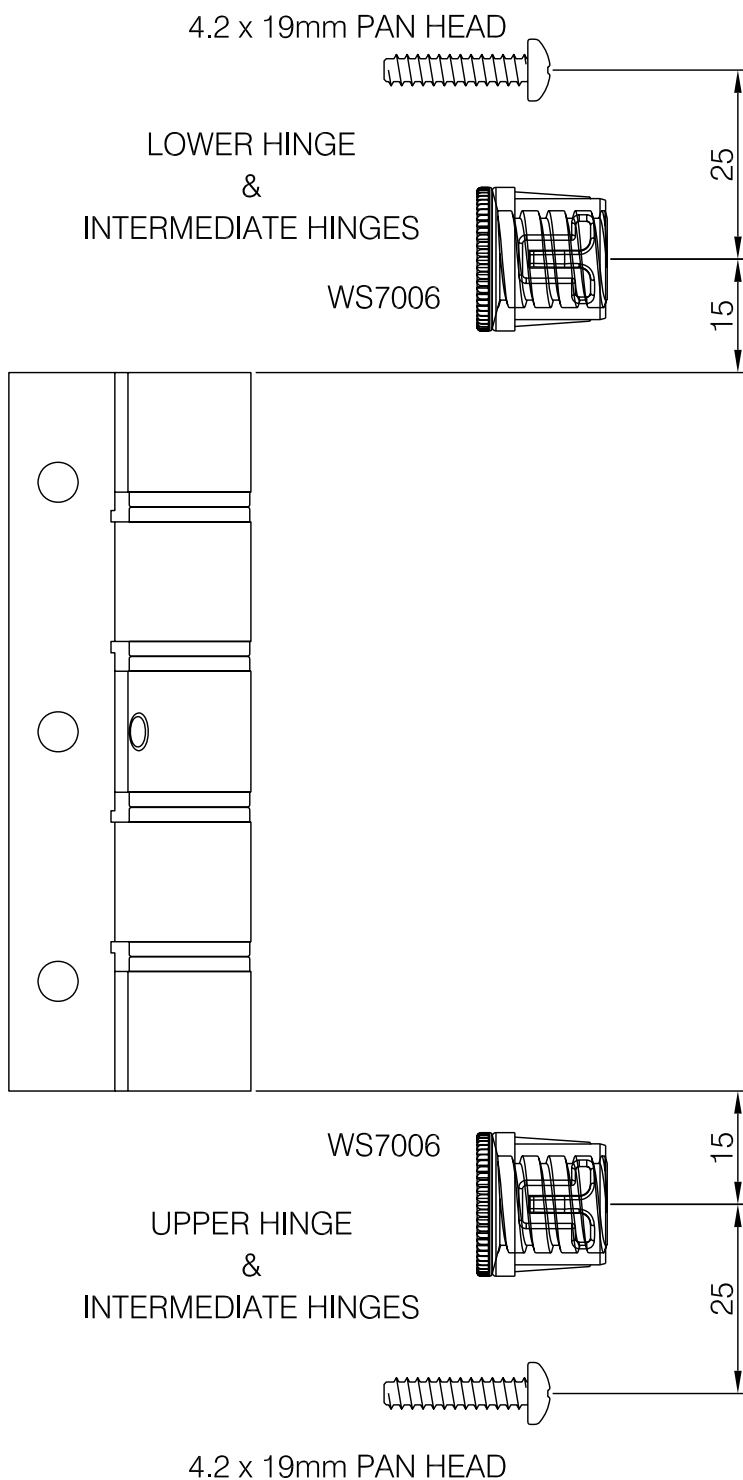
ENSURE THAT THE PANEL SIDES INCLUDING THE
TOP AND BOTTOM RAILS OF ALL PANELS ARE LEVEL
AND SQUARE WITH EACH OTHER.

CHECK HINGE CENTER LINE TO HINGE CENTER LINE
AND PACK BETWEEN PANELS ACCORDINGLY
BEFORE FIXING.

TAPPED BACK PLATE IS SUPPLIED WITH GRUB
SCREW TO AID IN LOCATION AND FITTING OF HINGE.

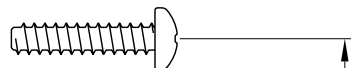
BACK PLATES CAN BE ALIGNED AND LOCKED OFF
IN POSITION AS PRE CHECK BEFORE FITTING
HINGES OR IF HINGES ARE TO BE FITTED ON SITE.



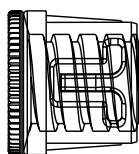


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4.2 x 19mm PAN
HEAD



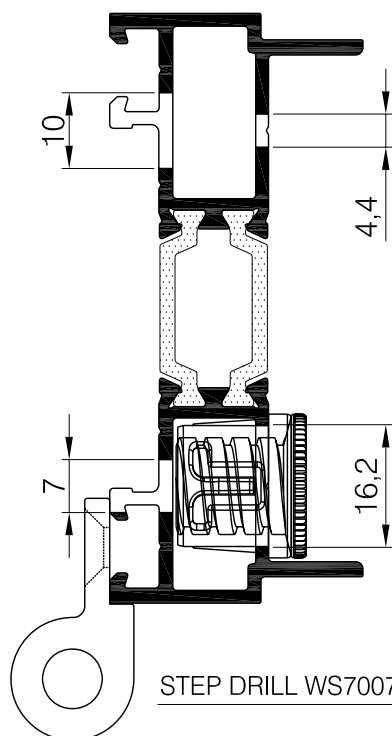
WS7006



4.2 x 19mm PAN
HEAD



CS7005



HINGE SIDE

Ø4.4

Ø10

Ø7

Ø16.2

125



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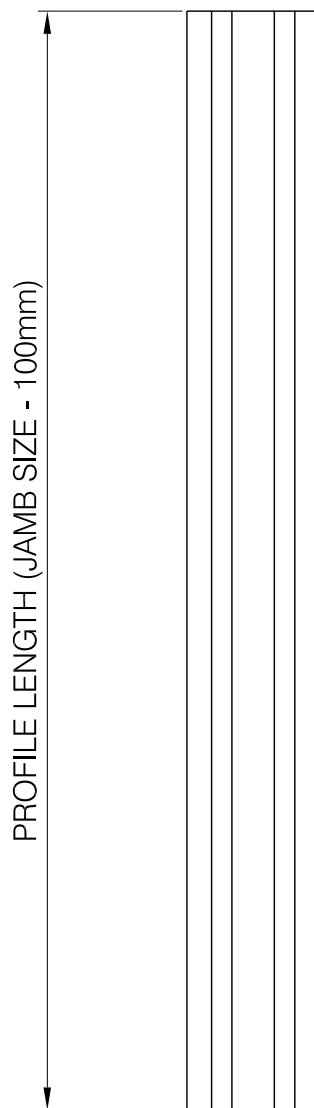
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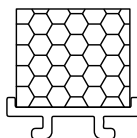
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DATE	27-07-2012	
DRAWN	JPRG / CAD	
DRG. No.	C7-Pi-FS 3.25 R0	

comar7Pi

TITLE	POLYAMIDE PERFORMANCE DOORS COMAR 7Pi FOLDING SLIDING DOORS	SHEET No. 3.26
SUB TITLE	FOLDING SLIDING THERMALLY BROKEN DOORS GK7012 INSERT TO CS7001 JAMB	



EXPANDING FOAM TAPE
APPLIED AS REQUIRED



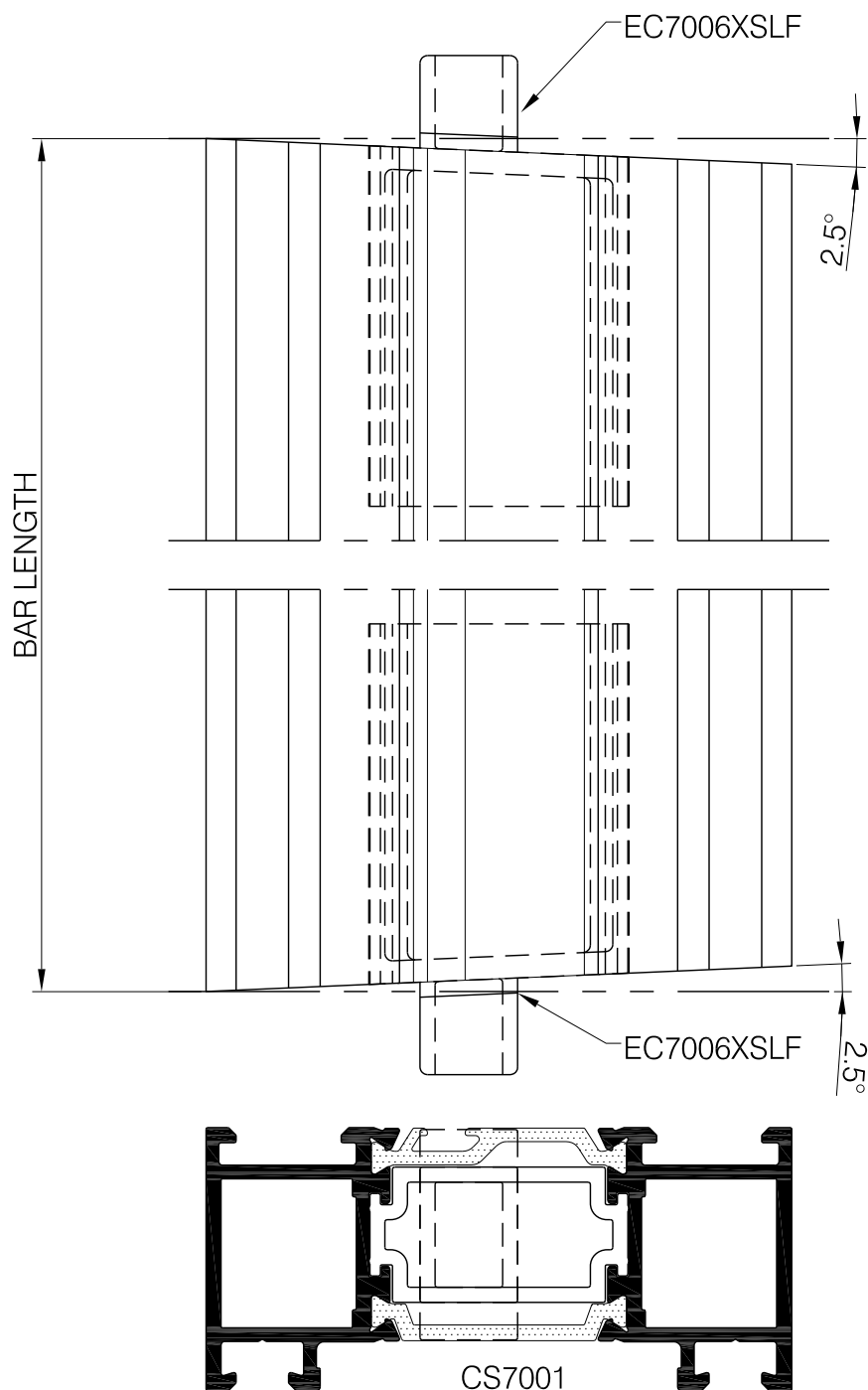
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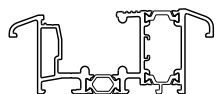


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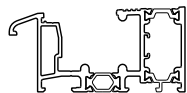
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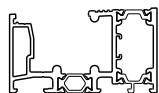




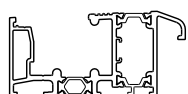
CS7008



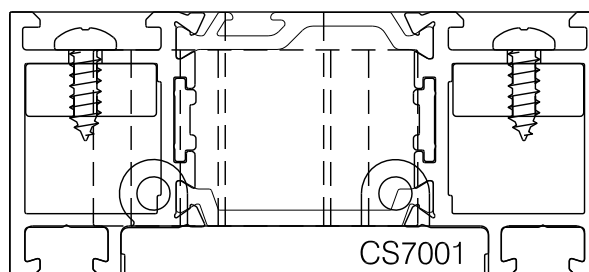
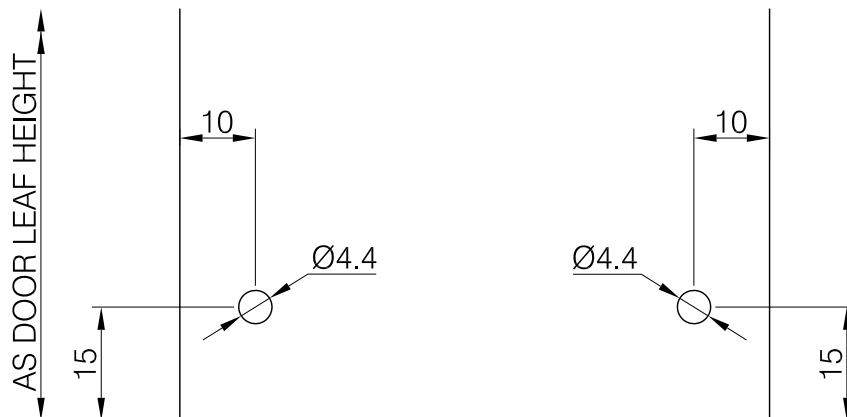
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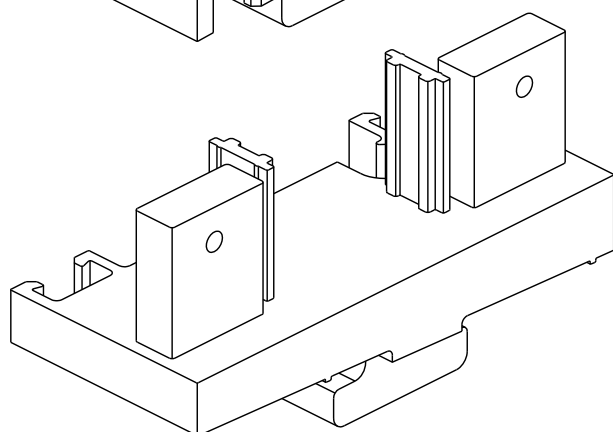
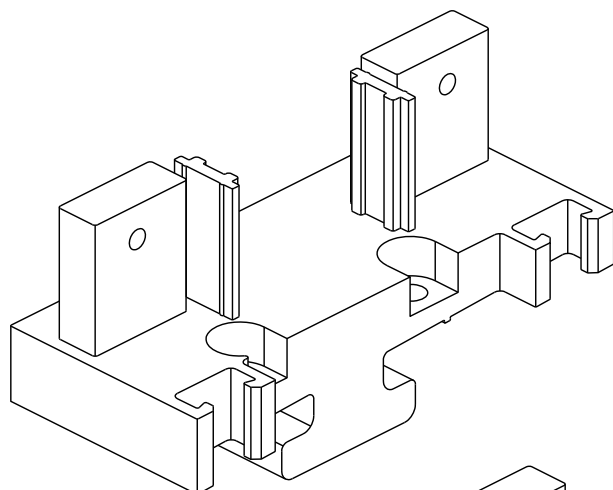
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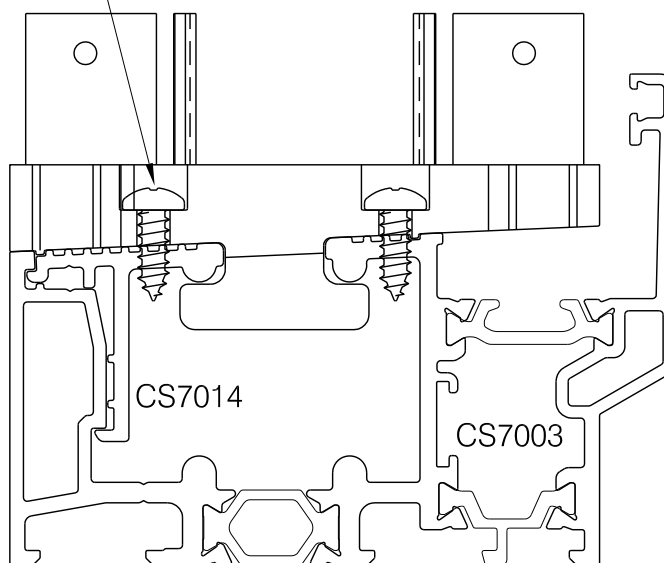
SPECIAL
ORDER



CS7001



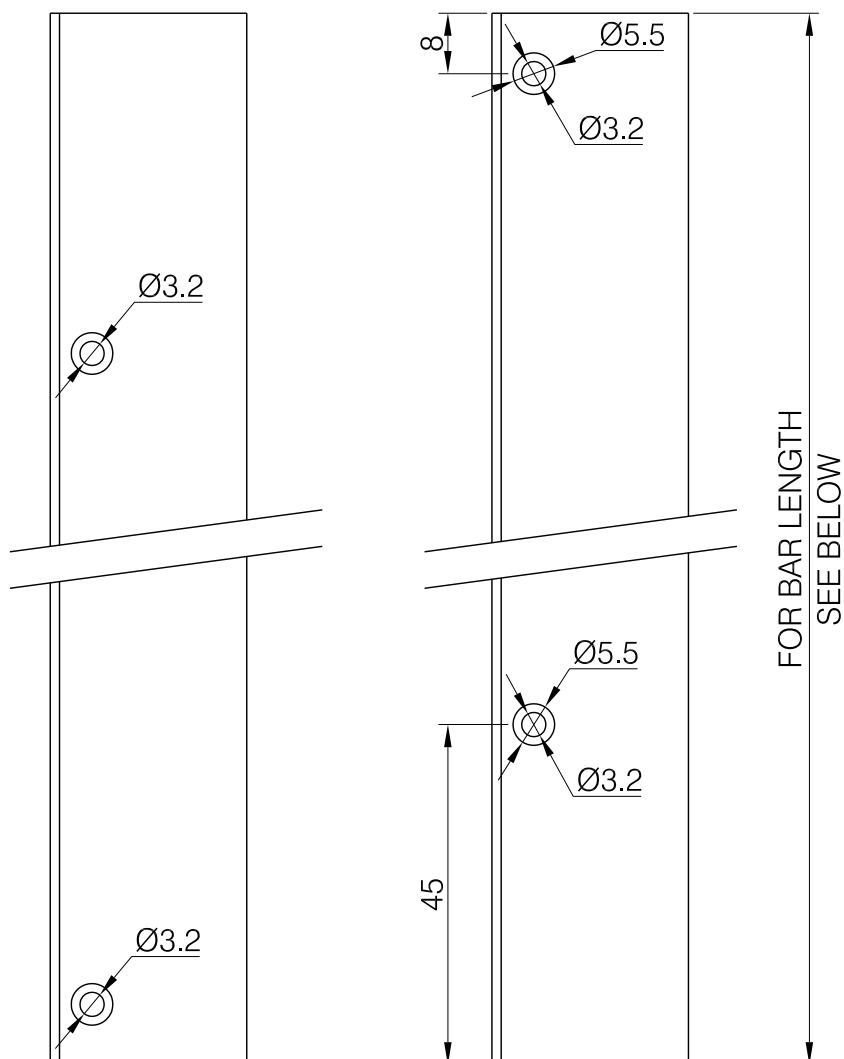
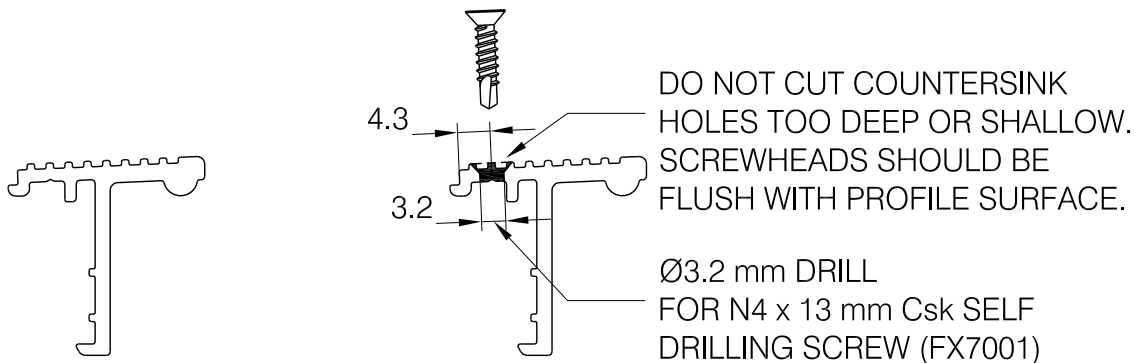
FX033SXLF.
FIXING NOT REQUIRED TO BASE IF
NOT MAKING FIXED OUTER FRAME.



CS7014

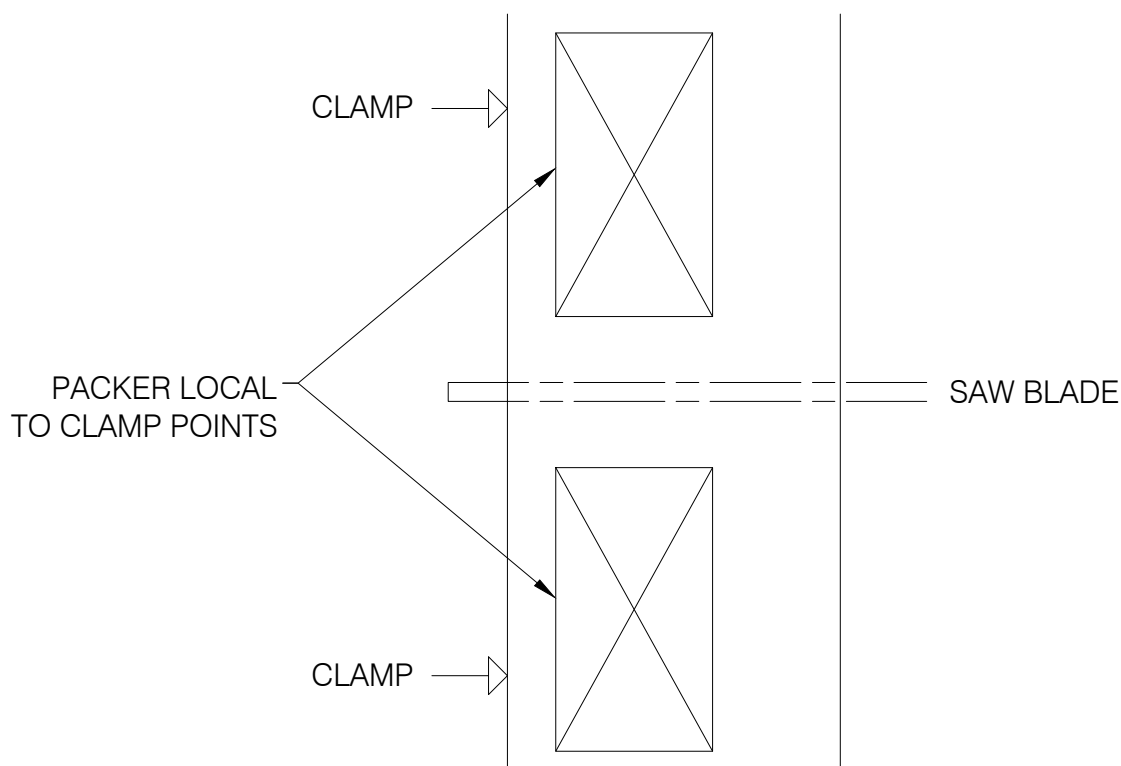
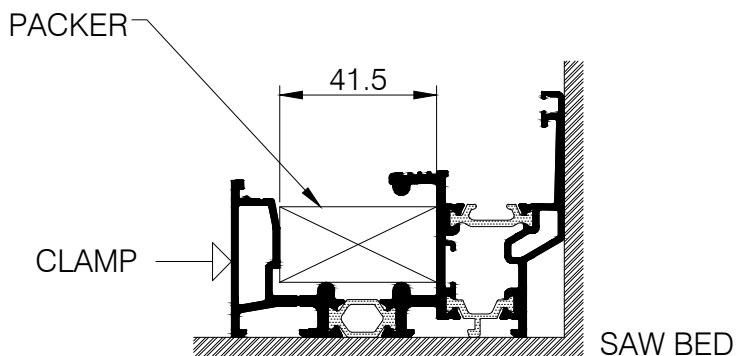
CS7003

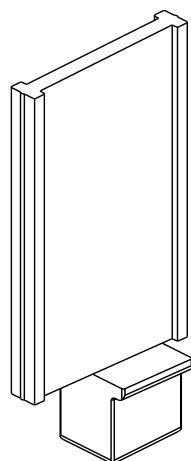
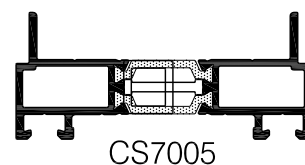
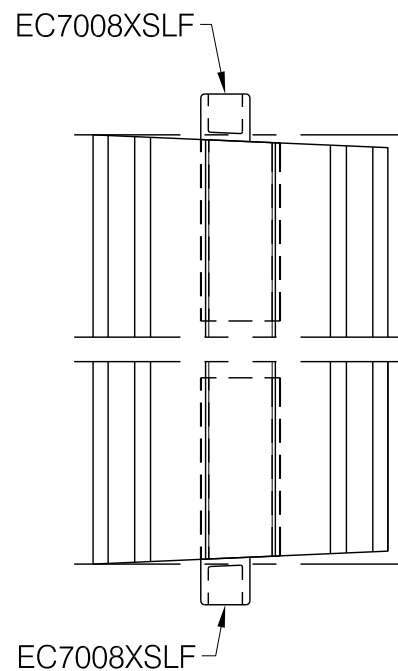
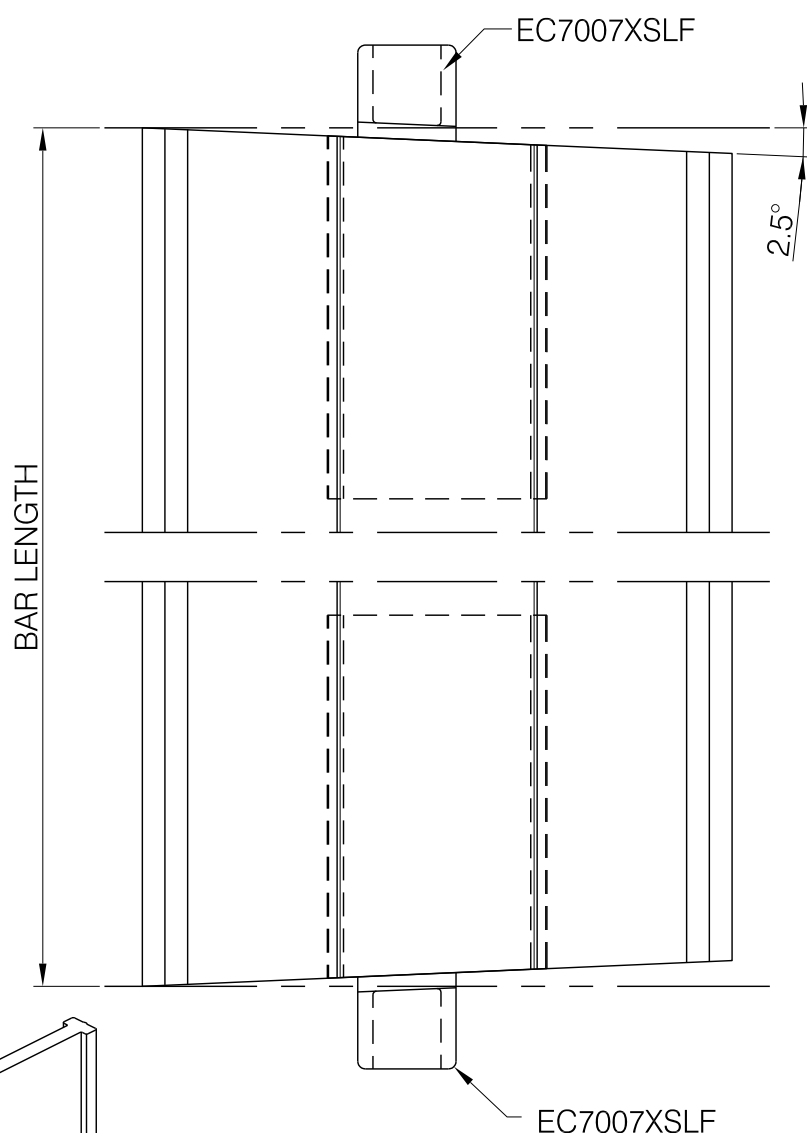




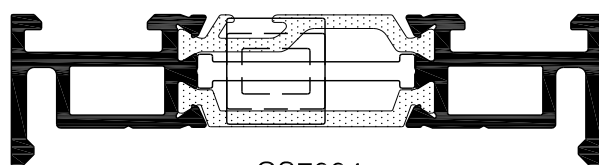
2 OR 3 DOOR STACK - BAR LENGTH AT 280mm
4 OR 5 DOOR STACK - BAR LENGTH AT 475.5mm
6 OR 7 DOOR STACK - BAR LENGTH AT 671mm



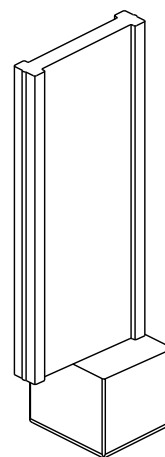




EC7007XSLF



CS7004



EC7008XSLF



comar 7Pi

TITLE

POLYAMIDE PERFORMANCE DOORS
COMAR 7Pi FOLDING SLIDING DOORS

SHEET No.

3.32

SUB TITLE

FOLDING SLIDING THERMALLY BROKEN DOORS
INTENTIONALLY BLANK PAGE

INTENTIONALLY
BLANK



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DATE	30-08-2013	
DRAWN	JPRG / CAD	
DRG. No.	C7-Pi-FS 3.32	R1

comar 7Pi

TITLE

POLYAMIDE PERFORMANCE DOORS
COMAR 7Pi FOLDING SLIDING DOORS

SHEET No.

3.33

SUB TITLE

FOLDING SLIDING THERMALLY BROKEN DOORS
INTENTIONALLY BLANK PAGE

INTENTIONALLY
BLANK



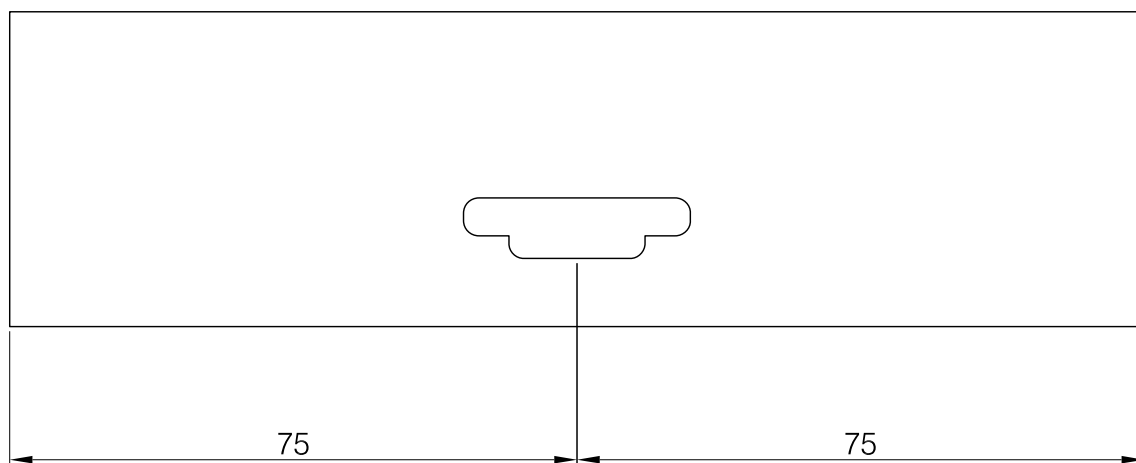
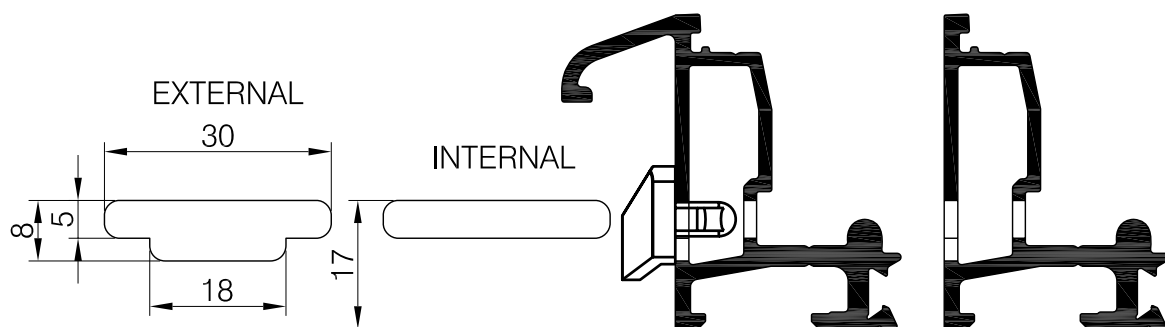
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DRG. No.	C7-Pi-FS 3.33	R1



SLOT FROM EACH END OF BAR AND CENTRAL



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comar 7Pi

TITLE

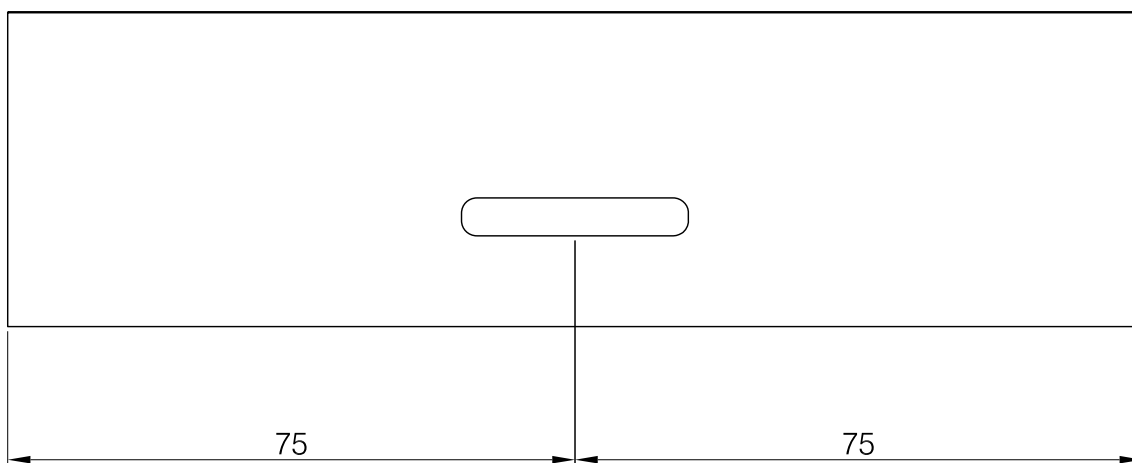
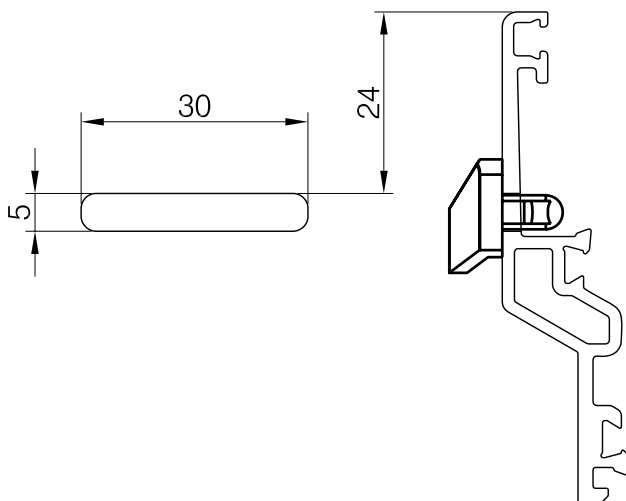
**POLYAMIDE PERFORMANCE DOORS
COMAR 7Pi FOLDING SLIDING DOORS**

SHEET No.

3.35

SUB TITLE

**FOLDING SLIDING THERMALLY BROKEN DOORS
OPEN IN REBATED SILL TRACK DRAINAGE**



SLOT FROM EACH END OF BAR AND CENTRAL



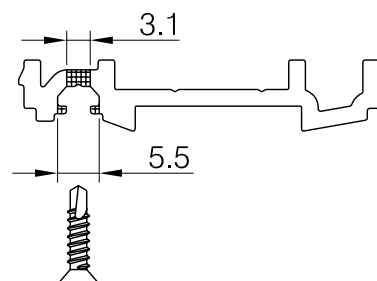
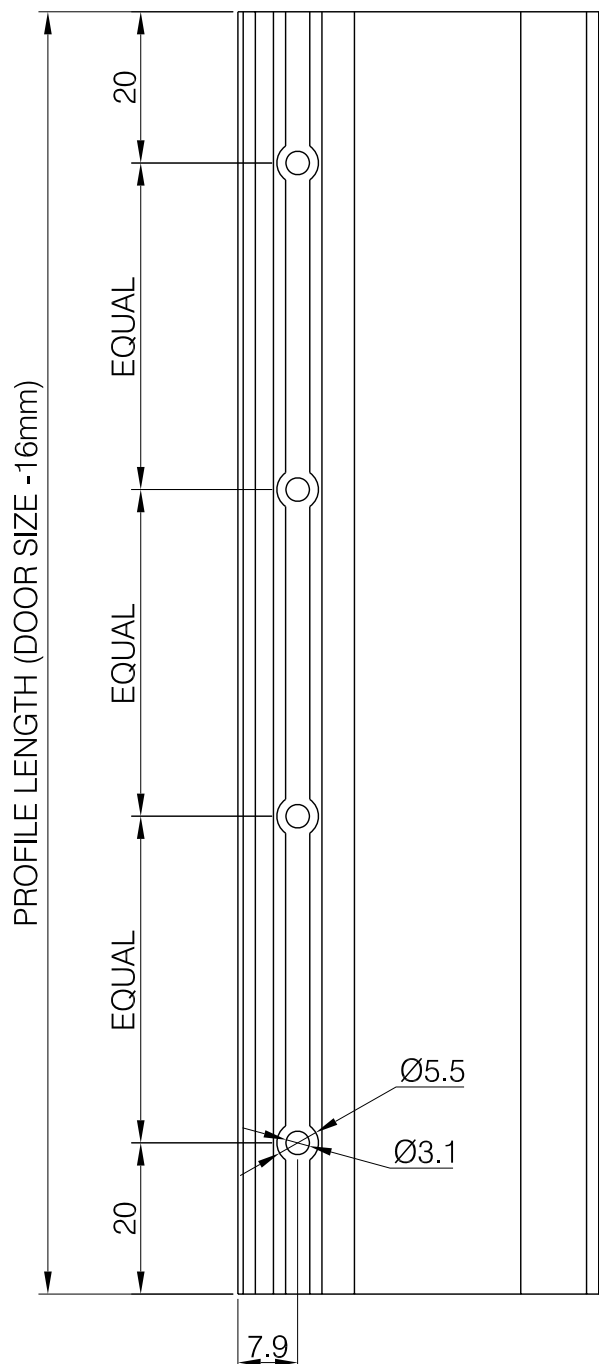
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**FX7001XSLF
N4 x 13 Csk SELF
DRILLING SCREW**



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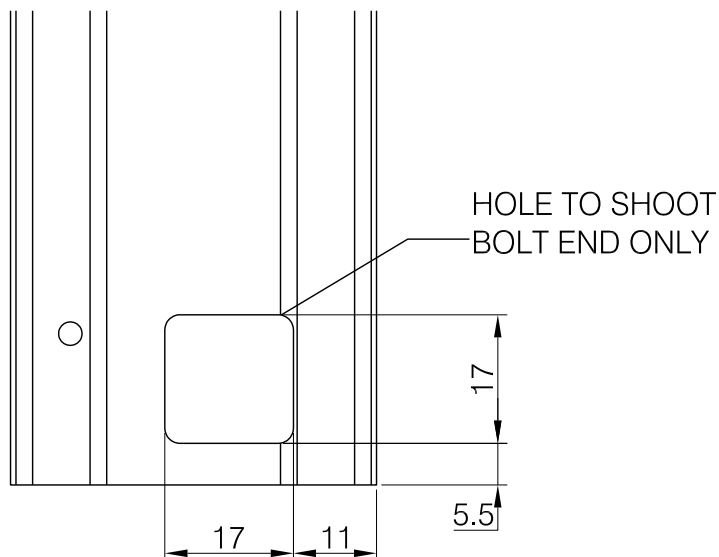
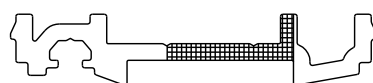


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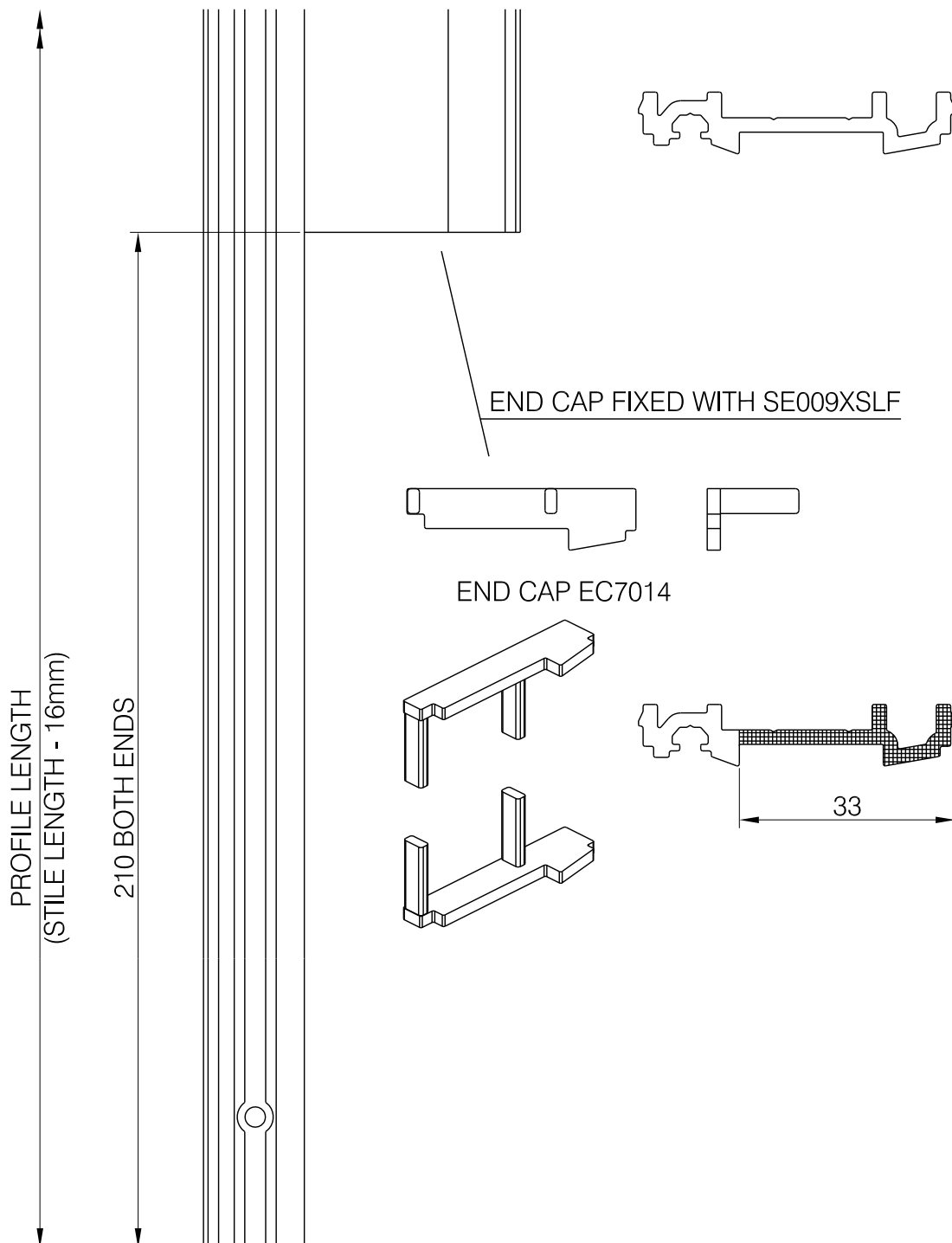
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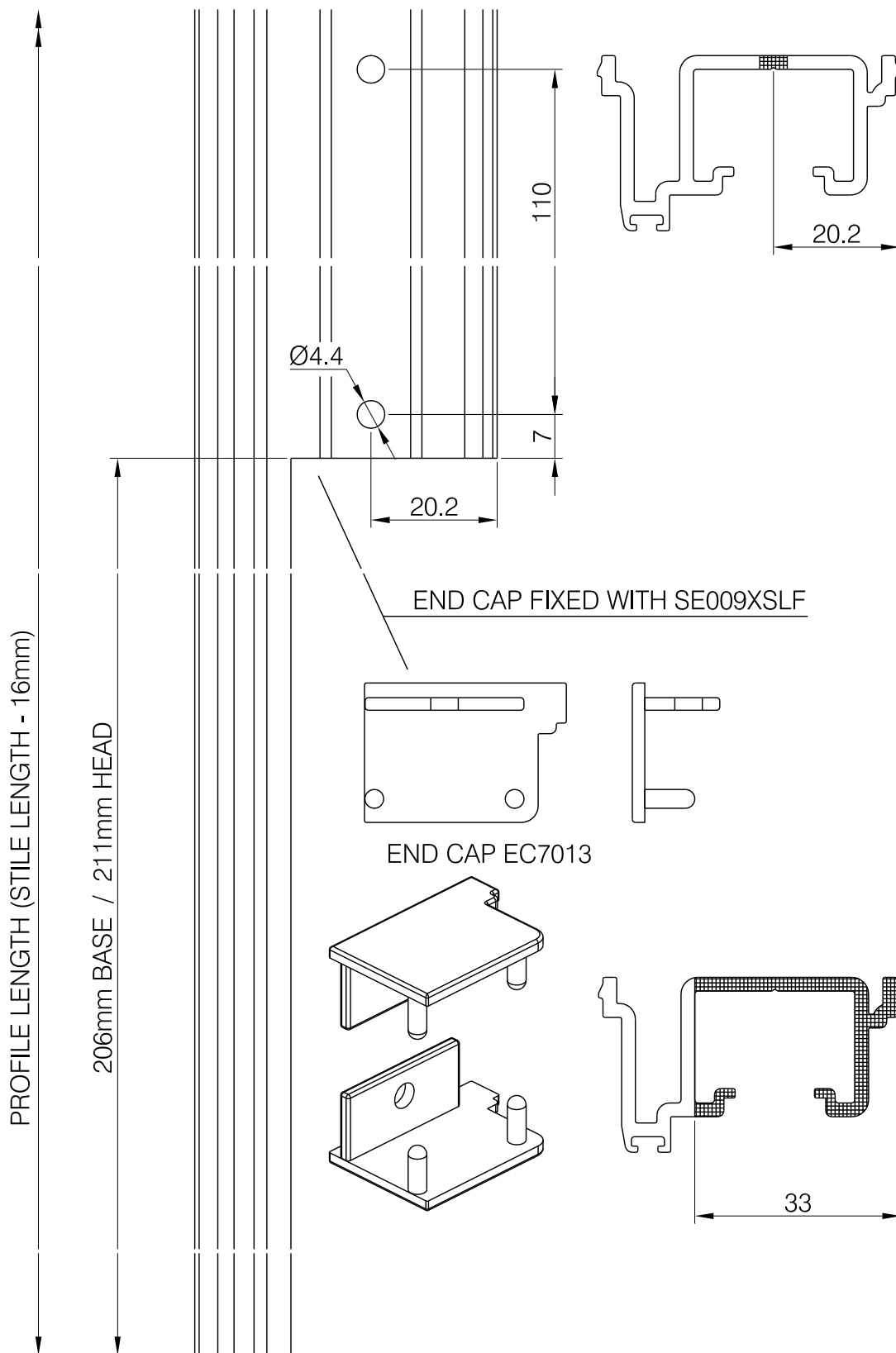
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DRG. No.	C7-Pi-FS 3.36	R0

TITLE	POLYAMIDE PERFORMANCE DOORS COMAR 7Pi FOLDING SLIDING DOORS	SHEET No. 3.37
SUB TITLE	FOLDING SLIDING THERMALLY BROKEN DOORS GK7008 SHOOTBOLT PREPARATION FOR CENTRE SEAL CARRIER	



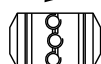
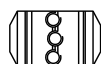
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DATE	30-08-2013	
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DRG. No.	C7-Pi-FS 3.37 R1	





EC7013 (SEE 3.39)

ALIGNMENT MARK

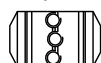
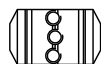


HEAD SHOOTBOLT

GK094



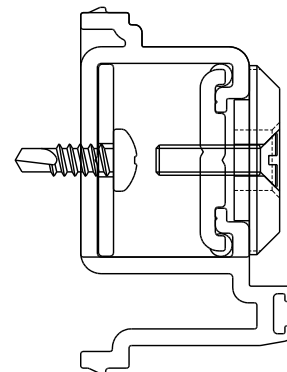
PROFILE LENGTH - 676mm
(STILE LENGTH - 676mm)



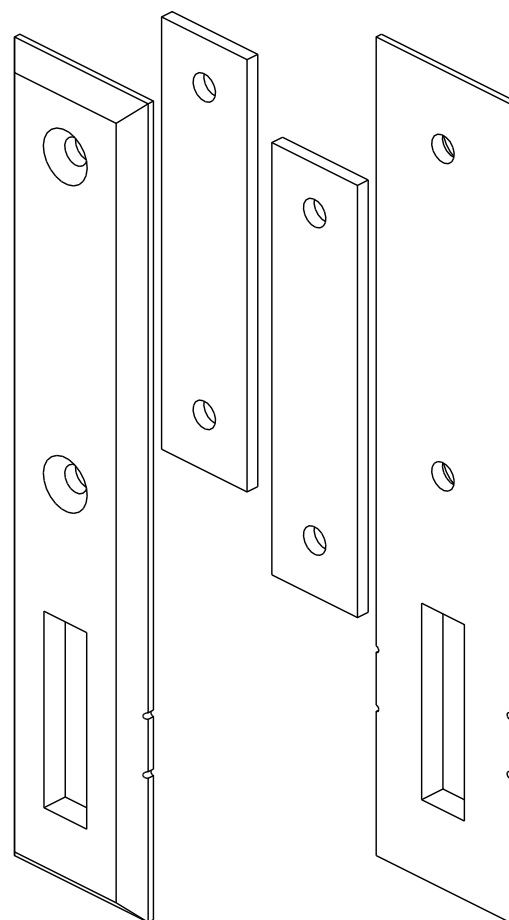
ALIGNMENT MARK

EC7013 (SEE 3.39)

BASE SHOOTBOLT

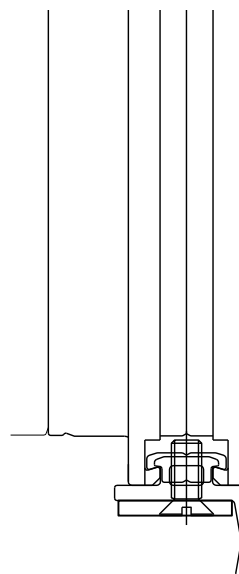
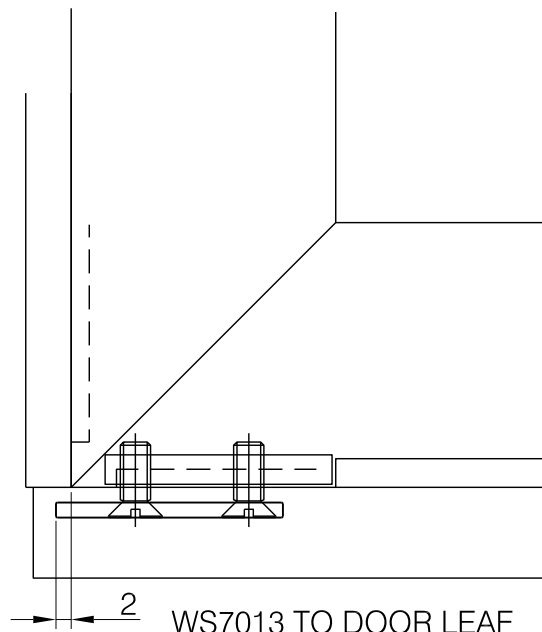


GK7011

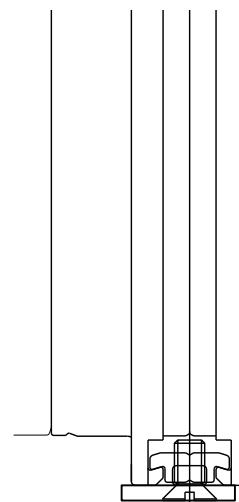


LK7018

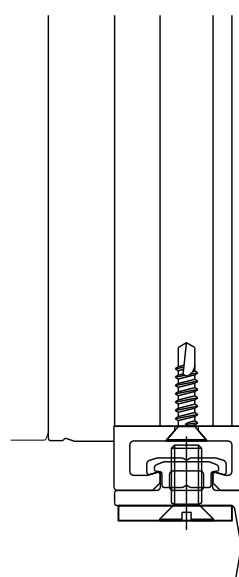
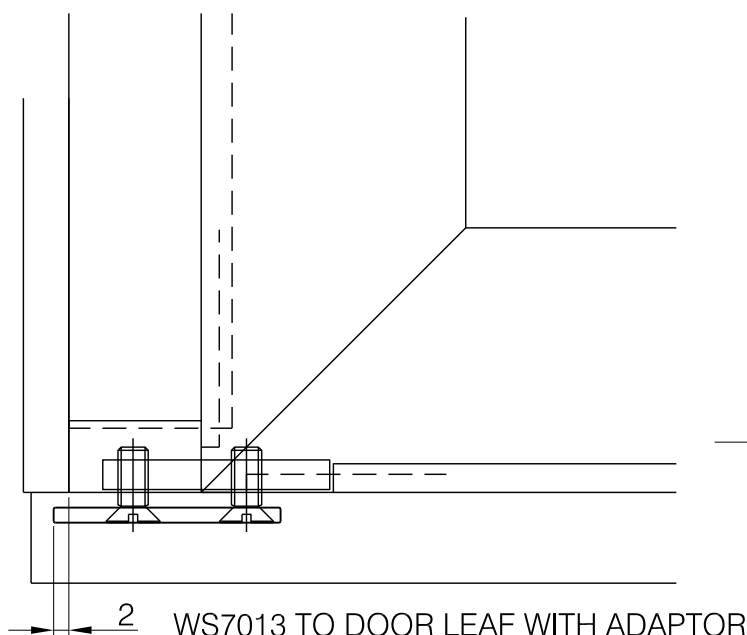




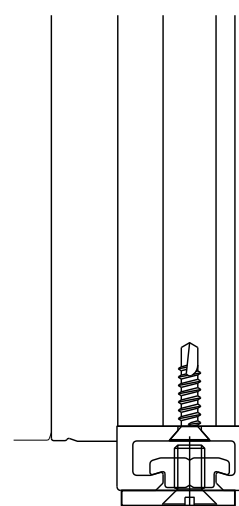
FX7008XSLF
10mm SCREW



FX502XSLF
8mm SCREW



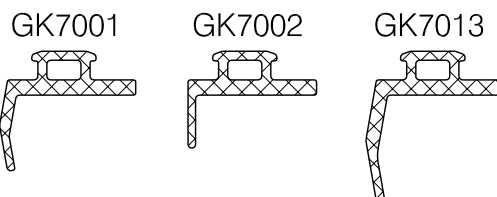
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10mm SCREW



FX502XSLF
8mm SCREW

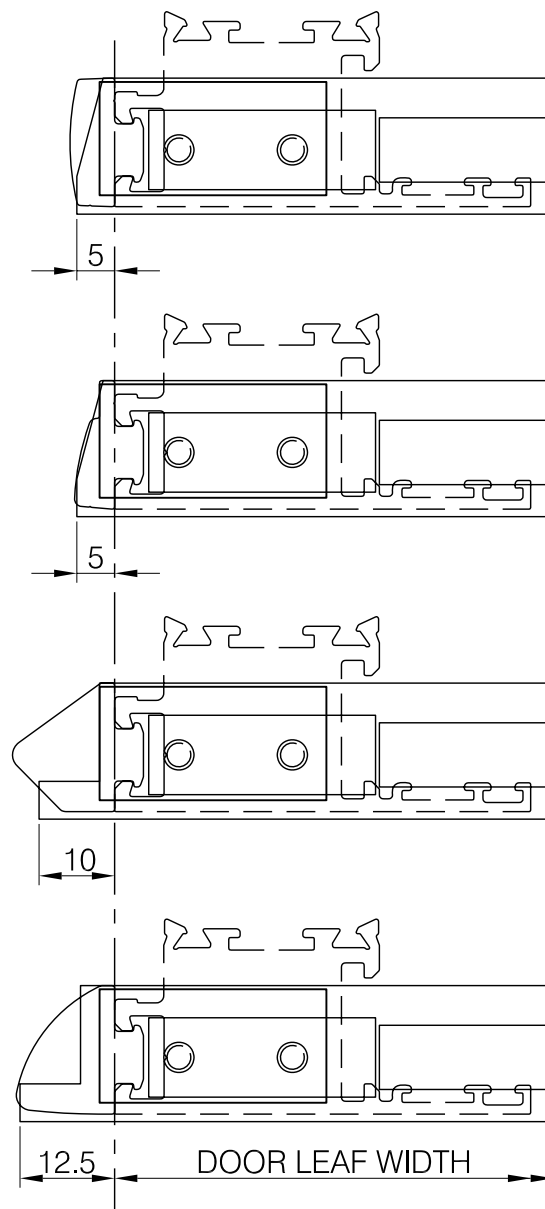
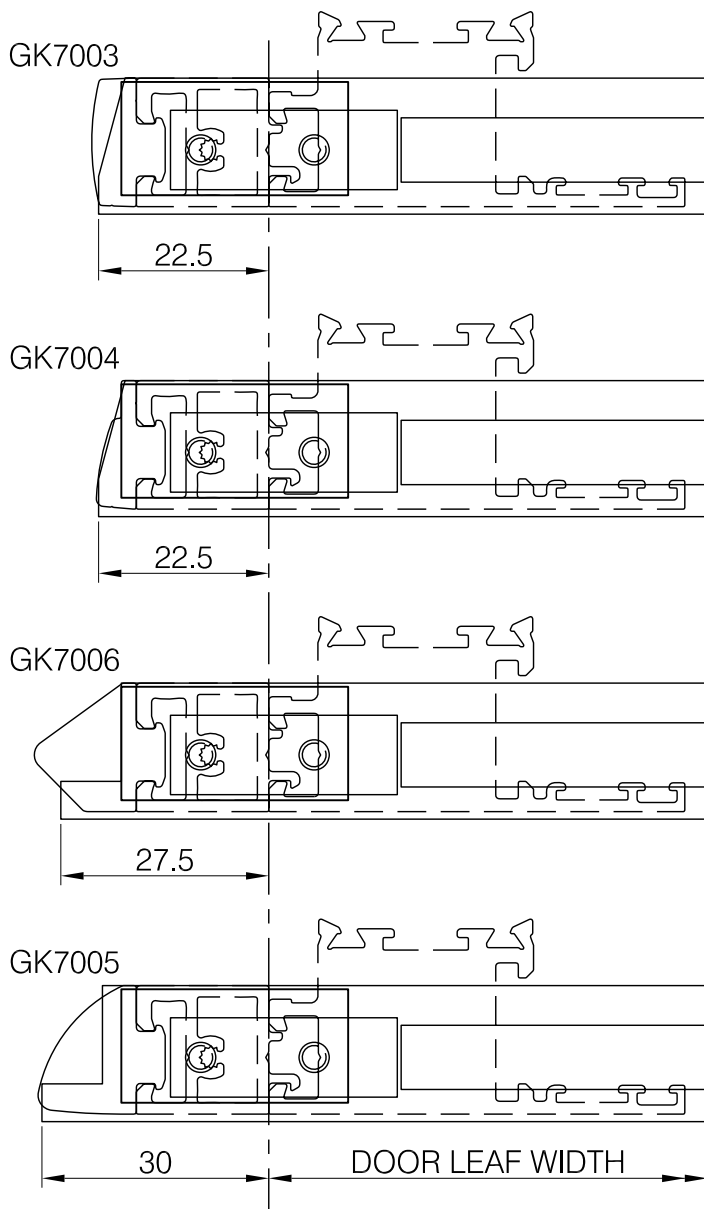


HORIZONTAL GASKET LENGTH TO



GASKET COMBINATIONS TO ADAPTOR

GASKET COMBINATIONS TO DOOR LEAF



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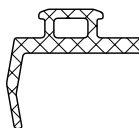
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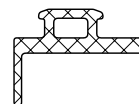
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DRAWN	JPRG / CAD	
DRG. No.	C7-Pi-FS 3.42	R0

END PREPARATION TO HORIZONTAL GASKET

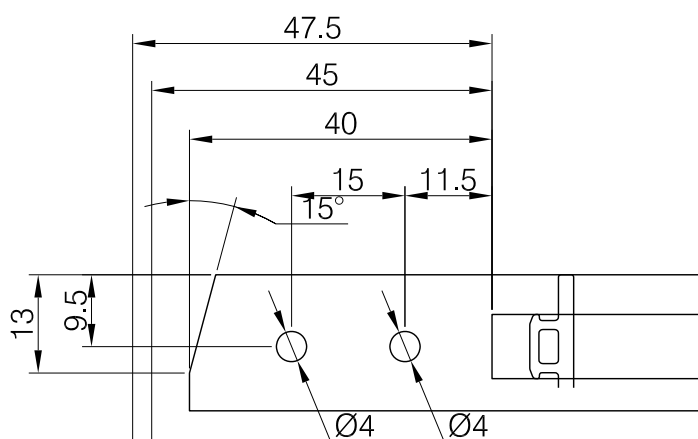
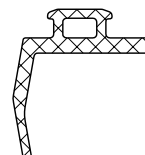
GK7001



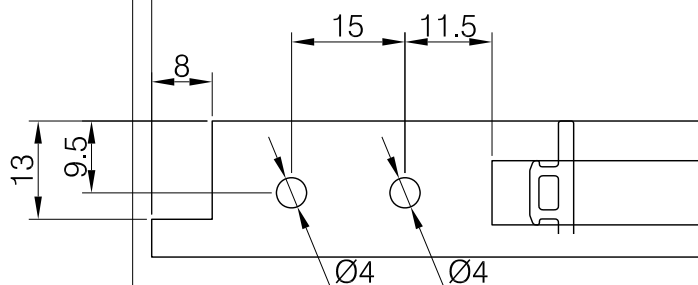
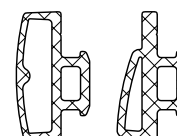
GK7002



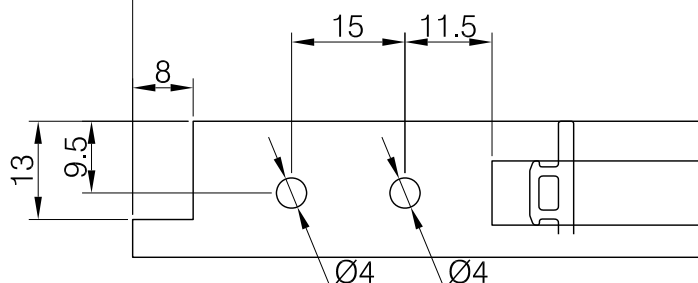
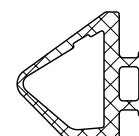
GK7013



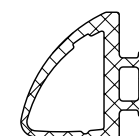
PREP FOR GK7003 &
GK7004 JOINT



PREP FOR GK7006
JOINT



PREP FOR GK7005
JOINT



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DATE	27-07-2012	
DRAWN	JPRG / CAD	
DRG. No.	C7-Pi-FS 3.43	R0

comar7Pi

TITLE

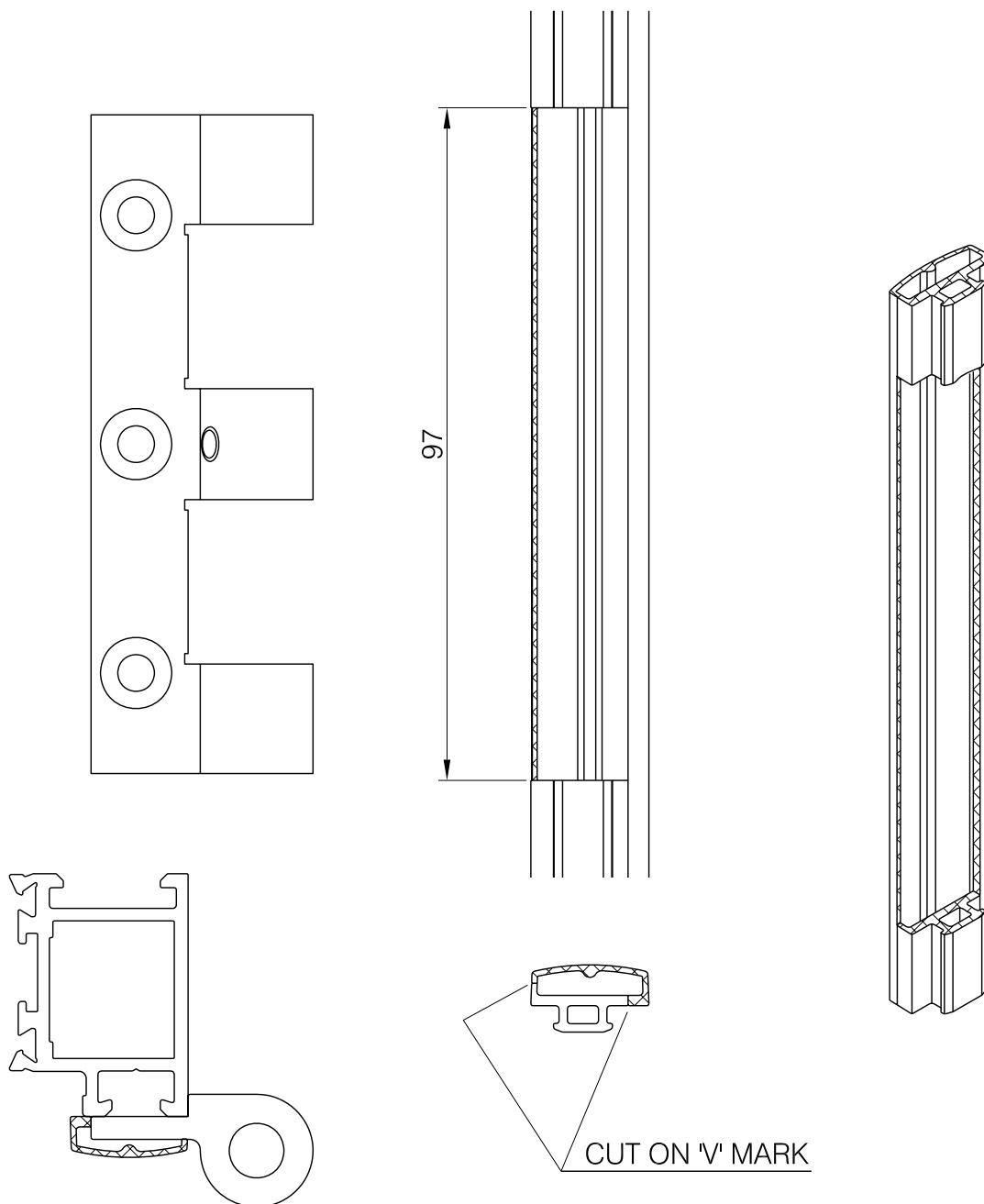
**POLYAMIDE PERFORMANCE DOORS
COMAR 7Pi FOLDING SLIDING DOORS**

SHEET No.

3.44

SUB TITLE

**FOLDING SLIDING THERMALLY BROKEN DOORS
GK7003 GASKET CUTOUT AROUND HINGE**



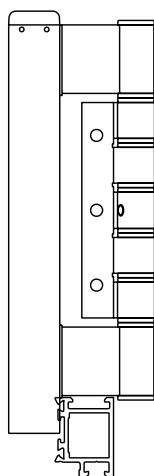
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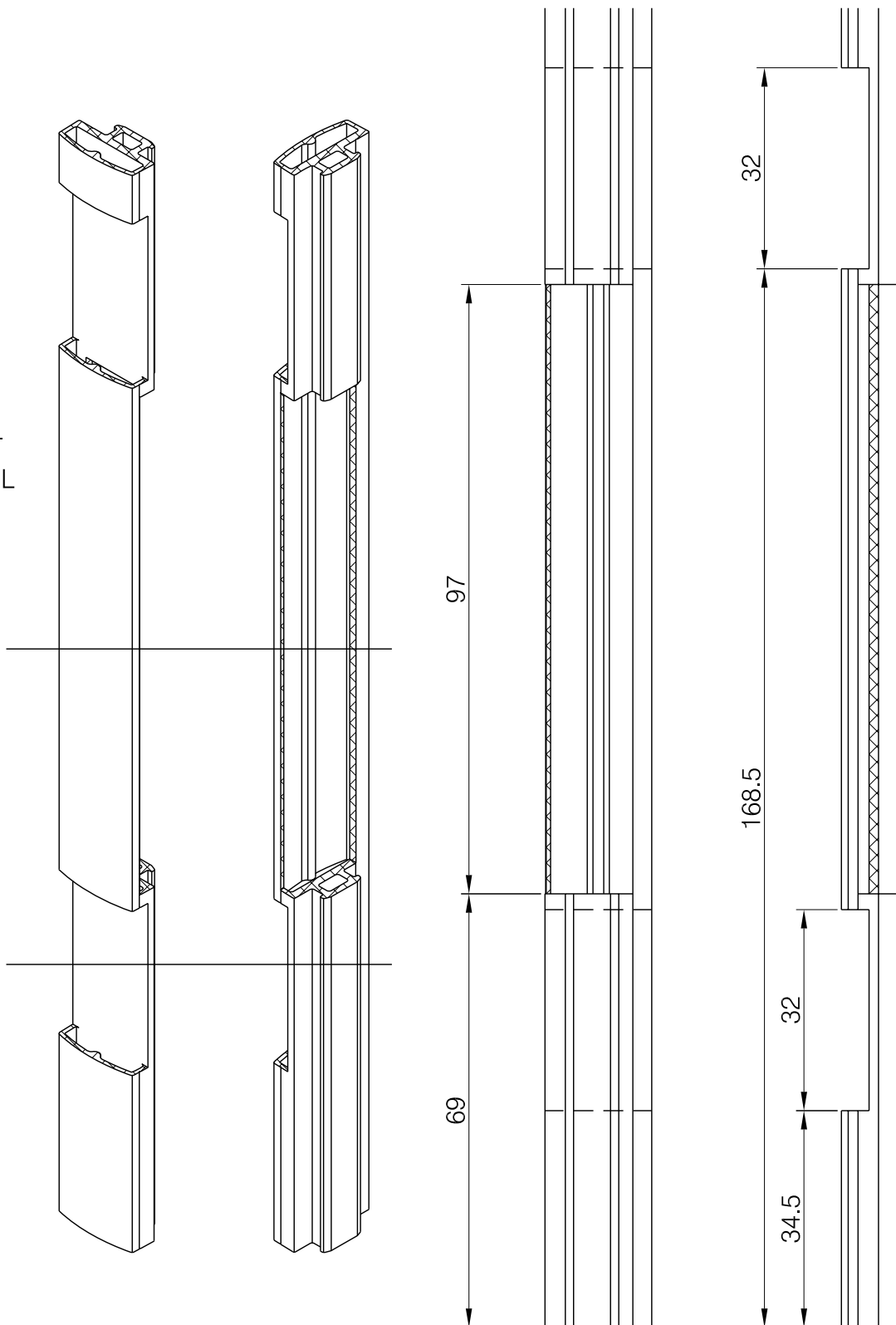
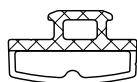
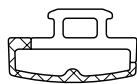
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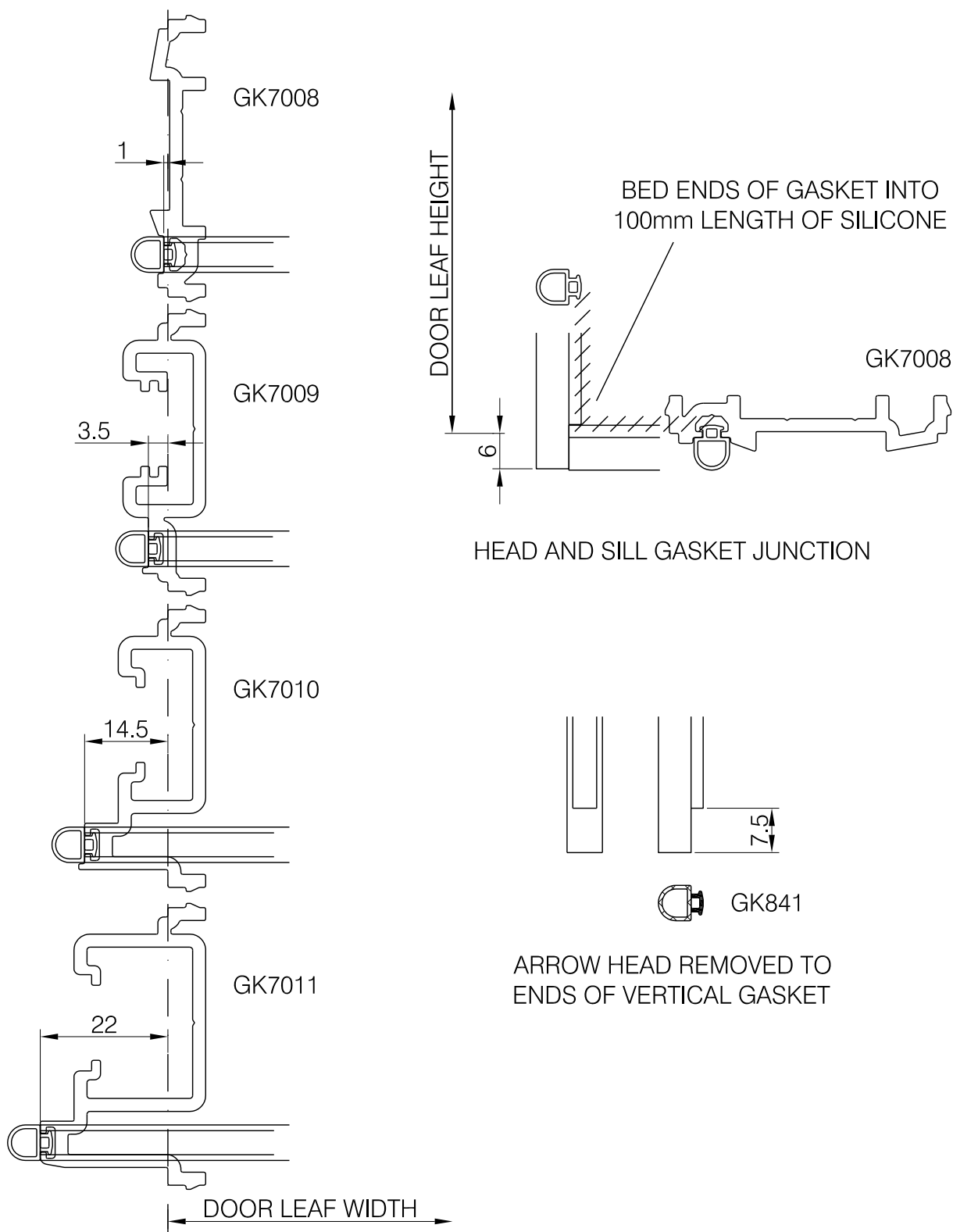
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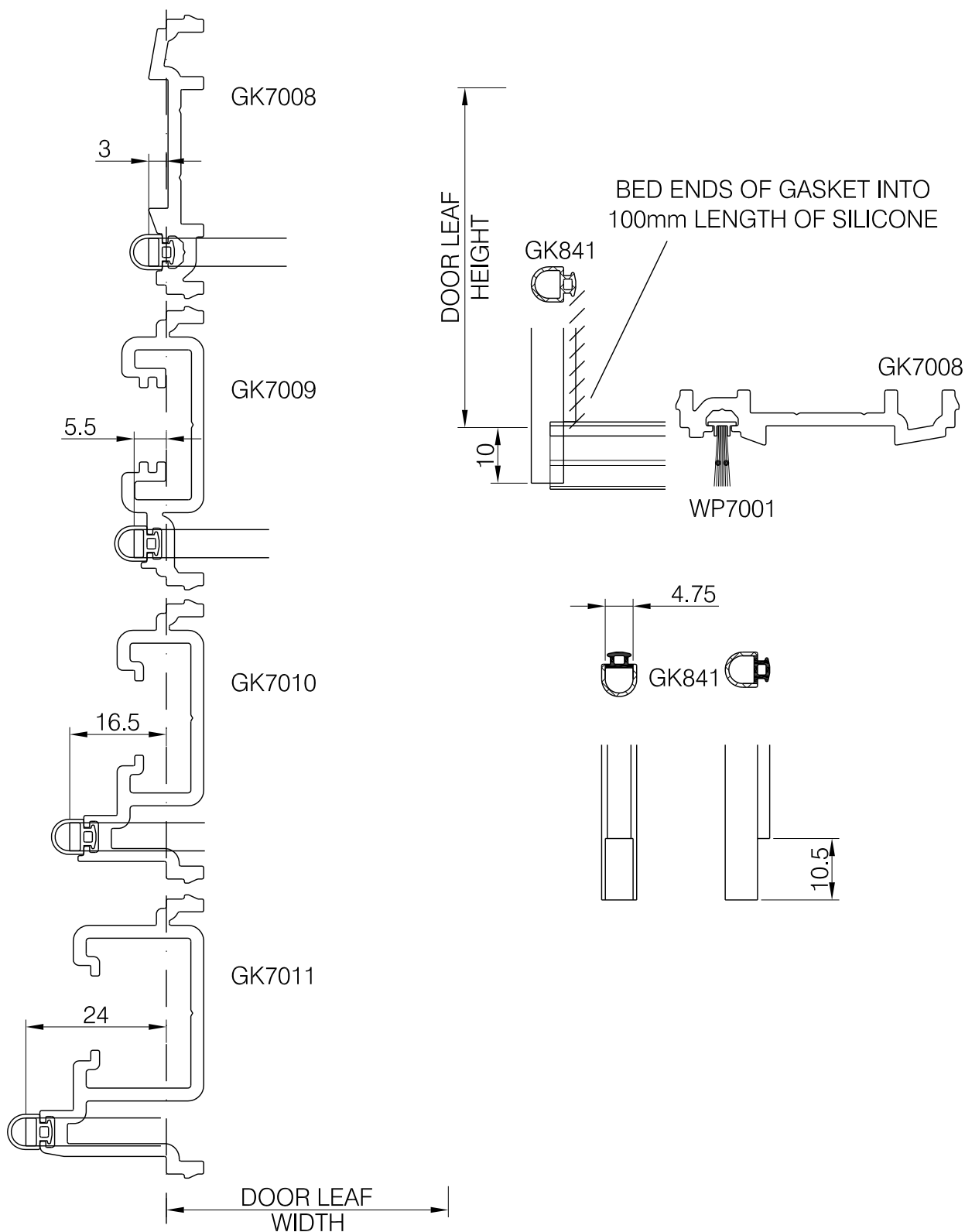
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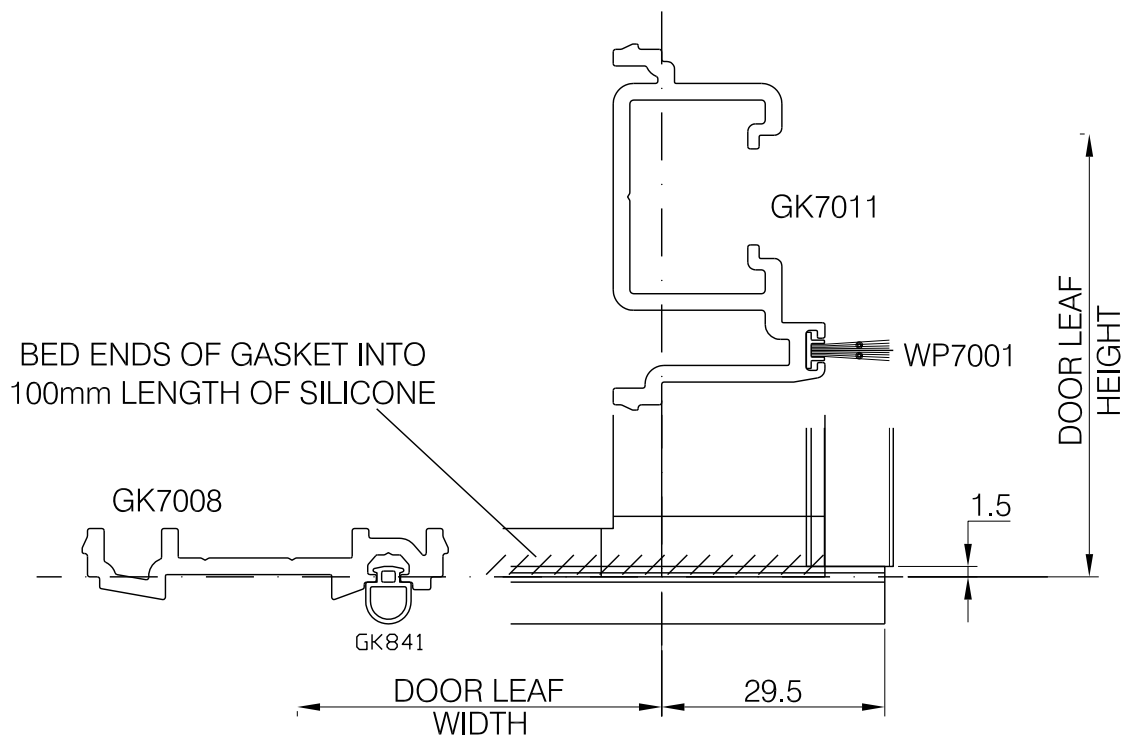


GK7003 AT
FULL WHEEL

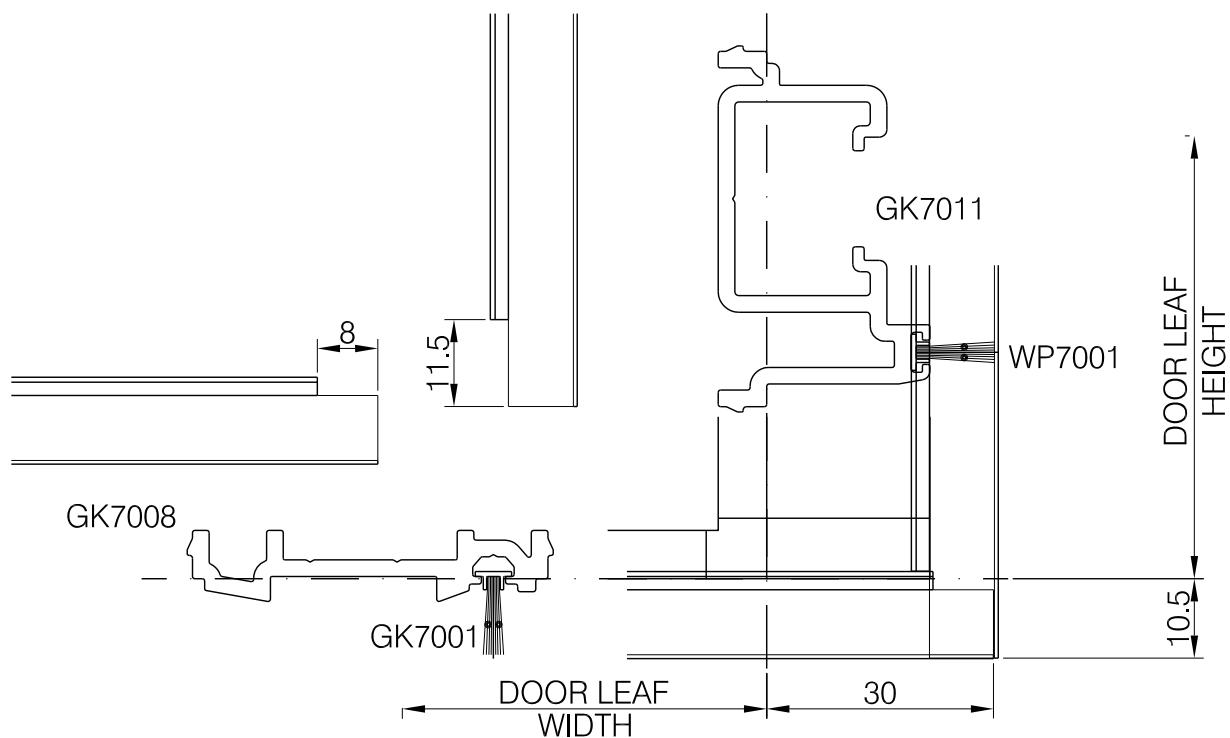








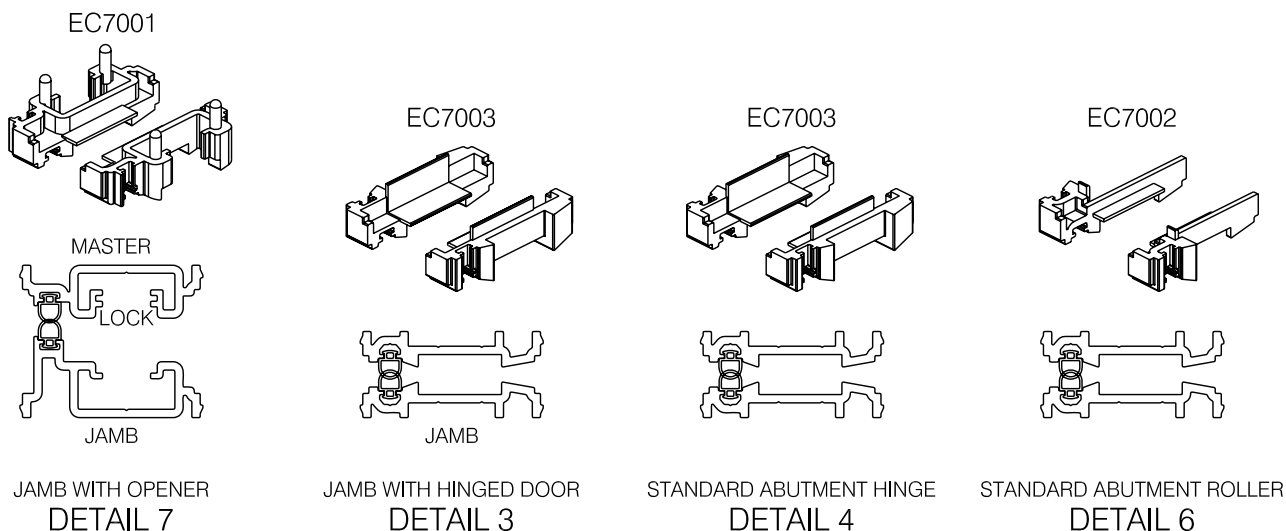
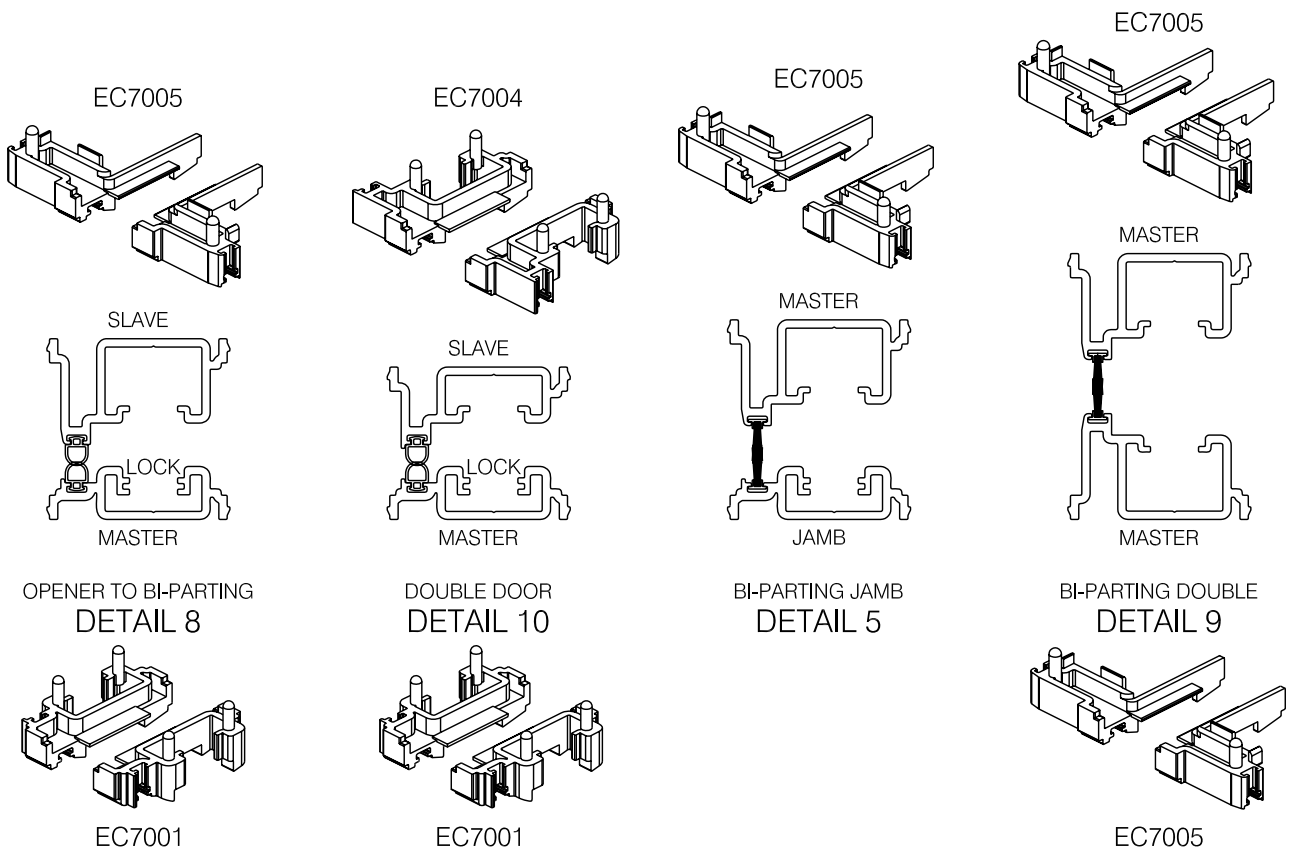
CENTRE SEAL WP7001 TO GK841 AT REBATE TRACK



CENTRE SEAL WP7001 TO WP7001 AT LOW THRESHOLD

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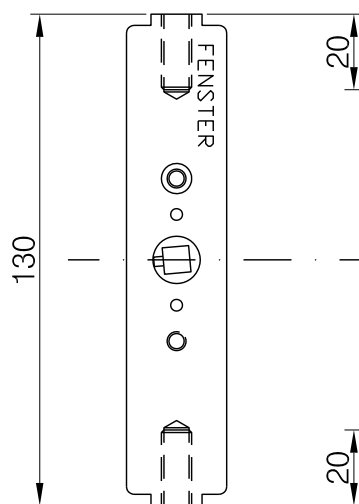
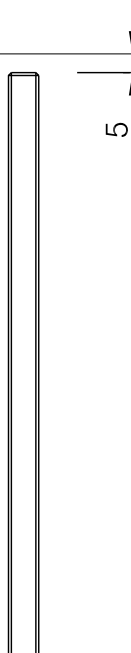




LK7010 SHOOTBOLT
ROD END CAP

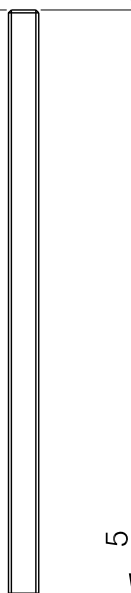


LK7009 SHOOTBOLT ROD



LK7008 SHOOTBOLT BODY

LK7009 SHOOTBOLT ROD



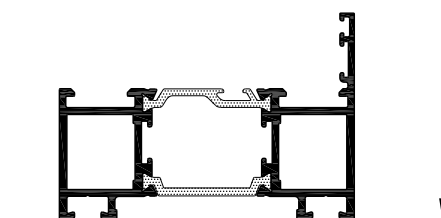
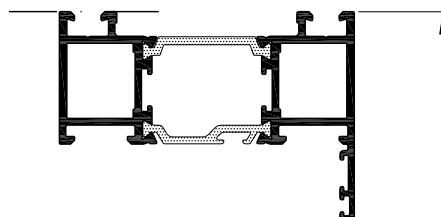
LK7010 SHOOTBOLT
ROD END CAP



TOP OF DOOR LEAF TO CENTRE OF GEARBOX

BOTTOM OF DOOR LEAF TO CENTRE OF GEARBOX

DOOR LEAF HEIGHT



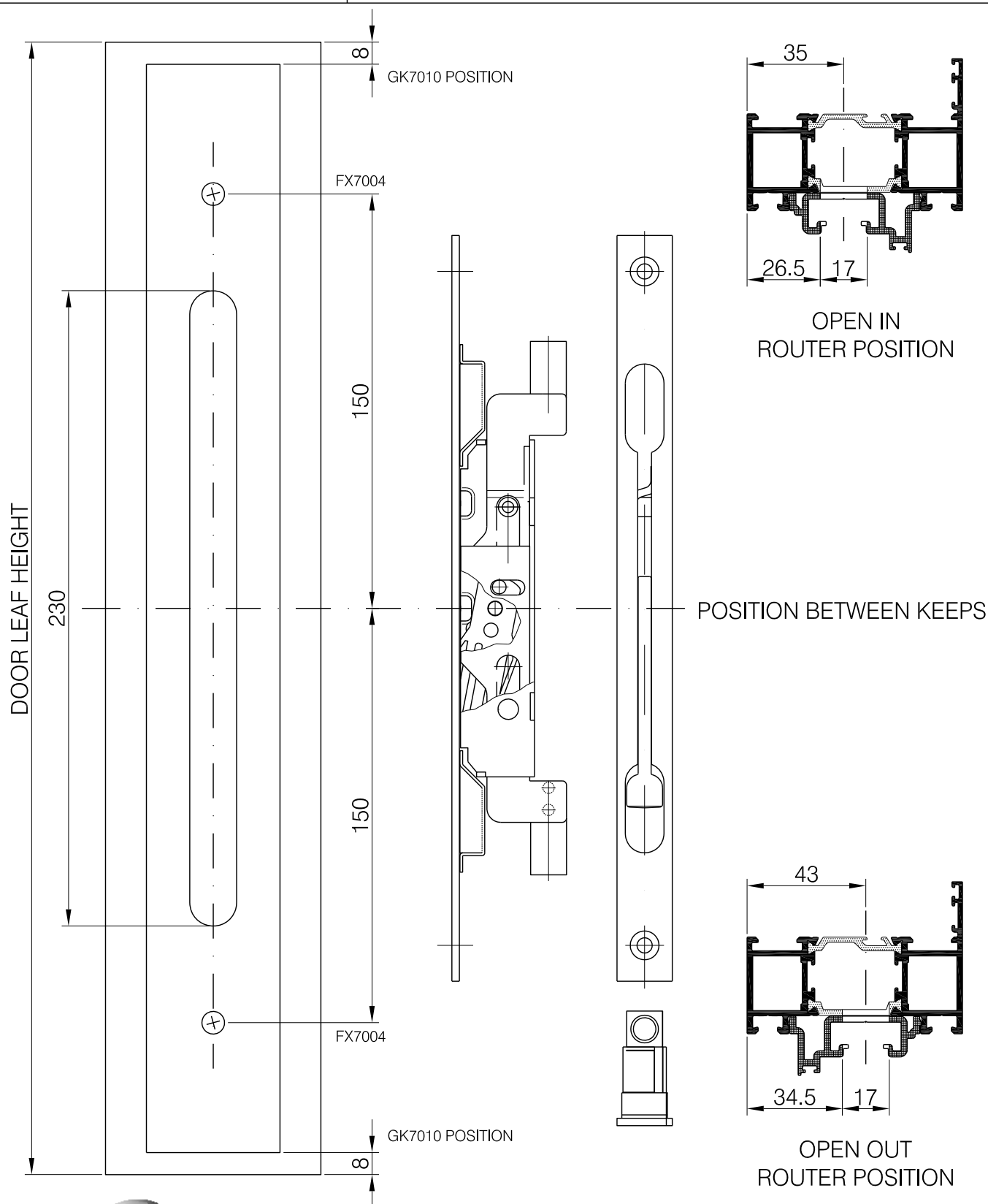
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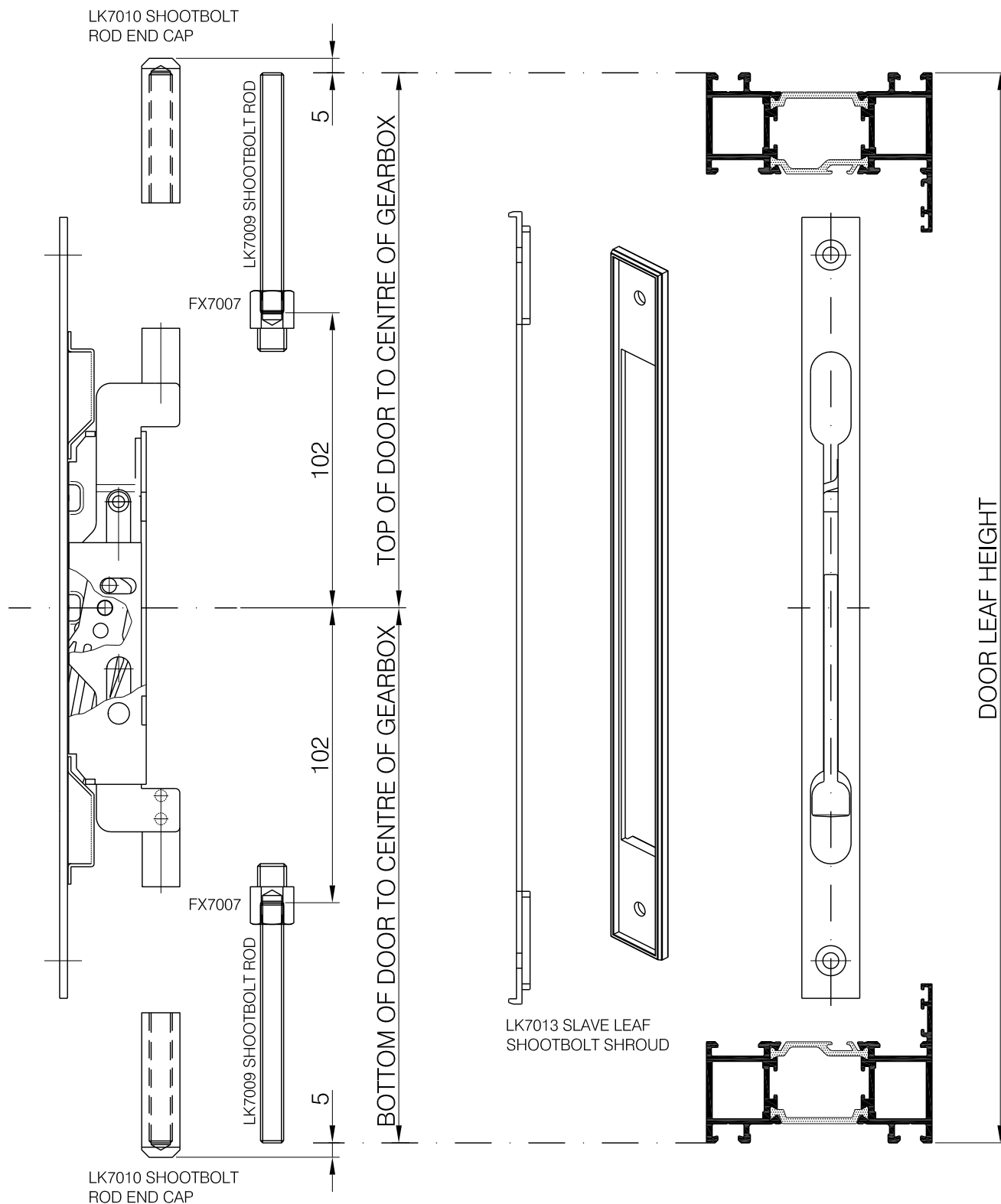
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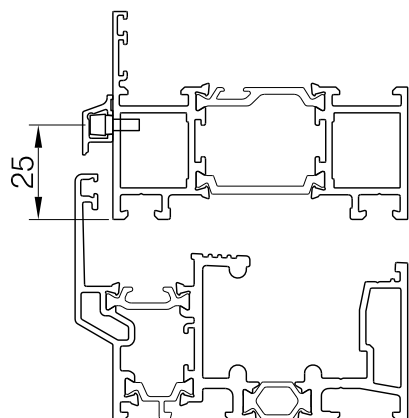
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DRG. No.	C7-Pi-FS 3.50	R0

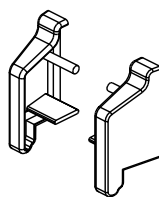


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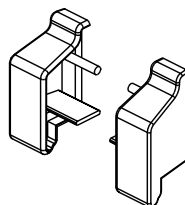




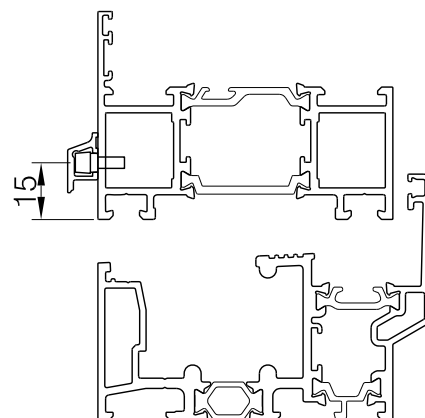
OPEN IN WITH REBATED
BOTTOM TRACK



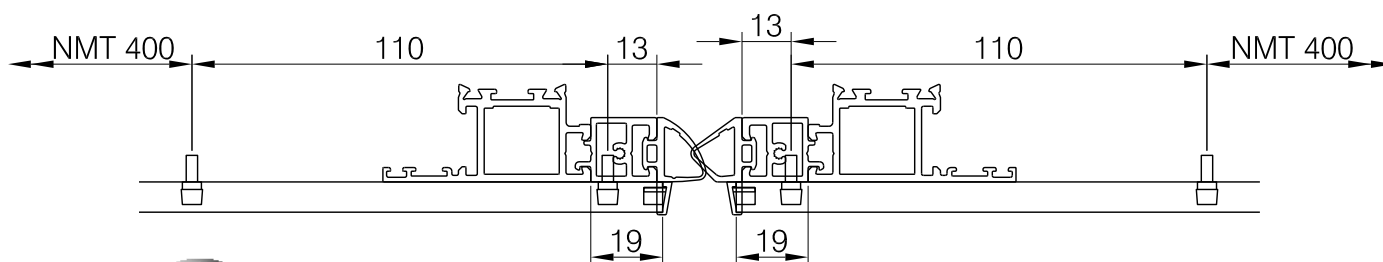
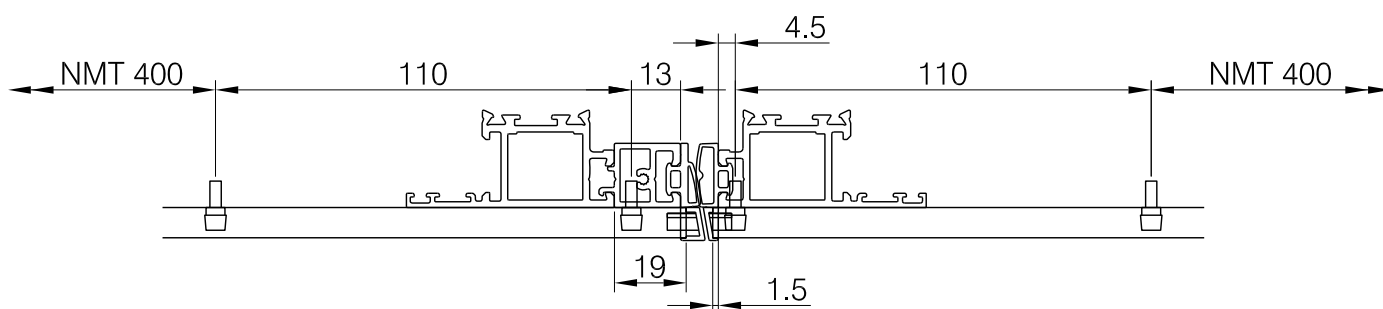
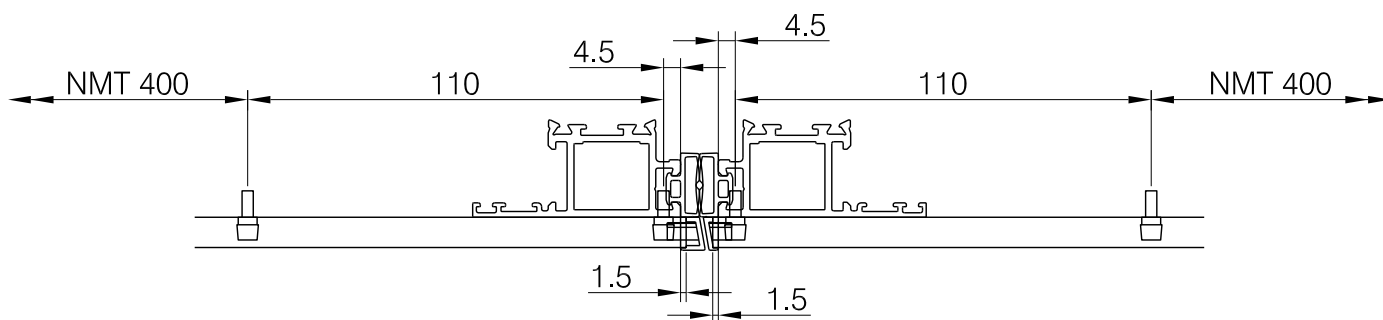
EC7018

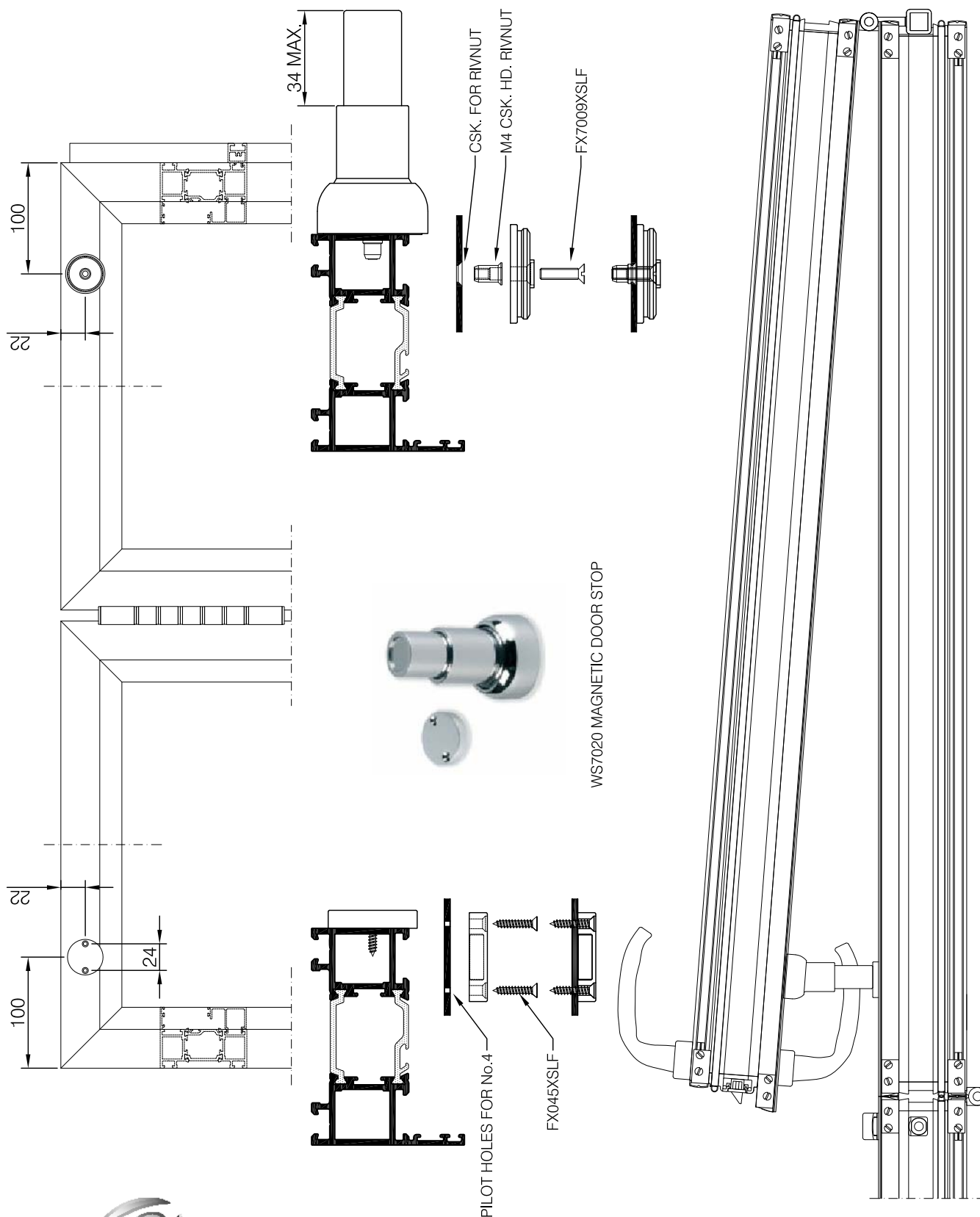


EC7019



OPEN OUT ANY BOTTOM TRACK
OR
OPEN IN RAMPED BOTTOM TRACK

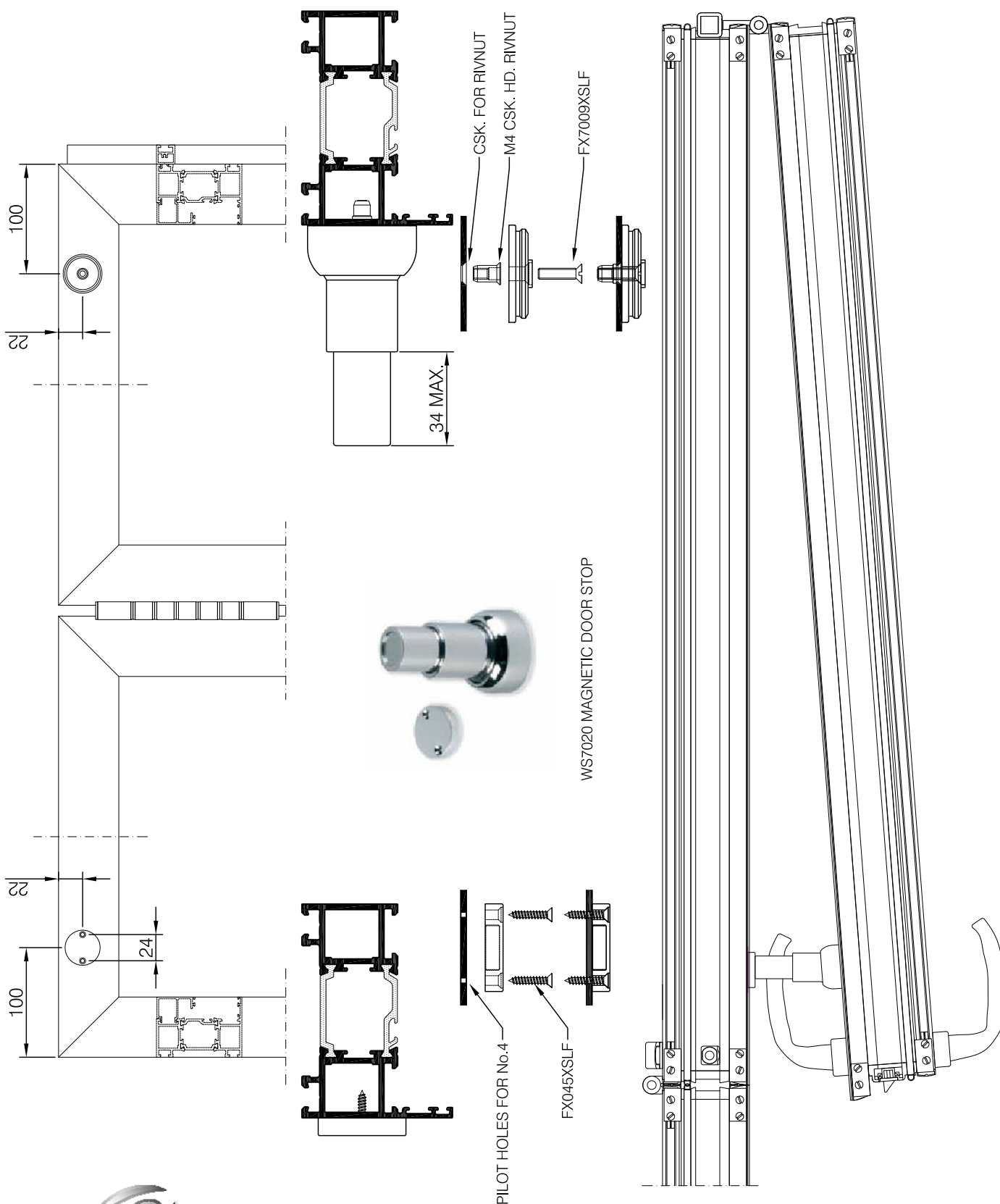




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