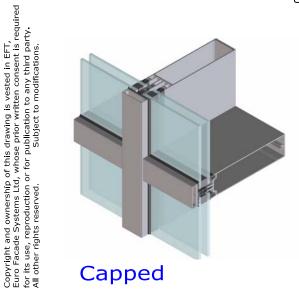
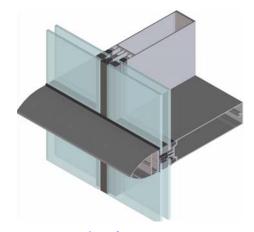
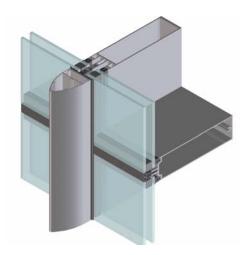
Comar 6EFT



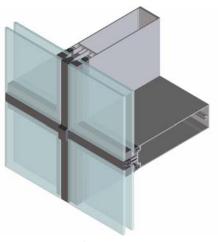
Capped



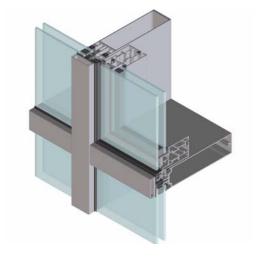
2sided SGH



2sided SGV



4sided SG



Concealed Vent

Changes reserved Sous reserve de modifications Änderungen vorbehalten



Important Information

BONDING AND SEALING - ADHESIVE DETAILS

For Comar 6 EFT Curatin Walling System

1. For the 20mm Glass to Glass sealant joint, you can use Dow Corning 787T. This is a one part low modulus silicone sealant, but is not recommended for "Laminates" or "Soft Coated" glass panes / units. Please ensure if using other brands that your Supplier / Applicator checks its suitability. A bond breaker tape is required to the outside gasket surface to prevent a three way seal. Minimum joint sealant thickness is usually 6mm with a ration of 2:1.

It is advisable to use an approved applicator to ensure quality of workmanship. Your Sealant Supplier can advise your nearest agent.

- 2. For Structural Bonding applications (double glazed units / single glass panes to frames and Concealed Vents) Dow Corning sealant 993 is recommended. When bonding to aluminium it is recommended that the bonding surface is anodised prior to bonding. Alternatively, if bonding to powder coat or other finish the bonding agent and the profile finish MUST be checked for compatibility by the finish applicator / sealant supplier.
- **3.** For general external pointing Dow Corning 791 (or equivalent) with appropriate backer rod is recommended for gaps to walls etc.
- **4.** The gasket sealant is specified by us as this forms an important part of the rebate seal and is specified as Arbomeric MP20 from Adshead Ratcliffe. Therefore gasket joints and any bedding required (including all transom gasket grooves) should have this sealant applied. One should also bed 100mm up or down the vertical (mullion) from a transom corner joint.
- **5.** The above notes are for guidance only and any customer should satisfy themselves that the product being used is fit to purpose.



3

Glazing charts

Comar 6EFT

Glass cutting sizes

Important information

Glass cutting sizes

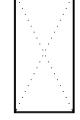
Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

For standard curtain walling glass cutting sizes are:

C.T.C - 24mm e.g. 7mm ventilation gap.

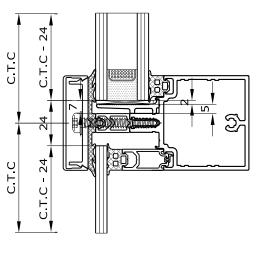
For 2 and 4 sided structural glazing glass cutting sizes are:

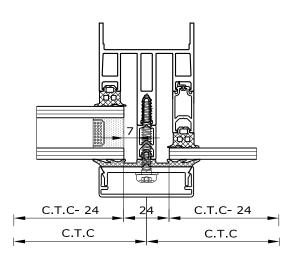
C.T.C - 20mm e.g. 5mm ventilation gap.



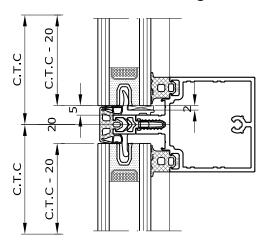
3.00

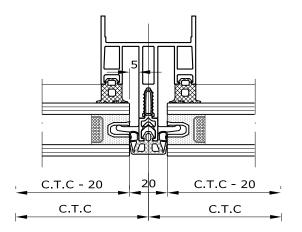
Standard Curtain walling





Structural Sealed Glazing





Changes reserved Sous reserve de modifications Änderungen vorbehalten



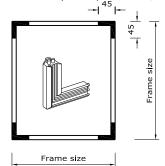


Important information

A Internal gaskets

For gaskets from 6 to 12 mm moulded corners are available. Gives excellent secure water / air tightness. Seal joints with recommended sealant, see page 7.36.

3.01



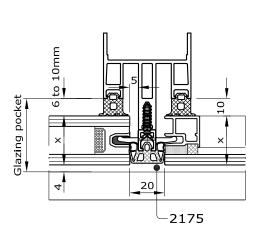
For other gasket sizes or types please advice our office

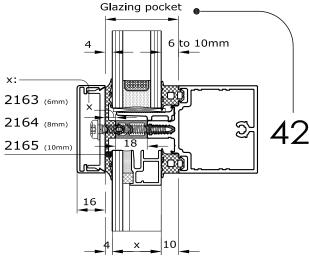
External gaskets / gasket options:

Transom - Horizontal , **Single gasket** EFT 2163 (6mm) or EFT 2164 (8mm) etc.

Mullion - Vertical Joint EPDM gasket EFT 2175 optional sealant joint with EPDM backing gasket EFT 2170

"Single" gasket







ARCHITECTURAL ALUMINIUM SYSTEMS

Changes reserved Sous reserve de modifications Änderungen vorbehalten

3

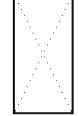
Glazing charts

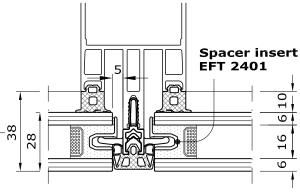
Comar 6EFT

Glass thicknesses & inserts

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

Glass thickness options within Structural sealed units which must be used on 2sided SGH, 2sided SGV & 4sided SG screens.

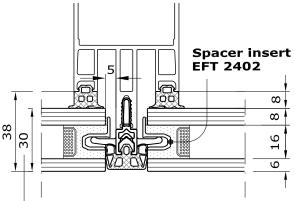




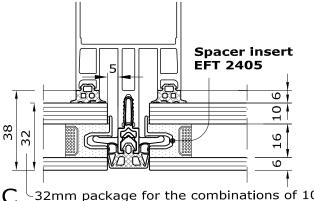
3.02

For 2 or 4 sided structural glazing we always start with a glazing pocket of 42mm (38), for a minimum of 28mm glass thickness.

28mm is the standard package 6-16-6 by using a standard spacer insert (EFT 2401)



B \(^30\)mm package for the combinations of 8-16-6 by using spacer insert (EFT 2402)



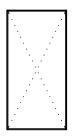
C 32mm package for the combinations of 10-16-6 by using spacer insert (EFT 2405)

Changes reserved Sous reserve de modifications Änderungen vorbehalten



Comar 6EFT

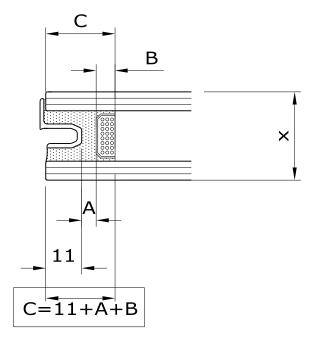
Structural sealed units



A Sealant dimension C (side line spacer)

The sealant dimension (A) is set by your glass supplier according to standards and calculations made and as set by the structural sealant supplier (re: warranty)

3.03



B Sealant dimension A

Dimension A depends on and/or will be influenced by:

- if for 2 or 4 sided structural glazing
- Project situation (location- building height etc.) requirements / windload etc.
- Glazing insert length (standard length / pcs = 100mm)
- Number of inserts used (depends on if 2 or 4 sided structural glazing)
- Glass size / load weight
- Structural Sealant type used

C Other

For further information, details and options please check Fabrication details



Changes reserved Sous reserve de modifications Änderungen vorbehalten

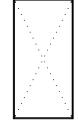


Comar 6EFT

Structural sealed units

A Sealant dimension C (side line spacer)

The sealant dimension (A) is set by your glass supplier according to standards and calculations made and as set by the structural sealant supplier (re: warrantee)



Glazing inserts (2401)

This system has been developed so that you only need to install glazing inserts where needed.

3.04

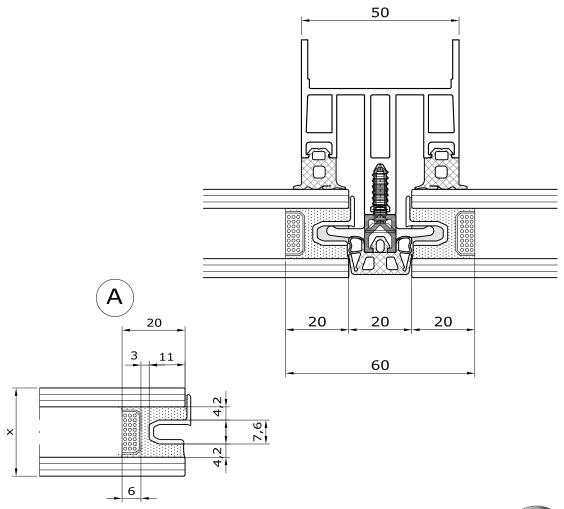
Advantages are:

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

- Dimension A can be smaller (as inserts are only locally installed about 30% of perifery)
- Cost effective in particular for 2 sided structural glazing

Disadvantage:

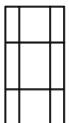
- You need to define in advance quantities and locations of glazing inserts



Changes reserved Sous reserve de modifications Änderungen vorbehalten



Comar 6EFT



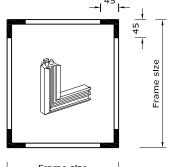
Important information

Internal gaskets

For gaskets from 6 to 12 mm moulded corners are available to ensure secure excellent performance regarding water / air tightness. Seal joints with recommended sealant, see page 7.36.

3.05

4 corners are required per frame, see sketch.

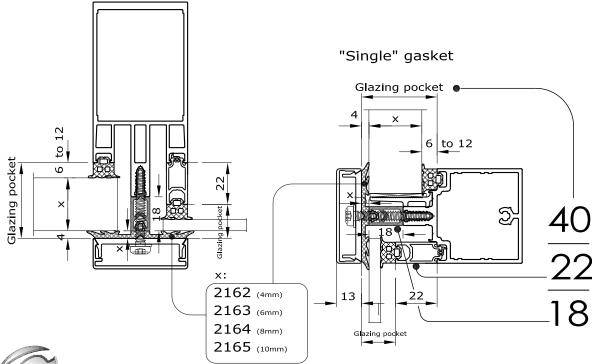


For other gasket sizes or types, please contact Comar's technical department.

Frame slze

External gaskets / gasket options:

Vertical and horizontal, Single gasket EFT 2162 (4mm) or EFT 2163 (6mm) etc.



ARCHITECTURAL ALUMINIUM SYSTEMS

Changes reserved Sous reserve de modifications Änderungen vorbehalten

> Issue: 04 Date: 01-14

Fabricators Guide

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party.

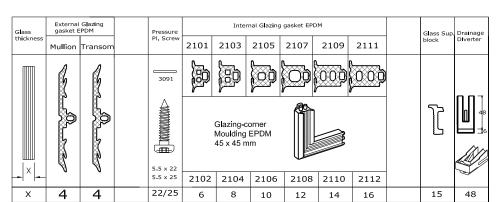
All other rights reserved.

Subject to modifications.

Single gasket 4 or 6mm

Comar 6EFT

Glazing Chart



Single Single

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

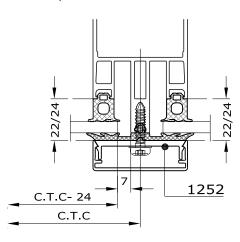
2 4 6 8 10 12	2162	2162		3005 (5.5 × 22)	×	×	×	×	×	×		2301 *	2019 *	2
------------------------------	------	------	--	--------------------	---	---	---	---	---	---	--	--------	--------	---

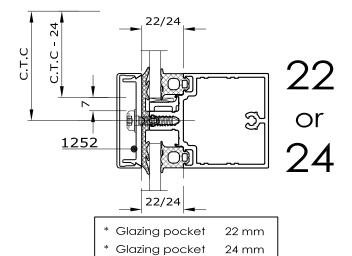
22

4 6 8 10 12 14	2163	2163	3006 (5.5 × 25)	×	×	×	×	×	×	2301 *	2019 *	24
*	6	6										



Special machining is required



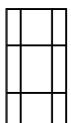


Changes reserved Sous reserve de modifications Änderungen vorbehalten



Comar 6EFT

Duo gasket 4 or 6mm



3.07

Fabricators Guide

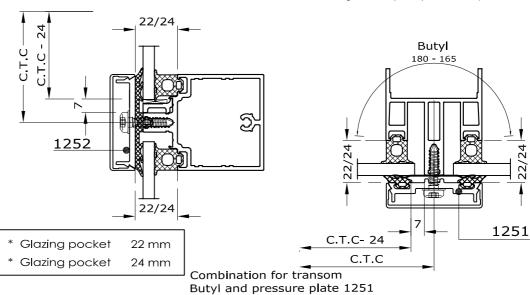
Glass	External gasket E		Pressure		Inte	nal Glazing	j gasket EPI	DM		Glass Sup	
thickness	Mullion	Transom	Pl. Screw	2101	2103	2105	2107	2109	2111	block	
	21.500		3091								
×			5.5 × 22		Glazing-c Moulding 45 x 45 n	EPDM				J	
	21.500		5.5 x 25	2102	2104	2106	2108	2110	2112		
×	4	4	22/25	6	8	10	12	14	16	15	

Butyl

2								×		
4							×			
6 ² g	62	05				×			0.1	22
<u>a</u> 20	21	30			×				23	
10 7 3	' '	(.,		×					, ,	
12 (\) "			×							

4									×		
6	<u> </u>							×			
8	(2 pe	53	90				×			01	O 4
10	50 tag	H	30			×				23	24
12	⊢ ₹	7	1.7		×					``	
14	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			×							
	6	6					Note:				

Note: Pressure plate screw length as mentioned are the optimal lengths. Please use a length as close as possible (max 2mm shorter)



is possible

COMAR ARCHITECTURAL ALUMINIUM SYSTEMS

or

24

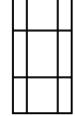
Changes reserved Sous reserve de modifications Änderungen vorbehalten

> Issue: 04 Date : 11-15

Copyright and ownership of this drawling is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

Single gasket 4mm

Comar 6EFT

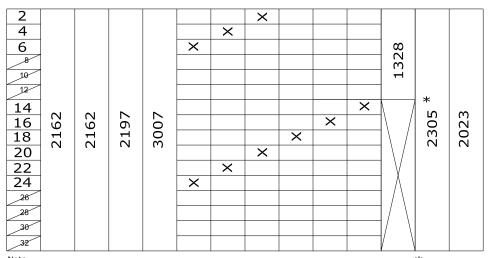


3.08

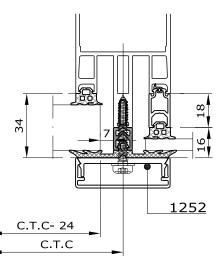
Glass	External gasket E		Thermal	Pressure		Inte	rnal Glazing	gasket EPI	MC		Glazing	Glass Sup	Drainage
thickness	Mullion	Transom	break	Pl. Screw	2101	2103	2105	2107	2109	2111	Adaptor	block	Diverter
	San Ourse			3091 <		Glazing-c Moulding 45 x 45 n	EPDM	2108	2110	2112	2490		
X	4	4	12	32	6	8	10	12	14	16	18	27	50

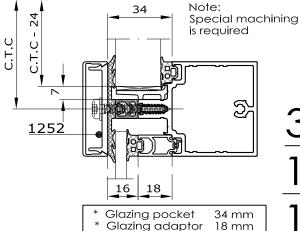
Single Single

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.



Note: Pressure plate screw length as mentioned are the optimal lengths. Please use a length as close as possible (max 2mm shorter)





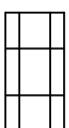
Glazing adaptor Thermal break 12 mm

ARCHITECTURAL ALUMINIUM SYSTEMS

Changes reserved Sous reserve de modifications Änderungen vorbehalten

Comar 6EFT

Single gasket 6mm



3.09

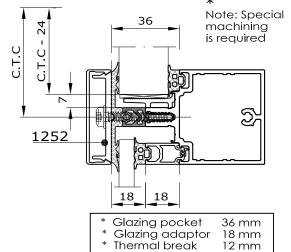
Glass	External gasket E		Thermal	Pressure		Inte	nal Glazing	gasket EP	OM		Glazing	Glass Sup.	Drainage
thickness	Mullion	Transom	break	Pl. Screw	2101	2103	2105	2107	2109	2111	Adaptor	block	Diverter
		SS		3091					(000	doo)	45 2490	5 2	רח ח
						Glazing-c Moulding 45 x 45 n	EPDM						
- ^ -		•		5.5 × 38	2102	2104	2106	2108	2110	2112	1328		
X	6	6	12	38	6	8	10	12	14	16	18	27	50

Single Single

2 4 6 8					×	×	×	×			1328	*	
16	2163	2163	2197	3008						×	\ /	2305	2023
18	21	21	2	3(×	×		$ \setminus / $	23	7
20 22 24							×				$ \ \ $		
24						×					$ \ \ \ \ $		
26					×						$ \ /\ \backslash\ $		
38											$/ \setminus$		

36 18 12 C.T.C- 24 C.T.C 1252

Pressure plate screw length as mentioned are the optimal lengths. Please use a length as close as possible (max 2mm shorter) $\,$





Changes reserved Sous reserve de modifications Änderungen vorbehalten

> Issue: 04 Date : 01-14

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

Fabricators Guide

3.10

Glazing Charts

Comar 6EFT

Single gasket 4mm

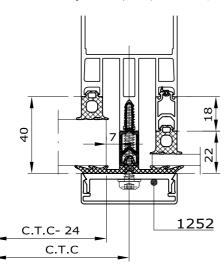
Glass	External gasket E		Thermal	Pressure		Inte	rnal Glazing	g gasket EPI	DM		Glazing	Glass Sup.	Drainage
thickness	Mullion	Transom	break	Pl. Screw	2101	2103	2105	2107	2109	2111	Adaptor	block	Diverter
			n	3091							4 2490	7 2	רח ח
			Ä			Glazing-o Moulding 45 x 45 n	EPDM						56
- × -	ß	A		5.5 x 42	2102	2104	2106	2108	2110	2112	1328		
X	4	4	18	42	6	8	10	12	14	16	18	33	56

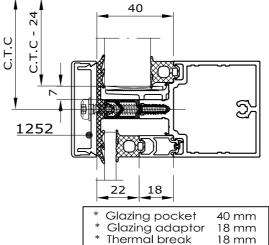
Single Single

2 4 6 8 10 12					×	×	×	×	×	×	1328		
18 20 22 24 26 28 30	2162	2162	2200	3090	×	×	×	×	×	×		2306	2022

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved.

Note:
Pressure plate screw length as mentioned are the optimal le
Please use a length as close as possible (max 2mm shorter)



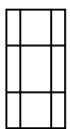


Changes reserved Sous reserve de modifications Änderungen vorbehalten

Date:11-15



Comar 6EFT

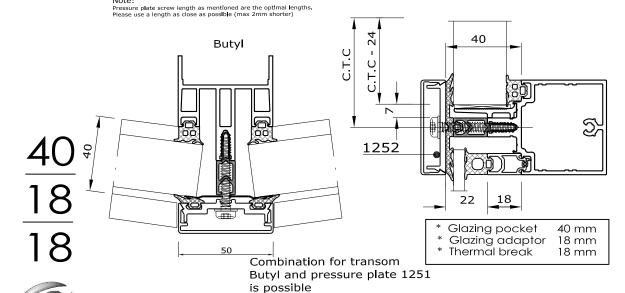


3.11

art	.S				5									
•						Ga	ask	ets	&	gla	zin	g p	ock	ted in EFT, Stormer is required by y third party.
Glass thickness		EPDM T	Thermal break	Pressure Pl. Screw				gasket EPC			Glazing Adaptor	Glass Sup	. Drainage Diverter	
	Mullion 2150	Transom	n	3091	2101	2103	2105	2107	000	000	4	n	חחד	of this (, whose
						Glazing-c Moulding 45 x 45 m	EPDM					56	ind ownership e Systems Ltc eproduction	
- X - X	2150	4	18	5.5 x 42 42	2102 6	2104 8	2106 10	2108 12	2110	2112 16	1328 18	33	56	Copyright a Euro Facad for Its use,
	Butyl		I	ı	1									O m 5 4
								_						

Butyl

2 4 6 8 10 12	Butyl tape				×	×	×	×	×	×	1328		
14 18 20 22 24 26 28 30	2150 (2x) + But	2162	2200	3090	×	×	×	×	×	×		2306	2022



ARCHITECTURAL ALUMINIUM SYSTEMS

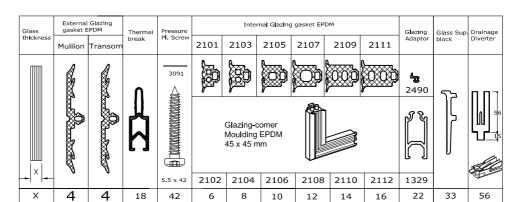
Changes reserved Sous reserve de modifications Änderungen vorbehalten

3

Glazing Charts

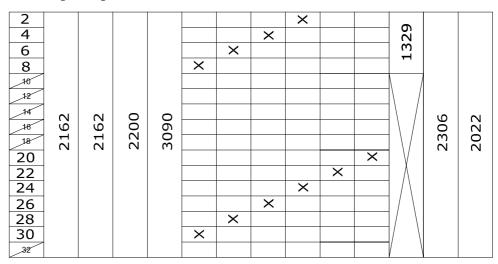
Comar 6EFT

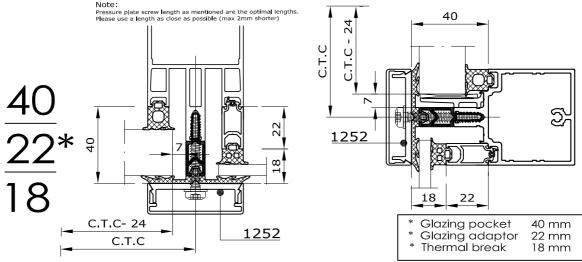
Single gasket 4mm



3.12

Single Single





Changes reserved Sous reserve de modifications Änderungen vorbehalten

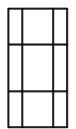
Issue: 04 Date:11-15

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.



Comar 6EFT

Duo gasket 4mm



3.13

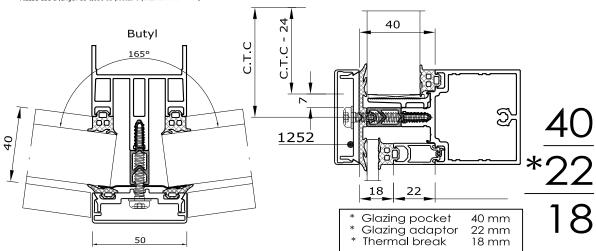
Fabricators Guide

Glass	External gasket E		Thermal	Pressure		Inte	rnal Glazing	gasket EPI	ЭМ		Glaz i ng		Drainage
thlckness	Mullion	Transom	break	PI. Screw	2101	2103	2105	2107	2109	2111	Adaptor	block	Diverter
	2150			3091		Glazing-c Moulding 45 x 45 n	EPDM			000	2490		
	2150			5.5 × 42	2102	2104	2106	2108	2110	2112	1329		WILLIAM TO THE PARTY OF THE PAR
X	4	4	18	42	6	8	10	16	22	33	56		

Butyl

2 4 6 8				×	×	×	×			1329		
2150 (2x) + Butyl tape	2162	2200	3090					×	×		2306	2022
24 N 26 28 30				×	×	×	×			$/ \setminus$		

Note: Pressure plate screw length as mentioned are the optimal lengths. Please use a length as close as possible (max 2mm shorter)





Combination for transom Butyl and pressure plate 1251 is possible

> Changes reserved Sous reserve de modifications Änderungen vorbehalten

> > Issue: 04 Date: 01-14

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

Comar 6EFT

Single gasket 6mm

Glass	External gasket E		Thermal	Pressure		Inte	nal Glazing	gasket EPI	DM MC		Glazing	Glass Sup	Drainage
thickness	Mullion	Transom	break	PI. Screw	2101	2103	2105	2107	2109	2111	Adaptor	block	Diverter
			H	3091		Glazing-c Moulding 45 x 45 n	EPDM				2 490		
 - ^ -	١ '	ų ,		5.5 x 42	2102	2104	2106	2108	2110	2112	1328		TO THE REAL PROPERTY.

10

12

14

3.14

Single Single

6

18

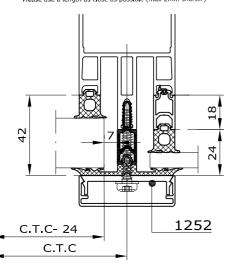
42

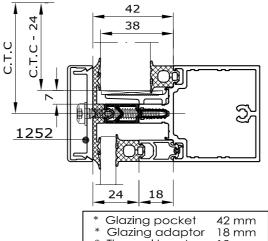
6

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved.

4 6 8 10 12 14	8	3	0	(×	×	×	×	×	×	1328	5	5
18 18 20	2163	2163	2200	3090							$\setminus /$	2306	2022
22									×	×			
26 28 30						×	×	×			$\left / \cdot \right $		
32					×						/ \		

Note: Pressure plate screw length as mentioned are the optimal lengths. Please use a length as close as possible (max 2mm shorter)





Glazing pocket Glazing adaptor Thermal break 18 mm

18

33

56

Changes reserved Sous reserve de modifications Änderungen vorbehalten

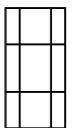
Date:11-15



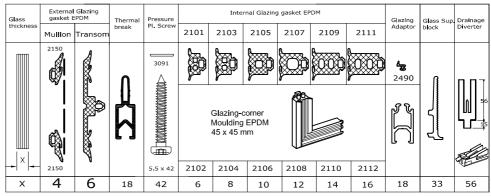
3

Comar 6EFT

Duo gasket 4mm



3.15

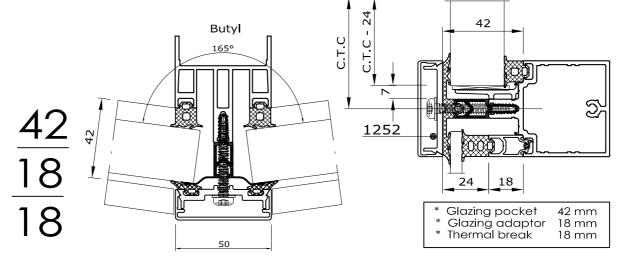


Butyl

4 6 8 10 12	Butyl tape				×	×	×	×	×	×	1328		
18	+	8	0	0							\ /	9	7
18	(2x)	2163	2200	3090							\ /	2306	2022
20		2.	2.	3($ \setminus / $	7,	2(
22 24	2150									×			
24	21								×				
26 28								×			/ \		
28							×				/		
30						×					/ \		
32					\times						/ \		

Note:

Pressure plate screw length as mentioned are the optimal lengths.



Combination for transom Butyl and pressure plate 1251 is possible



Changes reserved Sous reserve de modifications Änderungen vorbehalten

> Issue: 04 Date : 11-15

Copyright and ownership of this drawling is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

Fabricators Guide

3

Glazing Charts

Comar 6EFT

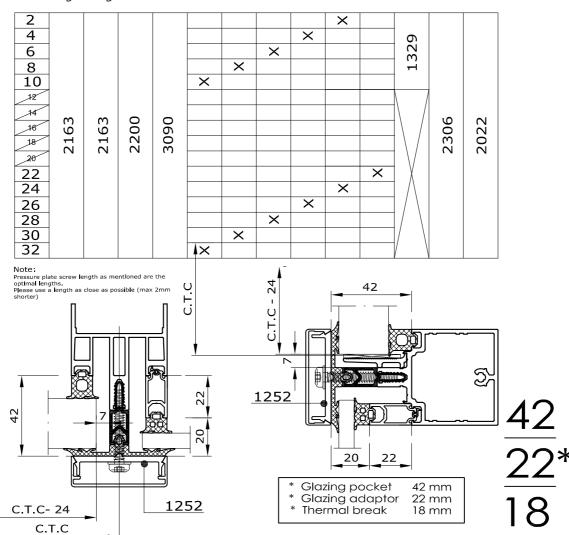
Single gasket 6mm

Glass	Externa l gasket E		Thermal	Pressure		Inter	nal Glazinç	gasket EPI	DM		Glazing	Glass Sup.	
thickness	Mullion	Transom	break	Pl. Screw	2101	2103	2105	2107	2109	2111	Adaptor	block	Diverter
			n	3091							45 2490	<u>ر</u> ۲	דח ח
			A			Glazing-o Moulding 45 x 45 n	EPDM						56
 - ^ -	'	'		5.5 × 42	2102	2104	2106	2108	2110	2112	1329		OLD THE REAL PROPERTY.
X	6	6	18	42	6	8	10	12	14	16	22	33	56

3.16

Single Single

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved.



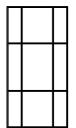
Changes reserved Sous reserve de modifications Änderungen vorbehalten



3

Comar 6EFT

Duo Gasket 4mm



3.17

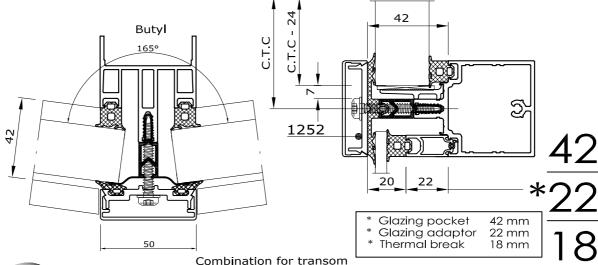
Glass	External gasket E		Thermal	Pressure		Inte	rnal Glazing	gasket EPI	DM		Glazing	Glass Sup	Drainage
thickness	Mullion	Transom	break	PI. Screw	2101	2103	2105	2107	2109	2111	Adaptor	block	Diverter
	2150		n	3091							45 2490	n	ппт
	 		A			Glazing- Moulding 45 x 45 r	EPDM						\$
- × -	2150	A		5.5 x 42	2102	2104	2106	2108	2110	2112			
Х	4	6	18	42	6	8	10	12	14	16	22	33	56

Butyl

2 4 6 8 10	ıpe				×	×	×	×	×		1329		
12 14 18 18 20 22	0 (2x) + Butyl tape	2163	2200	3090						×		2306	2022
24 26 28 30 32	2150				×	×	×	×	×				

Note:

NOTE:
Pressure plate screw length as mentioned are the optimal lengths.
Please use a length as close as possible (max 2mm shorter)





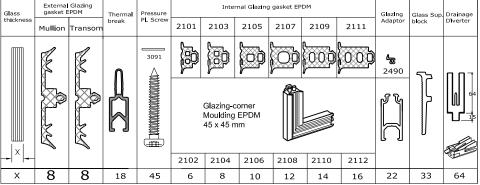
Combination for transom
Butyl and pressure plate 1251
is possible

Changes reserved Sous reserve de modifications Änderungen vorbehalten

> Issue: 04 Date : 11-15

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

Single gasket 8mm

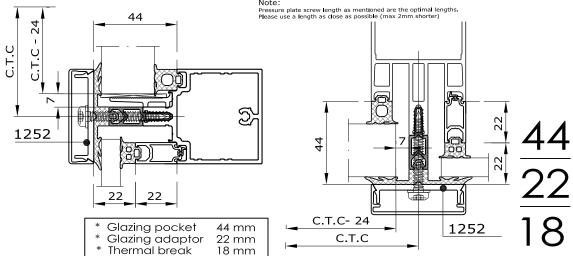


3.18



Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

2 4 6 8 10 12				×	×	×	×	×	×	1329		
18 18 7 7 7 18 18 18 18 18 18 18 18 18 18 18 18 18	2164	2200	3009						×		2306	
24 26 28 30 32 34				×	×	×	×	×				2024



Changes reserved Sous reserve de modifications Änderungen vorbehalten



Comar 6EFT

Single gasket 10mm



3.19

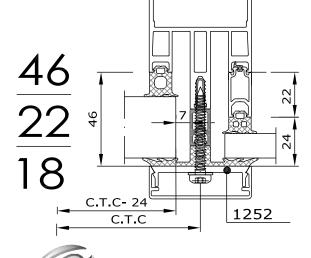
Glass	External gasket E		Thermal	Pressure		Inte	rnal Glazing	gasket EP	DM		Glazing	Glass Sup	Drainage
thlckness	Mullion	Transom	break	PI. Screw	2101	2103	2105	2107	2109	2111	Adaptor	block	Diverter
	July 1	W.	Λ	3091							4 2 2	5-3	דח ח
		M TOL				Glazing-c Moulding 45 x 45 n	EPDM						
- ^ -					2102	2104	2106	2108	2110	2112			
×	10	10	18	45	6	8	10	12	14	16	22	33	64

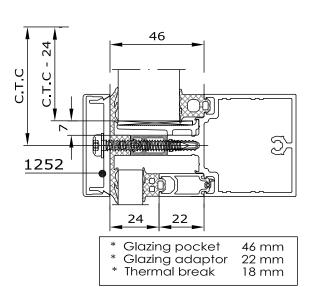
Single Single

				×	×	×	×	×	×	1329		
10	10		45							\setminus /	908	
2165	2165	2200	5.5 x (3009							$ \setminus / $	23	
									×			
							×	×		$ / \rangle$	* /	2024
				~	×	×				$/ \setminus$		20
	2165	2165	2165 2165 2200	2165 2165 2200 5.5 x 45	154	2165 2165 2200 5.5 x 45 (3009)	2165 2165 2200 5.5 × 45 (3009) X	2165 2165 2200 5.5 × 45 (3009) X	2165 2165 2200 5.5 × 45 (3009) X X X	2165 2165 3009) X X X X X X X X X X X X X X X X X X X	2165 2200 2200 5.5 x 45 (3009) X X X X X X X X X X X X X X X X X X X	2165 2165 2200 5.5 x 45 (3009) X X X X X X X X X X X X X X X X X X X

Pressure plate screw length as mentioned are the optimal lengths. Please use a length as close as possible (max 2mm shorter)

*Note: For 32 - 36mm units please consult Comar Technical Department





Changes reserved Sous reserve de modifications Änderungen vorbehalten

> Issue: 04 Date: 08-15

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

Fabricators Guide

ARCHITECTURAL ALUMINIUM SYSTEMS

3

Glazing Charts

Comar 6EFT

2sided SGH single glazed

Overall glass	External J Gaskei		Therma Isol	l break / ator	Clamp	Spandrel frame	Internal Glazing gasket & corner mouldings EPDM	Pressure plate screw	Glazing packing	Glass setting	Drainage	Corner cleat
thickness	Mullion	Transom	Transom	Mullion	Mullion	Mullion & Transom	2105	Transom	strip	block	Diverter	Corner cleat
×	2175 - OR 2170				Red powder coated 4.8x222 (DIN 7982 C-2) 3092		with 2106 Glazing-corner Moulding EPDM 45 x 45 mm	1 MANUAL	2	5	56	Special States
Xmm	20 _{mm}		18 _{mm}	12 _{mm}	3072		10mm		Amm	33 _{mm}	56mm	8.2mm
4		2162						+ 3091 × 42	30			
6	or 2175	2163	00	97	03	35	×	3090 -	32	306	22	38
8	2170 °	2164	22	21	2403	13	^	+ 3091 × 45	34	23	2022	2538
10		2165						3009 +	36			

3.20

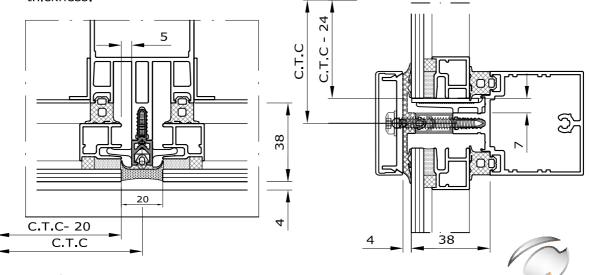
Notes:

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

EPDM gasket seal 2175 will become recessed as glass thickness increases above 6mm and protrude if glass thickness is less than 6mm.

Maximum weight of glass that can be structurally bonded onto frame to be determined by structural bonding company.

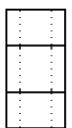
Structural bonding company to determine bite thickness and therefore overall make-up thickness.



Changes reserved Sous reserve de modifications Änderungen vorbehalten



Comar 6EFT

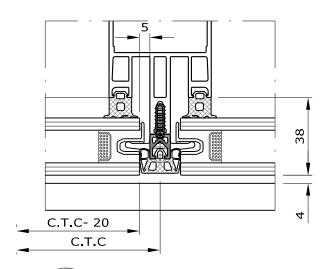


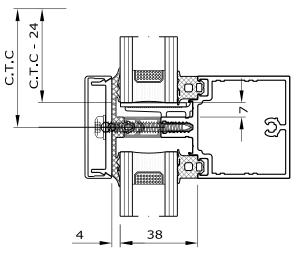
3.21

9	Ci	iarts	•				3								
6	EF	Т						25	 side	ed	SG	H d	louk	ole g	glazed
	Overall glass thickness	External J Gasket Mulljon		isol	I break / ator	Clamp Mullion	Glazing insert Vertical	Interna corner 2101	Glazing o	s EPDM	Pressure plate screw	Glazing packing strip	Glass setting block	Drainage Diverter	d in EFT sent Is third pa
		2170	6 N	Transon	Mullion	Red powder coated 4.8x22 (DIN 7982 C-2) 3092	glass edges	with 2102	with 2104 Glazing Mouldi EPDM 45 x 4	_	3091	< 2 -	- 5 - 5	\$6 15	Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and ownership of this drawing is vested in EFT, Copyright and Ownership of this drawing is vested in EFT, Copyright and Ownership of this drawing is vested in EFT, Copyright and Ownership of this drawing is vested in EFT, Copyright and Ownership of this drawing is vested in EFT, Copyright and Ownership of this drawing is vested in EFT, Copyright and Ownership of this drawing is vested in EFT, Copyright and Ownership of this drawing is vested in EFT, Copyright and Ownership of this drawing is vested in EFT, Copyright and Ownership of this drawing is vested in EFT, Copyright and Ownership of this ownership of this drawing is vested in EFT, Copyright and Ownership of this drawing is vested in EFT, Copyright and Ownership of this ownership ownership ownership ownership ownership ownership ownership ownership
	Xmm	20 _{mm}	6 _{mm}	18 _{mm}	12 _{mm}			6 _{mm}	8 _{mm}	10mm	5.5x42	Amm	33 _{mm}	56mm	and ide Sy rep
	28	Ď.					2401 (No groove)			×	11				Copyright Euro Faca for Its use All other r
	30	2170 or 2175	2163	2200	2197	2403	2402 (1 groove)		×		3090 + 309 5.5 × 42	32	2306	2022	
	32	5.					2405 (2 grooves)	×			3(

Notes:

Glazing chart refers to page 3.01 for glass configuration options. Pleaser contact Comar's technical department if your glass configuration differs.







Changes reserved Sous reserve de modifications Änderungen vorbehalten

3.22



Glazing Charts

2sided SGV single glazed

Comar 6EFT

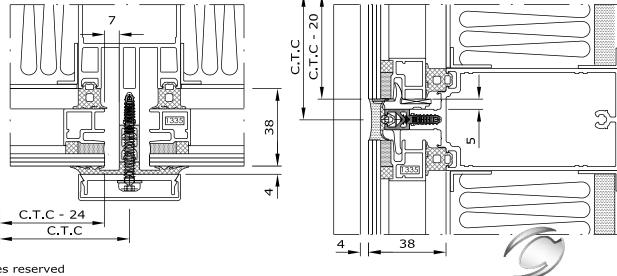
2	sid	ed S	G۷	/ si	ingl	le g	lazed	<i></i>				Co	mar
Overall glass		erna l Joint Gasket	Therma Isol		Clamp	Spandre l frame	Internal Glazing gasket & corner mouldings EPDM	Pressure plate screw	Gla	ass setting b	lock	Drainage	
thickness	Mullion	Transom	Mullion	Transom	Transom	Mu lli on & Transom	2105	Mullion		Transom		Diverter	Corner cleat
	M M M M M M M M M M M M M M M M M M M	2175 — OR— 2170			Red powder coated 4.8x22 (DIN 7982 C-Z) 3092		with 2106 Glazing-corner Moulding EPDM 45 x 45 mm	3009 3090 160E	1	A	₹)		Service of the servic
Xmm		20mm	18mm	12mm			10 _{mm}		Amm			56mm	8.2mm
6	2163 2162	2175	0		23	5		3090 + 3091		0		2	8
8	65 2164	2170 or	2200	219	240	133	×	1608 + 60	11	2300		202	2538
10	tes:							3009					

Notes:

EPDM gasket seal 2175 will become recessed as glass thickness increases above 6mm and protrude if glass thickness is less than 6mm.

Maximum weight of glass that can be structurally bonded onto frame to be determined by structural bonding company.

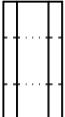
Structural bonding company to determine bite thickness and therefore overall make-up



Changes reserved Sous reserve de modifications Änderungen vorbehalten

Issue: 04 Date:01-14 ARCHITECTURAL ALUMINIUM SYSTEMS

Comar 6EFT



	Ī	•	•	•		
-	ł				-	-

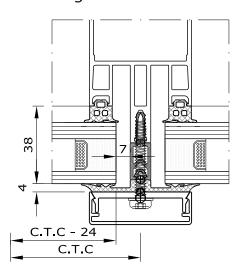
3	_	2	3
	•	_	

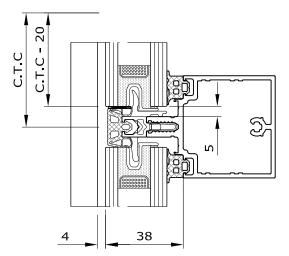
Fabricators Guide

ng (Cn	arts					5)						
r 6E	FT	_					_/	2si	_ ide	d S	GV c	louble	e gl	azed ballo
Overa ll glass	Ext	ternal Joint Gasket	Therma isol	l break / ator	Clamp	Glazing Insert	Internal corner	l Glazing g moulding	jasket & s EPDM	Pressure plate screw	Glass setting blo	ock & glazing strip	Dralnage Diverter	n EFT, ent Is i ird par
thickness	Mu lli on	Transom	Mullion	Transom	Transom	Horizontal glass edges	2101	2103	2105	Transom	Tra	nsom	Diverces	sted i cons any th
			n	n	Red powder coated	5				3091	A		0.03	ving is ve or written atlon to a ject to mo
		²¹⁷⁵ — OR—					with 2102	with 2104	with 2106			<u>}</u>	56 15	of this draw whose pri- for public
	M	2170	6 2		4.8x22 (DIN 7982 C-Z) 3092			Glazing Mouldii EPDM 45 x 4	-		1	2		Copyright and ownership of this drawing is vested in EFT, Curo Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.
Xmm	6 _{mm}	20 _{mm}	18 _{mm}	12mm			6 _{mm}	8 _{mm}	10mm	5.5x42	A (mm)	12mm	56 _{mm}	and c de Sy , repr ghts i
28		75				2401			×	9.1				Copyright Euro Faca for Its use All other ri
30	2163	2170 or 217	2200	2197	2403	2402		×		3090 + 309 5.5 × 42	11	2300	2022	
32		7				2405	×			3(

Notes:

Glazing chart refers to page 3.01 for glass configuration options. Please contact Comar's technical department if your glass configuration differs.







Changes reserved Sous reserve de modifications Änderungen vorbehalten

3.24

3

Glazing Charts

Comar 6EFT

4sided SG single glazed

Overall glass	External Joint Gasket	Clamps	Thermal break / Isolator	Internal GlazIng gasket EPDM	Glass set	ting block t	& glazing	Dralnage	Spandrel	Corner cleat	Weephole
thickness	Mullion & Transom	Mullion & Transom	Mullion & Transom	2105		strlps		Diverter	Frame	Corner clear	cover
×	2175 — OR— 2170	Red powder coated 4.8x22 (IDIN 7992 C-3) 3092		With 2106 Glazing-corner Moulding EPDM 45 x 45 mm			₹)	\$\frac{1}{3}\$\$		STATE OF THE PARTY	3023 (4.8x19) (DIN 7981 C-2)
Xmm	20 _{mm}		12mm	10 _{mm}	A (mm)	·		56mm		8.2 _{mm}	
4					11						
6	2175				11						
8	or	2403	2197	×	13	2300		2022	1335	2538	2010
10	2170				15						
12					17						

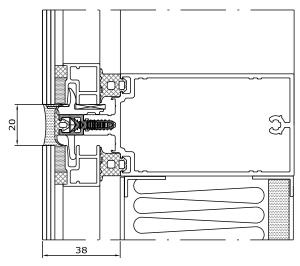
Notes:

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

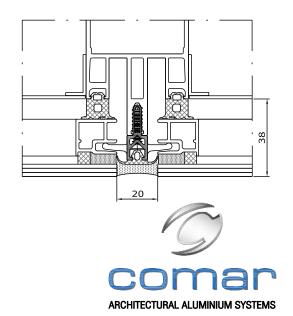
EPDM gasket seal 2175 will become recessed as glass thickness increases above 6mm and protrude if glass thickness is less than 6mm.

Maximum weight of glass that can be structurally bonded onto frame to be determined by structural bonding company.

Structural bonding company to determine bite thickness and therefore overall make-up thickness.

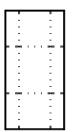


Changes reserved Sous reserve de modifications Änderungen vorbehalten



Comar 6EFT

4sided SG double glazed



3.25

Overall glass	External Joint Gasket	Thermal break / Isolator	Clamp	Glazing Insert	Interna	al Glazing EPDM	gasket	Glass setting blo	ck & glazin	a etrine	Drainage	Weephole
thickness	Mullion	& Trans	om	Vertical & horizontal glass edges	2101	2103	2105	Glass security blo	ck & glazing	y surps	Diverter	cover
		N	Red powder coated	5				-A-				
	2175 — OR —				with	with	with	+=			56	
				5	2102	2104	2106				15	
						Glazing Mouldii 3 EPDM	g-corner ng					3023
_ x _	2170		4.8x22 (DIN 7982 C-Z) 3092			45 x 4!	5 mm					(4.8x19) (DIN 7981 C-Z)
Xmm	20 _{mm}	12 _{mm}			6 _{mm}	8 _{mm}	10 _{mm}	A (mm)	12mm		56 _{mm}	
28	2			2401			×					
30	2170 or 2175	2197	2403	2403		×		11	2300		2022	2010
32	7			2405	×							

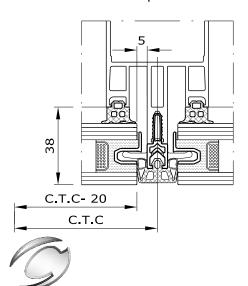
Notes:

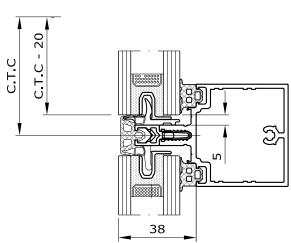
ARCHITECTURAL ALUMINIUM SYSTEMS

Glazing chart refer to page 3.01 for glass configuration options. Please contact Comar's technical department if your glass configuration differs.

EPDM gasket seal 2175 will become more recessed if outer pane thickness increases.

Based on outer pane thickness of 6mm.

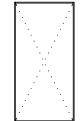




Changes reserved Sous reserve de modifications Änderungen vorbehalten

> Issue: 04 Date: 01-14

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.



3.26



Fabricators Guide

Changes reserved Sous reserve de modifications Änderungen vorbehalten

Issue: 04 Date: 01-14

Copyright and ownership of this drawing is vested in EFT, ther or scade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

Future Additions



3

Comar 6EFT

Future Additions



3.27-3.99

Copyright and ownership of this drawing is vested in EFT, Euro Facade Systems Ltd, whose prior written consent is required for its use, reproduction or for publication to any third party. All other rights reserved. Subject to modifications.

Profiles Identification





Changes reserved Sous reserve de modifications Änderungen vorbehalten