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## INTRODUCTION

### COMAR LIFT & SLIDE DOOR

The Comar Lift & Slide Door demonstrates a continuation of Comar's innovative approach to the design of Architectural Aluminium products.

The door profiles are thermally broken with 'rolled in' polyamide profiles with a sealing system composed of gaskets, plugs and sponges; which not only provide excellent air and water tightness but also high acoustic insulation.

The central drainage system is designed to join up the thermal breaks of the outer frame establishing a continuous longitudinal thermal insulation barrier. This allows specifiers to have a lot more choice to meet Building Regulations and gives an improved performance to deliver to the more discerning customer.

The doors can integrate with all Comar systems that allows for flexibility of design on projects in both the commercial and domestic markets.

Sash width is between 720 - 3000 mm.

Sash height is between 1150 - 3000 mm.

A maximum sash weight is 400 Kgs.

Beads and gaskets allow for glazing units to range from 6 mm to 49 mm.

All technical aspects of this range are covered in the product manual and further information is available from Comar's Technical Department for specific contract requirements.

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## SPECIFICATION

### COMAR LIFT & SLIDE DOOR

The Comar Lift & Slide Door exhibits the highest standards of design appeal, strength and durability for today's commercial and domestic market.

#### MATERIALS

Extruded profiles are of aluminium alloy 6063 T5 or T6 to BS EN 755. and BS EN 12020.  
Gaskets are extruded from E.P.D.M. rubber.  
Weather strip and glazing to BS 6375. and BS 4255-1. Glass and glazing to BS 6262.

#### FINISHES

Aluminium profiles are finished to the following specifications:  
Silver, Bronze and Black anodising to BS EN 12373-1:2001 or BS 3987.  
Liquid organic coating to BS 4842 or Polyester powder coating to BS 6496.  
Dual colour options are available.

#### CONSTRUCTION

The outer frame is square cut with joints formed by means of screw fixing into pre-extruded screw ports in horizontal sections.  
Sashes are assembled from mitre cut profiles utilising mechanical cleats.

#### GLAZING

Doors are internally glazed with glazing thickness from 6mm to 49mm.  
Glazing should conform to B.S.6262 and Document 'N'.  
Glazing beads are all square cut for ease of installation.

#### SPECIFICATION

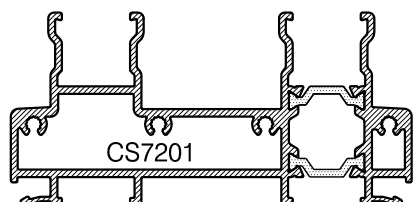
The Lift and Slide Door is designed to conform to BS4873 and recognized industry standards adopted by CWCT and Council for Aluminium in Buildings.

The Lift and Slide Door has been successfully tested to BS6375 Part 1, 2 and 3 achieving:

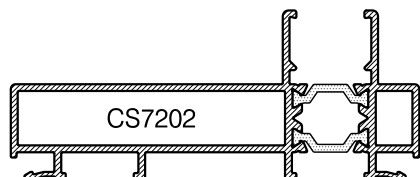
Air Permeability :- 600Pa (Class 4)  
Water Tightness :- 1050Pa (Class E1050)  
Wind Resistance :- 2400Pa (Class AE2400)  
Exposure Category :- 1200Pa

The lift and Slide Door has been successfully tested to PAS 24:2012.

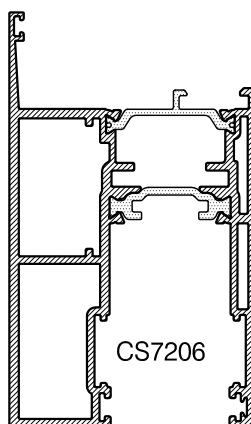
All technical aspects for this product are covered in the product manual and further information is available from Comar's Technical Department for specific contract requirements.



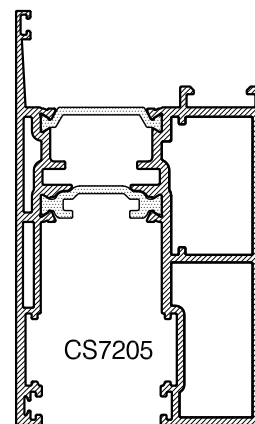
SLIDING DOOR HEAD /SILL



SLIDING DOOR JAMB



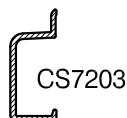
SLIDING DOOR LEAF EXTERNAL



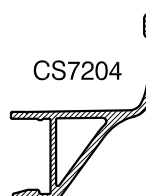
SLIDING DOOR LEAF INTERNAL



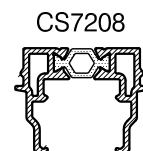
SLIDING DOOR INTERLOCK



SLIDING DOOR HEAD/SILL  
COVER



SLIDING DOOR HEAD/SILL  
DRIP



SLIDING DOOR LOCKING  
INSERT

CS930



GLAZING BEAD 41-47mm

CS929



GLAZING BEAD 35-41mm

CS928



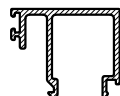
GLAZING BEAD 29-35mm

CS927



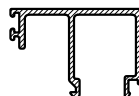
GLAZING BEAD 23-29mm

CS926



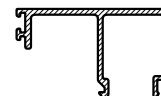
GLAZING BEAD 17-23mm

CS925



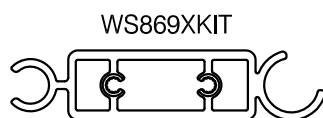
GLAZING BEAD 11-27mm

CS924

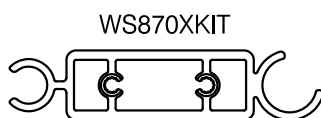


GLAZING BEAD 7-11mm

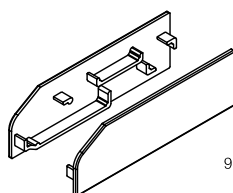




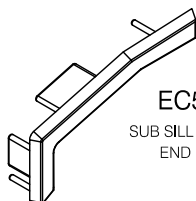
WS869XKIT  
SUB SILL CLEAT  
(2 x 17.2 / 2 x 11.7)  
FOR USE WITH CS890 SUB SILL



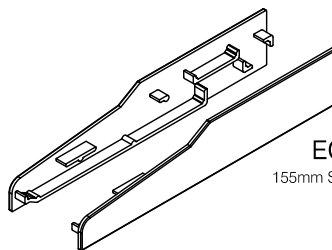
WS870XKIT  
SUB SILL CLEAT  
(2 x 17.2 / 4 x 11.7)  
FOR USE WITH CS894 & CS898  
SUB SILL



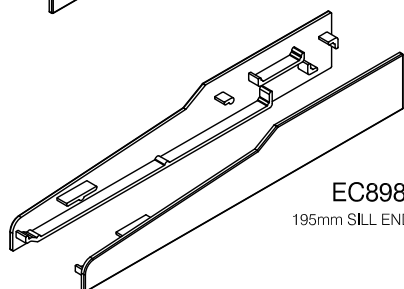
EC890  
95mm SILL END CAP



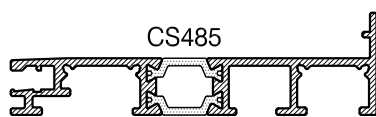
EC541  
SUB SILL NOSING  
END CAP



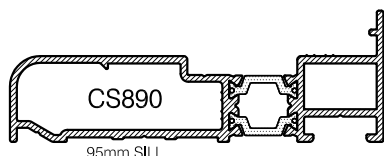
EC894  
155mm SILL END CAP



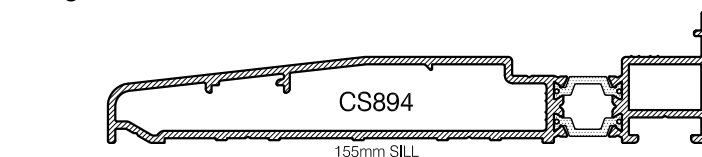
EC898  
195mm SILL END CAP



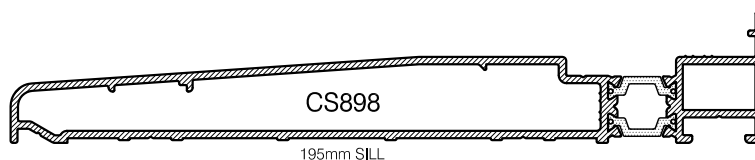
CS485  
FRAMEWORK SUB SILL (T.B.)



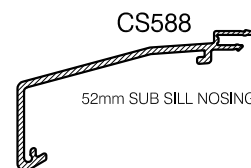
CS890  
95mm SILL



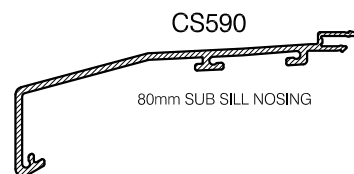
CS894  
155mm SILL



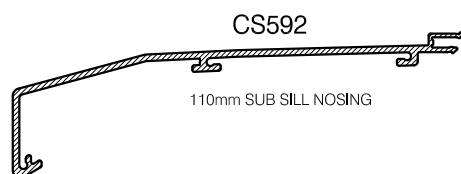
CS898  
195mm SILL



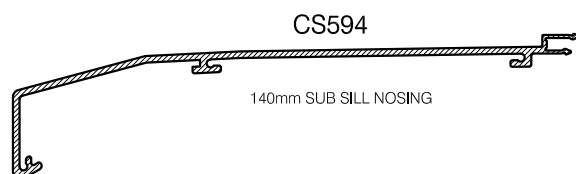
CS588  
52mm SUB SILL NOSING



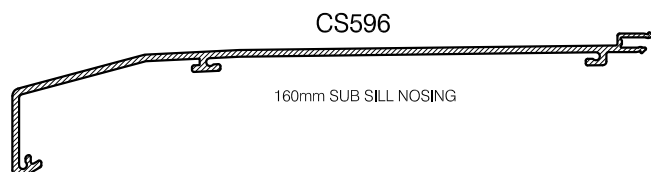
CS590  
80mm SUB SILL NOSING



CS592  
110mm SUB SILL NOSING



CS594  
140mm SUB SILL NOSING



CS596  
160mm SUB SILL NOSING



CS598  
185mm SUB SILL NOSING



GK422

2mm ARROW  
HEAD GASKET

GK425

5mm ARROW  
HEAD GASKET

GK771

L/S SASH BUBBLE  
SEAL GASKET

WP403



6mm WOOLPILES

GK906



6mm GLAZING WEDGE

GK908



8mm GLAZING WEDGE

GK910



10mm GLAZING WEDGE

SD99996



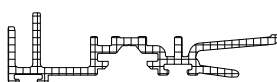
S/S TRACK INSERT

PI354300



TRACK INSERT

PI377100



THERMAL INTERLOCK

GK774



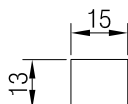
INTERLOCK SCREW COVER

PI430000



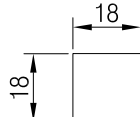
TRACK INSERT (SILL)

FM5005



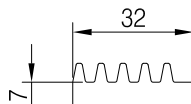
THERMAL FOAM INSERT

FM014



THERMAL FOAM INSERT

GK5410

32 x 7 mm GLASS REBATE  
THERMAL GASKET

WS7003XSLF



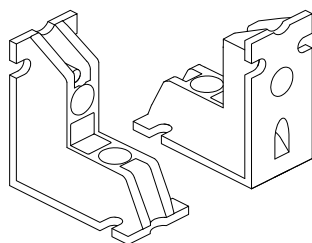
SCREW CLEAT PIN

WS7005XSLF



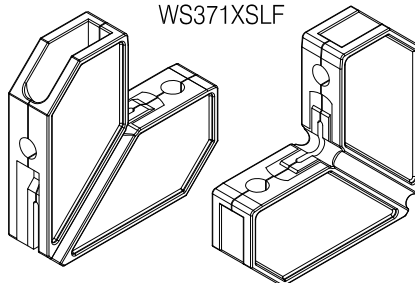
HAMMER CLEAT PIN

WS370XSLF



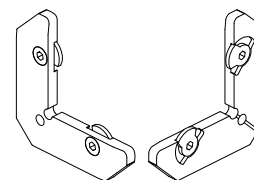
L/S CORNER CLEAT

WS371XSLF



L/S SASH CHEVRON, PINNED

WS372XSLF

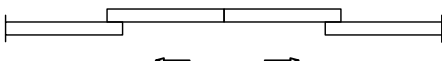
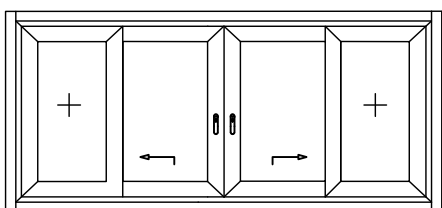
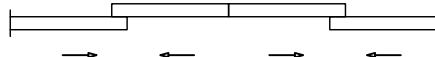
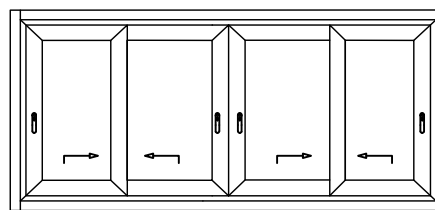
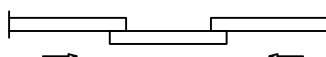
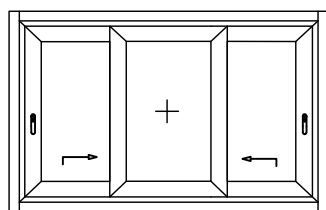
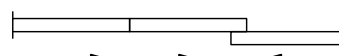
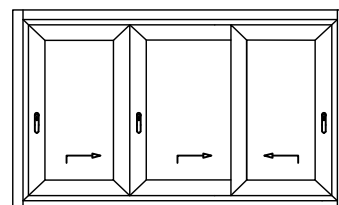
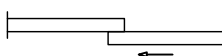
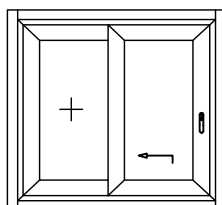
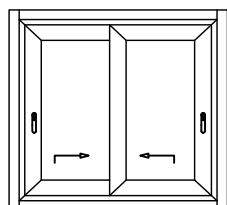


L/S ALIGNMENT CORNER JOINT



# SIZE LIMITATIONS AND CONFIGURATIONS

## COMAR LIFT & SLIDE DOORS

**Attention:**

The loading capacities and operation of the hardware products are only guaranteed if there are no obstacles to the wing movement motion and it is not impeded by stoppers or other designed elements that will arrest the hardware components movement and force them in an anomalous way.

Sash Width: 720 mm - 3000 mm  
Sash Height: 1150 mm - 3000 mm

Weight: 300 Kg Max.  
Weight with extra wheels: 400 Kg Max.



**comar**  
ARCHITECTURAL ALUMINIUM SYSTEMS



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SCALE	NTS	@ A4
DATE	01/10/2015	
DRAWN	AMR/CAD	
DRG. No.	C7-Pi-LS 1.05 R0	