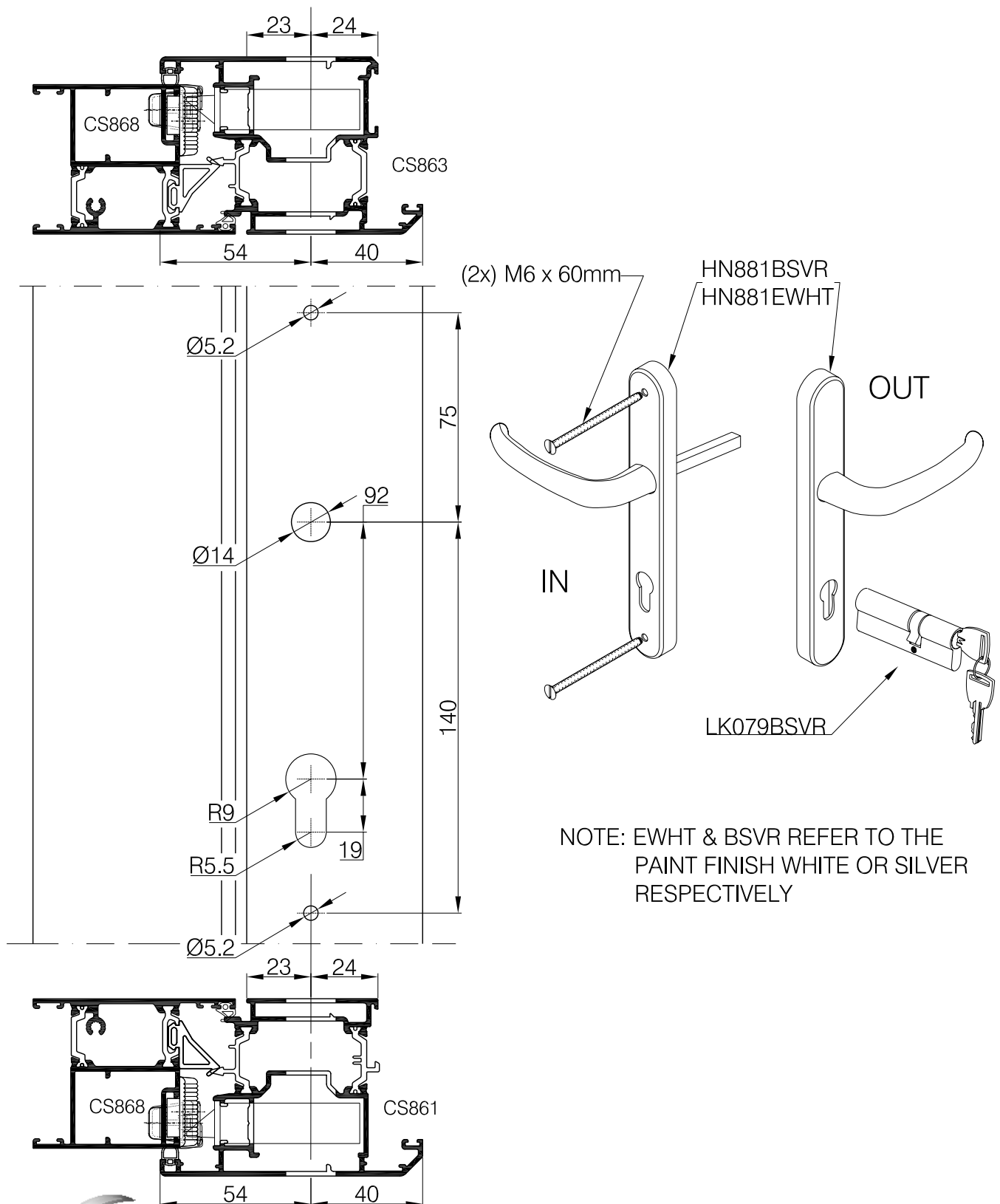
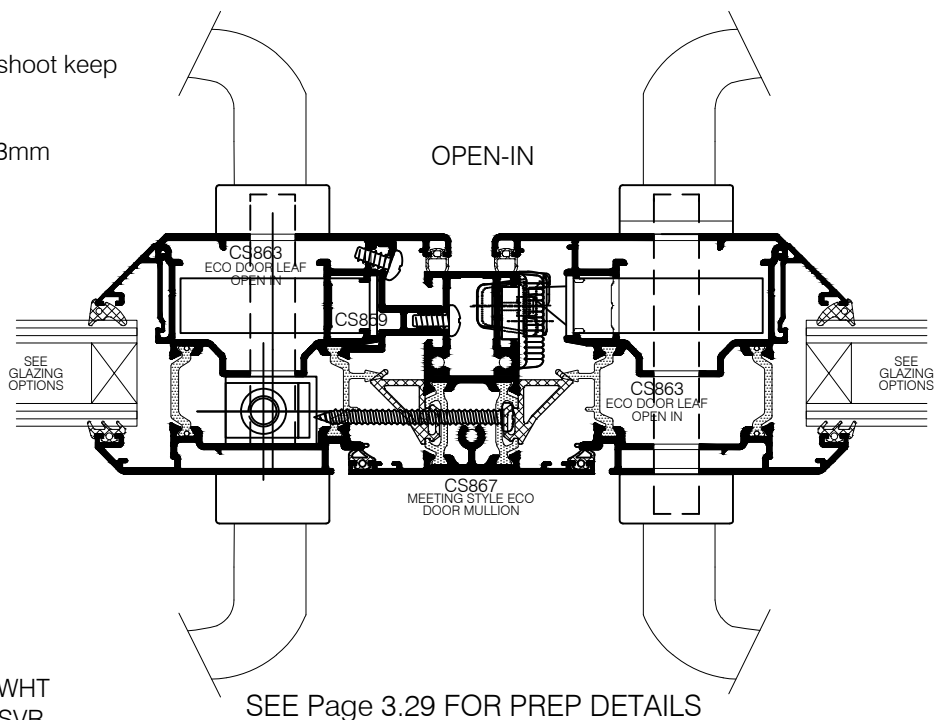
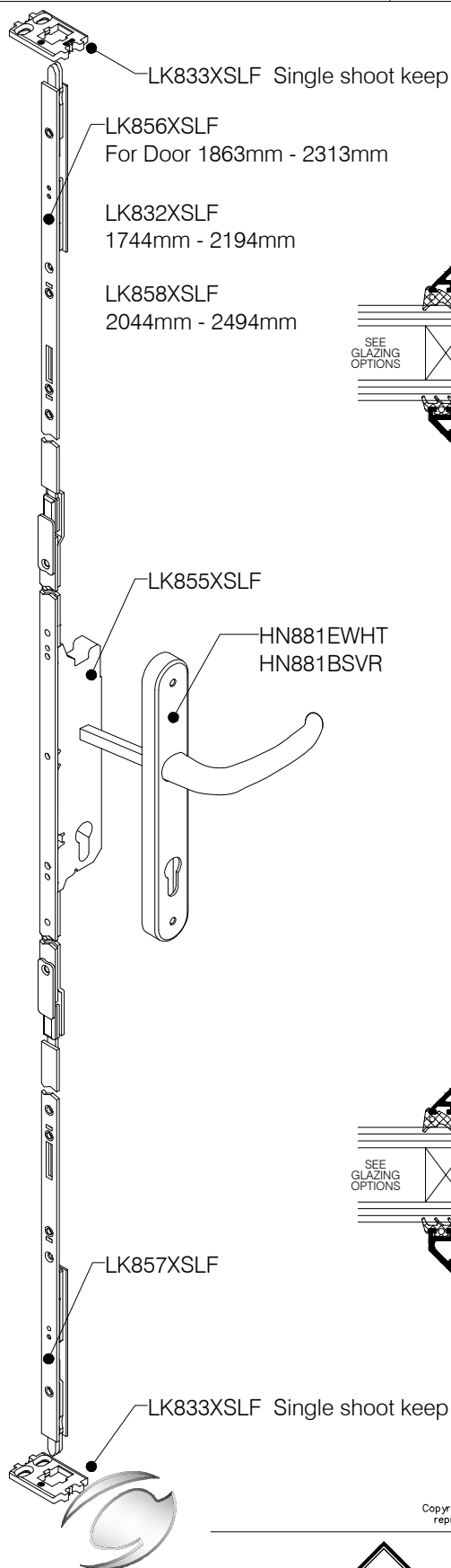


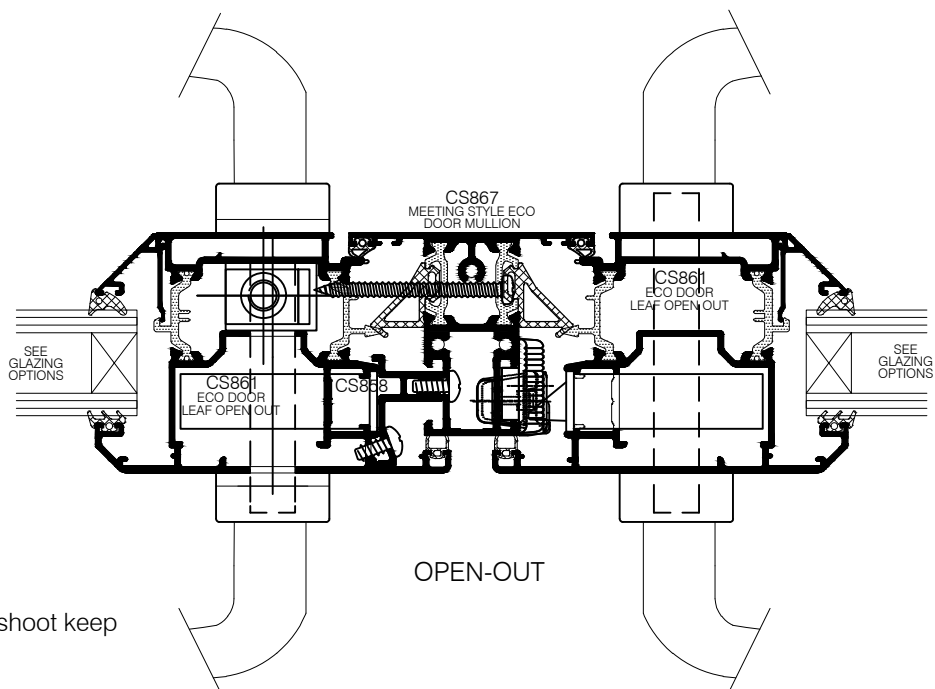


NOTE: EWHT & BSVR REFER TO THE
PAINT FINISH WHITE OR SILVER
RESPECTIVELY

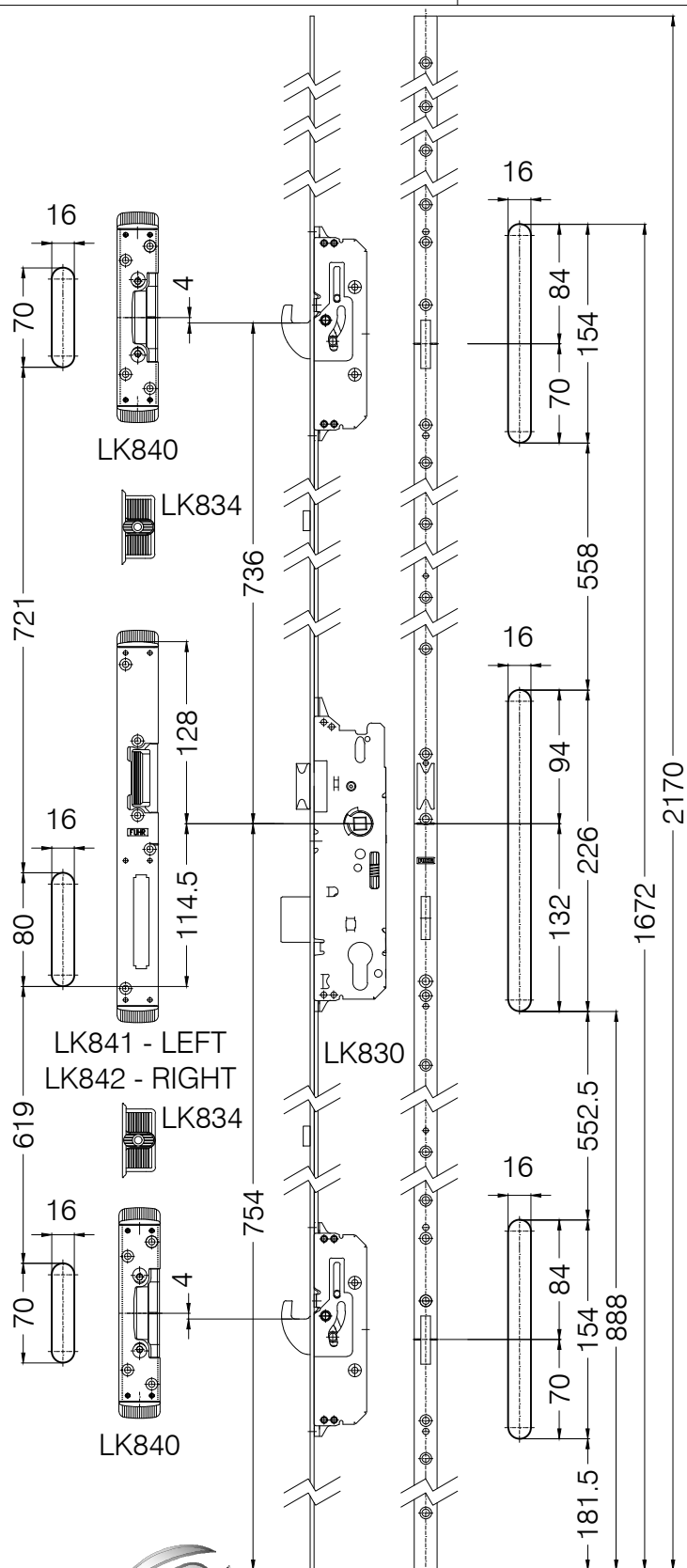
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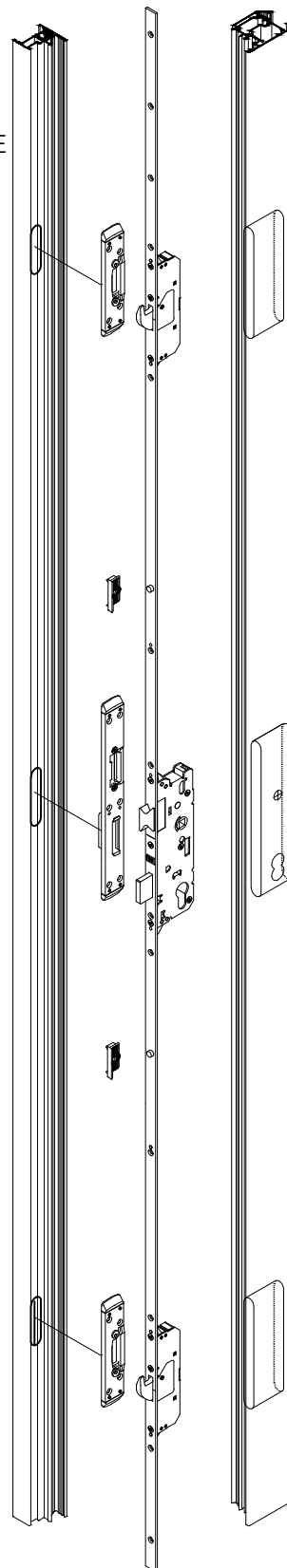


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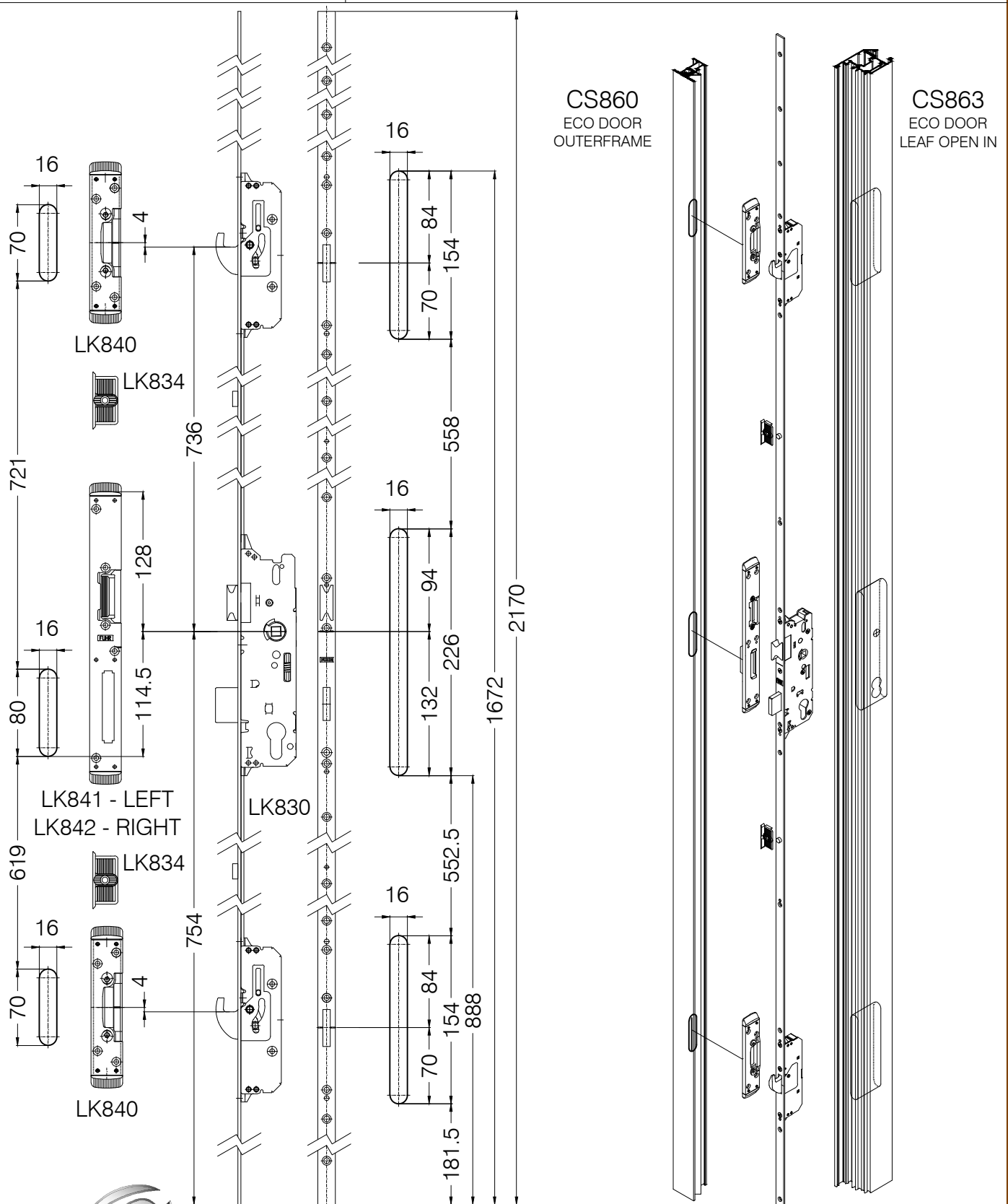


CS860
ECO
DOOR
OUTERFRAME

CS861
ECO DOOR
LEAF OPEN
OUT



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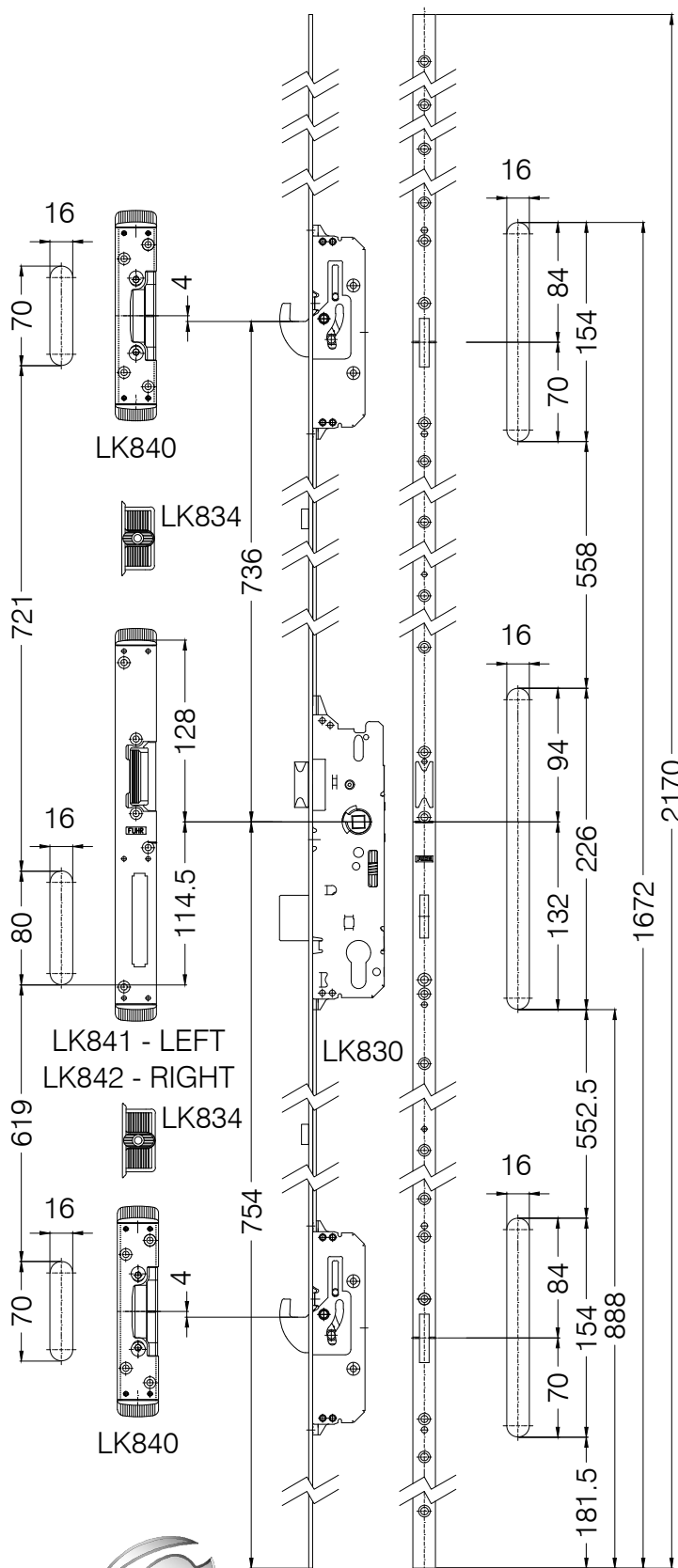


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SCALE	NTS	© A4
DATE	01/03/2016	
DRAWN	DGN/AMR	
DRG. No.	C7-Pi-RB-EC 3.27R1	

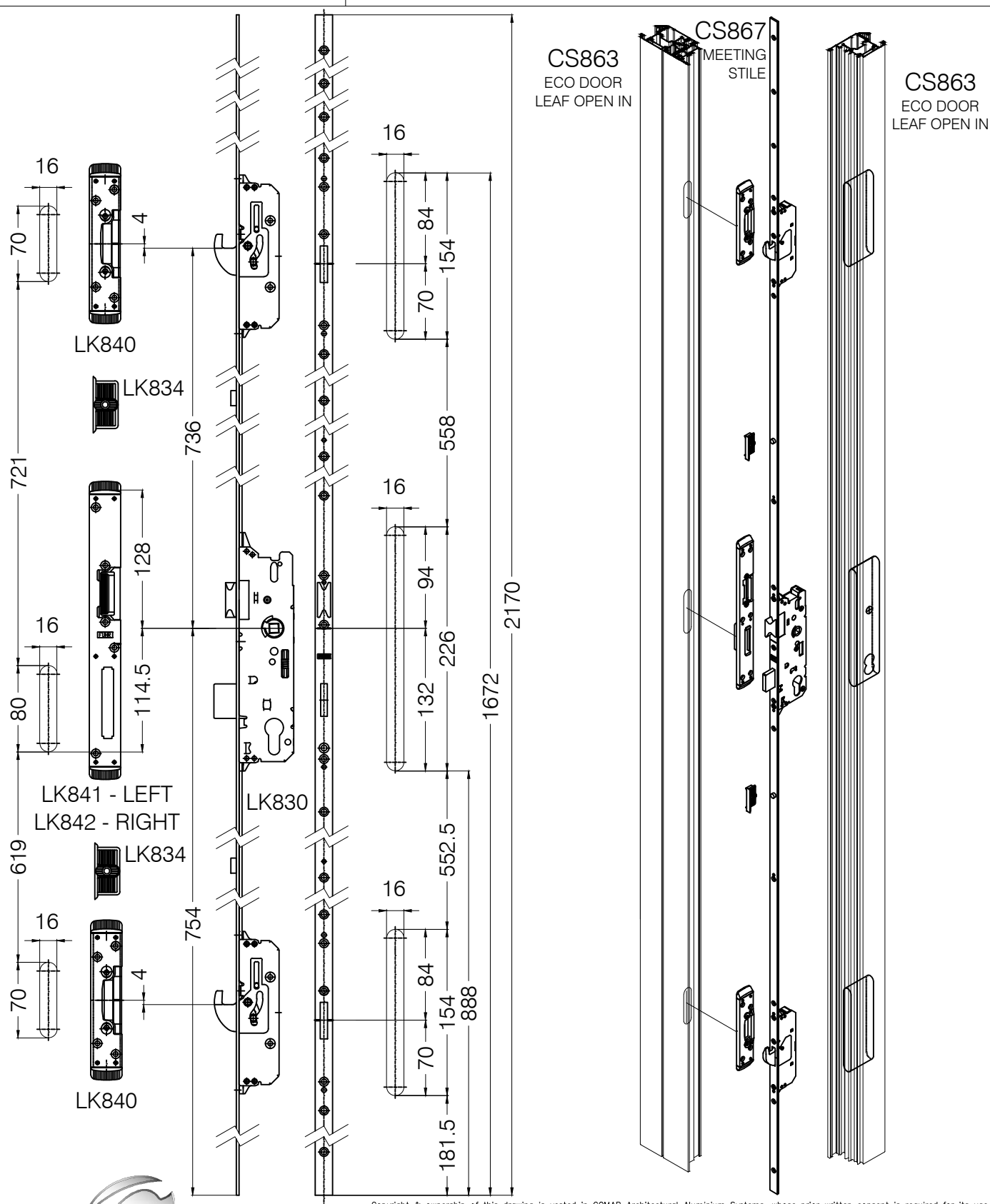


CS861
ECO DOOR
LEAF OPEN
OUT

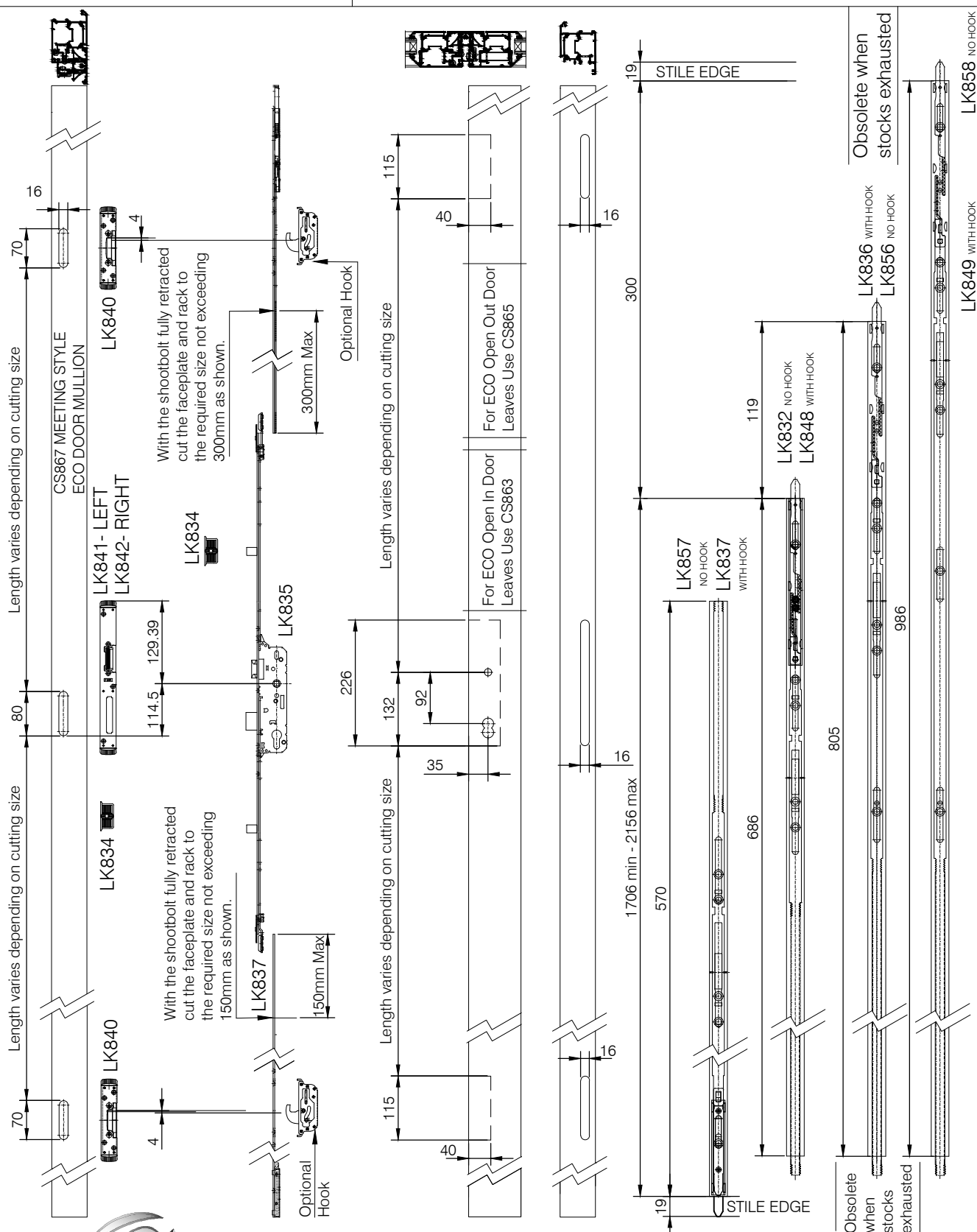
CS867
MEETING
STILE

CS861
ECO DOOR
LEAF OPEN
OUT

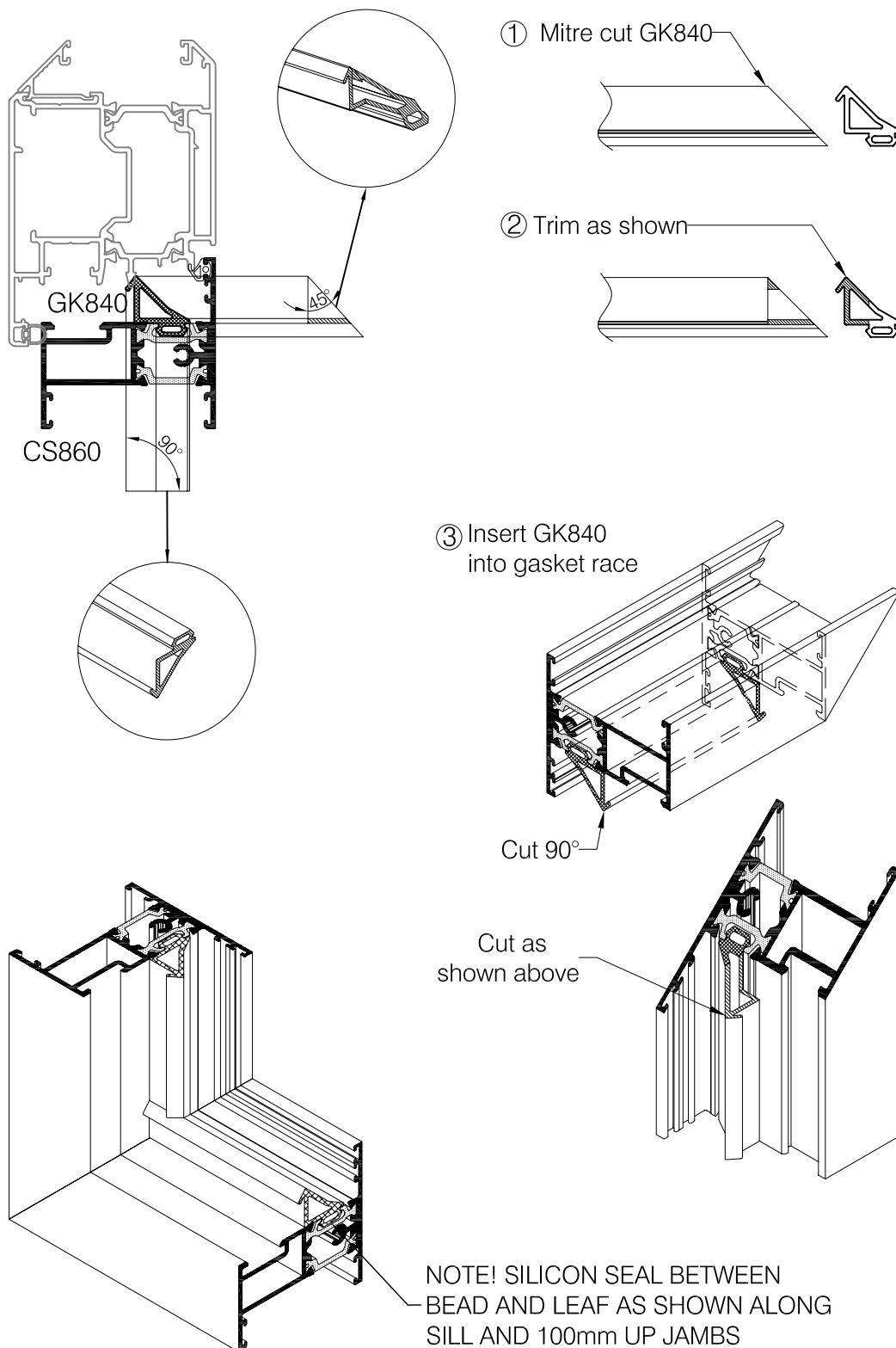
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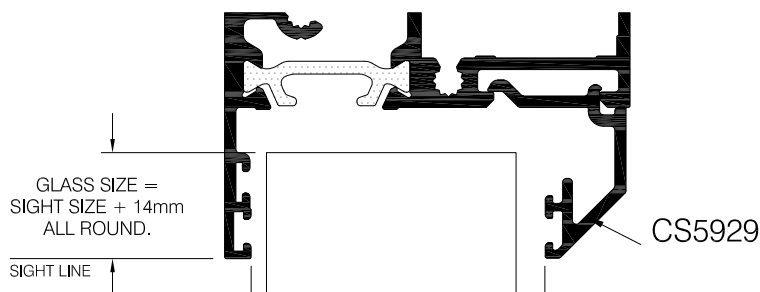


CS860 / CS865 / CS867 / CS868

DOUBLE GLAZED DOOR SYSTEM WITH
SLOPING (COMMERCIAL) BEAD.

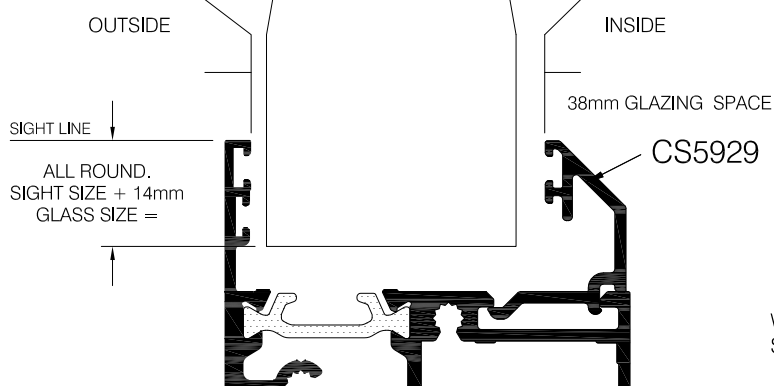
ORDER OF ASSEMBLY:-

1. ARROW HEAD CAPTIVE GASKET.
2. GLASS OR PANEL.
3. CS227/CS230 BEAD.
4. INSERT WEDGE GASKET.



CAPTIVE GASKET ref.	GASKET VALUE mm	MAX mm	WEDGE VALUE mm	WEDGE INSERT ref.
GK 422	2	34	2	GK 401
GK 422	2	33	3	GK 403
GK 422	2	32	4	GK 405
GK 422	2	31	5	GK 407
GK 422	2	30	6	GK 408
GK 425	5	29	4	GK 405
GK 425	5	28	5	GK 407
GK 425	5	27	6	GK 408
		MIN mm		

TO ENSURE SATISFACTORY PRODUCT PERFORMANCE,
BOTTOM CORNERS AND INTERNAL GASKET CORNER
JOINTS SHOULD BE SILICONE SEALED.



WHEN FITTING OUTSIDE BEADS, PREPARE DRAINAGE
SLOTS TO COINCIDE WITH THOSE IN THE FRAME PROFILE.

CS860 / CS865 / CS867 / CS868

IMPORTANT NOTE

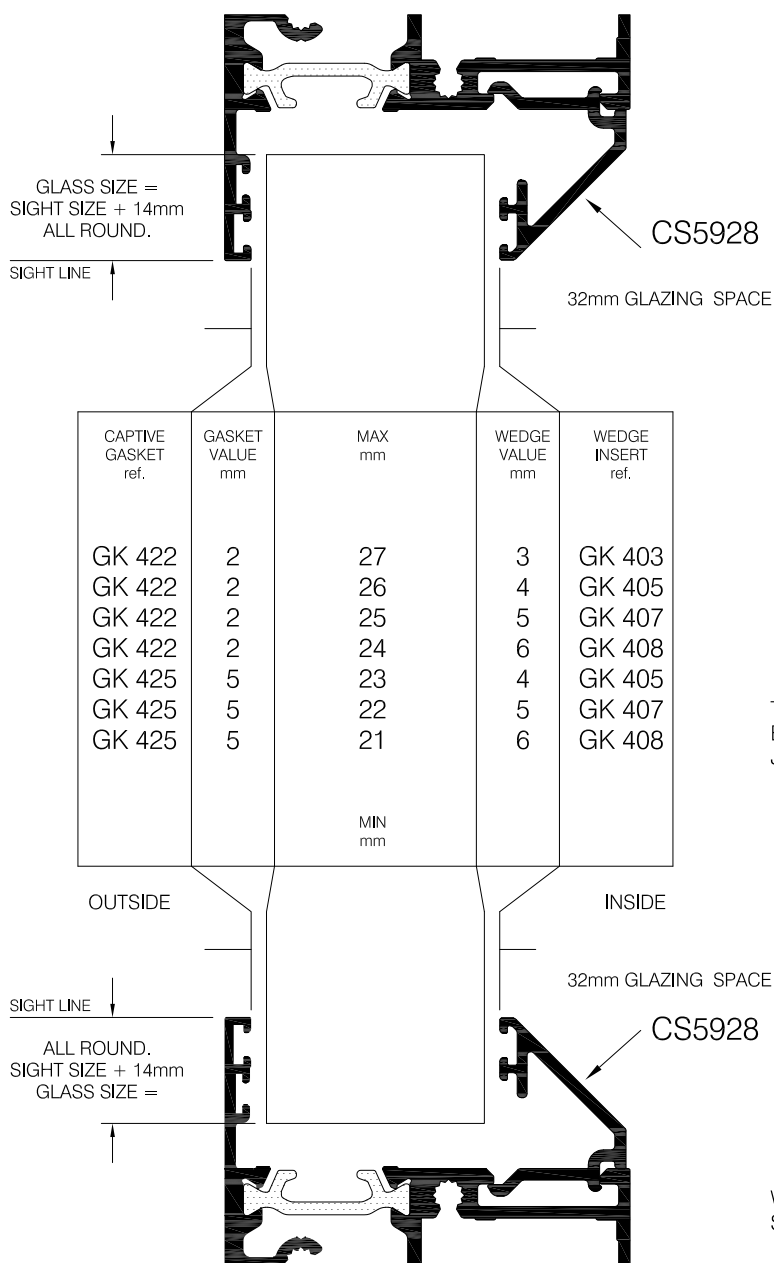
DUE TO PRODUCTION TOLERANCES IN ALUMINIUM, PAINTING/
ANODISING, GLASS AND GASKETS, CHECK AND TRIAL
ABOVE FORMULAE BEFORE PROCEEDING WITH BULK
PRODUCTION.



CS860 / CS865 / CS867 / CS868

DOUBLE GLAZED DOOR SYSTEM WITH
 SLOPING (COMMERCIAL) BEAD.

ORDER OF ASSEMBLY:-
 1. ARROW HEAD CAPTIVE GASKET.
 2. GLASS OR PANEL.
 3. CS5928 BEAD.
 4. INSERT WEDGE GASKET.



TO ENSURE SATISFACTORY PRODUCT PERFORMANCE,
 BOTTOM CORNERS AND INTERNAL GASKET CORNER
 JOINTS SHOULD BE SILICONE SEALED.

WHEN FITTING OUTSIDE BEADS, PREPARE DRAINAGE
 SLOTS TO COINCIDE WITH THOSE IN THE FRAME PROFILE.

CS860 / CS865 / CS867 / CS868

IMPORTANT NOTE

DUE TO PRODUCTION TOLERANCES IN ALUMINIUM, PAINTING/
 ANODISING, GLASS AND GASKETS, CHECK AND TRIAL
 ABOVE FORMULAE BEFORE PROCEEDING WITH BULK
 PRODUCTION.

